Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media:

AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

Albemarle Bayport Plant, 13000 Baypark Road, Pasadena, Harris County

Type of Operation:

Catalyst manufacturing plant

Other Significant Matters:

Additional Pending Enforcement Actions: No

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: May 26, 2017

Comments Received: No

Penalty Information

Total Penalty Assessed: \$25,941

Amount Deferred for Expedited Settlement: \$5,188

Total Paid to General Revenue: \$10,377

Total Due to General Revenue: \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$10,376

Name of SEP: Houston Regional Monitoring Corporation (Third-Party Pre-

Approved)

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A Applicable Penalty Policy: April 2014

Investigation Information

Complaint Date(s): N/A

Complaint Information: N/A

Date(s) of Investigation: November 3, 2015 through November 4, 2015

Date(s) of NOE(s): August 15, 2016

Violation Information

- 1. Failed to record the steam generating unit load for Steam Boiler VSP-9. Specifically, the steam meter was out of service and no data was recorded for Steam Boiler VSP-9 from December 16, 2014 to November 13, 2015 [30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), Federal Operating Permit ("FOP") No. 01559, Special Terms and Conditions ("STC") No. 9, and New Source Review ("NSR") Permit No. 21995, Special Conditions ("SC") No. 16.B].
- 2. Failed to comply with the particulate matter less than 10 microns ("PM10") hourly emissions limit for the Base Storage Hopper Bagfilter, Emission Point Number ("EPN") HPC-31. Specifically, the permitted PM10 emissions limit of 0.03 pound per hour ("lb/hr") was exceeded at EPN HPC-31 by an average of 0.03 lb/hr for a total of 6,737 hours between May 19, 2015 and August 31, 2016, resulting in the unauthorized release of 202.11 lbs of PM10 [30 Tex. ADMIN. CODE §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), FOP No. 01559, STC No. 9, and NSR No. 2487, SC No. 1].
- 3. Failed to record the solvent makeup for two onsite cold solvent degreasers ("parts washers"). Specifically, records have not been maintained for Parts Washers Unit Nos. UTL-PRT1 and UTL-PRT2 [30 Tex. Admin. Code §§ 106.454(1)(A)(ii), 106.8(c)(2)(B), and 122.143(4), Tex. Health & Safety Code § 382.085(b), and FOP No. 01559, STC Nos. 9 and 10].
- 4. Failed to conduct the annual inspection for the Portable Bag Filter, EPN FCC-66. Specifically, the 2014 annual inspection for the Portable Bag Filter was due by December 31, 2014 but was not conducted [30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), FOP No. O1559, STC No. 9, and NSR Permit Nos. 9402 and No22, SC No. 14].
- 5. Failed to install run-time meters. Specifically, EPNs FCC-67 and FCC-79 were not equipped with non-resettable elapsed run-time meters to record the operating time [30 Tex. Admin. Code §§ 116.115(c), 122.143(4), and 117.340(j), Tex. Health & Safety Code § 382.085(b), NSR Permit Nos. 9402 and No22, General Conditions No. 7, and FOP No. O1559, STC No. 9].
- 6. Failed to report emissions of nitric acid for EPN FCC-21 in the emissions inventories for calendar years 2013 and 2014. Specifically, 40.3843 tons of nitric acid emissions in calendar year 2013 and 55.5027 tons of nitric acid emissions in calendar year 2014 were not reported [30 Tex. Admin. Code §§ 101.10(e) and 122.143(4), Tex. Health & Safety Code § 382.085(b), and FOP No. O1559, STC No. 2.E].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

The Respondent implemented the following corrective measures:

- a. On April 30, 2014, disconnected the Portable Bag Filter, EPN FCC-66, from use;
- b. On November 13, 2015, replaced the steam meter and resumed recording the unit load for Steam Boiler VSP-9;
- c. On December 8, 2015, submitted a permit revision for NSR Permit No. 2487 to increase the particulate matter less than PM10 hourly emissions limits at EPNs HPC-23 and HPC-31 and to revise the flowrate calculations at EPN HPC-31;
- d. On January 16, 2016, installed elapsed run-time meters on EPNs FCC-67 and FCC-79 to record the operating time of the two engines;
- e. On August 16, 2016, submitted a revised emissions inventory for calendar year 2014 to include nitric acid emissions for EPN FCC-21; and
- f. On August 30, 2016, submitted a revised emissions inventory for calendar year 2013 to include nitric acid emissions for EPN FCC-21.

Technical Requirements:

- 1. The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).
- 2. The Order will also require the Respondent to:
- a. Within 30 days, implement measures and/or procedures to ensure that records of the solvent makeup for the parts washers are maintained;
- b. Respond completely and adequately, as determined by the TCEQ, to all requests for information concerning the permit amendment application submitted on December 8, 2015 for NSR Permit No. 2487 within 30 days after the date of such requests, or by any other deadline specified in writing;
- c. Within 45 days, submit written certification to demonstrate compliance with a.; and

d. Within 180 days, submit written certification that the permit amendment for NSR Permit No. 2487 has been obtained or that operation has ceased until such time that appropriate authorization is obtained.

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: David Carney, Enforcement Division,

Enforcement Team 4, MC 219, (512) 239-2583; Michael Parrish, Enforcement Division,

MC 219, (512) 239-2548

TCEQ SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division,

MC 219, (512) 239-3565

Respondent: Adrian Quist, Plant Manager, Albemarle Corporation, 13000 Baypark

Road, Pasadena, Texas 77507 Respondent's Attorney: N/A

Penalty Calculation Worksheet (PCW) Policy Revision 4 (April 2014) PCW Revision March 26, 2014 Assigned 22-Aug-2016 PCW 7-Sep-2016 Screening 7-Sep-2016 EPA Due 11-Feb-2017 RESPONDENT/FACILITY INFORMATION Respondent Albemarle Corporation Reg. Ent. Ref. No. RN100211523 Facility/Site Region 12-Houston Major/Minor Source Major **CASE INFORMATION** Enf./Case ID No. 53173 No. of Violations 6 Docket No. 2016-1527-AIR-E Order Type 1660 Media Program(s) Air Government/Non-Profit No Multi-Media Enf. Coordinator David Carney EC's Team Enforcement Team 4 Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000 Penalty Calculation Section TOTAL BASE PENALTY (Sum of violation base penalties) Subtotal 1 \$26,250 ADJUSTMENTS (+/-) TO SUBTOTAL 1 Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage. **Compliance History** 3.0% Adjustment Subtotals 2, 3, & 7 \$787 Enhancements for two NOVs with same or similar violations. Reduction for three notices of intent to conduct an audit and two disclosures of Notes violation. Culpability 0.0% Enhancement Subtotal 4 \$0 The Respondent does not meet the culpability criteria. Notes **Good Faith Effort to Comply Total Adjustments** Subtotal 5 -\$1,362 **Economic Benefit** 0.0% Enhancement* Subtotal 6 \$0 Total EB Amounts Estimated Cost of Compliance Capped at the Total EB \$ Amount \$1,676 \$27,250 **SUM OF SUBTOTALS 1-7** Final Subtotal \$25,675 OTHER FACTORS AS JUSTICE MAY REQUIRE 1.0% Adjustment \$266 Reduces or enhances the Final Subtotal by the indicated percentage. Enhancement to capture the avoided cost of compliance associated with Notes Violation No. 4. Final Penalty Amount \$25,941

Final Assessed Penalty

Adjustment

Reduction

20.0%

Deferral offered for expedited settlement.

\$25,941

-\$5,188

\$20,753

STATUTORY LIMIT ADJUSTMENT

Notes

PAYABLE PENALTY

Reduces the Final Assessed Penalty by the indicated percentage

DEFERRAL

Policy Revision 4 (April 2014) PCW Revision March 26, 2014

Respondent Albemarle Corporation

Case ID No. 53173

Reg. Ent. Reference No. RN100211523

Media [Statute] Air

Enf. Coordinator David Carney

Compliance History Worksheet
>> Compliance History Site Enhancement (Subtotal 2)

	Written notices of violation ("NOVa") with same as similar violations as the same	Number	Adjust.
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	2	10%
	Other written NOVs	0	0%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	0	0%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	0	0%
Judgments and Consent	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	3	-3%
Addits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	2	-4%
5 7 2 7	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
Other	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%
	(Subtotal 3)	centage (Su	btotal 2)
No	ory Person Classification (Subtotal 7)	entage (Su	btotal 3)
Satisfactory		rentage (Su	htotal 7)
	ory Summary	Wild Con	
Compliance History Notes	Enhancements for two NOVs with same or similar violations. Reduction for three no to conduct an audit and two disclosures of violation.	otices of intent	
			_

Screening Date 7 Respondent A Case ID No. 5	lbemarle Corporation	Docket No. 2016-1527-AIR-E	PCW Policy Revision 4 (April 2014) PCW Revision March 26, 2014
Reg. Ent. Reference No. F Media [Statute] / Enf. Coordinator D Violation Number	N100211523 .ir		
Rule Cite(s)	382.085(b), Federal Oper Conditions ("STC") No. 9,	5.115(c) and 122.143(4), Tex. Health & Safety (ating Permit ("FOP") No. O1559, Special Terms and New Source Review ("NSR") Permit No. 219 cial Conditions ("SC") No. 16.B	and
Violation Description	Specifically, the steam me	eam generating unit load for Steam Boiler VSP-9 ter was out of service and no data was recorded om December 16, 2014 to November 13, 2015.	for
_		Base P	enalty \$25,000
>> Environmental, Propert	y and Human Health Harm	Matrix	
Release	Major Moderate	Minor	
OR Actual Potential		Percent 0.0%	
		Percent 0.078	
>> Programmatic Matrix Falsification	Major Moderate	Minor	
rusinedati	riajoi rioderate	Percent 7.0%	
Matrix Notes	30 to 70 percent of the	ne rule requirment was not met.	
	STORES AND THE REAL PROPERTY.	Adjustment \$	23,250
			\$1,750
Violation Events	active data la colonia espera		
Number of Vi	olation Events 1	332 Number of violation day	S
n n	della		
	daily weekly		
	monthly		
	quarterly semiannual	Violation Base P	enalty \$1,750
	annual		
	single event x		
8	One single e	vent is recommended.	
AND THE RESIDENCE OF THE PROPERTY OF THE PROPE			
Good Faith Efforts to Comp	NAME OF TAXABLE PARTY O		luction \$437
	Before NOE/NOV Extraordinary	NOE/NOV to EDPRP/Settlement Offer	
	Ordinary x		
	N/A		
		dent returned to compliance on November before the Notice of Enforcement ("NOE") dated August 15, 2016.	
		Violation Su	btotal \$1,313
Economic Benefit (EB) for t	his violation	Statutory Limit Te	est
	EB Amount	\$455 Violation Final Penalty	
Latimatet			
	This viola	ition Final Assessed Penalty (adjusted for I	imits) \$1,380

Respondent Case ID No.	Albemarle Cor 53173		Benefit	Wo	rksheet		
Reg. Ent. Reference No. Media Violation No.	Air					Percent Interest	Years of Depreciation
						5.0	15
Item Description	Item Cost	Date Required	Final Date	Yrs	Interest Saved		EB Amount
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings	To the second			0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System	Anna San St. Land			0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs	A			0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	16-Dec-2014	13-Nov-2015	0.91	\$455	n/a	\$455
Notes for DELAYED costs Avoided Costs	The Date	Required is the in	nitial date of no	n-comp	oliance. The Final I	unit load for Steam Date is the date of co for one-time avoid	ompliance.
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
nspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment			100000000000000000000000000000000000000	0.00	\$0	\$0	\$0
Financial Assurance [2]				0.00	\$0	\$0	\$0
ONE-TIME avoided costs [3]	A STATE OF THE STA			0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs	1						
Approx. Cost of Compliance		\$10,000			TOTAL		\$455

Sc	reening Date			et No. 2016-1527-AIR-E	PCW
	Respondent Case ID No.	Albemarle Corpora	ition		Policy Revision 4 (April 2014) PCW Revision March 26, 2014
Reg. Ent. R	eference No.				PCW Revision March 20, 2014
	dia [Statute]				
	Coordinator				
	Rule Cite(s)				
		30 Tex. Admin. C		2.143(4), Tex. Health & Safety (and NSR Permit No. 2487, SC No.	
Viola	tion Description	emissions limit ("EPN") HPC-31. S hour ("lb/hr") was	for the Base Storage Hopp Specifically, the permitted s exceeded at EPN HPC-31	r less than 10 microns ("PM10") per Bagfilter, Emission Point Num PM10 emissions limit of 0.03 pou by an average of 0.03 lb/hr for nd August 31, 2016, resulting in 202.11 lbs of PM10.	nber und per a total
		3		Base F	Penalty \$25,000
>> Environn	ental, Prope	rty and Human	Health Matrix	医皮肤性皮肤炎 医二百二次	
	Release	Major M	Harm Moderate Minor		
OR	Actual		X		
	Potential			Percent 15.0%	
>>Programm					
	Falsification	Major M	Moderate Minor	Percent 0.0%	
				Percent 0.0%	
Matri	Human healti	n or the environmer	nt has been exposed to ins	ignificant amounts of pollutants	that do
Note	I not exceed le	vels that are protect	tive of human health or en violation.	vironmental receptors as a resul	It of the
	L		violation.		
Contraction (Contractor)				Adjustment	21,250
					\$3,750
/iolobios Eur	NEW PERCHANTAL TOWNS TO STATE OF THE PERCHANTAL PROPERTY.		PERSONAL PROPERTY OF THE PERSON OF THE PERSO		
/iolation Eve	ints				ACRES MAIN
	Number of '	Violation Events	3	470 Number of violation da	ys
		dally			
		weekly	NO.		
		monthly			
		quarterly semiannual	×	Violation Base F	Penalty \$11,250
		annual			
		single event			
	Thursday, and a second				
	Three semiani	nual events are reco	August 31, 2016.	of non-compliance from May 19,	2015 to
Good Faith E	fforts to Com		0.0% e NOE/NOV to EDPRI		duction \$0
		Extraordinary	e NOL/NOV NOL/NOV to EDPKI	P/Settlement Offer	
		Ordinary			
		N/A	x		
		Notes	e Respondent does not me this vio	eet the good faith criteria for lation.	
				Violation St	ubtotal \$11,250
conomic Be	nefit (EB) for	this violation		Statutory Limit T	est
	Estimat	ed EB Amount	\$635	Violation Final Penalt	y Total \$11,708
			This violation Final Ass	sessed Penalty (adjusted for	limits) \$11,708

	RN100211523						
Media Violation No.	Air	anna arasan-arasansa				Percent Interest	Years of Depreciation
						5.0	15
Item Description	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Delayed Costs							
Equipment			Value III.	0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System			The second second	0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
			THE PARTY OF THE PARTY AND ADDRESS OF THE PARTY OF THE PA				
Permit Costs	\$5,000	19-May-2015	1-Dec-2017	2.54	\$635	n/a	\$635
Other (as needed)				0.00	\$0	n/a n/a	\$0
Other (as needed) Notes for DELAYED costs Avoided Costs	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	0.00 or NSR Date is	\$0 R Permit No. 2487 Is the estimated daing item (except	n/a n/a The Date Required te of compliance. for one-time avoid	\$0 is the first date
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	or NSR Date is enterir	\$0 R Permit No. 2487 s the estimated da ng item (except	n/a n/a The Date Required the of compliance. for one-time avoid	\$0 is the first date ded costs) \$0
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	or NSR Date is enterin	\$0 R Permit No. 2487 s the estimated da ng Item (except \$0 \$0	n/a n/a The Date Required the of compliance. for one-time avoid \$0 \$0	\$0 Is the first date ded costs) \$0 \$0
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	or NSR Date is enterir 0.00 0.00	\$0 R Permit No. 2487 s the estimated daing item (except \$0 \$0 \$0	n/a n/a The Date Required ate of compliance. for one-time avoid \$0 \$0 \$0 \$0	\$0 is the first dat ded costs) \$0 \$0 \$0
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	0.00 for NSR Date is enterin 0.00 0.00 0.00	\$0 R Permit No. 2487 s the estimated da ng item (except \$0 \$0 \$0 \$0 \$0	n/a n/a n/a The Date Required ate of compliance. for one-time avoid \$0 \$0 \$0 \$0 \$0	\$0 is the first dat ded costs) \$0 \$0 \$0 \$0 \$0
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance [2]	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	0.00 or NSR Date is enterin 0.00 0.00 0.00 0.00 0.00 0.00	\$0 R Permit No. 2487 s the estimated date of the state o	n/a n/a n/a The Date Required ste of compliance. for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 is the first date ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] ONE-TIME avoided costs [3]	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	0.00 for NSR Date is 0.00 0.00 0.00 0.00 0.00 0.00	\$0 R Permit No. 2487 s the estimated date of the state o	n/a n/a n/a The Date Required the of compliance. for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 Is the first date ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$
Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance [2]	Estimated cos	t to obtain a perm of non-compli	it amendment ance. The Final	0.00 or NSR Date is enterin 0.00 0.00 0.00 0.00 0.00 0.00	\$0 R Permit No. 2487 s the estimated date of the state o	n/a n/a n/a The Date Required ste of compliance. for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 is the first date ded costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0

Screening Dat Responden Case ID No	t Albemarle Corporation		PCW olicy Revision 4 (April 2014)
Reg. Ent. Reference No Media [Statute	RN100211523	pe	CW Revision March 26, 2014
Enf. Coordinato Violation Number			
Rule Cite(s	30 Tex. Admin. Code §§	106.454(1)(A)(ii), 106.8(c)(2)(B), and 122.143(4), Tex § 382.085(b), and FOP No. O1559, STC Nos. 9 and 10	.
Violation Descriptio	Failed to record the solve washers"). Specifically, re	nt makeup for two onsite cold solvent degreasers ("par ecords have not been maintained for Parts Washers Un Nos. UTL-PRT1 and UTL-PRT2.	ts
		Base Pena	lty \$25,000
>> Environmental, Prop	Harm		
OR Releas		Minor	
Potenti		Percent 0.0%	
>>Programmatic Matrix	THE PARTY AND A TRANSPORT OF THE PARTY OF TH		
Falsification	Major Moderate	Minor Percent 15.0%	
Matrix Notes	100 percent of t	he rule requirment was not met.	1
indes			
		Adjustment \$21,2	
	CAST FANANCIAL PROPERTY AND SMALL CONTROL OF THE PROPERTY OF T		\$3,750
Violation Events			
Number of	f Violation Events 2	309 Number of violation days	
	daily		
	weekly monthly		
	quarterly	Violation Base Pena	lty \$7,500
	semiannual annual	<u> </u>	
	single event x		
100	Two single events are re-	commended, one for each set of records.	
Good Faith Efforts to Cor	mply 0.0%	6 Reducti	on \$0
	Before NOE/NO		40
	Ordinary		
	N/A x		
	Notes The Respon	ndent does not meet the good faith criteria for this violation.	
	(Violation Subto	tal \$7,500
Economic Benefit (EB) fo	r this violation	Statutory Limit Test	
Estima	ted EB Amount	\$118 Violation Final Penalty To	tal \$7,805
	This v	iolation Final Assessed Penalty (adjusted for limit	

Tem Cost Date Required Final Date Fi		E	conomic	Benefit	Wo	rksheet		
Notes for Delayed Costs Disposal Personnel	The control of the co		poration					
Notes for DELAYED costs Notes for AVOIDED costs Notes for AVOIDE	Case ID No.	53173						
Titem Cost Date Required Final Date	Reg. Ent. Reference No.	RN100211523	ki.					
Titem Cost Date Required Final Date Yrs Interest Saved Onetime Costs EB Amount	Media	Air					12 14 14 16 16 16 16 16 16 16 16 16 16 16 16 16	Years of
Solution	Violation No.	3					Percent Interest	Depreciation
Item Cost Date Required Final Date Yrs Interest Saved Onetime Costs EB Amount		Alberta victoria					F 0	
Delayed Costs							No. of the Control of	15
Equipment Buildings	Item Description		Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Buildings	Delayed Costs							
Other (as needed)	Equipment				0.00	\$0	\$0	\$0
Construction	Buildings				0.00	\$0	\$0	\$0
Land	Other (as needed)				0.00	\$0	\$0	\$0
\$1.500 3-Nov-2015 1-Jun-2017 1.58 \$118 n/a \$10 n/a \$118 n/a \$118 n/a \$118 n/a \$118 n/a \$	Engineering/Construction				0.00	\$0	\$0	\$0
Training/Sampling Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed) Notes for AVOIDED costs Training/Sampling Remediation/Disposal Permit Costs ANUALIZE [1] avoided costs before entering item (except for one-time avoided costs) Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed) Notes for AVOIDED costs	Land			() () () () () () () ()	0.00	\$0	n/a	\$0
Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel nspection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed) Notes for AVOIDED costs Other (as needed) One-time avoided costs One-time avoided costs [3] Other (as needed) One-time avoided costs On	Record Keeping System	\$1,500	3-Nov-2015	1-Jun-2017	1.58	\$118	n/a	\$118
Permit Costs Other (as needed) Notes for DELAYED costs Notes for DELAYED costs Avoided Costs Disposal Personnel supplies/Equipment Supplies/Equipment Supplies/Equipment Double Supplies/Equipment Do	Training/Sampling				0.00	\$0	n/a	\$0
Notes for DELAYED costs Notes for DELAYED costs Notes for DELAYED costs Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] DNE-TIME avoided costs [3] Other (as needed) Notes for AVOIDED costs Other (as needed) Other (as needed) Disposal Costs ANNUALIZE [1] avoided costs before entering item (except for one-time avoided costs) the estimated date of compliance. Avoided Costs ANNUALIZE [1] avoided costs before entering item (except for one-time avoided costs) to so	Remediation/Disposal				0.00	\$0	n/a	\$0
Notes for DELAYED costs Estimated cost to implement measures and/or procedures to ensure that records of the solvent make for the parts washers are maintained. The Date Required is the date of the investigation. The Final Date the estimated date of compliance. Avoided Costs	Permit Costs			The state of the s	0.00	\$0	n/a	\$0
Notes for DELAYED costs Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] ONE-TIME avoided costs Notes for AVOIDED costs Inspection Personnel Inspection Person	Other (as needed)				0.00	\$0	n/a	\$0
Disposal Personnel 0.00 \$0 \$0 \$0 \$0 \$0 \$0		for the parts of	washers are maint	tained. The Dat the estima	e Requ ited da	ired is the date of te of compliance.	the investigation. Ti	he Final Date is
Personnel		ANNUAL	IZE [I] avoided	costs before				
Supplies/Equipment Supplie								
Supplies/Equipment								
Financial Assurance [2] ONE-TIME avoided costs [3] Other (as needed) Notes for AVOIDED costs O.00 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$								
ONE-TIME avoided costs [3] Other (as needed) Notes for AVOIDED costs								
Other (as needed) Notes for AVOIDED costs								
Notes for AVOIDED costs	TOTAL THE SAME SAME TO SECURE IN SAME SAME SAME SAME SAME SAME SAME SAME							
	Other (as needed)		JI.		1 0.00	1 \$0	1 \$0 1	\$0
	Notes for AVOIDED costs							
	Approx. Cost of Compliance		\$1,500		_	TOTAL		\$118

		ening Date Respondent	7-Sep-2016 Albemarle Corpor	ration	Docket I	No. 2016-1527-AIR-E	Policy Revision	PCW on 4 (April 2014)
Reg.	Ent. Ref	Case ID No. ference No. a [Statute]	53173 RN100211523 Air					March 26, 2014
		Coordinator ation Number						
		Rule Cite(s)		Code §§ 116.115(P No. O1559, STC	(c) and 122.14 No. 9, and NS 14	3(4), Tex. Health & Safety Co R Permit Nos. 9402 and No2:	ode § 2, SC	
	Violatio	n Description		he 2014 annual in	spection for the	Portable Bag Filter, EPN FCC- e Portable Bag Filter was due not conducted.		5
						Base Pe	enalty	\$25,000
>> En	vironme	ntal, Prope	rty and Huma	n Health Mate	ix			
OR		Release Actual			nor			
		Potential			×	Percent 7.0%		
>>Pro	gramma	tic Matrix						
		Falsification	Major	Moderate Mi	nor	Percent 0.0%		
		Human heal	th or the environn	nent will or could b	e exposed to i	nsignificant amounts of pollut	tants	
	Matrix Notes				of human healt	th or environmental receptors		
			ALTERNATION			Adjustment \$2	23,250	
								\$1,750
Violati	on Even	ts			nej ji kan ji ka ka			
		Number of	Violation Events	1	119	Number of violation days	s	
			daily		E			
			weekly monthly					
			quarterly semiannual			Violation Base Pe	enalty	\$1,750
			annual					
			single event	X				
				One single event	is recommende	ed.		
Good F	aith Eff	orts to Com	ply	0.0%		Red	uction	\$0
			Befo Extraordinary	ore NOE/NOV NOE/N	OV to EDPRP/Sett			
			Ordinary					
			N/AIL	'ha Basaandant da	os not most ti	ne good faith criteria for		
			Notes	ne kespondent de	this violation			
						Violation Sul	btotal	\$1,750
Econor	mic Bene	efit (EB) for	this violation		The Asset	Statutory Limit Te	st	
		Estimat	ed EB Amount	INCO DE LA	\$266	Violation Final Penalty	Total	\$1,821
	TERRO DE MANAGEMENT			This violation	Final Assess	ed Penalty (adjusted for li	imits)	\$1,821

	E	conomic	Benefit	Wo	rksheet		
Respondent	Albemarle Cor	poration					
Case ID No.							
Reg. Ent. Reference No.		Ě					
Media		M.					Years of
						Percent Interest	
Violation No.	4						Depreciation
						5.0	1
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Item Description							
Delayed Costs							
Equipment		ī i		0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction			BEATTING TO SHE	0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal			Largett terti	0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs	ord in						
Avoided Costs	ANNULAL	17E [4] avalded					
Avoided Costs Disposal	ANNUAL	IZE [1] avoided	costs before	0.00	\$0	for one-time avoid	
Personnel				0.00	\$0	\$0 \$0	\$0 \$0
nspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance [2]				0.00	\$0	\$0	\$0
ONE-TIME avoided costs [3]	\$250	1-Jan-2014	30-Apr-2014	1.24	\$16	\$250	\$266
Other (as needed)	A STATE OF THE STA			0.00	\$0	\$0	\$0
	2		1015 1110				
980.80 St. 2500855086509 - 543						Filter, EPN FCC-66, (
Notes for AVOIDED costs	inspection pe					ection could have be	een conducted
		and the Final D	ate is the date	the eq	uipment was disco	nnected from use.	
Approx. Cost of Compliance		\$250			TOTAL		\$266

Sci	eening Date		Docke	t No. 2016-1527-AIR-E	PCW
	Case ID No.	Albemarle Corporation 53173			Policy Revision 4 (April 2014) PCW Revision March 26, 2014
Reg. Ent. R	eference No.				TOTAL NOTION FIGURE 20, 2017
Med	lia [Statute]	Air			
	Coordinator				
	Rule Cite(s)		5 116 115(c) 122 14	3(4), and 117.340(j), Tex. Healt	5.8
	0 + 2 / 2 / 1 (1 / 2 / 2 / 2 / 2 / 2 / 2 / 2 / 2 / 2 /	30 Tex. Admin. Code 9	7, and FOP No. 0155	102 and N022, General Condition	s No.
Violat	ion Description	Failed to install run-tim	e meters. Specifically	, EPNs FCC-67 and FCC-79 were	not
riolac	ion Descripcion	equipped with non-rese	ettable elapsed run-tir	me meters to record operating tir	ne.
				Base Pe	nalty \$25,000
>> Environm		rty and Human Hea			
OR	Release Actual		te Minor		
	Potential		×	Percent 7.0%	
>>Programm	atic Matrix				
	Falsification	Major Modera	te Minor	B	
	L			Percent 0.0%	
Matrix				o insignificant amounts of polluta	
Notes	II that would be		rotective of human he esult of the violation.	ealth or environmental receptors	as a
	L	***************************************	esaic of the violation.		
San Halling		alinak bakaya nina		Adjustment \$2	3,250
					\$1,750
Violation Eve	nte			A SECURITION OF SOME AND A SECURITION	
Violation Eve	PROGRAMMA - N. CONS	APPLICATION AS A SECURITION OF		A SHARE OF CHILDREN OF CHILD SHEET S	Acceptable in the control of the con
	Number of	Violation Events 2		Number of violation days	
		daily			
		weekly			
		monthly quarterly		Violation Base Pe	nalty \$3,500
		semiannual		Violation base Per	\$3,500
		annual	H-11.1		
		single event x			
		Two single events	are recommended, or	ne for each EPN.	
Good Faith Ef	forts to Com			Redu	ction \$875
		Before NOE/N	NOE/NOV to EDPRP/S	Settlement Offer	
		Ordinary x			
		N/A			
		Notes The Res	pondent returned to c	ompliance on January 16, ust 15, 2016 NOE.	
				Violation Sub	total \$2,625
Economic Ber	nefit (EB) for	this violation		Statutory Limit Tes	st
a menancial control of the control o	Estimat	ed EB Amount	\$142	Violation Final Penalty	-2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
		The second secon		essed Penalty (adjusted for lin	

Case ID No.							
eg. Ent. Reference No. Media Violation No.	Air					Percent Interest	Years of Depreciation
Violation ito:						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Item Description							
Delayed Costs							
Equipment	\$10,000	3-Nov-2015	16-Jan-2016	0.20	\$7	\$135	\$142
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System		(C		0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal		Castre Castre		0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
i i						d ECC-70 to record t	he operating
Notes for DELAYED costs					ite of the investiga	d FCC-79 to record tation. The Final Date	
Notes for DELAYED costs Avoided Costs	time of the t	wo engines. The [Date Required is	the da compli	ite of the investigation.		is the date of
Avoided Costs	time of the t	wo engines. The [Date Required is	the da compli enterir	te of the investigation. ance. g item (except \$0	for one-time avoid	is the date of led costs)
Avoided Costs Disposal Personnel	time of the t	wo engines. The [Date Required is	the da compli enterir 0.00 0.00	ate of the investigation. In item (except \$0 \$0	for one-time avoid	is the date of
Avoided Costs Disposal Personnel spection/Reporting/Sampling	time of the t	wo engines. The [Date Required is	enterir 0.00 0.00 0.00	ate of the investigation. In the investigation in	for one-time avoid \$0 \$0 \$0 \$0	is the date of led costs) \$0 \$0 \$0
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment	time of the t	wo engines. The [Date Required is	enterir 0.00 0.00 0.00 0.00	ate of the investigation ance. Ing item (except \$0 \$0 \$0 \$0 \$0	for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0	sthe date of
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance [2]	time of the t	wo engines. The [Date Required is	enterir 0.00 0.00 0.00 0.00	ate of the investigation ance. Ing item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	so s
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance [2] ONE-TIME avoided costs [3]	time of the t	wo engines. The [Date Required is	enterir 0.00 0.00 0.00 0.00 0.00	te of the investigation ance. ng item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	is the date of ied costs) \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance [2]	time of the t	wo engines. The [Date Required is	enterir 0.00 0.00 0.00 0.00	ate of the investigation ance. Ing item (except \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	for one-time avoid \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	so s

Screening Date			No. 2016-1527-AIR-E	PCW
Responden Case ID No	t Albemarle Corpor	ation		Policy Revision 4 (April 2014)
Reg. Ent. Reference No				PCW Revision March 26, 2014
Media [Statute] Air			
Enf. Coordinato				
Violation Numbe				
Rule Cite(s	30 Tex. Admin.	Code §§ 101.10(e) and 122.14 382.085(b), and FOP No. 01		Code §
			OLIVER OF SAMERON CO. CO.	
Violation Descriptio	for calendar year	emissions of nitric acid for EPN s 2013 and 2014. Specifically, or r 2013 and 55.5027 tons of nit 2014 were not rep	40.3843 tons of nitric acid en ric acid emissions in calendar	nissions
			Base I	Penalty \$25,000
>> Environmental, Prope	erty and Huma			
Releas	e Major	Harm Moderate Minor		
OR Actua			<u> </u>	
Potentia	al		Percent 0.0%	
>>Programmatic Matrix				
Falsification	Major	Moderate Minor		
		X	Percent 1.0%	
Matrix Notes	Less than 30	0 percent of the rule requireme	nt was not met.	
The Street State of the State o			Adjustment	\$24,750
	- SALMON DAY TROUBLE	THE PROPERTY WAS THE RESERVE OF THE CONTRACT OF THE PROPERTY O		
				\$250
Violation Events			THE REAL PROPERTY.	
Number of	Violation Events	2 88	2 Number of violeties de	
Number of	Violation Events	2 88	Number of violation da	ys
	daily			
	weekly			
	monthly quarterly		Violation Base I	Penalty \$500
	semiannual		Violation base i	\$300
	annual			
	single event	×		
Tw	o single events are	recommended, one for each ar	nnual emissions inventory.	
Good Faith Efforts to Con	nply	10.0%	Re	duction \$50
		ore NOE/NOV NOE/NOV to EDPRP/Se	ttlement Offer	477
	Extraordinary			
	Ordinary	×		
	N/AI_			
	Notes	The Respondent came into con 2016, after the August		
			Violation S	ubtotal \$450
Economic Benefit (EB) fo	r this violation		Statutory Limit T	AND THE STATE OF T
	ted EB Amount	\$60]		
Latilla	LOG ED AMOUNT	ANDRES IN ADMINISTRATION IN AND AND AND	Violation Final Penalt	The second of th
NEW CONTRACTOR OF THE PROPERTY		This violation Final Asses	sed Penalty (adjusted for	limits) \$470
CONTRACTOR OF THE PROPERTY OF				CONTRACTOR OF THE PROPERTY OF

Respondent Case ID No. Reg. Ent. Reference No.	Albemarle Cor 53173		Benefit	Wo	rksheet		
Media Violation No.	Air	8				Percent Interest	Years of Depreciation
						5.0	15
Item Description	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Onetime Costs	EB Amount
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$500	31-Mar-2014	30-Aug-2016	2.42	\$60	n/a	\$60
Notes for DELAYED costs Avoided Costs	include nitric	acid emissions for	EPN FCC-21. Ti Date is th	ne Date	e Required is where of compliance.	alendar years 2013 on the first report was	due. The Final
Disposal			COSTS DETOTE !	0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
nspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment	The state of the s			0.00	\$0	\$0	\$0
Financial Assurance [2]				0.00	\$0	\$0	\$0
ONE-TIME avoided costs [3]				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs	Į J						
Approx. Cost of Compliance		\$500			TOTAL		\$60



Compliance History Report

Compliance History Report for CN600129589, RN100211523, Rating Year 2016 which includes Compliance History (CH) components from September 1, 2011, through August 31, 2016.

Customer, Respondent, or CN600129589, Albemarle Corporation Classification: SATISFACTORY Rating: 1.68 Owner/Operator: RN100211523, ALBEMARLE BAYPORT PLANT Regulated Entity: Classification: SATISFACTORY Rating: 0.40 24 **Complexity Points:** NO Repeat Violator: 05 - Chemical Manufacturing CH Group: Location: 13000 BAYPARK RD PASADENA, TX 77507-1104, HARRIS COUNTY TCEQ Region: REGION 12 - HOUSTON ID Number(s): **AIR OPERATING PERMITS PERMIT 1559** AIR OPERATING PERMITS PERMIT 3334 AIR OPERATING PERMITS ACCOUNT NUMBER HG0037Q AIR OPERATING PERMITS PERMIT 1559 AIR OPERATING PERMITS ACCOUNT NUMBER HGA010J INDUSTRIAL AND HAZARDOUS WASTE EPA ID TXD073920399 INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE AIR NEW SOURCE PERMITS AFS NUM 4820101604 REGISTRATION # (SWR) 31226 **AIR NEW SOURCE PÉRMITS REGISTRATION 16685** AIR NEW SOURCE PERMITS REGISTRATION 14757 AIR NEW SOURCE PERMITS REGISTRATION 144043 AIR NEW SOURCE PERMITS REGISTRATION 53669 AIR NEW SOURCE PERMITS REGISTRATION 54632 AIR NEW SOURCE PERMITS PERMIT 9402 **AIR NEW SOURCE PERMITS PERMIT 2487 AIR NEW SOURCE PERMITS PERMIT 21995 AIR NEW SOURCE PERMITS REGISTRATION 114394** AIR NEW SOURCE PERMITS REGISTRATION 76400 **AIR NEW SOURCE PERMITS REGISTRATION 56753 AIR NEW SOURCE PERMITS REGISTRATION 70381** AIR NEW SOURCE PERMITS REGISTRATION 71389 **AIR NEW SOURCE PERMITS REGISTRATION 72717 AIR NEW SOURCE PERMITS REGISTRATION 72739** AIR NEW SOURCE PERMITS EPA PERMIT NO22 **AIR NEW SOURCE PERMITS PERMIT 76621** AIR NEW SOURCE PERMITS ACCOUNT NUMBER HGA0103 **AIR NEW SOURCE PERMITS REGISTRATION 78935 AIR NEW SOURCE PERMITS REGISTRATION 80147 AIR NEW SOURCE PERMITS REGISTRATION 81084 AIR NEW SOURCE PERMITS PERMIT 9626 AIR NEW SOURCE PERMITS REGISTRATION 45951 AIR NEW SOURCE PERMITS REGISTRATION 80542**

AIR NEW SOURCE PERMITS REGISTRATION 76933
AIR NEW SOURCE PERMITS REGISTRATION 81084
AIR NEW SOURCE PERMITS REGISTRATION 84228
AIR NEW SOURCE PERMITS REGISTRATION 37604
AIR NEW SOURCE PERMITS REGISTRATION 85793
AIR NEW SOURCE PERMITS REGISTRATION 96731
AIR NEW SOURCE PERMITS REGISTRATION 104107
AIR NEW SOURCE PERMITS REGISTRATION 103969

AIR NEW SOURCE PERMITS REGISTRATION 138829
AIR NEW SOURCE PERMITS REGISTRATION 135842
AIR NEW SOURCE PERMITS REGISTRATION 134767
AIR NEW SOURCE PERMITS REGISTRATION 114642

AIR NEW SOURCE PERMITS REGISTRATION 115923
AIR NEW SOURCE PERMITS REGISTRATION 131173

AIR NEW SOURCE PERMITS REGISTRATION 138845 AIR NEW SOURCE PERMITS REGISTRATION 117527

AIR NEW SOURCE PERMITS REGISTRATION 135658 STORMWATER PERMIT TXR05W861

POLLUTION PREVENTION PLANNING ID NUMBER P00008

AIR NEW SOURCE PERMITS REGISTRATION 70381
AIR NEW SOURCE PERMITS REGISTRATION 72717
AIR NEW SOURCE PERMITS EPA PERMIT N022
AIR NEW SOURCE PERMITS ACCOUNT NUMBER HGA010J
AIR NEW SOURCE PERMITS REGISTRATION 80147
AIR NEW SOURCE PERMITS PERMIT 9626
AIR NEW SOURCE PERMITS REGISTRATION 80542
AIR NEW SOURCE PERMITS REGISTRATION 34867
AIR NEW SOURCE PERMITS REGISTRATION 34867
AIR NEW SOURCE PERMITS REGISTRATION 101157
AIR NEW SOURCE PERMITS REGISTRATION 101157
AIR NEW SOURCE PERMITS REGISTRATION 102755
AIR NEW SOURCE PERMITS REGISTRATION 1002755
AIR NEW SOURCE PERMITS REGISTRATION 140059
AIR NEW SOURCE PERMITS REGISTRATION 131209
AIR NEW SOURCE PERMITS REGISTRATION 131246
AIR NEW SOURCE PERMITS REGISTRATION 106291
AIR NEW SOURCE PERMITS REGISTRATION 114491
AIR NEW SOURCE PERMITS REGISTRATION 139251
AIR NEW SOURCE PERMITS REGISTRATION 104859
AIR NEW SOURCE PERMITS REGISTRATION 104859
AIR NEW SOURCE PERMITS REGISTRATION 104859
AIR NEW SOURCE PERMITS REGISTRATION 108971

AIR NEW SOURCE PERMITS REGISTRATION 141407

AIR EMISSIONS INVENTORY ACCOUNT NUMBER HGA010J

Compliance History Period: September 01, 2011 to August 31, 2016 Rating Year: 2016 Rating Date: 09/01/2016

Date Compliance History Report Prepared: December 01, 2016

Agency Decision Requiring Compliance History: Enforcement

Component Period Selected: December 01, 2011 to December 01, 2016

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: David Carney Phone: (512) 239-2583

Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period?

2) Has there been a (known) change in ownership/operator of the site during the compliance period? NO

YES

Components (Multimedia) for the Site Are Listed in Sections A - J

Final Orders, court judgments, and consent decrees:

N/A

Criminal convictions:

N/A

Chronic excessive emissions events:

N/A

D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	May 24, 2012	(1007011)
Item 2	July 09, 2012	(1015347)
Item 3	October 22, 2013	(1113783)
Item 4	November 06, 2013	(1121860)
Item 5	September 02, 2014	(1143624)
Item 6	September 14, 2016	(1345145)
Item 7	September 20, 2016	(1356108)

Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 Date: 08/15/2016 (1275755)

> Self Report? NO

Classification: Minor Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6603(a)

5C THSC Chapter 382 382.085(b) Special Term and Condition 1A OP

Description: Failure to conduct annual oil changes for three emergency engines (Category C4)

Self Report? Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)

5C THSC Chapter 382 382.085(b)

Failure to obtain permit before construction (Category B9) Description:

Self Report? Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(A) 5C THSC Chapter 382 382.085(b)

General Terms and Conditions OP

Description: Failure to report all instances of deviations in the report dated 12/17/2013. (Category

B3)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 23 PERMIT

Special Term and Condition 9 OP Description: Failure to analyze the pH of the Ammonia Scrubber (EPN FCC-46) solution at least once

every hour. (Category C1)

Self Report? Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(A)

5C THSC Chapter 382 382.085(b)

FOP General Terms & Conditions OP

Description: Failure to report all instances of deviations in the report dated 12/17/2014. (Category

Date: 11/30/2016 (1362606)NO

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(C)

5C THSC Chapter 382 382.085(b)

General Terms & Conditions OP

Description: Self Report?

Failure to report all deviations during a deviation period. (Category C3 Violation) Classification: Moderate

Classification:

Minor

Citation:

Self Report?

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 17B PERMIT

ST&C 9 OP

Description: Failure to use proper gas cylinders during quarterly cylinder gas audits. (Category B19

Self Report?

(g)(1) Violation) Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) ST&C 2F OP

Description:

Failure to generate complete non-reportable emission event records during compliance

period. (Category B3 Violation)

Self Report?

Citation:

Classification: Minor

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Spcial Condition 9A PERMIT Special Condition 13A PERMIT

ST&C 9 OP

NO

Description:

Failure to conduct AVO inspections as required. (Category C1 Violation) NO Classification: Minor

Self Report? Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

ST&C 3(A)(iii)(1) OP

Description: Failure to conduct quarterly visible emission inspections as required. (Category C3

Violation)

Self Report?

Citation:

Classification: Minor 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

ST&C 8 OP

Description: Failure to conduct required monthly inspections of degreasers onsite. (Category C1

Self Report?

Violation)

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT VVVVVV 63.11495(a)(3)(i)

5C THSC Chapter 382 382.085(b)

ST&C 1A OP

Description:

Failure to conduct required quarterly metal Hazardous Air Pollutant (HAP) inspections.

(Category B1 Violation)

Self Report? NO

Classification: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6603(a)

5C THSC Chapter 382 382.085(b)

ST&C 1A OP

Description:

Citation:

Failure to conduct annual oil changes on engines as required. (Category C4 Violation)

Self Report?

NO

Classification:

Classification:

Minor

Moderate

Minor

Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 6 PERMIT

ST&C 9 OP

Description:

Failure to properly calibrate baghouse pressure indicators as required. (Category C4

Violation)

Self Report? Citation:

NO

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Special Condition 1 PERMIT

ST&C 9 OP

Description: Failure to maintain emissions below permitted limits from the Selective Catalyst

Recovery System. (Category B13 Violation)

Compliance History Report for CN600129589, RN100211523, Rating Year 2016 which includes Compliance History (CH) components from December 01, 2011, through December 01, 2016. Page 3

Self Report? N

NO

Classification:

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 13 PERMIT

ST&C 9 OP

Description:

Failure to maintain particulate matter exhaust rate from baghouses as required.

(Category C4 Violation)

Self Report?

NO

Classification:

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 50 THSC Chapter 382 382 085(b)

5C THSC Chapter 382 382.085(b) Special Condition 18 PERMIT

ST&C 9 OP

Description:

Failure to include all emission points on plot plan as required. (Category C3 Violation)

Self Report?

NO

Classification:

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 11 PERMIT

ST&C 9 OP

Description:

Failure to properly report Nitrogen Oxide (NOx) emissions in Emission Inventory.

(Category B19 (g)(1) Violation)

Self Report? NO

Classification:

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 23 PERMIT

Description:

Failure to maintain the pH of scrubbing solution in Ammonia Scrubber FCC-46 below

3.0. (Category C4 Violation)

Self Report? No

Classification:

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b) Special Condition 2 PERMIT

ST&C 9 OP

NO

ST&C 9 OP

Description:

Citation:

Failure to maintain firebox exit temperature of Thermal Oxidizer PLU-4 above permitted

limit. (Category C4 Violation)

Self Report?

Classification: Minor

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 6 PERMIT

ST&C 9 OP

Description:

Failure to maintain baghouse differential pressure within permitted limits. (Category C4

Violation)

Self Report? NO

Classification:

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 9B PERMIT

ST&C 9 OP

Description:

Failure to maintain the makeup water flowrate in NOx Scrubber HPC-12B above

permitted limits. (Category C4 Violation) NO

Self Report?

O Classification: 30 TAC Chapter 116, SubChapter B 116.115(c)

Moderate

Citation:

20

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Dc 60.48c(j)

5C THSC Chapter 382 382.085(b) Special Condition 6 PERMIT

ST&C 1A and 9 OP

Description: Self Report? N

Failure to submit Subpart Dc reports for Boiler FCC-27. (Category B3 Violation)

NO Classification: Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 3 PERMIT

ST&C 9 OP

Description:

Failure to operate Selective Catalyst Reduction System FCC-75 properly (Category B19

(g)(1) Violation)

Self Report?

NO

Classification:

Moderate

Citation:

30 TAC Chapter 106, SubChapter A 106.8(c)(2)(B)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(E)(i)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

ST&C 11 OP

Description:

Failure to implement recordkeeping to demonstrate compliance with Permit by Rule

requirements (Category B3 Violation)

Self Report?

NO

Classification:

Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.110(a) 5C THSC Chapter 382 382.085(b)

Description:

Failure to authorize the replacement of a chiller in the HPC North Unit. (Category B1

Violation)

Self Report? NO Classification:

Moderate

Citation:

30 TAC Chapter 122, SubChapter B 122.142(b)(2)(A)

5C THSC Chapter 382 382.085(b)

Description:

Failure to include equipment authorizations in Title V Permit. (Category B3 Violation)

Self Report?

NO

Classification:

Classification:

Moderate

Moderate

Moderate

Citation:

30 TAC Chapter 101, SubChapter H 101.359(a)(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

ST&C 1(G)(vi) OP

Description:

Citation:

Failure to include engines in the annual NOx Mass Emission Cap & Trade report.

(Category B3 Violation)

Self Report? NO

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6603(a)

5C THSC Chapter 382 382.085(b)

ST&C 1(E) OP

Description:

Failure to implement the requirements of Part 63 Subpart ZZZZ for engines used onsite

(Category B3 Violation)

Self Report? Citation:

Classification:

30 TAC Chapter 116, SubChapter B 116.110(a) 5C THSC Chapter 382 382.085(b)

Description:

Failure to authorize storage tank prior to construction. (Category B3 Violation) Classification: Moderate

Self Report? Citation:

30 TAC Chapter 122, SubChapter B 122.142(b)(2)(A) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Description:

Failure to include Permit by Rule registrations in Title V Permit. (Category B3 Violation)

Self Report?

Classification:

Minor

Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.116(a)

5C THSC Chapter 382 382.085(b)

Description:

Failure to accurately represent three engines in Permit by Rule application (Category C4

Violation)

Self Report? Citation:

NO

Classification:

30 TAC Chapter 116, SubChapter B 116.116(a) 5C THSC Chapter 382 382.085(b)

Description:

Failure to accurately represent the concentration of acetic acid in Tank PLU-08.

(Category B19(g)(1) Violation)

Environmental audits:

Notice of Intent Date:

09/26/2012 (1037272)

Disclosure Date:

04/04/2013

Viol. Classification: Minor

Citation:

30 TAC Chapter 101, SubChapter H 101.352

30 TAC Chapter 117, SubChapter B 117.340 30 TAC Chapter 122, SubChapter B 122.144 30 TAC Chapter 122, SubChapter B 122.145

30 TAC Chapter 122, SubChapter B 122.146

Description: Failed to comply with NOx control regulations for the boiler in the R&D building.

Notice of Intent Date:

07/22/2013 (1106060)

No DOV Associated

Notice of Intent Date:

08/10/2015 (1293831)

Disclosure Date:

11/02/2015

Viol. Classification: Major

30 TAC Chapter 106, SubChapter D 106.124(4)

30 TAC Chapter 106, SubChapter D 106.124(5) 30 TAC Chapter 122, SubChapter C 122.222

Description: Failure to obtain appropriate authorization and/or ensure that the Research and Development Unit Pilot Plant meets the minimum distance limitations in Permit-by-Rule 106.124, obtain authorization under the Title V permit, and/or

maintain required records.

G. Type of environmental management systems (EMSs):

N/A

H. Voluntary on-site compliance assessment dates:

Participation in a voluntary pollution reduction program:

Early compliance:

N/A

Sites Outside of Texas:

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
ALBEMARLE CORPORATION	§	
RN100211523	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2016-1527-AIR-E

I. JURISDICTION AND STIPULATIONS

On	, the Texas Commission on Environmental Quality ("the
Commission" or "TCE(2") considered this agreement of the parties, resolving an enforcement
action regarding Alben	narle Corporation (the "Respondent") under the authority of TEX. HEALTH
& Safety Code ch. 382	and Tex. Water Code ch. 7. The Executive Director of the TCEO.
through the Enforceme	ent Division, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a catalyst manufacturing plant located at 13000 Baypark Road in Pasadena, Harris County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$25,941 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$10,377 of the penalty and \$5,188 of the penalty is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order and shall be waived only upon full compliance with all the terms and conditions of this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms and conditions contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.

Pursuant to Tex. Water Code § 7.067, \$10,376 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental Environmental Project ("SEP") as defined in the attached SEP Agreement ("Attachment A", incorporated herein by reference). The Respondent's obligation to pay the

conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.

- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully-integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that the Respondent implemented the following corrective measures at the Plant:
 - On April 30, 2014, disconnected the Portable Bag Filter, Emission Point Number ("EPN") FCC-66, from use;
 - On November 13, 2015, replaced the steam meter and resumed recording the unit load for Steam Boiler VSP-9;
 - c. On December 8, 2015, submitted a permit amendment application for New Source Review ("NSR") Permit No. 2487 to increase the particulate matter less than 10 microns ("PM10") hourly emissions rate at EPN HPC-31 and to revise the flowrate calculations at EPN HPC-31;
 - d. On January 16, 2016, installed elapsed run-time meters on EPNs FCC-67 and FCC-79 to record the operating time of the two engines;
 - e. On August 16, 2016, submitted a revised emissions inventory for calendar year 2014 to include nitric acid emissions for EPN FCC-21; and
 - f. On August 30, 2016, submitted a revised emissions inventory for calendar year 2013 to include nitric acid emissions for EPN FCC-21.

II. ALLEGATIONS

During an investigation conducted on November 3, 2015 through November 4, 2015, an investigator documented that the Respondent:

- Failed to record the steam generating unit load for Steam Boiler VSP-9, in violation of 30 TEX. ADMIN. CODE §§ 116.115(c) and 122.143(4), TEX. HEALTH & SAFETY CODE § 382.085(b), Federal Operating Permit ("FOP") No. 01559, Special Terms and Conditions ("STC") No. 9, and NSR Permit No. 21995, Special Conditions ("SC") No. 16.B. Specifically, the steam meter was out of service and no data was recorded for Steam Boiler VSP-9 from December 16, 2014 to November 13, 2015.
- 2. Failed to comply with the PM10 hourly emissions limit for the Base Storage Hopper Bagfilter, EPN HPC-31, in violation of 30 Tex. ADMIN. CODE §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), FOP No. 01559, STC No. 9, and NSR No. 2487, SC No. 1. Specifically, the permitted PM10 emissions limit of 0.03 pound per hour ("lb/hr") was exceeded at EPN HPC-31 by an average of 0.03 lb/hr for a total of 6,737 hours between May 19, 2015 and August 31, 2016, resulting in the unauthorized release of 202.11 lbs of PM10.
- 3. Failed to record the solvent makeup for two onsite cold solvent degreasers ("parts washers"), in violation of 30 Tex. ADMIN. CODE §§ 106.454(1)(A)(ii), 106.8(c)(2)(B), and 122.143(4), Tex. Health & Safety Code § 382.085(b), and FOP No. 01559, STC Nos. 9 and 10. Specifically, records have not been maintained for Parts Washers Unit Nos. UTL-PRT1 and UTL-PRT2.
- 4. Failed to conduct the annual inspection for the Portable Bag Filter, EPN FCC-66, in violation of 30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), Tex. Health & Safety Code § 382.085(b), FOP No. 01559, STC No. 9, and NSR Permit Nos. 9402 and No22, SC No. 14. Specifically, the 2014 annual inspection for the Portable Bag Filter was due by December 31, 2014 but was not conducted.
- 5. Failed to install run-time meters, in violation of 30 Tex. Admin. Code §§ 116.115(c), 122.143(4), and 117.340(j), Tex. Health & Safety Code § 382.085(b), NSR Permit Nos. 9402 and No22, General Conditions No. 7, and FOP No. O1559, STC No. 9. Specifically, EPNs FCC-67 and FCC-79 were not equipped with non-resettable elapsed run-time meters to record the operating time.
- 6. Failed to report emissions of nitric acid for EPN FCC-21 in the emissions inventories for calendar years 2013 and 2014, in violation of 30 Tex. ADMIN. CODE §§ 101.10(e) and 122.143(4), Tex. Health & Safety Code § 382.085(b), and FOP No. 01559, STC No. 2.E. Specifically, 40.3843 tons of nitric acid emissions in calendar year 2013 and 55.5027 tons of nitric acid emissions in calendar year 2014 were not reported.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: Albemarle Corporation, Docket No. 2016-1527-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall implement and complete an SEP as set forth in Section I, Paragraph 4. The amount of \$10,376 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any portion of the SEP deemed by the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.
- 3. The Respondent shall undertake the following technical requirements:
 - Within 30 days after the effective date of this Order, implement measures and/or procedures to ensure that records of the solvent makeup for the parts washers are maintained;
 - b. Respond completely and adequately, as determined by the TCEQ, to all requests for information concerning the permit amendment application submitted on December 8, 2015 for NSR Permit No. 2487 within 30 days after the date of such requests, or by any other deadline specified in writing;
 - Within 45 days after the effective date of this Order, submit written certification to demonstrate compliance with Ordering Provision No. 3.a, as described in Ordering Provision No. 3.e below;
 - d. Within 180 days after the effective date of this Order, submit written certification that the permit amendment for NSR Permit No. 2487 has been obtained or that operation has ceased until such time that appropriate authorization is obtained, as described in Ordering Provision No. 3.e below; and

e. Written certification required by Ordering Provision Nos. 3.c and 3.d shall include detailed supporting documentation including photographs, receipts, and/or other records to demonstrate compliance with the Ordering Provision. The certification shall be signed by the Respondent and shall include the following certification language:

"I certify under penalty of law that I have personally examined and am familiar with the information submitted and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

The certification shall be submitted to:

Order Compliance Team Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Air Section Manager Houston Regional Office Texas Commission on Environmental Quality 5425 Polk Street, Suite H Houston, Texas 77023-1452

- 4. All relief not expressly granted in this Order is denied.
- 5. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 6. If the Respondent fails to comply with any of the Ordering Provisions in this Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, the Respondent's failure to comply is not a violation of this Order. The Respondent shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. The Respondent shall notify the Executive Director within seven days after the Respondent becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.
- 7. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination

Albemarle Corporation DOCKET NO. 2016-1527-AIR-E Page 6

- of what constitutes good cause rests solely with the Executive Director. Extension requests shall be sent to the Order Compliance Team at the address listed above.
- 8. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- This Order may be executed in separate and multiple counterparts, which together shall 9. constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under TEX. BUS. ORG. CODE § 1.002.
- 10. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

Albemarle Corporation DOCKET NO. 2016-1527-AIR-E Page 7

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
Pano Movine on	5/4/18
For the Executive Director	Date
the attached Order, and I do agree to the term	the attached Order. I am authorized to agree to as and conditions specified therein. I further ment for the penalty amount, is materially relying
I also understand that failure to comply with t and/or failure to timely pay the penalty amou	
 additional penalties, and/or attorney fee Increased penalties in any future enforce 	ons submitted; eral's Office for contempt, injunctive relief, es, or to a collection agency; ement actions; ral's Office of any future enforcement actions; and
In addition, any falsification of any compliance	the documents may result in criminal prosecution. $2 - \sqrt{-2} \approx 0$
Signature Quist	Date Plont Moneger
Name (Printed or typed) Authorized Representative of Albemarle Corporation	Title
☐ If mailing address has changed, please ch	eck this box and provide the new address below:

Attachment A

Docket Number: 2016-1527-AIR-E SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	Albemarle Corporation
Payable Penalty Amount:	\$20,753
SEP Offset Amount:	\$10,376
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Houston Regional Monitoring Corporation
Project Name:	Houston Area Air Monitoring Project
Location of SEP:	Harris County

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The SEP Offset Amount is set forth above and such offset is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Houston Regional Monitoring Corporation** for the *Houston Area Air Monitoring Project* SEP. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to operate a network of ambient air monitoring stations that continuously measure and record concentrations of ambient air pollutants. This network includes the Houston Regional Monitor ("HRM") 617 Wallisville Road site, the HRM 615 Lynchburg Ferry site, and the HRM 3 Haden Road site. The Third-Party Administrator shall use the SEP Offset Amount to report data from these three existing sites in the Houston Regional Monitoring Corporation ambient air quality monitoring network in the Houston-Galveston Air Quality Control Region No. 216. The SEP will be performed in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

Albemarle Corporation Agreed Order - Attachment A

The Respondent's signature affixed to this Agreed Order certifies that it has no prior commitment to make this contribution and that it is being contributed solely in an effort to settle this enforcement action. The Respondent shall not profit in any manner from this SEP.

Environmental Benefit

This SEP will provide TCEQ with near real-time access to high quality, short time resolution volatile organic compound, nitrogen oxide, ozone, and meteorological data sets that can be used to evaluate and track air pollution emission events as they occur. conduct source attribution studies, and to assess potential ambient community exposure to a limited number of hazardous air pollutants. Data from the monitors can be used with data from other monitors to provide critical information that can be used to evaluate the effectiveness of current and proposed emission control strategies aimed at achieving compliance with the 8-hour ozone National Ambient Air Quality Standards. It also provides a key source of information that is essential to furthering our overall understanding of those emission sources that contribute to ambient community exposure to toxic air contaminants. Because the information is available in near realtime, it can be used to provide both agency staff and industry personnel with time critical information to investigate emission events in a timely fashion. Another key benefit is the ability to measure the change in the ambient air concentration of the individual target species and quantify control measure effectiveness. Data from these monitors will be publicly accessible through the TCEQ's website and will be used in evaluating air quality in the area, in ozone forecasts, and ozone warnings. Thus, the public will directly benefit by having access to the data and the forecasting and notification tools which can be used for public awareness.

c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the contribution payable to **Houston Regional Monitoring**Corporation SEP and shall mail the contribution with a copy of the Agreed Order to:

Albemarle Corporation Agreed Order - Attachment A

> Houston Regional Monitoring Corporation c/o Christopher B. Amandes Morgan, Lewis, & Bockius, LLP 1000 Louisiana, Suite 4000 Houston, Texas 77002

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement Division SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount due to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP; shall make the check payable to "Texas Commission on Environmental Quality"; and shall mail it to:

Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087 Albemarle Corporation Agreed Order - Attachment A

5. Publicity

Any public statements concerning this SEP made by or on behalf of the Respondent, must include a clear statement that **the Project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.