

**EXECUTIVE SUMMARY - ENFORCEMENT MATTER**  
**DOCKET NO.:** 2006-1133-AIR-E    **TCEQ ID:** RN100825413    **CASE NO.:** 30590  
**RESPONDENT NAME:** PD Glycol

**ORDER TYPE:**

<input checked="" type="checkbox"/> 1660 AGREED ORDER	<input type="checkbox"/> FINDINGS AGREED ORDER	<input type="checkbox"/> AMENDED ORDER	<input type="checkbox"/> IMMINENT AND SUBSTANTIAL ENDANGERMENT ORDER
<input type="checkbox"/> SHUTDOWN ORDER	<input type="checkbox"/> FINDINGS DEFAULT ORDER	<input type="checkbox"/> EMERGENCY ORDER	

**CASE TYPE:**

<input type="checkbox"/> AGRICULTURE	<input checked="" type="checkbox"/> AIR	<input type="checkbox"/> INDUSTRIAL AND HAZARDOUS WASTE	<input type="checkbox"/> MUNICIPAL SOLID WASTE
<input type="checkbox"/> OCCUPATIONAL CERTIFICATION	<input type="checkbox"/> PETROLEUM STORAGE TANKS	<input type="checkbox"/> PUBLIC WATER SUPPLY	<input type="checkbox"/> RADIOACTIVE WASTE
<input type="checkbox"/> MULTI-MEDIA (check all that apply)	<input type="checkbox"/> SEWAGE SLUDGE	<input type="checkbox"/> UNDERGROUND INJECTION CONTROL	<input type="checkbox"/> USED OIL
<input type="checkbox"/> USED OIL FILTER	<input type="checkbox"/> WATER QUALITY		

**SITE WHERE VIOLATION(S) OCCURRED:** PD Glycol Beaumont Plant, 3510 Gulf States Road, Beaumont, Jefferson County

**TYPE OF OPERATION:** Chemical manufacturing plant

**SMALL BUSINESS:**     Yes     No

**OTHER SIGNIFICANT MATTERS:** There are no complaints. There is one pending enforcement action regarding this facility location, Docket No. 2006-2102-AIR-E.

**INTERESTED PARTIES:** No one other than the ED and the Respondent has expressed an interest in this matter.

**COMMENTS RECEIVED:** The *Texas Register* comment period expired on January 15, 2007. No comments were received.

**CONTACTS AND MAILING LIST:**

**TCEQ Attorney/SEP Coordinator:** None

**TCEQ Enforcement Coordinator:** Mr. Daniel Siringi, Enforcement Division, Enforcement Section III, MC R-10, (409) 899-8799; Mr. Steven Lopez, Enforcement Division, MC 219, (512) 239-1896

**TCEQ Field Investigator:** Ms. Pratima Singh, Beaumont Regional Office, MC R-10, (409) 898-3838

**Respondent:** Mr. Randal Tatum, Plant Manager, PD Glycol, P.O. Box 3785, Beaumont, Texas 77704

**Respondent's Attorney:** Not represented by counsel on this enforcement matter

**VIOLATION SUMMARY CHART:**

VIOLATION INFORMATION	PENALTY CONSIDERATIONS	CORRECTIVE ACTIONS TAKEN/REQUIRED
<p><b>Type of Investigation:</b> <input type="checkbox"/> Complaint <input checked="" type="checkbox"/> Routine <input type="checkbox"/> Enforcement Follow-up <input type="checkbox"/> Records Review</p> <p><b>Date of Complaint Relating to this Case:</b> None</p> <p><b>Dates of Investigations Relating to this Case:</b> June 5 and September 6, 2006</p> <p><b>Date of NOE Relating to this Case:</b> July 27, 2006 (NOE)</p> <p><b>Background Facts:</b> These were routine investigations. Three violations were documented.</p> <p><b>AIR</b></p> <p>1) Failed to prevent unauthorized emissions. Specifically, 66.10 pounds ("lbs") of gaseous Ethylene and 79.20 lbs of Ethylene Oxide were released over three hours from the Ethylene Glycol Unit I Emergency Vent during the April 18, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 TEX. ADMIN. CODE § 101.222 [30 TEX. ADMIN. CODE § 116.115(c), Air Permit No. 3361A, Special Condition 3 and TEX. HEALTH &amp; SAFETY CODE § 382.085(b)].</p> <p>2) Failed to prevent unauthorized emissions. Specifically, 1,924 lbs of gaseous Ethylene and 18.2 lbs of Ethylene Oxide were released over two minutes from the Ethylene Glycol Unit II Emergency Vent, during the April 25, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 TEX. ADMIN. CODE § 101.222 [30 TEX. ADMIN. CODE § 116.115(c), Air Permit No. 8639A, Special Condition 3A and TEX. HEALTH &amp; SAFETY CODE § 382.085(b)].</p> <p>3) Failed to prevent unauthorized emissions. Specifically, 11.0 lbs of gaseous Ethylene and 3,214 lbs of Ethylene Oxide were released over 24 minutes from the Ethylene Glycol Unit I Emergency Vent, during the July 20, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 TEX. ADMIN. CODE § 101.222 [30 TEX. ADMIN. CODE § 116.115(c), Air Permit No. 3361A, Special Condition 3 and TEX. HEALTH &amp; SAFETY CODE § 382.085(b)].</p>	<p><b>Total Assessed:</b> \$10,575</p> <p><b>Total Deferred:</b> \$2,115 <input checked="" type="checkbox"/> Expedited Settlement <input type="checkbox"/> Financial Inability to Pay</p> <p><b>SEP Conditional Offset:</b> \$4,230</p> <p><b>Total Paid to General Revenue:</b> \$4,230</p> <p><b>Site Compliance History Classification:</b> <input type="checkbox"/> High <input checked="" type="checkbox"/> Avg. <input type="checkbox"/> Poor</p> <p><b>Person Compliance History Classification:</b> <input type="checkbox"/> High <input checked="" type="checkbox"/> Avg. <input type="checkbox"/> Poor</p> <p><b>Major Source:</b> <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No</p> <p><b>Applicable Penalty Policy:</b> September 2002</p>	<p><b>Corrective Actions Taken:</b></p> <p>1) The Executive Director recognizes that Glycol implemented the following measures on September 22 and 29, 2006 in order to prevent a recurrence of unauthorized emissions due to same causes:</p> <p>a. Designated cleaning of Boiler Feed Water Strainers as a "minor maintenance task" to enable production personnel to perform while waiting for maintenance assistance, modified Boiler Feed Water Strainer baskets, and reviewed the incident and maintenance task revisions with appropriate personnel;</p> <p>b. Corrected the leaking problem with the pressure accumulator bladder, developed a procedure for production personnel to "leak test" the nitrogen fittings on the accumulator bladder and reviewed the incident with the appropriate personnel; and</p> <p>c. Conducted personnel training on the proper operation of the steam traps associated with the glycol reactor heater and correctly calibrated the Level Control Transmitter at the medium pressure condensate tank.</p> <p><b>Ordering Provisions:</b></p> <p>2) The Order will require the Respondent to implement and complete a Supplemental Environmental Project (SEP). (See SEP Attachment A).</p>

Attachment A  
Docket Number: 2006-1133-AIR-E

**SUPPLEMENTAL ENVIRONMENTAL PROJECT**

<b>Respondent:</b>	<b>PD Glycol</b>
<b>Payable Penalty Amount:</b>	<b>Ten Thousand Five Hundred Seventy-Five Dollars (\$10,575)</b>
<b>SEP Amount:</b>	<b>Four Thousand Two Hundred Thirty Dollars (\$4,230)</b>
<b>Type of SEP:</b>	<b>Pre-approved</b>
<b>Third-Party Recipient:</b>	<b>Jefferson County-Southeast Texas Regional Air Monitoring Network</b>
<b>Location of SEP:</b>	<b>Jefferson County</b>

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative Penalty Amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

**1. Project Description**

A. Project

The Respondent shall contribute the SEP Amount to the Third-Party Recipient pursuant to the agreement between the Third-Party Recipient and the TCEQ. Specifically, the contribution will be used to maintain and repair the existing Southeast Texas Regional Air Monitoring Network. The network includes seven monitoring stations located at Sabine Pass, Mauriceville, Southeast Texas Regional Airport, West Orange, Beaumont, Port Neches, and Cove School sites. SEP monies will be used to pay for the labor and materials costs associated with maintaining, repairing, and replacing the existing air monitoring stations at the seven sites.

The Respondent certifies that there is no prior commitment to do this project and that it is being performed solely in an effort to settle this enforcement action.

B. Environmental Benefit

This SEP will provide a discernible environmental benefit by measuring ozone and nitrogen oxide at Sabine Pass, Mauriceville, Southeast Texas Regional Airport, West Orange, Beaumont, Port Neches, and Cove School sites. This data is accessible to TCEQ and the public. Continued monitoring will help TCEQ and local government better respond to citizen's questions about public health as it relates to air quality and will enable TCEQ to better identify emission sources.

C. Minimum Expenditure

Respondent shall contribute at least the SEP Amount to the Third-Party Recipient and comply with all other provisions of this SEP.



PD Glycol  
Agreed Order – Attachment A

**2. Performance Schedule**

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Amount to the Third-Party Recipient. The Respondent shall mail the contribution, with a copy of the Agreed Order, to:

The Honorable Carl R. Griffith, Jr.  
Jefferson County Judge  
1149 Pearl Street, 4<sup>th</sup> Floor  
Beaumont, Texas 77701

**3. Records and Reporting**

Concurrent with the payment of the SEP Amount, the Respondent shall provide the TCEQ SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Amount to the Third-Party Recipient. The Respondent shall mail a copy of the check and transmittal letter to:

Enforcement Division  
Attention: SEP Coordinator, MC 219  
Texas Commission on Environmental Quality  
P.O. Box 13087  
Austin, Texas 78711-3087

**4. Failure to Fully Perform**

If the Respondent does not perform its obligations under this SEP in any way, including full payment of the SEP Amount and submittal of the required reporting described in Section 3 above, the Executive Director may require immediate payment of all or part of the SEP Amount.

The check for any amount due shall be made out to "Texas Commission on Environmental Quality" and mailed to:

Texas Commission on Environmental Quality  
Financial Administration Division, Revenues  
Attention: Cashier, MC 214  
P.O. Box 13088  
Austin, Texas 78711-3088

The Respondent shall also mail a copy of the check to the TCEQ SEP Coordinator at the address in Section 3 above.

**5. Publicity**

Any public statements concerning this SEP made by or on behalf of the Respondent must include a clear statement that the project was performed as part of the settlement of an enforcement action brought by the TCEQ. Such statements include advertising, public relations, and press releases.



**6. Clean Texas Program**

The Respondent shall not include this SEP in any application made to TCEQ under the "Clean Texas" (or any successor) program(s). Similarly, the Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

**7. Other SEPs by TCEQ or Other Agencies**

The SEP identified in this Agreed Order has not been, and shall not be, included as an SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.

### Introduction

The purpose of this document is to provide a comprehensive overview of the project's objectives, scope, and timeline. It is intended for all stakeholders involved in the project, including the project manager, team members, and sponsors.

The project aims to deliver a high-quality product that meets the needs of our customers and stakeholders. The scope of the project is defined by the project charter and includes all activities necessary to complete the project successfully.

The project timeline is as follows:   
 - Start Date: [Date]   
 - End Date: [Date]   
 - Key Milestones: [List of milestones]

The project budget is estimated to be [Amount]. The budget includes all resources required to complete the project, including personnel, materials, and equipment.

The project risks are identified and assessed. The risks are categorized into high, medium, and low risk. The project manager will monitor the risks throughout the project and take appropriate action to mitigate them.

The project communication plan is as follows:   
 - Communication Channels: [List of channels]   
 - Frequency: [List of frequencies]   
 - Responsible Parties: [List of parties]

The project success criteria are defined as follows:   
 - Customer Satisfaction: [Target]   
 - Project Budget: [Target]   
 - Project Timeline: [Target]

The project team is composed of the following members:   
 - Project Manager: [Name]   
 - Team Members: [List of names]

The project sponsor is [Name]. The sponsor is responsible for providing the necessary resources and support to ensure the project's success.

The project steering committee is composed of the following members:   
 - Project Manager: [Name]   
 - Sponsor: [Name]   
 - Stakeholders: [List of names]

The project is currently in the [Phase] phase. The next steps are to [List of steps].

The project is expected to be completed by [Date]. The project manager will provide regular updates on the project's progress.

The project is a critical part of our organization's strategy. We are committed to delivering a high-quality product that meets the needs of our customers and stakeholders.

**Penalty Calculation Worksheet (PCW)**  
 Policy Revision 2 (September 2002) PCW Revision April 25, 2006

<b>DATES</b>	Assigned	31-Jul-2006	Screening	03-Aug-2006	EPA Due	30-Apr-2007
	PCW	27-Sep-2006				

<b>RESPONDENT/FACILITY INFORMATION</b>	
Respondent	PD Glycol
Reg. Ent. Ref. No.	RN100825413
Facility/Site Region	10-Beaumont
Major/Minor Source	Major Source

<b>CASE INFORMATION</b>			
Enf./Case ID No.	30590	No. of Violations	3
Docket No.	2006-1133-AIR-E	Order Type	1660
Media Program(s)	Air Quality	Enf. Coordinator	Daniel Siringi
Multi-Media		EC's Team	Enforcement Team 6
Admin. Penalty \$ Limit Minimum	\$0	Maximum	\$10,000

**Penalty Calculation Section**

<b>TOTAL BASE PENALTY (Sum of violation base penalties)</b>	<b>Subtotal 1</b>	<b>\$7,500</b>
---	-------------------	----------------

**ADJUSTMENTS (+/-) TO SUBTOTAL 1**

Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage.

<b>Compliance History</b>	41% Enhancement	<b>Subtotals 2, 3, &amp; 7</b>	<b>\$3,075</b>
---------------------------	-----------------	--------------------------------	----------------

Notes: Enhancement for two (2) NOVs without same or similar violations, one (1) self-reported effluent violation and two (2) 1660 orders with denial of liability in the past five years. Reduction for one (1) notice of audit and two (2) disclosures.

<b>Culpability</b>	No	0% Enhancement	<b>Subtotal 4</b>	<b>\$0</b>
--------------------	----	----------------	-------------------	------------

Notes: The Respondent does not meet culpability criteria.

<b>Good Faith Effort to Comply</b>	0% Reduction	<b>Subtotal 5</b>	<b>\$0</b>
------------------------------------	--------------	-------------------	------------

	Before NOV	NOV to EDPRP/Settlement Offer
Extraordinary		
Ordinary		
N/A	X	(mark with a small x)

Notes: The Respondent completed corrective actions on September 22, 2006.

<b>Economic Benefit</b>	0% Enhancement*	<b>Subtotal 6</b>	<b>\$0</b>
-------------------------	-----------------	-------------------	------------

Total EB Amounts	\$134	*Capped at the Total EB \$ Amount
Approx. Cost of Compliance	\$5,550	

<b>SUM OF SUBTOTALS 1-7</b>	<b>Final Subtotal</b>	<b>\$10,575</b>
-----------------------------	-----------------------	-----------------

<b>OTHER FACTORS AS JUSTICE MAY REQUIRE</b>	Adjustment	<b>\$0</b>
---	------------	------------

Reduces or enhances the Final Subtotal by the indicated percentage. (Enter number only; e.g. -30 for -30%.)

Notes:	<b>Final Penalty Amount</b>	<b>\$10,575</b>
--------	-----------------------------	-----------------

<b>STATUTORY LIMIT ADJUSTMENT</b>	<b>Final Assessed Penalty</b>	<b>\$10,575</b>
-----------------------------------	-------------------------------	-----------------

<b>DEFERRAL</b>	20% Reduction	<b>Adjustment</b>	<b>-\$2,115</b>
-----------------	---------------	-------------------	-----------------

Reduces the Final Assessed Penalty by the indicated percentage. (Enter number only; e.g. 20 for 20% reduction.)

Notes: Deferral offered for expedited settlement.

<b>PAYABLE PENALTY</b>	<b>\$8,460</b>
------------------------	----------------

<b>Screening Date</b>	03-Aug-2006	<b>Docket No.</b>	2006-1133-AIR-E	<b>PCW</b>
<b>Respondent</b>	PD Glycol	Policy Revision 2 (September 2002)		
<b>Case ID No.</b>	30590	PCW Revision April 25, 2006		
<b>Reg. Ent. Reference No.</b>	RN100825413			
<b>Media [Statute]</b>	Air Quality			
<b>Enf. Coordinator</b>	Daniel Siringi			

**Compliance History Worksheet**

>> Compliance History Site Enhancement (Subtotal 2)

Component	Number of...	Enter Number Here	Adjust.
NOVs	Written NOVs with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	0	0%
	Other written NOVs	3	6%
Orders	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	2	40%
	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	0	0%
Judgments and Consent Decrees	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgements or consent decrees meeting criteria)	0	0%
	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were)	1	-1%
	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	2	-4%
Other	Environmental management systems in place for one year or more	No	0%
	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%

**Adjustment Percentage (Subtotal 2) 41%**

>> Repeat Violator (Subtotal 3)

No  **Adjustment Percentage (Subtotal 3) 0%**

>> Compliance History Person Classification (Subtotal 7)

Average Performer  **Adjustment Percentage (Subtotal 7) 0%**

>> Compliance History Summary

**Compliance History Notes**

Enhancement for two (2) NOVs without same or similar violations, one (1) self-reported effluent violation and two (2) 1660 orders with denial of liability in the past five years. Reduction for one (1) notice of audit and two (2) disclosures.

**Total Adjustment Percentage (Subtotals 2, 3, & 7) 41%**

**Screening Date** 03-Aug-2006 **Docket No.** 2006-1133-AIR-E **PCW**  
**Respondent** PD Glycol *Policy Revision 2 (September 2002)*  
**Case ID No.** 30590 *PCW Revision April 25, 2006*  
**Reg. Ent. Reference No.** RN100825413  
**Media [Statute]** Air Quality  
**Enf. Coordinator** Daniel Siringi

**Violation Number**

**Primary Rule Cite(s)** Air Permit No. 3361A, Special Condition 3

**Secondary Rule Cite(s)** 30 Tex. Admin. Code § 116.115(c) and Texas Health & Safety Code § 382.085(b)

**Violation Description**  
 Failure to prevent unauthorized emissions. Specifically, 66.10 pounds (lbs) of gaseous Ethylene and 79.20 lbs of Ethylene Oxide were released over three (3) hours from the Ethylene Glycol Unit 1 Emergency Vent during the April 18, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 Tex. Admin. Code § 101.222.

**Base Penalty**

>> **Environmental, Property and Human Health Matrix**

Release	Harm			Percent
	Major	Moderate	Minor	
Actual	<input type="text"/>	<input type="text"/>	<input checked="" type="checkbox"/>	<input type="text" value="25%"/>
Potential	<input type="text"/>	<input type="text"/>	<input type="text"/>	

>> **Programmatic Matrix**

Falsification	Major	Moderate	Minor	Percent
<input type="text"/>				

**Matrix Notes**  
 Human health or the environment has been exposed to insignificant amounts of pollutants which would not exceed levels that are protective of human health or environmental receptors as a result of the violation.

**Adjustment**

**Base Penalty Subtotal**

**Violation Events**

Number of Violation Events  Number of violation days

*mark only one use a small x*

daily	<input type="text"/>
monthly	<input type="text"/>
quarterly	<input type="text"/>
semiannual	<input type="text"/>
annual	<input type="text"/>
single event	<input checked="" type="checkbox"/>

**Violation Base Penalty**

One single event is recommended.

Economic Benefit (EB) for this violation	Statutory Limit Test
Estimated EB Amount <input type="text" value="\$75"/>	Violation Final Penalty Total <input type="text" value="\$3,525"/>
This violation Final Assessed Penalty (adjusted for limits) <input type="text" value="\$3,525"/>	

### Economic Benefit Worksheet

Respondent PD Glycol  
 Case ID No. 30590  
 Reg. Ent. Reference No. RN100825413  
 Media [Statute] Air Quality  
 Violation No. 1

Percent Interest	Years of Depreciation
5.0	15

Item Description	Item Cost <small>No commas or \$</small>	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
<b>Delayed Costs</b>							
Equipment				0.0	\$0	\$0	\$0
Buildings				0.0	\$0	\$0	\$0
Other (as needed)	\$2,500	18-Apr-2006	22-Sep-2006	0.4	\$4	\$72	\$75
Engineering/construction				0.0	\$0	\$0	\$0
Land				0.0	\$0	n/a	\$0
Record Keeping System				0.0	\$0	n/a	\$0
Training/Sampling				0.0	\$0	n/a	\$0
Remediation/Disposal				0.0	\$0	n/a	\$0
Permit Costs				0.0	\$0	n/a	\$0
Other (as needed)				0.0	\$0	n/a	\$0

Notes for DELAYED costs: Estimated cost of preventing emissions. Date required is the date of occurrence and final date is the date corrective actions were completed.

Item	ANNUALIZE [1] avoided costs before entering item (except for one-time avoided costs)
Disposal	0.0      \$0      \$0      \$0
Personnel	0.0      \$0      \$0      \$0
Inspection/Reporting/Sampling	0.0      \$0      \$0      \$0
Supplies/equipment	0.0      \$0      \$0      \$0
Financial Assurance [2]	0.0      \$0      \$0      \$0
ONE-TIME avoided costs [3]	0.0      \$0      \$0      \$0
Other (as needed)	0.0      \$0      \$0      \$0

Notes for AVOIDED costs

Approx. Cost of Compliance \$2,500 **TOTAL** \$75

**Screening Date** 03-Aug-2006 **Docket No.** 2006-1133-AIR-E **PCW**  
**Respondent** PD Glycol *Policy Revision 2 (September 2002)*  
**Case ID No.** 30590 *PCW Revision April 25, 2006*  
**Reg. Ent. Reference No.** RN100825413  
**Media [Statute]** Air Quality  
**Enf. Coordinator** Daniel Siringi

**Violation Number**

**Primary Rule Cite(s)** Air Permit No. 8639A, Special Condition 3A

**Secondary Rule Cite(s)** 30 Tex. Admin. Code § 116.115(c) and Texas Health & Safety Code § 382.085(b)

**Violation Description**  
 Failure to prevent unauthorized emissions. Specifically, 1,924 pounds (lbs) of gaseous Ethylene and 18.2 lbs of Ethylene Oxide were released over two (2) minutes from the Ethylene Glycol Unit II Emergency Vent, during the April 25, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 Tex. Admin. Code § 101.222.

**Base Penalty**

>> **Environmental, Property and Human Health Matrix**

Release	Harm			Percent
	Major	Moderate	Minor	
Actual	<input type="text"/>	<input type="text"/>	<input checked="" type="checkbox"/>	<input type="text" value="25%"/>
Potential	<input type="text"/>	<input type="text"/>	<input type="text"/>	

>> **Programmatic Matrix**

Falsification	Major	Moderate	Minor	Percent
<input type="text"/>				

**Matrix Notes**  
 Human health or the environment has been exposed to insignificant amounts of pollutants which would not exceed levels that are protective of human health or environmental receptors as a result of the violation.

**Adjustment**

**Base Penalty Subtotal**

**Violation Events**

Number of Violation Events   Number of violation days

mark only one use a small x

daily	<input type="text"/>
monthly	<input type="text"/>
quarterly	<input type="text"/>
semiannual	<input type="text"/>
annual	<input type="text"/>
single event	<input checked="" type="checkbox"/>

**Violation Base Penalty**

One single event is recommended.

**Economic Benefit (EB) for this violation** **Statutory Limit Test**

Estimated EB Amount  Violation Final Penalty Total

This violation Final Assessed Penalty (adjusted for limits)

**Economic Benefit Worksheet**

Respondent PD Glycol  
 Case ID No. 30590  
 Reg. Ent. Reference No. RN100825413  
 Media [Statute] Air Quality  
 Violation No. 2

Percent Interest	Years of Depreciation
5.0	15

Item Description	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
------------------	-----------	---------------	------------	-----	----------------	---------------	-----------

Delayed Costs							
Equipment				0.0	\$0	\$0	\$0
Buildings				0.0	\$0	\$0	\$0
Other (as needed)	\$1,550	25-Apr-2006	22-Sep-2006	0.4	\$2	\$42	\$45
Engineering/construction				0.0	\$0	\$0	\$0
Land				0.0	\$0	n/a	\$0
Record Keeping System				0.0	\$0	n/a	\$0
Training/Sampling				0.0	\$0	n/a	\$0
Remediation/Disposal				0.0	\$0	n/a	\$0
Permit Costs				0.0	\$0	n/a	\$0
Other (as needed)				0.0	\$0	n/a	\$0

Notes for DELAYED costs: Estimated cost of preventing emissions. Date required is the date of occurrence and final date is the date corrective actions were completed.

Avoided Costs							
ANNUALIZE [1] avoided costs before entering item (except for one-time avoided costs)							
Disposal				0.0	\$0	\$0	\$0
Personnel				0.0	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.0	\$0	\$0	\$0
Supplies/equipment				0.0	\$0	\$0	\$0
Financial Assurance [2]				0.0	\$0	\$0	\$0
ONE-TIME avoided costs [3]				0.0	\$0	\$0	\$0
Other (as needed)				0.0	\$0	\$0	\$0

Notes for AVOIDED costs

Approx. Cost of Compliance

**TOTAL**

<b>Screening Date</b>	03-Aug-2006	<b>Docket No.</b>	2006-1133-AIR-E	<b>PCW</b>
<b>Respondent</b>	PD Glycol	Policy Revision 2 (September 2002)		
<b>Case ID No.</b>	30590	PCW Revision April 25, 2006		
<b>Reg. Ent. Reference No.</b>	RN100825413			
<b>Media [Statute]</b>	Air Quality			
<b>Enf. Coordinator</b>	Daniel Siringi			
<b>Violation Number</b>	3			
<b>Primary Rule Cite(s)</b>	Air Permit No. 3361A, Special Condition 3			
<b>Secondary Rule Cite(s)</b>	30 Tex. Admin. Code § 116.115(c) and Texas Health & Safety Code § 382.085(b)			
<b>Violation Description</b>	Failure to prevent unauthorized emissions. Specifically, on July 20, 2006, 11.0 pounds (lbs) of gaseous ethylene and 3,214 lbs of ethylene oxide were released from the Glycol 1 Emergency Vent. No emissions were authorized from Glycol 1 Emergency Vent in the permit. Since the emissions event was avoidable, Glycol failed to meet the demonstrations for an affirmative defense in 30 Tex. Admin. Code 101.222.			
<b>Base Penalty</b>				\$10,000

>> **Environmental, Property and Human Health Matrix**

		Harm			
		Major	Moderate	Minor	
OR	Actual			X	Percent <input type="text" value="25%"/>
	Potential				

>> **Programmatic Matrix**

		Major	Moderate	Minor	
Falsification					Percent <input type="text"/>

Matrix Notes: Human health or the environment has been exposed to insignificant amounts of pollutants which do not exceed levels that are protective of human health or environmental receptors as a result of the violation.

Adjustment

Base Penalty Subtotal

**Violation Events**

Number of Violation Events   Number of violation days

mark only one use a small x

daily	
monthly	
quarterly	
semiannual	
annual	
single event	X

Violation Base Penalty

One single event is recommended.

Economic Benefit (EB) for this violation	Statutory Limit Test
Estimated EB Amount <input type="text" value="\$15"/>	Violation Final Penalty Total <input type="text" value="\$3,525"/>
This violation Final Assessed Penalty (adjusted for limits) <input type="text" value="\$3,525"/>	

**Economic Benefit Worksheet**

Respondent: PD Glycol  
 Case ID No: 30590  
 Reg. Ent. Reference No: RN100825413  
 Media [Statute]: Air Quality  
 Violation No: 3

Percent Interest	Years of Depreciation
5.0	15

Item Description	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
------------------	-----------	---------------	------------	-----	----------------	---------------	-----------

**Delayed Costs**

Equipment				0.0	\$0	\$0	\$0
Buildings				0.0	\$0	\$0	\$0
Other (as needed)				0.0	\$0	\$0	\$0
Engineering/construction				0.0	\$0	\$0	\$0
Land				0.0	\$0	n/a	\$0
Record Keeping System				0.0	\$0	n/a	\$0
Training/Sampling				0.0	\$0	n/a	\$0
Remediation/Disposal				0.0	\$0	n/a	\$0
Permit Costs				0.0	\$0	n/a	\$0
Other (as needed)	\$1,500	20-Jul-2006	29-Sep-2006	0.2	\$15	n/a	\$15

Notes for DELAYED costs

Estimated cost of proper training of operations personnel on update procedures which may have prevented the emissions. The date required is the date of the emissions event and the final date is the date of corrective actions.

**Avoided Costs**

ANNUALIZE [1] avoided costs before entering item (except for one-time avoided costs)

Disposal				0.0	\$0	\$0	\$0
Personnel				0.0	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.0	\$0	\$0	\$0
Supplies/equipment				0.0	\$0	\$0	\$0
Financial Assurance [2]				0.0	\$0	\$0	\$0
ONE-TIME avoided costs [3]				0.0	\$0	\$0	\$0
Other (as needed)				0.0	\$0	\$0	\$0

Notes for AVOIDED costs

Approx. Cost of Compliance **\$1,500**

**TOTAL \$15**

## Compliance History

Customer/Respondent/Owner-Operator:	CN600505648 PD Glycol	Classification: AVERAGE	Rating: 1.25
Regulated Entity:	RN100825413 PD GLYCOL BEAUMONT PLANT	Classification: AVERAGE	Site Rating: 1.25
ID Number(s):	AIR OPERATING PERMITS	ACCOUNT NUMBER	JE0049K
	AIR OPERATING PERMITS	PERMIT	1620
	AIR OPERATING PERMITS	PERMIT	2190
	WASTEWATER	PERMIT	WQ0000490000
	WASTEWATER	PERMIT	TPDES0008931
	WASTEWATER	PERMIT	TX0008931
	INDUSTRIAL AND HAZARDOUS WASTE GENERATION	SOLID WASTE REGISTRATION # (SWR)	37988
	INDUSTRIAL AND HAZARDOUS WASTE GENERATION	SOLID WASTE REGISTRATION # (SWR)	30583
	INDUSTRIAL AND HAZARDOUS WASTE GENERATION	EPA ID	TXD020805446
	AIR NEW SOURCE PERMITS	REGISTRATION	54604
	AIR NEW SOURCE PERMITS	PERMIT	8639A
	AIR NEW SOURCE PERMITS	PERMIT	3361A
	AIR NEW SOURCE PERMITS	REGISTRATION	55286
	AIR NEW SOURCE PERMITS	PERMIT	54514
	AIR NEW SOURCE PERMITS	REGISTRATION	78746
	AIR NEW SOURCE PERMITS	ACCOUNT NUMBER	JE0049K
	AIR NEW SOURCE PERMITS	AFS NUM	0005
	AIR NEW SOURCE PERMITS	PERMIT	16357
	AIR NEW SOURCE PERMITS	PERMIT	3361A
	AIR NEW SOURCE PERMITS	PERMIT	8639A
	AIR NEW SOURCE PERMITS	PERMIT	10261
	AIR NEW SOURCE PERMITS	PERMIT	11673
	AIR NEW SOURCE PERMITS	PERMIT	11820
	AIR NEW SOURCE PERMITS	PERMIT	12799
	STORMWATER	PERMIT	TXR050019
	IHW CORRECTIVE ACTION	SOLID WASTE REGISTRATION # (SWR)	30583
Location:	3510 GULF STATES RD, BEAUMONT, TX, 77701	Rating Date: September 01 05	Repeat Violator: NO
TCEQ Region:	REGION 10 - BEAUMONT		
Date Compliance History Prepared:	August 08, 2006		
Agency Decision Requiring Compliance History:	Enforcement		
Compliance Period:	August 08, 2001 to August 08, 2006		

TCEQ Staff Member to Contact for Additional Information Regarding this Compliance History

Name: Daniel Siringi Phone: (409) 899-8799

### Site Compliance History Components

- |  |     |
|--|-----|
| 1. Has the site been in existence and/or operation for the full five year compliance period? | Yes |
| 2. Has there been a (known) change in ownership of the site during the compliance period?    | No  |
| 3. If Yes, who is the current owner?   | N/A |
| 4. If Yes, who was/were the prior owner(s)?  | N/A |
| 5. When did the change(s) in ownership occur?  | N/A |

### Components (Multimedia) for the Site :

- A. Final Enforcement Orders, court judgements, and consent decrees of the state of Texas and the federal government.
- |   |                            |
|---|----------------------------|
| Effective Date: 08/28/2004  | ADMINORDER 2004-0204-AIR-E |
| Classification: Moderate  |                            |
| Citation: 5C THC Chapter 382, SubChapter A 382.085(a)   |                            |
| Description: Failed to prevent unauthorized emissions on August 6 and August 22, 2003.  |                            |
| Classification: Minor   |                            |
| Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)(8)  |                            |
| Description: Failed to include the preconstruction authorization rule citation in the final record submitted to the TCEQ for the emission event that occurred on August 22, 2003. |                            |
| Effective Date: 02/20/2006  | ADMINORDER 2005-0633-AIR-E |
| Classification: Moderate  |                            |

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)  
 5C THC Chapter 382, SubChapter A 382.085(b)

Rqmt Prov: Permit No. 3361A MAERT PERMIT

Description: Failure to prevent emissions from sources not authorized by the permit, the Ethylene Glycol Unit No. I and II Emergency Vents, on July 12 and August 10, 2004, and from September 15 through October 3, 2004.

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)  
 5C THC Chapter 382, SubChapter A 382.085(b)

Rqmt Prov: Air Permit No. 3361A MAERT PERMIT

Description: Failure to prevent emissions from sources not authorized by the permit, the Ethylene Glycol Unit No. I Emergency Vent, on March 25, 2005.

B. Any criminal convictions of the state of Texas and the federal government.

N/A

C. Chronic excessive emissions events.

N/A

D. The approval dates of investigations. (CCEDS Inv. Track. No.)

1	07/17/2002	(161616)
2	08/15/2001	(161618)
3	08/23/2002	(161619)
4	09/14/2001	(161621)
5	09/20/2002	(161622)
6	11/14/2005	(468887)
7	08/01/2002	(3922)
8	10/09/2001	(161624)
9	12/16/2005	(468888)
10	10/21/2002	(161625)
11	11/08/2001	(161627)
12	11/18/2002	(161628)
13	12/14/2001	(161629)
14	12/13/2002	(161630)
15	01/18/2002	(161632)
16	01/20/2006	(468889)
17	01/17/2003	(161633)
18	02/24/2006	(450862)
19	11/17/2005	(406277)
20	06/21/2005	(375835)
21	01/27/2006	(439364)
22	07/13/2006	(465277)
23	06/11/2003	(35304)
24	08/31/2004	(275950)
25	11/13/2003	(252664)
26	11/15/2005	(436085)
27	03/31/2006	(455423)
28	02/10/2004	(296758)
29	03/20/2003	(296759)
30	11/21/2001	(106024)
31	03/23/2004	(296760)
32	09/10/2001	(106023)
33	08/16/2005	(394905)
34	06/08/2004	(352749)
35	04/20/2004	(296761)
36	09/10/2001	(106022)
37	08/25/2004	(264050)

38 07/15/2004 (352750)  
39 08/30/2001 (106021)  
40 03/31/2006 (455364)  
41 08/16/2004 (352751)  
42 05/21/2003 (296763)  
43 08/03/2004 (283981)  
44 09/13/2004 (352752)  
45 06/20/2003 (296764)  
46 10/15/2004 (352753)  
47 01/13/2004 (256356)  
48 07/18/2003 (296765)  
49 08/15/2003 (296766)  
50 09/19/2003 (296767)  
51 10/21/2003 (296768)  
52 01/13/2004 (256357)  
53 08/01/2002 (4737)  
54 11/14/2003 (296769)  
55 12/22/2003 (296770)  
56 01/16/2004 (296771)  
57 01/13/2004 (256358)  
58 03/02/2005 (345738)  
59 11/21/2001 (124825)  
60 09/10/2001 (124824)  
61 09/10/2001 (124823)  
62 08/30/2001 (124822)  
63 02/21/2006 (468884)  
64 03/23/2006 (468885)  
65 02/21/2002 (161602)  
66 02/10/2003 (161603)  
67 02/22/2005 (441102)  
68 03/18/2002 (161605)  
69 04/18/2005 (441103)  
70 09/09/2005 (404884)  
71 05/20/2005 (441104)  
72 07/27/2006 (483370)  
73 06/14/2005 (441105)  
74 04/05/2002 (161607)  
75 07/19/2005 (441106)  
76 04/04/2003 (161608)  
77 08/12/2005 (441107)  
78 09/16/2005 (441108)  
79 05/09/2002 (161610)  
80 04/22/2004 (262190)  
81 03/16/2005 (382126)  
82 10/09/2005 (468886)  
83 11/10/2004 (382127)  
84 12/16/2004 (382128)  
85 06/17/2002 (161613)  
86 01/21/2005 (382129)

E. Written notices of violations (NOV). (CCEDS Inv. Track. No.)

Date: 08/31/2002 (161622)

Self Report? YES

Citation:

Classification: Moderate

30 TAC Chapter 305, SubChapter F 305.125(1)  
 TWC Chapter 26 26.121(a)[G]  
**Description:** Failure to meet the limit for one or more permit parameter  
**Date:** 06/11/2003 (35304)  
**Self Report?** NO **Classification:** Moderate  
**Citation:** 30 TAC Chapter 101, SubChapter A 101.20(1)  
 30 TAC Chapter 115, SubChapter D 115.352(4)  
 30 TAC Chapter 116, SubChapter B 116.115(c)  
 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1)  
**Rqmt Prov:** PA IA  
**Description:** Failure to equip each open-ended valve or line with a cap, blind flange, plug, or second valve. During the monitoring, open-ended (OEL) lines were documented next to valves numbered 1052 and 13282 and near relief valve 12886.  
**Self Report?** NO **Classification:** Major  
**Citation:** 30 TAC Chapter 101, SubChapter A 101.20(1)  
 30 TAC Chapter 116, SubChapter B 116.115(c)  
 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-2(a)(1)  
**Rqmt Prov:** PA IA  
**Description:** Failure to conduct monthly monitoring on pumps in volatile organic compound (VOC) service. During the review of the monitoring records from January 2002 through February 2003, three pumps were not monitored monthly.  
**Self Report?** NO **Classification:** Moderate  
**Citation:** 30 TAC Chapter 101, SubChapter A 101.20(1)  
 30 TAC Chapter 116, SubChapter B 116.115(c)  
 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-7(c)(2)  
**Rqmt Prov:** PA IA  
**Description:** Failure to conduct monthly monitoring on three valves for two successive leak free months after a leak was detected and repaired.  
**Date:** 07/13/2006 (465277)  
**Self Report?** NO **Classification:** Moderate  
**Citation:** 30 TAC Chapter 101, SubChapter A 101.20(1)  
 30 TAC Chapter 115, SubChapter D 115.352(4)  
 30 TAC Chapter 116, SubChapter B 116.115(c)  
 30 TAC Chapter 122, SubChapter B 122.143(4)  
 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1)  
 5C THC Chapter 382, SubChapter A 382.085(b)  
**Rqmt Prov:** OP IA  
 PERMIT IA  
**Description:** Failure to equip one open-ended line with a cap, blind flange, plug, or a second valve at the Glycol I Unit.  
**Self Report?** NO **Classification:** Moderate  
**Citation:** 30 TAC Chapter 101, SubChapter A 101.20(1)  
 30 TAC Chapter 115, SubChapter D 115.352(4)  
 30 TAC Chapter 116, SubChapter B 116.115(c)  
 30 TAC Chapter 122, SubChapter B 122.143(4)  
 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1)  
 5C THC Chapter 382, SubChapter A 382.085(b)  
**Rqmt Prov:** OP IA  
 PERMIT IA  
**Description:** Failure to equip eleven open-ended lines containing VOC with a cap, blind flange, plug, or a second valve at the Glycol II Unit.  
**Self Report?** NO **Classification:** Moderate  
**Citation:** 30 TAC Chapter 122, SubChapter B 122.146(2)  
 5C THC Chapter 382, SubChapter A 382.085(b)  
**Description:** Failure to submit copies of the annual compliance certification for Permits O-1620 and O-2190 to the EPA.

F. Environmental audits.

Notice of Intent Date: 02/18/2002 (35071)

Disclosure Date: 07/29/2002

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354[G]

Req Prpv:

PERMITSC2

40 CFR Part 60, Subpart VV 60.482-8[G]

PERMITSC2

Description: Failure to properly tag Connectors 492/425 to identify if necessary to be included in LDAR program and meet inspection requirements.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354[G]

Req Prpv:

PERMITSC1

40 CFR Part 60, Subpart VV 60.482-7[G]

PERMITSC1

Description: Failure to properly tag Valves 732/459 and to identify if necessary to be included in LDAR program and meet inspection requirements.

Notice of Intent Date: 07/03/2001 (35658)

Disclosure Date: 03/14/2002

Viol. Classification: Minor

Req Prpv:

PERMITSC2

Description: Failure to include Connectors in fugitive LDAR.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354[G]

Description: Failure to include Drains in fugitive LDAR

Viol. Classification: Moderate

Req Prpv:

PERMITSC1

Description: Failure to include Pressure release valve and other valves in fugitive LDAR.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.356[G]

40 CFR Part 60, Subpart VV 60.486

40 CFR Part 60, Subpart VV 60.487

Description: Failure to satisfy recordkeeping requirements for regulation V and NSPS, VV.

G. Type of environmental management systems (EMSs).

N/A

H. Voluntary on-site compliance assessment dates.

N/A

I. Participation in a voluntary pollution reduction program.

N/A

J. Early compliance.

N/A

Sites Outside of Texas

N/A

1. The first part of the document discusses the importance of maintaining accurate records of all transactions and activities. It emphasizes that proper record-keeping is essential for ensuring transparency and accountability in financial operations.

2. The second part of the document outlines the various methods and techniques used to collect and analyze data. It highlights the need for consistent and reliable data collection processes to support effective decision-making and strategic planning.

3. The third part of the document focuses on the analysis and interpretation of the collected data. It discusses the various statistical and analytical tools used to identify trends, patterns, and insights from the data, which are then used to inform business strategies and operations.

4. The fourth part of the document addresses the challenges and limitations associated with data collection and analysis. It discusses the importance of addressing these challenges to ensure the accuracy and reliability of the data and the effectiveness of the analysis.

5. The fifth part of the document provides a summary of the key findings and conclusions drawn from the data analysis. It highlights the main insights and recommendations derived from the analysis, which are intended to guide future business decisions and actions.

6. The sixth part of the document discusses the implications of the findings and conclusions for the organization. It highlights the potential impact of the findings on the organization's performance, strategy, and operations, and provides recommendations for addressing any identified issues or opportunities.

7. The seventh part of the document provides a final summary and conclusion. It reiterates the importance of maintaining accurate records and the need for consistent and reliable data collection processes to support effective decision-making and strategic planning.

8. The eighth part of the document discusses the future directions and research needs in the field of data collection and analysis. It highlights the importance of continued research and innovation in this area to address the evolving challenges and opportunities in the business environment.

9. The ninth part of the document provides a final summary and conclusion. It reiterates the importance of maintaining accurate records and the need for consistent and reliable data collection processes to support effective decision-making and strategic planning.

10. The tenth part of the document discusses the implications of the findings and conclusions for the organization. It highlights the potential impact of the findings on the organization's performance, strategy, and operations, and provides recommendations for addressing any identified issues or opportunities.

# TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



**IN THE MATTER OF AN  
ENFORCEMENT ACTION  
CONCERNING  
PD GLYCOL  
RN100825413**

§  
§  
§  
§  
§

**BEFORE THE  
TEXAS COMMISSION ON  
ENVIRONMENTAL QUALITY**

## **AGREED ORDER DOCKET NO. 2006-1133-AIR-E**

### **I. JURISDICTION AND STIPULATIONS**

At its \_\_\_\_\_ agenda, the Texas Commission on Environmental Quality ("the Commission" or "TCEQ") considered this agreement of the parties, resolving an enforcement action regarding PD Glycol ("Glycol") under the authority of TEX. HEALTH & SAFETY CODE ch. 382 and TEX. WATER CODE ch. 7. The Executive Director of the TCEQ, through the Enforcement Division, and Glycol appear before the Commission and together stipulate that:

1. Glycol owns and operates a chemical manufacturing plant at 3510 Gulf States Road in Beaumont, Jefferson County, Texas (the "Plant").
2. The Plant consists of one or more sources as defined in TEX. HEALTH & SAFETY CODE § 382.003(12).
3. The Commission and Glycol agree that the Commission has jurisdiction to enter this Agreed Order, and that Glycol is subject to the Commission's jurisdiction.
4. Glycol received notice of the violations alleged in Section II ("Allegations") on or about August 2, 2006.
5. The occurrence of any violation is in dispute and the entry of this Agreed Order shall not constitute an admission by Glycol of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
6. An administrative penalty in the amount of Ten Thousand Five Hundred Seventy-Five Dollars (\$10,575) is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). Glycol has paid Four Thousand Two Hundred Thirty Dollars (\$4,230) of the administrative penalty and Two Thousand One Hundred Fifteen Dollars (\$2,115) is deferred contingent upon Glycol's timely and satisfactory compliance with all the terms of this Agreed Order. The deferred amount will be waived upon full compliance with the terms of this Agreed Order. If Glycol fails to timely and satisfactorily comply with all requirements of this Agreed Order, the



Executive Director may require Glycol to pay all or part of the deferred penalty. Four Thousand Two Hundred Thirty Dollars (\$4,230) shall be conditionally offset by Glycol's completion of a Supplemental Environmental Project ("SEP").

7. Any notice and procedures which might otherwise be authorized or required in this action are waived in the interest of a more timely resolution of the matter.
8. The Executive Director of the TCEQ and Glycol have agreed on a settlement of the matters alleged in this enforcement action, subject to the approval of the Commission.
9. The Executive Director recognizes that Glycol implemented the following measures on September 22 and 29, 2006 in order to prevent a recurrence of unauthorized emissions due to same causes:
  - a. Designated cleaning of Boiler Feed Water Strainers as a "minor maintenance task" to enable production personnel to perform while waiting for maintenance assistance, modified Boiler Feed Water Strainer baskets, and reviewed the incident and maintenance task revisions with appropriate personnel;
  - b. Corrected the leaking problem with the pressure accumulator bladder, developed a procedure for production personnel to "leak test" the nitrogen fittings on the accumulator bladder and reviewed the incident with the appropriate personnel; and
  - c. Conducted personnel training on the proper operation of the steam traps associated with the glycol reactor heater and correctly calibrated the Level Control Transmitter at the medium pressure condensate tank.
10. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that Glycol has not complied with one or more of the terms or conditions in this Agreed Order.
11. This Agreed Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Agreed Order, whichever is later.
12. The provisions of this Agreed Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Agreed Order unenforceable, the remaining provisions shall be valid and enforceable.

## II. ALLEGATIONS

As owner and operator of the Plant, Glycol is alleged to have:

1. Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN. CODE § 116.115(c), Air Permit No. 3361A, Special Condition 3 and TEX. HEALTH & SAFETY CODE § 382.085(b), as documented during an investigation conducted on June 5, 2006. Specifically, 66.10 pounds ("lbs") of gaseous Ethylene and 79.20 lbs of Ethylene Oxide were released over three hours from the

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

11/11/2019  
11/11/2019  
11/11/2019

Ethylene Glycol Unit 1 Emergency Vent during the April 18, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 TEX. ADMIN. CODE § 101.222.

2. Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN. CODE § 116.115(c), Air Permit No. 8639A, Special Condition 3A and TEX. HEALTH & SAFETY CODE § 382.085(b), as documented during an investigation conducted on June 5, 2006. Specifically, 1,924 lbs of gaseous Ethylene and 18.2 lbs of Ethylene Oxide were released over two minutes from the Ethylene Glycol Unit II Emergency Vent, during the April 25, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 TEX. ADMIN. CODE § 101.222.
3. Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN. CODE § 116.115(c), Air Permit No. 3361A, Special Condition 3 and TEX. HEALTH & SAFETY CODE § 382.085(b), as documented during an investigation conducted on September 6, 2006. Specifically, 11.0 lbs of gaseous Ethylene and 3,214 lbs of Ethylene Oxide were released over 24 minutes from the Ethylene Glycol Unit I Emergency Vent, during the July 20, 2006 emissions event. Since the emissions event could have been avoided, Glycol failed to meet the demonstrations for an affirmative defense in 30 TEX. ADMIN. CODE § 101.222.

### III. DENIALS

Glycol generally denies each allegation in Section II ("Allegations").

### IV. ORDERING PROVISIONS

1. It is, therefore, ordered by the TCEQ that Glycol pay an administrative penalty as set forth in Section I, Paragraph 6 above. The payment of this administrative penalty and Glycol's compliance with all the terms and conditions set forth in this Agreed Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Administrative penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: PD Glycol, Docket No. 2006-1133-AIR-E" to:

Financial Administration Division, Revenues Section  
Attention: Cashier's Office, MC 214  
Texas Commission on Environmental Quality  
P.O. Box 13088  
Austin, Texas 78711-3088

2. Glycol shall implement and complete a SEP in accordance with TEX. WATER CODE § 7.067. As set forth in Section II, Paragraph 6 above, Four Thousand Two Hundred Thirty Dollars (\$4,230) of the assessed administrative penalty shall be offset with the condition that Glycol implement the SEP defined in Attachment A, incorporated herein by reference. Glycol's obligation to pay the conditionally offset portion of the administrative penalty assessed shall be discharged upon final completion of all provisions of the SEP agreement.



3. The provisions of this Agreed Order shall apply to and be binding upon Glycol. Glycol is ordered to give notice of the Agreed Order to personnel who maintain day-to-day control over the Plant operations referenced in this Agreed Order.
4. If Glycol fails to comply with any of the Ordering Provisions in this Agreed Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, Glycol's failure to comply is not a violation of this Agreed Order. Glycol shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. Glycol shall notify the Executive Director within seven days after Glycol becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.
5. The Executive Director may grant an extension of any deadline in this Agreed Order or in any plan, report, or other document submitted pursuant to this Agreed Order, upon a written and substantiated showing of good cause. All requests for extensions by Glycol shall be made in writing to the Executive Director. Extensions are not effective until Glycol receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
6. This Agreed Order, issued by the Commission, shall not be admissible against Glycol in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Agreed Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
7. This agreement may be executed in multiple counterparts, which together shall constitute a single original instrument. Any executed signature page to this Agreement may be transmitted by facsimile transmission to the other parties, which shall constitute an original signature for all purposes.
8. Under 30 TEX. ADMIN. CODE § 70.10(b), the effective date is the date of hand-delivery of the Order to Glycol, or three days after the date on which the Commission mails notice of the Order to Glycol, whichever is earlier. The Chief Clerk shall provide a copy of this Agreed Order to each of the parties.

The first part of the document discusses the importance of maintaining accurate records of all transactions and activities. It emphasizes that proper record-keeping is essential for ensuring the integrity and reliability of the data used in the analysis.

It is noted that the data collected during the study was carefully reviewed and analyzed to identify any potential biases or errors. The results of the analysis are presented in the following sections, and it is hoped that they will provide valuable insights into the phenomena being studied.

The second part of the document describes the methodology used in the study, including the selection of participants, the design of the experiment, and the procedures for data collection and analysis. This section provides a detailed account of the research process, from the initial planning stages to the final data analysis.

The results of the study are presented in the following sections, and they show that there is a significant relationship between the variables being studied. These findings are discussed in detail, and their implications for the field of research are explored.

The final part of the document discusses the conclusions drawn from the study and the implications for future research. It is concluded that the findings of this study have important implications for the understanding of the phenomena being studied, and further research is needed to explore these findings in more detail.

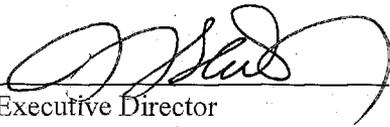
In conclusion, this study has provided valuable insights into the relationship between the variables being studied. The findings of this study have important implications for the field of research, and further research is needed to explore these findings in more detail.

## SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

\_\_\_\_\_  
For the Commission

\_\_\_\_\_  
For the Executive Director



\_\_\_\_\_  
Date

3/7/07

I, the undersigned, have read and understand the attached Agreed Order. I am authorized to agree to the attached Agreed Order on behalf of the entity, if any, indicated below my signature, and I do agree to the terms and conditions specified therein. I further acknowledge that the TCEQ, in accepting payment for the penalty amount, is materially relying on such representation.

I also understand that my failure to comply with the Ordering Provisions, if any, in this order and/or my failure to timely pay the penalty amount, may result in:

- A negative impact on my compliance history;
- Greater scrutiny of any permit applications submitted by me;
- Referral of this case to the Attorney General's Office for contempt, injunctive relief, additional penalties, and/or attorney fees, or to a collection agency;
- Increased penalties in any future enforcement actions against me;
- Automatic referral to the Attorney General's Office of any future enforcement actions against me; and
- TCEQ seeking other relief as authorized by law.

In addition, any falsification of any compliance documents may result in criminal prosecution.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date



10/19/2006

\_\_\_\_\_  
Name (Printed or typed)  
Authorized Representative of  
PD Glycol

\_\_\_\_\_  
Title

10/19/2006 PLANT MANAGER

**Instructions:** Send the original, signed Agreed Order with penalty payment to the Financial Administration Division, Revenues Section at the address in Section IV, Paragraph 1 of this Agreed Order.

10/10/10  
10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

10/10/10

Attachment A  
Docket Number: 2006-1133-AIR-E

**SUPPLEMENTAL ENVIRONMENTAL PROJECT**

<b>Respondent:</b>	<b>PD Glycol</b>
<b>Payable Penalty Amount:</b>	<b>Ten Thousand Five Hundred Seventy-Five Dollars (\$10,575)</b>
<b>SEP Amount:</b>	<b>Four Thousand Two Hundred Thirty Dollars (\$4,230)</b>
<b>Type of SEP:</b>	<b>Pre-approved</b>
<b>Third-Party Recipient:</b>	<b>Jefferson County-Southeast Texas Regional Air Monitoring Network</b>
<b>Location of SEP:</b>	<b>Jefferson County</b>

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative Penalty Amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

**1. Project Description**

A. Project

The Respondent shall contribute the SEP Amount to the Third-Party Recipient pursuant to the agreement between the Third-Party Recipient and the TCEQ. Specifically, the contribution will be used to maintain and repair the existing Southeast Texas Regional Air Monitoring Network. The network includes seven monitoring stations located at Sabine Pass, Mauriceville, Southeast Texas Regional Airport, West Orange, Beaumont, Port Neches, and Cove School sites. SEP monies will be used to pay for the labor and materials costs associated with maintaining, repairing, and replacing the existing air monitoring stations at the seven sites.

The Respondent certifies that there is no prior commitment to do this project and that it is being performed solely in an effort to settle this enforcement action.

B. Environmental Benefit

This SEP will provide a discernible environmental benefit by measuring ozone and nitrogen oxide at Sabine Pass, Mauriceville, Southeast Texas Regional Airport, West Orange, Beaumont, Port Neches, and Cove School sites. This data is accessible to TCEQ and the public. Continued monitoring will help TCEQ and local government better respond to citizen's questions about public health as it relates to air quality and will enable TCEQ to better identify emission sources.

C. Minimum Expenditure

Respondent shall contribute at least the SEP Amount to the Third-Party Recipient and comply with all other provisions of this SEP.



PD Glycol  
Agreed Order – Attachment A

**2. Performance Schedule**

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Amount to the Third-Party Recipient. The Respondent shall mail the contribution, with a copy of the Agreed Order, to:

The Honorable Carl R. Griffith, Jr.  
Jefferson County Judge  
1149 Pearl Street, 4<sup>th</sup> Floor  
Beaumont, Texas 77701

**3. Records and Reporting**

Concurrent with the payment of the SEP Amount, the Respondent shall provide the TCEQ SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Amount to the Third-Party Recipient. The Respondent shall mail a copy of the check and transmittal letter to:

Enforcement Division  
Attention: SEP Coordinator, MC 219  
Texas Commission on Environmental Quality  
P.O. Box 13087  
Austin, Texas 78711-3087

**4. Failure to Fully Perform**

If the Respondent does not perform its obligations under this SEP in any way, including full payment of the SEP Amount and submittal of the required reporting described in Section 3 above, the Executive Director may require immediate payment of all or part of the SEP Amount.

The check for any amount due shall be made out to "Texas Commission on Environmental Quality" and mailed to:

Texas Commission on Environmental Quality  
Financial Administration Division, Revenues  
Attention: Cashier, MC 214  
P.O. Box 13088  
Austin, Texas 78711-3088

The Respondent shall also mail a copy of the check to the TCEQ SEP Coordinator at the address in Section 3 above.

**5. Publicity**

Any public statements concerning this SEP made by or on behalf of the Respondent must include a clear statement that the project was performed as part of the settlement of an enforcement action brought by the TCEQ. Such statements include advertising, public relations, and press releases.



**6. Clean Texas Program**

The Respondent shall not include this SEP in any application made to TCEQ under the "Clean Texas" (or any successor) program(s). Similarly, the Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

**7. Other SEPs by TCEQ or Other Agencies**

The SEP identified in this Agreed Order has not been, and shall not be, included as an SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.

