Executive Summary – Enforcement Matter – Case No. 58448 The Dow Chemical Company RN100225945 Docket No. 2019-1485-IWD-E

Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media:

IWD

Small Business:

No

Location(s) Where Violation(s) Occurred:

Dow Texas Operations Freeport, 2301 North Brazosport Boulevard, north of Freeport,

Brazoria County

Type of Operation:

Industrial chemical manufacturing plant

Other Significant Matters:

Additional Pending Enforcement Actions: No

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: April 3, 2020

Comments Received: No

Penalty Information

Total Penalty Assessed: \$28,350

Amount Deferred for Expedited Settlement: \$5,670

Total Paid to General Revenue: \$11,340
Total Due to General Revenue: \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$11,340

Name of SEP: Friends of the River San Bernard (Third-Party Pre-Approved)

Compliance History Classifications:

Person/CN - High Site/RN - High

Major Source: Yes

Statutory Limit Adjustment: N/A Applicable Penalty Policy: April 2014

Investigation Information

Complaint Date(s): N/A

Complaint Information: N/A

Date(s) of Investigation: August 19, 2019 Date(s) of NOE(s): September 12, 2019

Executive Summary – Enforcement Matter – Case No. 58448 The Dow Chemical Company RN100225945 Docket No. 2019-1485-IWD-E

Violation Information

Failed to comply with permitted effluent limitations for total copper, pH, total suspended solids, and total purgeable halocarbons [30 Tex. Admin. Code § 305.125(1), Tex. Water Code § 26.121(a)(1), and Texas Pollutant Discharge Elimination System ("TPDES") Permit No. WQ0000007000, Outfall No. 002, Effluent Limitations and Monitoring Requirements ("ELMR") No. 1; Outfall No. 004, ELMR No. 2; Outfall No. 301, ELMR No. 1; Outfall No. 501, ELMR No. 1; and Outfall No. 701, ELMR No. 1].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

N/A

Technical Requirements:

- 1. The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).
- 2. The Order will also require the Respondent to, within 130 days, submit written certification of compliance with the permitted effluent limitations of TPDES Permit No. WQ0000007000.

Contact Information

TCEO Attorney: N/A

TCEQ Enforcement Coordinator: Harley Hobson, Enforcement Division, Enforcement Team 1, MC 219, (512) 239-1337; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

TCEQ SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division, MC 219, (512) 239-3565

Respondent: Rich Wells, Texas Operations Vice President, The Dow Chemical Company, 2301 North Brazosport Boulevard, Freeport, Texas 77541 Fran Quinlan Falcon, Texas Regional Environmental Leader, The Dow Chemical Company, 2301 North Brazosport Boulevard, Freeport, Texas 77541

Respondent's Attorney: N/A

Policy Revision 4 (A	Penalty C	alculatio	n Worksl	heet (PC	1999 1791 1999 1999 1999 1999 1999 1999	on March 36, 2014
TCEQ	prii 2011)				PCW Revisi	on March 26, 2014
DATES Assigned PCW		1-Oct-2019	EPA Due	5-Dec-2019		
RESPONDENT/FACILI	TY INFORMATION					
Respondent	The Dow Chemical Company					
Reg. Ent. Ref. No. Facility/Site Region	RN100225945					
raciity/ Site Region	12-Houston		Major/N	Minor Source	Major	
CASE INFORMATION						
Enf./Case ID No.			No.	of Violations		
Media Program(s)	2019-1485-IWD-E		Covernmen	Order Type t/Non-Profit		
Multi-Media	water quanty				Harley Hobson	
				EC's Team	Enforcement Team	1
Admin. Penalty \$ 1	Limit Minimum \$0	Maximum	\$25,000			
	Penalt	v Calcula	tion Section	on		
TOTAL BASE PENA	LTY (Sum of violation			011	Subtotal 1	\$31,500
TO THE BROLL LINE	eri (Sam Si Violation	base penai	cies)		Subtotal 1	\$31,300
ADJUSTMENTS (+	/-) TO SUBTOTAL 1					
Subtotals 2-7 are of Compliance Hi	otained by multiplying the Total Base F					
Compliance Hi	Since the enhancement for	-10.0%			tals 2, 3, & 7	-\$3,150
	violations, thirteen NOVs with					
	a denial of liability, and one	order without	a denial of liabi	lity and the		
Natas	reduction for 295 notices	of intent to co	induct an audit,	and 166		
Notes	disclosures of violations is					
	(subtota	al 2) defaults t	o zero.	PENNONNE DE LA PENNON		
	Reduction for F	ligh Performer	classification.			
Culpability	No	0.0%	Enhancement	6	Subtotal 4	\$0
Notes	The Respondent does	s not meet the	culpability crite	eria.		
Good Faith Effo	ort to Comply Total Adjustm	ents			Subtotal 5	\$0
Economic Bene	efit	0.0%	Enhancement*		Subtotal 6	\$0
Estimated	Total EB Amounts \$5,397 Cost of Compliance \$50,000		d at the Total EB \$ A	Amount	or-Min sunday College	- 40
SUM OF SUBTOTAL	S 1-7					430 350
SOLI OF SOBIOTAL	.5 1-7			FI	nal Subtotal	\$28,350
OTHER FACTORS A	S JUSTICE MAY REQUI Subtotal by the indicated percentage.	RE	0.0%		Adjustment	\$0
	Sociolar by the indicated percentage.		- 1.27421			
Notes						
				Final Pen	alty Amount	\$28,350
STATUTORY LIMIT	ADJUSTMENT			Final Asses	sed Penalty	\$28,350
DEFERRAL		ſ	20.006	Peduction	Adiustmant	-¢E 670
	nalty by the indicated percentage.		20.0%	Reduction	Adjustment	-\$5,670
Notes	Deferral offered	d for expedited	d settlement.			
L						

\$22,680

PAYABLE PENALTY

PCW

Policy Revision 4 (April 2014) PCW Revision March 26, 2014

Respondent The Dow Chemical Company

Case ID No. 58448

Reg. Ent. Reference No. RN100225945

Media Water Quality

Enf. Coordinator Harley Hobson

Compliance History Worksheet

mponent	tory Site Enhancement (Subtotal 2) Number of	Number	Adjust.
NOVs	Written notices of violation ("NOVs") with same or similar violations as the the current enforcement action (number of NOVs meeting criteria)	se in 5	25%
	Other written NOVs	13	26%
	Any agreed final enforcement orders containing a denial of liability (number orders meeting criteria)	er of 6	120%
Orders	Any adjudicated final enforcement orders, agreed final enforcement or without a denial of liability, or default orders of this state or the fed government, or any final prohibitory emergency orders issued by the commissi	deral 1	25%
Judgments and Consent	Any non-adjudicated final court judgments or consent decrees containing a do of liability of this state or the federal government (number of judgments consent decrees meeting criteria)	200100000	0%
Decrees	Any adjudicated final court judgments and default judgments, or non-adjudic final court judgments or consent decrees without a denial of liability, of this sor the federal government		0%
Convictions	Any criminal convictions of this state or the federal government (numbe counts)	r of 0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislat 1995 (number of audits for which notices were submitted)	the cure, 295	-295%
Addits	Disclosures of violations under the Texas Environmental, Health, and Safety A Privilege Act, 74th Legislature, 1995 (number of audits for which violations with disclosed)	udit vere 166	-332%
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive direction under a special assistance program	ector No	0%
877 (11/0) (17/0)	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or fed government environmental requirements	leral No	0%
at Violator	(Subtotal 3)	Percentage (Su	btotal 2)
No	Adjustment	Percentage (Su	btotal 3)
pliance Histo	ory Person Classification (Subtotal 7)		
High Perf	ormer Adjustment	Percentage (Su	btotal 7)
pliance Histo	ory Summary	1 21	
Compliance History	Since the enhancement for five months of self-reported effluent violations, to dissimilar violations, six orders containing a denial of liability, and one order liability and the reduction for 295 notices of intent to conduct an audit, and	without a denial of	

History Notes

violations is below zero the adjustment percentage (subtotal 2) defaults to zero.

Reduction for High Performer classification.

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) -10%

>> Final Compliance History Adjustment

Final Adjustment Percentage *capped at 100% -10%

	g Date 1-Oct-2019		t No. 2019-1485-IWD-E	PCW
	ondent The Dow Chemical Comp	oany		Policy Revision 4 (April 2014)
MANUAL DAVID ST. BOSS TO	ID No. 58448 ce No. RN100225945			PCW Revision March 26, 2014
Keg. Litt. Kererei	Media Water Quality			
Enf. Coord	linator Harley Hobson			
Violation	Number 1			
Rule	Pollutant Discharge E	limination System ("Ti	ater Code § 26.121(a)(1), and Te PDES") Permit No. WQ00000070 litoring Requirements ("ELMR") N	00,
Violation Des	cription Failed to comply with	permitted effluent lin effluent violatio	nitations, as shown in the attach n table.	ed
			Base Pe	nalty \$25,000
>> Environmental,	Property and Human Hea			
	Release Major Modera			
OR	Actual X Potential		Percent 30.0%	
	rotential		Percent 30.0%	
>>Programmatic M				
Falsi	fication Major Modera	ate Minor	Percent 0.0%	
			. c. cent	
	simplified model was used to eva			
Matrix hea	ounts of pollutants exceeded level alth or the environment has been o			
	eed levels that are protective of hi			
7 (Sept.)		violation.		
			Adjustment \$17	7,500
			, ajastinent yan	
				\$7,500
Violation Events				
New	wher of Violation Events		a. Whitehar of idelahlar daile	
ivui	mber of Violation Events 1		Number of violation days	
	daily			
	weekly			
	monthly X quarterly		Violation Base Per	nalty \$7,500
	semiannual			47,500
	annual			
	single event			
	Mar por 5 4 Private por pos posestvarios vicinios armados a consentado y a bar	outstanding of the section of the se	PALLEY	
	One monthly event is reco	mmended for the mo	nth of December 2018.	
	A			
Good Faith Efforts to		0%	Reduced the Reduced to Reduced the Reduced the Reduced to Reduced the Reduced the Reduced to Reduced the Reduced the Reduced to Reduced the Reduced the Reduced to Reduced the	ction \$0
	Before NOE/N Extraordinary	NOV NOE/NOV to EDPRP/	Settlement Offer	
	Ordinary			
	N/A X			
	The Resp	ondent does not meet	the good faith criteria for	
	Notes The Resp	this violat	Bulling 200	
			Violation Subt	cotal \$7,500
Economic Benefit (E	B) for this violation		Statutory Limit Tes	to a constant of
E	stimated EB Amount	\$5,397	Violation Final Penalty T	otal \$6,750
	This	iolation Final Asses	ssed Penalty (adjusted for lin	nits) \$6,750

Titem Cost Date Required Final Date		E	conomic	Benefit	Wo	rksheet		
Notes for DELAYED costs Disposal Personel Regulator Percent	Respondent	The Dow Cher	nical Company					
Nets for DELAYED costs Solution Notes for DELAYED costs Disposal Personal	Case ID No.	58448						
Notes for DELAYED costs Notes for Delayed Costs Disposal Personnel	eg. Ent. Reference No.	RN100225945						
Tem Cost Date Required Final Date Fi	Media	Water Quality					Percent Interest	Years of
Item Cost Date Required Final Date Yrs Interest Saved Costs Saved EB Amount	Violation No.	*					2000	
Delayed Costs Equipment Buildings Delayed Delaye								
Delayed Costs Equipment Buildings		Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Equipment Buildings	Item Description							
Buildings	Delayed Costs							
Other (as needed) Engineering/Construction Land Record Keeping System Training/Sampling Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs AVOIDED Costs Other (as needed) AVOIDED costs Other (as needed) Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs Other (as needed) Notes for AVOIDED costs	Equipment				0.00	\$0	\$0	\$0
Engineering/Construction Land Record Keeping System Training/Sampling Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs AVOIDED Costs Engineering/Construction Land Record Keeping System Do.00 \$0 n/a \$0 n/	Buildings				0.00	\$0		
Record Keeping System Training/Sampling Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs	Other (as needed)				0.00	\$0	\$0	\$0
Record Keeping System Training/Sampling Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs	Engineering/Construction				0.00	\$0	\$0	\$0
Training/Sampling Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs Training/Sampling Remediation/Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs	Land				0.00	\$0	n/a	\$0
Remediation/Disposal Permit Costs Other (as needed) Notes for DELAYED costs Avoided Costs Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs Other (as needed) Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs	Record Keeping System				0.00	\$0	n/a	\$0
Permit Costs Other (as needed) Notes for DELAYED costs Notes for DELAYED costs Avoided Costs Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs Description (as needed) Description (as needed	Training/Sampling				0.00	\$0	n/a	\$0
Stimated cost to determine the cause of noncompliance and to make necessary repairs/adjustments to Facility. The Date Required is the end date of the first month of noncompliance and the Final Date is the estimated date of compliance. Avoided Costs Disposal Personnel Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Stock of Avoided Costs Stock of Delayed costs before entering item (except for one-time avoided costs) so	Remediation/Disposal				0.00	\$0	n/a	\$0
Notes for DELAYED costs Estimated cost to determine the cause of noncompliance and to make necessary repairs/adjustments to Facility. The Date Required is the end date of the first month of noncompliance and the Final Date is the estimated date of compliance. Avoided Costs	Permit Costs					\$0	n/a	\$0
Notes for DELAYED costs Avoided Costs Disposal Personnel Spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs Facility. The Date Required is the end date of the first month of noncompliance and the Final Date is the estimated date of compliance. ANNUALIZE avoided costs before entering item (except for one-time avoided costs) 0.00 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	Other (as needed)	\$50,000	30-Sep-2018	26-Nov-2020	2.16	\$5,397	n/a	\$5,397
Disposal Personnel 0.00 \$0 \$0 \$0 \$0 \$0 \$0		Facility. The	Date Required is	the end date of estimate	the fire	st month of noncor of compliance.	mpliance and the Fir	nal Date is the
Dersonnel Description Supplies Suppl		ANNUA	ALIZE avoided c	osts before er				
0.00								
ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs 0.00 \$0 \$0 \$0 \$0 0.00 \$0 \$0 0.00 \$0								
Other (as needed) Notes for AVOIDED costs								
Notes for AVOIDED costs								
	Other (as needed)				0.00	\$0	50	\$0
Approx Cost of Compliance	Notes for AVOIDED costs							4
	Approx. Cost of Compliance		\$50,000			TOTAL		\$5,397

Sc		Dow Chemical Company	Docket No. 2019-1485-IWD-E	Policy Revision 4 (April 2014)
Enf.	Case ID No. 584 eference No. RN1 Media Wate Coordinator Hark olation Number	00225945 er Quality	,	PCW Revision March 26, 2014
	Rule Cite(s) 30	Tex. Admin. Code § 305.12 nit No. WQ000007000, Out	5(1), Tex. Water Code § 26.121(a)(1), and fall No. 002, ELMR No. 1; Outfall No. 004, E Outfall No. 701, ELMR No. 1	
Violat	ion Description	7 7 100	ted effluent limitations, as shown in the atta ffluent violation table.	ched
				Penalty \$25,000
>> Environm	ental, Property a	ind Human Health Ma Harm	trix	
OR	Release Actual Potential	Major Moderate	Minor X Percent 15.0%	
>>Programm				
	Falsification	Major Moderate I	Minor Percent 0.0%	
Matrix Notes	suspended solids	were also considered. Huma its of pollutants that do not e	man health or the environment. The pH and in health or the environment has been expositive of human has a result of the violation. Adjustment	sed to
			1	\$3,750
Violation Eve	nts			
	111 03	on Events 5 daily veekly nonthly	122 Number of violation da	pys
	gu sen	parterly X miannual annual gle event	Violation Base	Penalty \$18,750
	2019, and May 2019	9; one quarter for Outfall No.	arters for Outfall No. 002 for the months of . 004 for the month of June 2019; and two s of September 2018 and June 2019.	San Jean Otto A. M. H.
Good Faith Ef	forts to Comply	0.0%	/NOV to EDPRP/Settlement Offer	eduction \$0
	Extr	Before NOE/NOV NOE, aordinary Ordinary N/A X	NOV to EUPRP/Settlement Offer	
		Notes The Respondent of	does not meet the good faith criteria for this violation.	
			Violation S	ubtotal \$18,750
Economic Ben	efit (EB) for this	violation	Statutory Limit T	est
	Estimated EB	Amount	\$0 Violation Final Penalt	y Total \$16,875
		This violatic	on Final Assessed Penalty (adjusted for	limits) \$16.875

	E	conomic	Benefit	Wo	rksheet		
Respondent Case ID No.	The Dow Cher						
Reg. Ent. Reference No.							
2014 C. 1985 - T. C. H. L. C.	Water Quality					Percent Interest	Years of Depreciation
	Item Cost	Data Basuluad	Final Date	V	T-1 C	5.0	15
Itan Description	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs Avoided Costs	ANNU	ALIZE avoided co			t for Violation No.	1.	(costs)
Disposal	7.1.1107		Joed Delibre el	0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
spection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							5
Approx. Cost of Compliance		\$0			TOTAL		\$0

		ate 1-Oct-2019		Docket No. 2019-1485-IWD-E	PCW
	7.006 B 82.643	ent The Dow Chemical	Company		Policy Revision 4 (April 2014)
Peg	Case ID				PCW Revision March 26, 2014
Reg.	Ent. Reference	dia Water Quality			
		tor Harley Hobson			
	Violation Num	nber 3			
	Rule Cit			Tex. Water Code § 26.121(a)(1), and TP lo. 301, ELMR No. 1; Outfall No. 501, ELM	
		Fermit No. WQ0000	7007000, Oddian N	1 1 100 1, ELMR NO. 1, Oddian No. 301, ELM	IK NO.
				West	
	Violation Descrip	Failed to comply	y with permitted ef	ffluent limitations, as shown in the attach	ed
	violation Descrip	lion		t violation table.	1
				Base Pe	enalty \$25,000
>> Env	ironmental. Pro	perty and Human	Health Matrix		
			Harm		
OR	Rele	tual Major Mo	oderate Minor	<u>-</u>	
	Pote		×	Percent 7.0%	
				Assessment States of House	
>>Pro	grammatic Matri Falsificat		oderate Minor	IDENTED VOTE WIND	
	Tolomede	110,01	Address Tallier	Percent 0.0%	
	[
	Matrix that wou			exposed to insignificant amounts of pollut numan health or environmental receptors	
	Notes	ia not exceed levels that	result of the v		
					2.250
				Adjustment \$2	3,250
					\$1,750
Violatio	on Events				

	Number	of Violation Events	3	91 Number of violation days	
		daily			
		weekly			
		monthly quarterly		Violation Base Pe	nalty \$5,250
	w.	semiannual		riolation base re	40,200
		annual			
		single event	X		
	Three since	ale events are recommen	ded (one for each	month of noncompliance); September 20	018 at
				d June 209 at Outfall No. 501.	
Good F	aith Efforts to C		0.0%		iction \$0
		Extraordinary	NOE/NOV NOE/NOV	to EDPRP/Settlement Offer	
		Ordinary			
		N/A	× j		
		The	Respondent does	not meet the good faith criteria for	
77		Notes	t	this violation.	
				Violation Sub	stotal \$5,250
Econom	nic Benefit (EB)	for this violation		Statutory Limit Tes	st To Top of the News
		mated EB Amount		\$0 Violation Final Penalty	William Co.
		9	AND BEEN BE	nal Assessed Penalty (adjusted for li	
			rins violation Fil	nai Assessed Penalty (adjusted for III	mits) \$4,725

	E	conomic	Benefit	Wo	rksheet		
Respondent	t The Dow Cher	mical Company					
Case ID No.	. 58448						
leg. Ent. Reference No.	. RN100225945						
Media	Water Quality					Percent Interest	Years of
Violation No.	. 3						Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description				107			
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
	II .						
Notes for DELAYED costs		ALT75 avaided a			for Violation No.		d costs)
Avoided Costs	ANNU	ALIZE avoided c		tering	item (except for	one-time avoided	
Avoided Costs	; ANNU	ALIZE avoided c		tering	item (except for	one-time avoided	\$0
Avoided Costs Disposal Personnel	ANNU	ALIZE avoided c		0.00 0.00	item (except for \$0 \$0	one-time avoided	\$0 \$0
Avoided Costs Disposal Personnel spection/Reporting/Sampling	ANNU	ALIZE avoided c		0.00 0.00 0.00	\$0 \$0 \$0 \$0	one-time avoided \$0 \$0 \$0	\$0 \$0 \$0
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment	; ANNU	ALIZE avoided c		0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0	**************************************	\$0 \$0 \$0 \$0
Avoided Costs Disposal Personnel Personnel Supplies/Equipment Financial Assurance	; ANNU/	ALIZE avoided co		0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0	*0 s0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs	ANNU	ALIZE avoided c		0.00 0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	**************************************	\$0 \$0 \$0 \$0 \$0 \$0 \$0
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance	ANNU	ALIZE avoided c		0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0	*0 s0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0
Avoided Costs Disposal Personnel spection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs	ANNU	ALIZE avoided c		0.00 0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	**************************************	\$0 \$0 \$0 \$0 \$0 \$0 \$0
Avoided Costs Disposal Personnel Personnel Supplies/Equipment Financial Assurance ONE-TIME avoided costs Other (as needed)	ANNU	ALIZE avoided c		0.00 0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	**************************************	\$0 \$0 \$0 \$0 \$0 \$0 \$0

The Dow Chemical Company Docket No. 2019-1485-IWD-E TPDES Permit No. WQ0000007000 Case No. 58448 Effluent Violation Table

			Effluent Viola	ition Table		
	Outfa	ll 002	Outfall 004	Outfall 301	Outfall 501	Outfall 701
	Total Copper Daily Average Concentration	Total Copper Daily Maximum Concentration	pH Maximum	Total Purgeable Halocarbons Daily Maximum Loading	Total Purgeable Halocarbons Daily Maximum Concentration*	Total Suspended Solids Daily Maximum Loading
Monitoring Period	Limit = 5.86 μg/L	Limit = 12.4 μg/L	Limit = 9 SU	Limit = 2 lbs/day	Limit = 0.1 mg/L	Limit = 3,580 lbs/day
September 2018	c	c	С	12	С	6,776
December 2018	8.96	16.5	c	С	c	c
January 2019	С	14.0	c	С	n/a	c
March 2019	С	С	С	С	0.2	С
May 2019	С	14.9	С	С	n/a	c
June 2019	c	С	9.2	С	0.2	5,022

μg/L = micrograms per liter
n/a = not applicable
mg/L milligrams per liter

lbs/day = pounds per day * = frequency of once per quarter

SU = standard units c = compliant



ICEQ Compliance History Report

Compliance History Report for CN600356976, RN100225945, Rating Year 2019 which includes Compliance History (CH) components from September 1, 2014, through August 31, 2019.

Customer, Respondent, CN600356976, The Dow Chemical

Classification: HIGH

Rating: 0.06

or Owner/Operator:

Company

Classification: HIGH

Rating: 0.00

Regulated Entity:

Complexity Points:

RN100225945, Dow Texas Operations

Freeport

116

Repeat Violator: NO

CH Group:

05 - Chemical Manufacturing

Location:

2301 North Brazosport Boulevard, north of the City of Freeport in Brazoria County, Texas

TCEQ Region:

REGION 12 - HOUSTON

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER BL0082R

AIR OPERATING PERMITS PERMIT 2211 AIR OPERATING PERMITS PERMIT 2213 AIR OPERATING PERMITS PERMIT 2216 AIR OPERATING PERMITS PERMIT 2218 AIR OPERATING PERMITS PERMIT 2220 AIR OPERATING PERMITS PERMIT 2311 AIR OPERATING PERMITS PERMIT 3905

AIR OPERATING PERMITS PERMIT 3777 INDUSTRIAL AND HAZARDOUS WASTE EPA ID

TXD000803270

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

REGISTRATION # (SWR) 30106

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION

0200535

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION

0200232

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION

0200534

WASTEWATER PERMIT WO0000007000

AIR NEW SOURCE PERMITS REGISTRATION 11832

AIR NEW SOURCE PERMITS PERMIT 20195 AIR NEW SOURCE PERMITS PERMIT 20525 AIR NEW SOURCE PERMITS PERMIT 20775 **AIR NEW SOURCE PERMITS PERMIT 20909 AIR NEW SOURCE PERMITS PERMIT 22072**

AIR NEW SOURCE PERMITS REGISTRATION 22809 AIR NEW SOURCE PERMITS REGISTRATION 22851

AIR NEW SOURCE PERMITS REGISTRATION 22945 **AIR NEW SOURCE PERMITS REGISTRATION 23076**

AIR NEW SOURCE PERMITS REGISTRATION 23388 AIR NEW SOURCE PERMITS REGISTRATION 24053

AIR NEW SOURCE PERMITS REGISTRATION 24030 AIR NEW SOURCE PERMITS REGISTRATION 25702

AIR NEW SOURCE PERMITS REGISTRATION 25536 AIR NEW SOURCE PERMITS REGISTRATION 28220

AIR NEW SOURCE PERMITS REGISTRATION 30622 AIR NEW SOURCE PERMITS REGISTRATION 31753 **AIR NEW SOURCE PERMITS REGISTRATION 33609**

AIR NEW SOURCE PERMITS REGISTRATION 34111 **AIR NEW SOURCE PERMITS REGISTRATION 34368**

AIR NEW SOURCE PERMITS REGISTRATION 34541

AIR OPERATING PERMITS PERMIT 2203

AIR OPERATING PERMITS PERMIT 2212 AIR OPERATING PERMITS PERMIT 2215 AIR OPERATING PERMITS PERMIT 2217 AIR OPERATING PERMITS PERMIT 2219

AIR OPERATING PERMITS PERMIT 2221 AIR OPERATING PERMITS PERMIT 2697 AIR OPERATING PERMITS PERMIT 4077 AIR OPERATING PERMITS PERMIT 3949

INDUSTRIAL AND HAZARDOUS WASTE EPA ID

TXD008092793

INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50161

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION 0200531

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION 0200528

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION 0200027

WASTEWATER EPA ID TX0006483

AIR NEW SOURCE PERMITS REGISTRATION 12173

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AIR NEW SOURCE PERMITS PERMIT 26692

AIR NEW SOURCE PERMITS REGISTRATION 26035

AIR NEW SOURCE PERMITS PERMIT 28363

AIR NEW SOURCE PERMITS REGISTRATION 30018 AIR NEW SOURCE PERMITS REGISTRATION 30503 AIR NEW SOURCE PERMITS REGISTRATION 31992 AIR NEW SOURCE PERMITS REGISTRATION 33593 **AIR NEW SOURCE PERMITS REGISTRATION 34116**

AIR NEW SOURCE PERMITS REGISTRATION 34545 AIR NEW SOURCE PERMITS REGISTRATION 35204

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AIR NEW SOURCE PERMITS REGISTRATION 1496C **AIR NEW SOURCE PERMITS REGISTRATION 49715 AIR NEW SOURCE PERMITS REGISTRATION 49965 AIR NEW SOURCE PERMITS REGISTRATION 50298 AIR NEW SOURCE PERMITS REGISTRATION 72132 AIR NEW SOURCE PERMITS REGISTRATION 5746** AIR NEW SOURCE PERMITS REGISTRATION 6069A **AIR NEW SOURCE PERMITS PERMIT 6383 AIR NEW SOURCE PERMITS REGISTRATION 6744 AIR NEW SOURCE PERMITS PERMIT 6932 AIR NEW SOURCE PERMITS REGISTRATION 7093** AIR NEW SOURCE PERMITS REGISTRATION 7094 **AIR NEW SOURCE PERMITS REGISTRATION 7385 AIR NEW SOURCE PERMITS REGISTRATION 7447 AIR NEW SOURCE PERMITS REGISTRATION 7942** AIR NEW SOURCE PERMITS REGISTRATION 10469 **AIR NEW SOURCE PERMITS REGISTRATION 10534 AIR NEW SOURCE PERMITS REGISTRATION 10613 AIR NEW SOURCE PERMITS REGISTRATION 10674 AIR NEW SOURCE PERMITS REGISTRATION 10677 AIR NEW SOURCE PERMITS REGISTRATION 10689 AIR NEW SOURCE PERMITS REGISTRATION 10731 AIR NEW SOURCE PERMITS REGISTRATION 10766 AIR NEW SOURCE PERMITS REGISTRATION 10792 AIR NEW SOURCE PERMITS REGISTRATION 10794 AIR NEW SOURCE PERMITS REGISTRATION 10845 AIR NEW SOURCE PERMITS REGISTRATION 10955 AIR NEW SOURCE PERMITS REGISTRATION 11092 AIR NEW SOURCE PERMITS REGISTRATION 11691 AIR NEW SOURCE PERMITS REGISTRATION 11691A AIR NEW SOURCE PERMITS REGISTRATION 11919 AIR NEW SOURCE PERMITS REGISTRATION 12007 AIR NEW SOURCE PERMITS REGISTRATION 12008 AIR NEW SOURCE PERMITS REGISTRATION 12045 AIR NEW SOURCE PERMITS REGISTRATION 12051 AIR NEW SOURCE PERMITS REGISTRATION 12104 AIR NEW SOURCE PERMITS REGISTRATION 12265 AIR NEW SOURCE PERMITS REGISTRATION 12613 AIR NEW SOURCE PERMITS REGISTRATION 13132 AIR NEW SOURCE PERMITS REGISTRATION 13104 AIR NEW SOURCE PERMITS REGISTRATION 13950 AIR NEW SOURCE PERMITS REGISTRATION 14935 AIR NEW SOURCE PERMITS REGISTRATION 15386 AIR NEW SOURCE PERMITS REGISTRATION 12340 AIR NEW SOURCE PERMITS REGISTRATION 6911 AIR NEW SOURCE PERMITS PERMIT 18145 AIR NEW SOURCE PERMITS PERMIT 19792 AIR NEW SOURCE PERMITS PERMIT 1472 AIR NEW SOURCE PERMITS REGISTRATION 1558** AIR NEW SOURCE PERMITS REGISTRATION 1559 **AIR NEW SOURCE PERMITS REGISTRATION 1655 AIR NEW SOURCE PERMITS REGISTRATION 1658 AIR NEW SOURCE PERMITS REGISTRATION 1715 AIR NEW SOURCE PERMITS REGISTRATION 2008A AIR NEW SOURCE PERMITS REGISTRATION 2367 AIR NEW SOURCE PERMITS REGISTRATION 2728 AIR NEW SOURCE PERMITS REGISTRATION 2772 AIR NEW SOURCE PERMITS REGISTRATION 52152 AIR NEW SOURCE PERMITS REGISTRATION 52724 AIR NEW SOURCE PERMITS REGISTRATION 52200 AIR NEW SOURCE PERMITS REGISTRATION 52999 AIR NEW SOURCE PERMITS REGISTRATION 52998 AIR NEW SOURCE PERMITS PERMIT 144784 AIR NEW SOURCE PERMITS REGISTRATION 55032 AIR NEW SOURCE PERMITS REGISTRATION 142315 AIR NEW SOURCE PERMITS REGISTRATION 55411 AIR NEW SOURCE PERMITS PERMIT 83838 AIR NEW SOURCE PERMITS REGISTRATION 55537 AIR NEW SOURCE PERMITS REGISTRATION 145401 AIR NEW SOURCE PERMITS REGISTRATION 75817 AIR NEW SOURCE PERMITS REGISTRATION 76012 AIR NEW SOURCE PERMITS REGISTRATION 75579 AIR NEW SOURCE PERMITS PERMIT 75751 AIR NEW SOURCE PERMITS REGISTRATION 76295 AIR NEW SOURCE PERMITS REGISTRATION 76138 AIR NEW SOURCE PERMITS REGISTRATION 56833 AIR NEW SOURCE PERMITS REGISTRATION 56851 AIR NEW SOURCE PERMITS REGISTRATION 143752 AIR NEW SOURCE PERMITS REGISTRATION 70194 AIR NEW SOURCE PERMITS REGISTRATION 70195 AIR NEW SOURCE PERMITS REGISTRATION 70940 AIR NEW SOURCE PERMITS REGISTRATION 70945** AIR NEW SOURCE PERMITS REGISTRATION 70776 **AIR NEW SOURCE PERMITS REGISTRATION 71039** AIR NEW SOURCE PERMITS REGISTRATION 71062 AIR NEW SOURCE PERMITS ACCOUNT NUMBER BL0082R **AIR NEW SOURCE PERMITS REGISTRATION 70592 AIR NEW SOURCE PERMITS EPA PERMIT N59 AIR NEW SOURCE PERMITS REGISTRATION 71584 AIR NEW SOURCE PERMITS REGISTRATION 71087 AIR NEW SOURCE PERMITS REGISTRATION 71088 AIR NEW SOURCE PERMITS REGISTRATION 71089** AIR NEW SOURCE PERMITS REGISTRATION 71090 **AIR NEW SOURCE PERMITS REGISTRATION 71091 AIR NEW SOURCE PERMITS REGISTRATION 54140 AIR NEW SOURCE PERMITS REGISTRATION 53905 AIR NEW SOURCE PERMITS REGISTRATION 50646 AIR NEW SOURCE PERMITS REGISTRATION 52153 AIR NEW SOURCE PERMITS REGISTRATION 52179 AIR NEW SOURCE PERMITS REGISTRATION 53903 AIR NEW SOURCE PERMITS REGISTRATION 53954 AIR NEW SOURCE PERMITS REGISTRATION 50488 AIR NEW SOURCE PERMITS REGISTRATION 52884 AIR NEW SOURCE PERMITS REGISTRATION 53897 AIR NEW SOURCE PERMITS REGISTRATION 54042 AIR NEW SOURCE PERMITS REGISTRATION 71936** AIR NEW SOURCE PERMITS REGISTRATION 50576 **AIR NEW SOURCE PERMITS REGISTRATION 72663 AIR NEW SOURCE PERMITS REGISTRATION 72884 AIR NEW SOURCE PERMITS REGISTRATION 72794 AIR NEW SOURCE PERMITS REGISTRATION 72798 AIR NEW SOURCE PERMITS REGISTRATION 74059 AIR NEW SOURCE PERMITS REGISTRATION 73781 AIR NEW SOURCE PERMITS REGISTRATION 74748** AIR NEW SOURCE PERMITS REGISTRATION 74350 **AIR NEW SOURCE PERMITS REGISTRATION 74853** AIR NEW SOURCE PERMITS EPA PERMIT PSDTX994 **AIR NEW SOURCE PERMITS EPA PERMIT PSDTX994M1**

AIR NEW SOURCE PERMITS REGISTRATION 76506

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX986M1

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                                                    AIR NEW SOURCE PERMITS REGISTRATION 135709
AIR NEW SOURCE PERMITS REGISTRATION 134249
                                                    AIR NEW SOURCE PERMITS REGISTRATION 137208
AIR NEW SOURCE PERMITS REGISTRATION 105878
                                                    AIR NEW SOURCE PERMITS PERMIT AMOC8
AIR NEW SOURCE PERMITS REGISTRATION 151621
                                                    AIR NEW SOURCE PERMITS REGISTRATION 152182
AIR NEW SOURCE PERMITS PERMIT AMOC62
                                                    AIR NEW SOURCE PERMITS REGISTRATION 153040
AIR NEW SOURCE PERMITS REGISTRATION 153974
                                                    AIR NEW SOURCE PERMITS REGISTRATION 154148
AIR NEW SOURCE PERMITS REGISTRATION 153101
                                                    AIR NEW SOURCE PERMITS REGISTRATION 153576
AIR NEW SOURCE PERMITS REGISTRATION 155065
                                                    AIR NEW SOURCE PERMITS REGISTRATION 153454
AIR NEW SOURCE PERMITS REGISTRATION 154590
                                                    AIR NEW SOURCE PERMITS REGISTRATION 154158
AIR NEW SOURCE PERMITS REGISTRATION 150820
                                                    AIR NEW SOURCE PERMITS PERMIT AMOC120
AIR NEW SOURCE PERMITS REGISTRATION 150528
                                                    AIR NEW SOURCE PERMITS REGISTRATION 155071
AIR NEW SOURCE PERMITS REGISTRATION 151705
                                                    AIR NEW SOURCE PERMITS REGISTRATION 151753
AIR NEW SOURCE PERMITS PERMIT AMOC18
                                                    AIR NEW SOURCE PERMITS REGISTRATION 158960
AIR NEW SOURCE PERMITS REGISTRATION 150264
                                                    AIR NEW SOURCE PERMITS REGISTRATION 150600
AIR NEW SOURCE PERMITS REGISTRATION 151938
                                                    AIR NEW SOURCE PERMITS REGISTRATION 152016
AIR NEW SOURCE PERMITS REGISTRATION 152933
                                                    AIR NEW SOURCE PERMITS REGISTRATION 152213
AIR NEW SOURCE PERMITS REGISTRATION 150804
                                                    AIR NEW SOURCE PERMITS REGISTRATION 152308
AIR NEW SOURCE PERMITS PERMIT 153106
                                                    AIR NEW SOURCE PERMITS REGISTRATION 153684
AIR NEW SOURCE PERMITS REGISTRATION 153912
                                                    AIR NEW SOURCE PERMITS PERMIT AMOC11
AIR NEW SOURCE PERMITS REGISTRATION 153669
                                                    AIR NEW SOURCE PERMITS REGISTRATION 154281
AIR NEW SOURCE PERMITS EPA PERMIT N268
                                                    AIR NEW SOURCE PERMITS REGISTRATION 149604
AIR NEW SOURCE PERMITS REGISTRATION 145845
                                                    AIR NEW SOURCE PERMITS REGISTRATION 149654
AIR NEW SOURCE PERMITS REGISTRATION 144509
                                                    AIR NEW SOURCE PERMITS REGISTRATION 143462
AIR NEW SOURCE PERMITS REGISTRATION 145335
                                                    AIR NEW SOURCE PERMITS REGISTRATION 148641
AIR NEW SOURCE PERMITS REGISTRATION 148427
                                                    AIR NEW SOURCE PERMITS REGISTRATION 146077
AIR NEW SOURCE PERMITS REGISTRATION 144226
                                                   AIR NEW SOURCE PERMITS REGISTRATION 149152
AIR NEW SOURCE PERMITS REGISTRATION 146253
                                                    AIR NEW SOURCE PERMITS REGISTRATION 147119
AIR NEW SOURCE PERMITS REGISTRATION 149491
                                                    AIR NEW SOURCE PERMITS REGISTRATION 147508
AIR NEW SOURCE PERMITS REGISTRATION 142435
                                                   AIR NEW SOURCE PERMITS REGISTRATION 146226
AIR NEW SOURCE PERMITS REGISTRATION 146074
                                                   AIR NEW SOURCE PERMITS REGISTRATION 150865
AIR NEW SOURCE PERMITS REGISTRATION 150112
                                                   AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1328M2
AIR NEW SOURCE PERMITS REGISTRATION 149239
                                                   AIR NEW SOURCE PERMITS REGISTRATION 148707
AIR NEW SOURCE PERMITS PERMIT AMOC14
                                                   AIR NEW SOURCE PERMITS PERMIT AMOC55
AIR NEW SOURCE PERMITS REGISTRATION 149252
                                                   AIR NEW SOURCE PERMITS PERMIT AMOC23
AIR NEW SOURCE PERMITS REGISTRATION 146713
                                                   AIR NEW SOURCE PERMITS PERMIT AMOC19
AIR NEW SOURCE PERMITS PERMIT AMOC92
                                                   AIR NEW SOURCE PERMITS PERMIT AMOC17
AIR NEW SOURCE PERMITS REGISTRATION 149923
                                                   AIR NEW SOURCE PERMITS PERMIT AMOC20
AIR NEW SOURCE PERMITS PERMIT 147472
                                                   AIR NEW SOURCE PERMITS REGISTRATION 149980
AIR NEW SOURCE PERMITS REGISTRATION 148482
                                                   AIR NEW SOURCE PERMITS PERMIT 147473
AIR NEW SOURCE PERMITS REGISTRATION 146613
                                                   AIR NEW SOURCE PERMITS REGISTRATION 146382
AIR NEW SOURCE PERMITS REGISTRATION 147827
                                                   AIR NEW SOURCE PERMITS REGISTRATION 142282
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AIR NEW SOURCE PERMITS REGISTRATION 149390 AIR NEW SOURCE PERMITS REGISTRATION 149489 AIR NEW SOURCE PERMITS REGISTRATION 145321 AIR NEW SOURCE PERMITS REGISTRATION 148119 **AIR NEW SOURCE PERMITS REGISTRATION 144045 AIR NEW SOURCE PERMITS REGISTRATION 142146** AIR NEW SOURCE PERMITS PERMIT AMOC36 AIR NEW SOURCE PERMITS REGISTRATION 151647 **AIR NEW SOURCE PERMITS REGISTRATION 145713 AIR NEW SOURCE PERMITS REGISTRATION 149265** AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX38M1 **AIR NEW SOURCE PERMITS PERMIT AMOC15** AIR NEW SOURCE PERMITS PERMIT AMOC28 **AIR NEW SOURCE PERMITS REGISTRATION 151391 AIR NEW SOURCE PERMITS REGISTRATION 146981 AIR NEW SOURCE PERMITS REGISTRATION 145011** AIR NEW SOURCE PERMITS EPA PERMIT N260 **AIR NEW SOURCE PERMITS REGISTRATION 150103** AIR NEW SOURCE PERMITS PERMIT 147470 **AIR NEW SOURCE PERMITS REGISTRATION 150370 AIR NEW SOURCE PERMITS REGISTRATION 147659 AIR NEW SOURCE PERMITS REGISTRATION 150922 AIR NEW SOURCE PERMITS REGISTRATION 157525 AIR NEW SOURCE PERMITS REGISTRATION 156272 AIR NEW SOURCE PERMITS REGISTRATION 158156** AIR NEW SOURCE PERMITS PERMIT AMOC139 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX994M2 **AIR NEW SOURCE PERMITS REGISTRATION 156685** AIR NEW SOURCE PERMITS REGISTRATION 159099 **AIR NEW SOURCE PERMITS REGISTRATION 152066 AIR NEW SOURCE PERMITS REGISTRATION 158153 AIR NEW SOURCE PERMITS REGISTRATION 154959 AIR NEW SOURCE PERMITS REGISTRATION 159113 AIR NEW SOURCE PERMITS REGISTRATION 158336 AIR NEW SOURCE PERMITS REGISTRATION 157043 AIR NEW SOURCE PERMITS REGISTRATION 155127** AIR NEW SOURCE PERMITS REGISTRATION 154810 **AIR NEW SOURCE PERMITS REGISTRATION 158135 AIR NEW SOURCE PERMITS REGISTRATION 155973 AIR NEW SOURCE PERMITS REGISTRATION 153079 AIR NEW SOURCE PERMITS REGISTRATION 158062 AIR NEW SOURCE PERMITS REGISTRATION 157724 AIR NEW SOURCE PERMITS REGISTRATION 157613 AIR NEW SOURCE PERMITS REGISTRATION 158749 AIR NEW SOURCE PERMITS REGISTRATION 157051 AIR NEW SOURCE PERMITS REGISTRATION 159019 AIR NEW SOURCE PERMITS REGISTRATION 155956 AIR NEW SOURCE PERMITS REGISTRATION 156026** AIR NEW SOURCE PERMITS REGISTRATION 156047 **AIR NEW SOURCE PERMITS REGISTRATION 158547 AIR NEW SOURCE PERMITS REGISTRATION 156270 AIR NEW SOURCE PERMITS REGISTRATION 158187 AIR NEW SOURCE PERMITS REGISTRATION 155710 AIR NEW SOURCE PERMITS REGISTRATION 153805 AIR NEW SOURCE PERMITS REGISTRATION 155946 AIR NEW SOURCE PERMITS REGISTRATION 156122 AIR NEW SOURCE PERMITS REGISTRATION 154273 AIR NEW SOURCE PERMITS REGISTRATION 158566** AIR NEW SOURCE PERMITS REGISTRATION 158921 **AIR NEW SOURCE PERMITS REGISTRATION 153856 AIR NEW SOURCE PERMITS REGISTRATION 158762 AIR NEW SOURCE PERMITS REGISTRATION 155395 AIR NEW SOURCE PERMITS REGISTRATION 157214 AIR NEW SOURCE PERMITS REGISTRATION 157469 AIR NEW SOURCE PERMITS REGISTRATION 155873 AIR NEW SOURCE PERMITS REGISTRATION 158325 AIR NEW SOURCE PERMITS REGISTRATION 157242 AIR NEW SOURCE PERMITS REGISTRATION 156764** AIR NEW SOURCE PERMITS REGISTRATION 157007 AIR NEW SOURCE PERMITS REGISTRATION 152370 **AIR NEW SOURCE PERMITS REGISTRATION 157864 AIR NEW SOURCE PERMITS REGISTRATION 158543 AIR NEW SOURCE PERMITS REGISTRATION 156330 AIR NEW SOURCE PERMITS EPA PERMIT N274 AIR NEW SOURCE PERMITS REGISTRATION 158586 AIR NEW SOURCE PERMITS REGISTRATION 153384** AIR NEW SOURCE PERMITS REGISTRATION 156462 **AIR NEW SOURCE PERMITS REGISTRATION 152956** AIR NEW SOURCE PERMITS REGISTRATION 152501 **AIR NEW SOURCE PERMITS REGISTRATION 154299** AIR NEW SOURCE PERMITS PERMIT 153832 AIR NEW SOURCE PERMITS REGISTRATION 152733 **AIR NEW SOURCE PERMITS REGISTRATION 154150 AIR NEW SOURCE PERMITS REGISTRATION 157619 AIR NEW SOURCE PERMITS REGISTRATION 153453 AIR NEW SOURCE PERMITS REGISTRATION 153945 AIR NEW SOURCE PERMITS REGISTRATION 155316** AIR NEW SOURCE PERMITS REGISTRATION 152663 **AIR NEW SOURCE PERMITS REGISTRATION 154686 AIR NEW SOURCE PERMITS REGISTRATION 156390 AIR NEW SOURCE PERMITS REGISTRATION 154613** AIR NEW SOURCE PERMITS AFS NUM 4803900041 IHW CORRECTIVE ACTION SOLID WASTE REGISTRATION **STORMWATER PERMIT TXR15XS41** # (SWR) 30106 STORMWATER PERMIT TXR1506AP **STORMWATER PERMIT TXR15362V** STORMWATER PERMIT TXR15363V STORMWATER PERMIT TXR15999Q STORMWATER PERMIT WQ0004429000 AIR EMISSIONS INVENTORY ACCOUNT NUMBER BL0082R POLLUTION PREVENTION PLANNING ID NUMBER TAX RELIEF ID NUMBER 16039 P00182 TAX RELIEF ID NUMBER 19748 TAX RELIEF ID NUMBER 16052 TAX RELIEF ID NUMBER 16054 TAX RELIEF ID NUMBER 16057 TAX RELIEF ID NUMBER 16058 TAX RELIEF ID NUMBER 16048 TAX RELIEF ID NUMBER 20229 TAX RELIEF ID NUMBER 18734 TAX RELIEF ID NUMBER 19750 TAX RELIEF ID NUMBER 21967 TAX RELIEF ID NUMBER 20862 TAX RELIEF ID NUMBER 21028 TAX RELIEF ID NUMBER 21033 TAX RELIEF ID NUMBER 21025

TAX RELIEF ID NUMBER 21022 TAX RELIEF ID NUMBER 20865 TAX RELIEF ID NUMBER 21029 TAX RELIEF ID NUMBER 21971 TAX RELIEF ID NUMBER 20228 TAX RELIEF ID NUMBER 20737 **TAX RELIEF ID NUMBER 19751** TAX RELIEF ID NUMBER 19746 TAX RELIEF ID NUMBER 19752 TAX RELIEF ID NUMBER 16051 TAX RELIEF ID NUMBER 16059 TAX RELIEF ID NUMBER 16037 TAX RELIEF ID NUMBER 20735 TAX RELIEF ID NUMBER 20760 TAX RELIEF ID NUMBER 20866 TAX RELIEF ID NUMBER 21026 TAX RELIEF ID NUMBER 21035 **TAX RELIEF ID NUMBER 16038** TAX RELIEF ID NUMBER 18733 TAX RELIEF ID NUMBER 19753 TAX RELIEF ID NUMBER 20224 TAX RELIEF ID NUMBER 20217 TAX RELIEF ID NUMBER 16045 TAX RELIEF ID NUMBER 20216 TAX RELIEF ID NUMBER 20733 TAX RELIEF ID NUMBER 20245 TAX RELIEF ID NUMBER 20723 TAX RELIEF ID NUMBER 21020 TAX RELIEF ID NUMBER 20736 TAX RELIEF ID NUMBER 20734 TAX RELIEF ID NUMBER 20860 TAX RELIEF ID NUMBER 20867 TAX RELIEF ID NUMBER 20241 TAX RELIEF ID NUMBER 20732 TAX RELIEF ID NUMBER 21966 TAX RELIEF ID NUMBER 21968

Compliance History Period: September 01, 2014 to August 31, 2019 Rating Year: 2019 Rating Date: 09/01/2019

Date Compliance History Report Prepared: November 13, 2019

Agency Decision Requiring Compliance History: Enforcement

Component Period Selected: November 13, 2014 to November 13, 2019

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Harley Hobson Phone: (512) 239-1337

Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period? YES

2) Has there been a (known) change in ownership/operator of the site during the compliance period?

Components (Multimedia) for the Site Are Listed in Sections A - J

A. Final Orders, court judgments, and consent decrees:

1 Effective Date: 05/23/2015 ADMINORDER 2014-1053-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Major

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122,143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions during an emissions event which occurred when fuel gas was vacummed from a drum into the Cold Box system during a deriming maintenance activity. (Category A8.c.(2)(A)(ii))

2 Effective Date: 10/01/2015 ADMINORDER 2014-1881-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR 20432, SC 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions.

3 Effective Date: 07/13/2016 ADMINORDER 2015-1242-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Conditions No. 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions.

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR SC 1 PERMIT

Special Terms and Conditions No. 16 OP

Description: Failed to prevent unauthorized emissions.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR SC 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR SC 1 PERMIT

Special Terms and Conditions No. 21 OP

Description: Failed to prevent unauthorized emissions.

4 Effective Date: 11/08/2016 ADMINORDER 2015-1671-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR SC 1 PERMIT

Description: Failed to prevent unauthorized emissions.

Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: STC 3.A.(iv)(1) OP

Description: Failure to conduct quarterly visible emission observations. (Category B1 violation)

5 Effective Date: 02/27/2018 ADMINORDER 2017-0378-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(2)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SC 1 PERMIT ST&C 20 OP

Description: Failed to comply with the MAER for Throx FB-1A and FB-1B, EPN A16S1, and failed to control the HCI concentration limit with a control efficiency of at least 99% or to a HCI concentration of no more than 20 parts per million by volume ("ppmv"), in violation of 30 TEX. ADMIN. CODE §§?101.20(2), 116.115(b)(2)(F) and (c), and 122.143(4), TEX. HEALTH & SAFETY CODE §?382.085(b), 40 CODE OF FEDERAL REGULATIONS §?63.9000(a), Federal Operating Permit ("FOP") No. O1388, Special Terms and Conditions (".

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: ST&C 1 OP

Description: Failed to submit a stack test report within 60 days after the stack test date, in violation of 30 TEX. ADMIN. CODE §§?116.115(c) and 122.143(4), TEX. HEALTH & SAFETY CODE §?382.085(b), FOP No. 01388, STC No. 20, and NSR Permit No. 5340, SC No. 17.E. Specifically, the stack test report for the October 5, 2011 stack test was due by December 4, 2011, but was not submitted until December 6, 2011.

Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SC 17(E) PERMIT

ST&C 20 OP

Description: Failure to submit performance test report by the report submittal deadline.

6 Effective Date: 05/30/2018 ADMINORDER 2016-1940-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR Special Condition 1 PERMIT

Description: The Respondent released 13,567.28 pounds ("lbs") of carbon monoxide ("CO"), 4,315.91 lbs of nitrogen oxides ("NOx"), 157.69 lbs of sulfur dioxide ("SO2"), and 11,333.59 lbs of volatile organic compounds ("VOC") including 2,732.91 lbs of highly reactive VOC ("HRVOC") from the Multi-Point Ground Flare, Emission Point Number ("EPN") OC4F9551; 482.62 lbs of CO, 94.71 lbs of NOx, 26.06 lbs of HRVOC, and 20.96 lbs of SO2 from the Low Pressure Flare FS957, EPN OC4F957; 456.18 lbs of CO, 53.20 lbs o

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122,143(4)

5C THSC Chapter 382 382.085(b)

Description: During a record review conducted from June 23, 2016 through July 7, 2016, an investigator documented that the Respondent released 5,761.20 lbs of CO, 4,125.60 lbs of VOC, and 1,110.6 lbs NOx from the FS-1 Large Elevated Flare, EPN B60F3, during an avoidable emissions event (Incident No. 234405) that began on June 1, 2016 and lasted 20 hours. The emissions event occurred at the Light Hydrocarbons 7 Unit when improper electrical insulation on a motor-operated valve led to flaring. TCEQ staff deter

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)(1)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Description: The final report for Incident No. 233204 did not contain all the contaminants emitted, total quantity of contaminants, and the authorized emissions limits for each emission point.

See addendum for information regarding federal actions.

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

D. The approval dates of investigations (CCEDS Inv. Track. No.): Item 1 November 17, 2014 (1209283) Item

Item 1	November 17, 2014	(1209283)	Item 60	May 02, 2016	(1308360)
Item 2	November 20, 2014	(1218490)	Item 61	May 03, 2016	(1308298)
Item 3	November 24, 2014	(1210203)	Item 62	June 01, 2016	(1334888)
Item 4	December 03, 2014	(1170318)	Item 63	June 02, 2016	(1330295)
Item 5	December 05, 2014	(1193169)	Item 64	June 21, 2016	(1352171)
Item 6	December 17, 2014	(1224269)	Item 65	June 30, 2016	(1330512)
Item 7	December 19, 2014	(1211893)	Item 66	July 15, 2016	(1336940)
Item 8	December 22, 2014	(1211963)	Item 67	July 22, 2016	(1336948)
Item 9	January 06, 2015	(1211960)	Item 68	August 04, 2016	(1349564)
Item 10	January 20, 2015	(1212015)	Item 69	August 11, 2016	(1350221)
Item 11	January 26, 2015	(1210942)	Item 70	August 15, 2016	(1355365)
Item 12	February 17, 2015	(1242306)	Item 71	August 23, 2016	(1365569)
Item 13	February 23, 2015	(1224083)	Item 72	September 15, 2016	(1351489)
Item 14	February 24, 2015	(1227568)	Item 73	October 13, 2016	(1362271)
Item 15	February 25, 2015	(1228990)	Item 74	October 17, 2016	(1378447)
Item 16	March 20, 2015	(1248635)	Item 75	November 14, 2016	(1370017)
Item 17	March 30, 2015	(1222054)	Item 76	November 16, 2016	(1384406)
Item 18	April 14, 2015	(1241592)	Item 77	November 30, 2016	(1358608)
Item 19	April 16, 2015	(1229930)	Item 78	December 05, 2016	(1370211)
Item 20	April 20, 2015	(1255535)	Item 79	December 09, 2016	(1378127)
Item 21	April 28, 2015	(1217459)	Item 80	December 15, 2016	(1390544)
Item 22	April 30, 2015	(1241317)	Item 81	December 21, 2016	(1376985)
Item 23	May 07, 2015	(1229955)	Item 82	January 17, 2017	(1377298)
Item 24	May 20, 2015	(1241386)	Item 83	February 17, 2017	(1404044)
Item 25	May 21, 2015	(1262245)	Item 85	March 02, 2017	(1362323)
Item 26	June 12, 2015	(1258822)	Item 86	March 20, 2017	(1395680)
Item 27	June 17, 2015	(1241410)	Item 87	April 20, 2017	(1417647)
Item 28	June 23, 2015	(1269414)	Item 88	May 17, 2017	(1425236)
Item 29	July 03, 2015	(1242049)	Item 89	June 19, 2017	(1431239)
Item 30	July 09, 2015	(1255238)	Item 90	July 10, 2017	(1416988)
Item 31	July 10, 2015	(1254554)	Item 91	July 11, 2017	(1395683)
Item 32	July 16, 2015	(1265464)	Item 92	July 28, 2017	(1420674)
Item 33	July 23, 2015	(1254550)	Item 93	August 22, 2017	(1443537)
Item 34	July 31, 2015	(1255282)	Item 94	September 15, 2017	(1424872)
Item 35	August 19, 2015	(1283137)	Item 95	September 18, 2017	(1435035)
Item 36	September 22, 2015	(1290276)	Item 96	September 22, 2017	(1428476)
Item 37	October 13, 2015	(1273236)	Item 97	November 14, 2017	(1461463)
Item 38	October 14, 2015	(1282117)	Item 98		
Item 39	October 20, 2015	(1296480)	Item 99	December 18, 2017 January 18, 2018	(1467843) (1474548)
Item 40	November 16, 2015	(1275991)	Item 100	February 02, 2018	
Item 41	November 18, 2015	(1275989)	Item 101	February 20, 2018	(1459599)
Item 42	November 23, 2015	(1287405)	Item 101	March 16, 2018	(1486774) (1467528)
Item 43	December 07, 2015	(1273884)	Item 103	March 22, 2018	
Item 44	December 11, 2015	(1276044)	Item 103	April 09, 2018	(1490451) (1480319)
Item 45	December 15, 2015	(1308861)	Item 105	April 19, 2018	(1480319)
Item 46	December 17, 2015	(1280426)	Item 105	May 01, 2018	(1473000)
Item 47	December 29, 2015	(1286652)	Item 107		
Item 48	January 11, 2016	(1280450)	Item 107	May 17, 2018	(1500606)
Item 49	January 20, 2016	(1315645)	Item 109	May 24, 2018 May 31, 2018	(1483257) (1471435)
Item 50	February 02, 2016	(1308007)			7
Item 51	February 22, 2016	0.740 (0.750 (0.7	Item 110	June 14, 2018	(1437581)
Item 52		(1260390)	Item 111	June 22, 2018	(1507723)
Item 53	February 23, 2016 March 14, 2016	(1325037)	Item 112	June 25, 2018	(1496731)
Item 54		(1252581)	Item 113	June 29, 2018	(1498791)
Item 55	March 22, 2016	(1312455)	Item 114	July 02, 2018	(1382264)
	March 28, 2016	(1266455)	Item 115	July 09, 2018	(1455650)
Item 56	March 30, 2016	(1312372)	Item 116	July 20, 2018	(1514041)
Item 57	April 04, 2016	(1315429)	Item 117	July 24, 2018	(1500178)
Item 58	April 20, 2016	(1338929)	Item 118	July 25, 2018	(1498607)
Item 59	April 29, 2016	(1328976)	Item 119	August 07, 2018	(1496738)

Item 120	August 22, 2018	(1520103)	Item 132	May 09, 2019	(1551944)
Item 121	September 07, 2018	(1447181)	Item 133	May 14, 2019	(1552881)
Item 122	September 21, 2018	(1527267)	Item 134	May 24, 2019	(1583292)
Item 123	October 15, 2018	(1519667)	Item 135	June 27, 2019	(1551637)
Item 124	October 18, 2018	(1518263)	Item 136	July 17, 2019	(1577087)
Item 125	November 05, 2018	(1513184)	Item 137	July 22, 2019	(1579513)
Item 126	November 19, 2018	(1519598)	Item 138	July 31, 2019	(1556123)
Item 127	November 28, 2018	(1517817)	Item 139	August 16, 2019	(1552380)
Item 128	December 18, 2018	(1545244)	Item 140	August 22, 2019	(1599500)
Item 129	January 30, 2019	(1532549)	Item 141	September 24, 2019	(1606405)
Item 130	February 21, 2019	(1533089)	Item 142	October 07, 2019	(1598147)
Item 131	March 20, 2019	(1559706)	Item 143	October 17, 2019	(1598880)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 11/30/2018 (1517814)

> Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

Special Term & Condition 3(A)(iv)(1) OP

Failure to conduct visible emissions monitoring (Category B1). Description: Self Report?

Classification: Minor Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i)

5C THSC Chapter 382 382.085(b) Special Terms & Conditions 1A, 13 OP

Description: Failure to monitor waste containers(Category C4).

Self Report? Classification:

Minor Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1209(b)(2)

5C THSC Chapter 382 382.085(b) Special Condition 7 PERMIT Special Terms & Conditions 1A, 21 OP

Failure to perform annual calibration on the steam generating and distillation Description:

operations (Unit IDs: B8MBT0180 and B34VMT0210) (Category C1).

Self Report? NO Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT DD 63.695(c)(3)(i)

5C THSC Chapter 382 382.085(b) Special Term & Condition 1A OP

Description: Failure to conduct a first attempt to repair a leaking closed vent on a storage tank

(Unit ID: B33INST410) within 5 days of discovery. (Category C1)

Self Report? Classification: Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.169(a)

5C THSC Chapter 382 382.085(b) Special Term & Condition 1A OP

Description: Failure to re-monitor two components (Unit ID: B33INFU2) within five days of

repair. (Category C1)

2 Date: 12/31/2018 (1559707)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a) 30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

3

Date: 01/11/2019 (1479318) Self Report? NO Classification: Moderate

> Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b) NSR 20432 Special Condition 1 PERMIT

Description: Failure to meet the demonstration criteria for an affirmative defense for

unauthorized emissions during an emissions event. Category B14. Category B14.

4 Date: 01/31/2019 (1559705) Self Report? YES Classification: Moderate Citation: 2D TWC Chapter 26, SubChapter A 26.121(a) 30 TAC Chapter 305, SubChapter F 305.125(1) Failure to meet the limit for one or more permit parameter Description: 5 Date: 02/13/2019 (1517736) Self Report? NO Classification: Moderate Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) FOP Special Term & Condition 18 OP NSR Special Condition 11 PERMIT Description: Failure to maintain the scrubber liquid to gas (L/G) ratio [EPN: A32DCSV599]. [Category C4] Self Report? NO Classification: Moderate 30 TAC Chapter 116, SubChapter B 116.115(c) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) FOP Special Term & Condition 18 OP NSR Special Condition 26 PERMIT Description: Failure to maintain solvent flow to the scrubber [EPN: A32SV36] [Category C4] Self Report? Classification: Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) FOP Special Term & Condition 18 OP NSR Special Condition 9 PERMIT Description: Failure to conduct weekly pressure drop check on the glove box filter [EPN: A32DCBH1]. [Category C1] Self Report? Classification: Moderate Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) FOP Special Term & Condition 18 OP NSR Special Condition 11 PERMIT Description: Failure to maintain the scrubber bottom recycle flow rate [EPN: A32DCSV599]. [Category C4] Self Report? NO Classification: Major Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) FOP Special Term & Condition 18 OP

NSR Special Condition 25 PERMIT

Description: Failure to maintain scrubber efficiency [EPN: A32SV10]. [Category C4] Self Report? Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(1)

5C THSC Chapter 382 382.085(b) FOP Special Term & Condition 1A OP FOP Special Term & Condition 1F OP

Description: Failure to monitor pumps in VOC service. [Category B1]

Date: 03/31/2019 (1571841)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Failure to meet the limit for one or more permit parameter Description:

7 . Date: 05/31/2019 (1583293)

6

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

8 06/07/2019 (1532171) Date:

> Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 12 PERMIT STC 19 OP

Description: Failure to prevent exceedance of maximum firing rate (EPN OC4H320). (Category

B18g1)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b)

SC 1 PERMIT STC 19 OP

Description: Failure to prevent exceedance of Maximum Allowable Emission Rate Table

(MAERT) limits (EPN OC4H320). (Category B13)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 23B PERMIT STC 19 OP

Description: Failure to prevent exceedance of Total Dissolved Solids (TDS) (EPN OC4CT900).

(Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 1 PERMIT STC 19 OP

Description: Failure to prevent exceedance of Maximum Allowable Emission Rate Table

(MAERT) limit (EPN OC4F9551). (Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

SC 24A PERMIT STC 19 OP

Description: Failure to prevent exceedance of Sulfur Dioxide (SO2) concentration limit (EPN

OC4SV485). (Category C7)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 1 PERMIT STC 19 OP

Description: Failure to prevent exceedance of Maximum Allowable Emission Rate Table

(MAERT) limit (EPN OC4SV485). (Category C7)

Self Report? NO Classification: Moderate

Citation: 20A PERMIT

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(4)(iii) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(7)(iii)

5C THSC Chapter 382 382.085(b)

STC 1A OP STC 19 OP

Description: Failure to prevent exceedance of maximum flare exit velocity (EPN OC4F9551).

(Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(4)(iii) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(7)(iii)

5C THSC Chapter 382 382.085(b)

SC 20A PERMIT STC 19 OP STC 1A OP

Description: Failure to prevent exceedance of maximum flare exit velocity (EPN OC4F957).

(Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(4)

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5C THSC Chapter 382 382.085(b)
 SC 20C PERMIT
 STC 1A OP
STC 21 OP
 C4)
NO
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Description: Failure to operate a flare without visible emissions (EPN OC4F9551). (Category

Self Report?

Classification:

Moderate

Moderate

Moderate

Citation:

Citation:

30 TAC Chapter 117, SubChapter B 117.310(c)(1)(A) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

STC 1A OP

Description:

Failure to prevent exceedance of 24-hour rolling average Carbon Monoxide (CO)

limit (EPN OC4H340). (Category B18g1)

Self Report?

Classification: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 13 PERMIT STC 19 OP

Description:

Failure to prevent exceedance of hourly Carbon Monoxide (CO) concentration limit

(EPN OC4H330). (Category B18g1)

Self Report? Citation:

Classification:

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 1 PERMIT STC 19 OP

Description:

Failure to prevent exceedance of Maximum Allowable Emission Rate Table

(MAERT) limit (EPN OC4F956). (Category B13)

Self Report?

Classification:

Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 20A PERMIT STC 19 OP STC 28 OP

Description:

Failure to meet minimum pressure requirement on pressure assisted flare stages

(EPN OC4F9552). (Category C4)

9 Date:

06/30/2019 (1593154) Self Report?

YES

Classification:

Moderate

Minor

Minor

Citation:

2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

10

Date:

Citation:

07/12/2019 (1540554)

Self Report? NO

Classification: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2525(b)(6) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.987(c) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(a)(1)(ii)

5C THSC Chapter 382 382.085(b) General Condition 7 PERMIT Special Condition 4D PERMIT

Special Terms & Conditions 1A & 14 OP

Description: C3)

Failure to maintain Flare (EPN: B78APF1) pilot light monitoring records. (Category

Self Report? NO Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(2) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(5)

5C THSC Chapter 382 382.085(b) General Condition 9 PERMIT

Special Conditions 3A, 4A, & 7B PERMIT Special Term & Condition 14 PERMIT

Description: Failure to maintain operation of the Flare (EPN: B27P3F1) pilot light. (Category

C4)

Self Report? NO Classification: Minor

Citation:

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b) Special Condition 6 PERMIT Special Term & Condition 14 OP

Description:

Citation:

Failure to update rolling 12-month Maintenance, Startup, and Shutdown Emissions

Classification:

Classification:

Minor

Moderate

records. (Category C3)

Self Report?

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 18E PERMIT Special Term & Condition 14 OP

Description:

Failure to prevent open-ended lines. (Category C10)

11

Date:

07/18/2019 (1578229)

Self Report?

Citation:

NO

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 117, SubChapter B 117.310(c)(2) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

FOP SPECIAL TERMS AND CONDITION 15 OP NSR SPECIAL CONDITION (SC) 7C PERMIT

Description:

Failure to prevent exceedance of three-hour rolling average of Ammonia concentration from Steam Boiler (EPN: B56SB1). (Category B13) Classification:

Self Report? Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.146(2)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(6)

5C THSC Chapter 382 382.085(b) SPECIAL TERM AND CONDITION 9M OP

Description:

Citation:

Failure to include certification on 2016 quarterly reports (Category C3) Classification: Moderate

Self Report?

30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(A)

5C THSC Chapter 382 382.085(b) SPECIAL TERM AND CONDITION SC 15 OP SPECIAL TERM AND CONDITION SC 9M OP

Description:

Failure to report all instances of deviations (Category B3)

12

Date:

Citation:

08/02/2019 (1581060)

Self Report? NO Classification:

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

SPECIAL CONDITION 22 OP SPECIAL CONDITION 29(E) PERMIT

Description:

Failure to comply with calibration and documentation of functionality test

requirements for phosgene detectors.

C1, Minor 3A

Self Report?

NO

Classification:

Moderate

Minor

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122,143(4) 30 TAC Chapter 122, SubChapter B 122.144(1)

5C THSC Chapter 382 382.085(b)

SPECIAL CONDITION 19 PERMIT SPECIAL CONDITION 22 OP

Description:

Failure to conduct pressure testing of methylene chloride tank trucks prior to

loading operations. C1, Moderate 2A

13

Date:

08/08/2019 (1517616)

Self Report?

Classification:

Minor

Citation:

30 TAC Chapter 117, SubChapter B 117.310(c)(1)(A) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP

Description:

Failure to maintain the carbon monoxide concentration (CO) within 400 parts per

million (ppm) on a 24-hour rolling average. Category C4

Self Report? NO Classification:

Moderate

Citation:

30 TAC Chapter 115, SubChapter D 115.354(2)(C) 30 TAC Chapter 115, SubChapter H 115.781(b)

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30 TAC Chapter 116, SubChapter B 116.115(c)
                30 TAC Chapter 122, SubChapter B 122.143(4)
                40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1023(a)(1)(i)
                40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)
                5C THSC Chapter 382 382.085(b)
                FOP, ST&C 1G OP
                FOP, ST&C 21 OP
                NSR, SC 11F PERMIT
Description:
                Failure to monitor all HRVOC components at the required frequency. (Category C1
                violation)
Self Report?
              NO
                                                           Classification:
                                                                            Minor
Citation:
                30 TAC Chapter 115, SubChapter D 115.352(4)
                30 TAC Chapter 116, SubChapter B 116.115(c)
                30 TAC Chapter 122, SubChapter B 122.143(4)
                40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1)
                5C THSC Chapter 382 382.085(b)
                FOP, ST&C 1A OP
                FOP, ST&C 21 OP
                NSR, SC 16E PERMIT
Description:
                Failure to cap, plug, or otherwise seal an open-ended line. (Category C10
                violation)
Self Report?
              NO
                                                           Classification:
                                                                            Minor
                30 TAC Chapter 122, SubChapter B 122.143(4)
Citation:
                40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii)
                5C THSC Chapter 382 382.085(b)
                FOP, ST&C 1A OP
                NSR, SC 20 PERMIT
                NSR, SC 23 PERMIT
                NSR, SC 3 PERMIT
Description:
                Failure to maintain the flares' minimum net heating value at or above 300 British
                thermal units (Btu) per standard cubic foot (scf). (Category C4 violation)
Self Report?
                                                           Classification:
                                                                           Moderate
Citation:
                30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)
                30 TAC Chapter 116, SubChapter B 116.115(c)
                30 TAC Chapter 122, SubChapter B 122.143(4)
                5C THSC Chapter 382 382.085(b)
                FOP, ST&C 1A OP
                FOP, ST&C 21 OP
                NSR, SC1 PERMIT
Description:
               Failure to prevent NOx exceedances of the Maximum Allowable Emission Rate
               (MAER ) table for the Pyrolysis Furnace H-3, EPN: OC6S3. (Category B13
               violation)
Self Report?
              NO
                                                          Classification:
                                                                            Moderate
Citation:
               30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)
               30 TAC Chapter 116, SubChapter B 116.115(c)
                30 TAC Chapter 122, SubChapter B 122.143(4)
               5C THSC Chapter 382 382.085(b)
               FOP, ST&C 1A OP
               FOP, ST&C 21 OP
               NSR, SC 1 PERMIT
Description:
               Failure to prevent NOx exceedances of the Maximum Allowable Emission Rate
               (MAER) table for the Pyrolysis Furnace H-1, EPN: OC6S1. (Category B13
               violation)
Self Report?
              NO
                                                          Classification:
                                                                           Moderate
Citation:
               30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)
               30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)
               5C THSC Chapter 382 382.085(b)
               FOP, ST&C 21 OP
               FOP, ST&C1 OP
               NSR, SC1 PERMIT
Description:
               Failure to prevent NOx exceedances of the Maximum Allowable Emission Rate
               (MAER) table for the Pyrolysis Furnace F4, EPN: OC6S4. (Category B13 violation)
Self Report?
                                                          Classification:
                                                                           Moderate
Citation:
               30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)
               30 TAC Chapter 116, SubChapter B 116.115(c)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               5C THSC Chapter 382 382.085(b)
               FOP, ST&C 1A OP
               FOP, ST&C 21 OP
               NSR, SC1 PERMIT
Description:
               Failure to prevent NOx exceedances of the Maximum Allowable Emission Rate
               (MAER) table for the Pyrolysis Furnace F5, EPN: OC6S5. (Category B13 violation)
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Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC 1 PERMIT

Description:

Failure to prevent CO exceedances of the Maximum Allowable Emission Rate

(MAER) table for Pyrolysis Furnace No. 8, EPN: OC6S8. (Category B13 violation) Classification:

Self Report?

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC1 PERMIT

Description:

Failure to prevent CO exceedances of the Maximum Allowable Emission Rate

(MAER) table for Pyrolysis Furnace No. 2, EPN: OC6S2. (Category B13 violation)

Self Report?

Classification: Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC 1 PERMIT

Description:

Failure to prevent VOC emissions in excess of the Maximum Allowable Emission Rate (MAER) table at the portable flare, EPN: BL7FT01. (Category B13 violation)

Self Report?

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR 20432, SC 1 PERMIT

Description:

Failure to prevent VOC emissions in excess of the Maximum Allowable Emission Rate (MAER) table from Process Area Fugitives, EPN: OC6FU01. (Category B13

Moderate

Moderate

violation)

Self Report? Citation:

NO Classification: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC 1 PERMIT

Description:

Failure to prevent VOC emissions in excess of the Maximum Allowable Emission Rate (MAER) table from the South Tank Farm #2 Fugitives, EPN: OC6FU12.

(Category B13 violation)

Self Report?

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC 1 PERMIT

Description:

Citation:

Failure to prevent exceedances of the Maximum Allowable Emission Rate (MAER) table at the FS-1 Large Elevated Flare, EPN: B60F3. (Category B13 violation)

Self Report?

Classification: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC 1 PERMIT

Description:

Failure to prevent exceedances of the Maximum Allowable Emission Rate (MAER)

table from the FS-1 Elevated Flare, EPN: OC6F1. (Category B13 violation) Self Report? Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) FOP, ST&C 1A OP FOP, ST&C 21 OP NSR, SC 1 PERMIT Failure to prevent VOC exceedances of the Maximum Allowable Emission Rate (MAER) table for Uncontrolled MSS, EPN: B56FU1. (Category B13 violation) Classification: 30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A) 5C THSC Chapter 382 382.085(b) FOP, GT&C OP Failure to report all instances of deviations (Category B3 violation). Classification: Minor 30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A) 5C THSC Chapter 382 382.085(b) FOP, GT&Cs OP Failure to report all instances of deviations (Category B3 violation). Classification: Minor 30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A) 5C THSC Chapter 382 382.085(b) FOP, GT&C OP Failure to report all instances of deviations (Category B3 violation). 08/14/2019 (1557512) NO Classification: Moderate 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) Failure to vent emissions from the Process Tanks to the Throx. 08/16/2019 (1551765) NO Classification: Minor 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122,143(4) 5C THSC Chapter 382 382.085(b) Special Condition 11B PERMIT Special Term and Condition 15 OP Failure to prevent cracks in the Particulate Matter (PM) emissions capture system. (Category C4). NO Classification: Minor 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b) Special Condition 12 PERMIT Special Term and Condition 15 OP Failure to maintain storage throughput limit. (Category B12). 08/27/2019 (1570704) Classification: Moderate 30 TAC Chapter 115, SubChapter H 115.729(b) 30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.058(b) Special Terms and Conditions 1(A) OP Failure to complete Visible Emissions testing with 60 days of a replacement flare being placed in service.

16 Date:

Description:

Self Report?

Description:

Date:

Citation:

Date:

Date:

Citation:

Citation:

14

15

17

Citation:

Citation:

Citation:

Self Report? NO

Citation:

Description:

10/18/2019 (1592288)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6602 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(a) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(b) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)(2) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)(3)

5C THSC Chapter 382 382.085(b) FOP Special Terms and Conditions 1I OP Description: Failure to perform 2018 inspection/maintenance on Emergency Engines (EPNs:

B71UBGE00D; B36UBGE10C; B56UBGE10E; B8UBGE830). (Category B1)

Self Report? NO

Classification:

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

> 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6602 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(a) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(b) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)(2) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)(3)

5C THSC Chapter 382 382.085(b) FOP Special Terms and Conditions 1I OP

Description: Failure to perform 2018 inspection/maintenance on Emergency Engines (EPNs:

A70UAGE00B and A70UAGE00C). (Category B1)

18 Date: 11/08/2019 (1592289)

Self Report? NO

Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.725(d)(4)

5C THSC Chapter 382 382.085(b) FOP Special Terms and Condition 1A OP

Description: Failure to collect Highly Reactive Volatile Organic Compound (HRVOC) flare

sample for EPN: BSRSRFMNF. (Category B1)

F. Environmental audits:

Notice of Intent Date: 10/19/2012 (1043662)

Disclosure Date: 12/04/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1

Description: Failure to comply with the hourly allowable VOC routine emissions rate for the plant flare.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Description: Failure to continuously operate the flare in a manner that maintains the minimum DRE that was represent

in the permit application.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(G)

40 CFR Chapter 260, SubChapter I, PT 260, SubPT B 260.11(d)

Description: Failure to continuously operate the flare in a manner that maintained the minimum DRE.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rgmt Prov: PERMIT SC 3

Description: Failure to continuously operate the flare in a manner consistent with maintaining the heating value above

300 Btus/scf.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Description: Failure to comply with the hourly allowable emission limits for NOx, CO, VOC, Ethylene and Propylene.

Notice of Intent Date: 03/03/2014 (1157660)

Disclosure Date: 02/11/2015

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)(2)(A)

Description: Unauthorized fugitive components found on CEMP vent lines originating at the site logistics load rack were

discovered. Viol. Classification: Major

Citation: 30 TAC Chapter 115, SubChapter D 115.354

> 30 TAC Chapter 116, SubChapter B 116.115(c) 4F TWC Chapter 63, SubChapter A 63.168(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(a)

Description: Fugitive components found on CEMP vent lines originating at the site logistics load rack were not to be

included in the fugitive monitoring program.

Notice of Intent Date: 05/01/2014 (1171445)

Disclosure Date: 04/17/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 264, SubChapter I, PT 264, SubPT BB 264.1063

40 CFR Chapter 63, SubChapter C, PT 63, SubPT MMM 63.1363(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.180(b)(3) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.180(b)(4) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2346 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480(b)

Rqmt Prov: PERMIT Special Condition 12.F

PERMIT Special Condition 13.F PERMIT Special Condition 19.F PERMIT Special condition 9.F

PERMIT Special Conditions 16.F and 27 PERMIT Special Conditions 20.F and 21 PERMIT Special conditions 26.F and 27

Description: Failure to comply with permit requirements. Fugitive components containing Carbon Tetrachloride and/or

Formaldehyde at 51% or greater did not meet the requirement of Method 21 to perform daily calibrations with an appropriate calibration gas which would allow the instrument detector to respond to the components being monitored. This occurred during the period beginning January 6, 2009 through

December 31, 2014. See Attachment A for details on components, associated permits, and applicable regul

Disclosure Date: 02/19/2015
Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.161

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.162

40 CFR Part 63, Subpart H 63.163 40 CFR Part 63, Subpart H 63.165 40 CFR Part 63, Subpart H 63.166

40 CFR Part 63, Subpart H 63.167 40 CFR Part 63, Subpart H 63.168

40 CFR Part 63, Subpart H 63.169

40 CFR Part 63, Subpart H 63.170

40 CFR Part 63, Subpart H 63.171

40 CFR Part 63, Subpart H 63.173

40 CFR Part 63, Subpart H 63.175

40 CFR Part 63, Subpart H 63.176

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480

Description: Failure to comply with permit requirements. The composition of the process streams, the applicability of leak detection and repair programs and the management of fugitive components were evaluated during the

audit as mentioned in the correctrive action section of Violation 1. Based on this evaluation, it was determined that a number of components to which the 40 CFR Part 63 Subpart FFFF equipment leak requirements are applicable are not being managed as required. In addition, it was determine

Viol. Classification: Moderate

Citation: 40 CFR Part 63, Subpart H 63.166

Description: Failure to comply with permit requirements. Specifically, an open-purge sampling system is used to collect

samples from a light liquid process stream that is subject to the 40 CFR 63 Subpart FFFF Equipment Leak

Requirements.

Disclosure Date: 03/25/2015
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Conditions 10 and 11

Description: Failure to comply with permit requirements. The composition of the process streams, the applicability of

leak detection and repair programs and the management of fugitive components were evaluated during the audit as mentioned in the corrective action section of Violation 1. Based on this evaluation, it was determined that a number of components to which the 28 MID and 28 CNTQ equipment leak requirements

included in Special Conditions 10 and 11 of NSR Permit No. 20776 are applicable are not be

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.110

Description: Operating without required authorization. Tank D-58 is a hinged-roof vessel with a capacity of

approximately 40 gallons. It is used to collect and pump unused samples and other liquids back into the process, and vents to the atmosphere. There is currently no authorization in NSR Permit No. 20776 or by

PBR for the emissions from the vessel.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT BB 265.1057

40 CFR Chapter 265, SubChapter I, PT 265, SubPT BB 265.1058

40 CFR Chapter 265, SubChapter I, PT 265, SubPT BB 265.1064

Description: The composition of the process streams, the applicability of leak detection and repair programs and the

management of fugitive components were evaluated during the audit as mentioned in the corrective action section of Violation 1. Based on this evaluation, it was determined that several components to which the 40 CFR 265 Subpart BB equipment leak requirements are applicable are not being managed as required.

Disclosure Date: 04/27/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(6)

Description: A training program has not been established for the Continuous Emissions Monitoring Systems (CEMS)

technicians. Annual or refresher training records are not available for control room operators for the years

2009 to the present.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter F 115.544

Description: Tank V-4074 which has a capacity greater than 250,000 gallons and stores allyl chloride with a VOC true vapor pressure greater than 0.5 psia was degassed at the end of 2013 in preparation for cleaning. The

required monitoring was not conducted during the degassing operations, and the required records of the degassing activity including the results of any leak inspections and repairs conducted are not available.

Viol. Classification: Moderate

Citation:

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.356

Description: Failure to maintain records. No initial visual or Method 21 inspection records are available for four

containers which were disposed of between April and August of 2014.

Viol. Classification: Moderate

30 TAC Chapter 122, SubChapter B 122.142(b)(2)(A) Citation:

Description: The minor revision submitted on 12/08/2010 for Title V Permit No. O2208 did not include the applicable requirements for all equipment associated with the APDC process, and the revised permit issued April 30,

2014 does not contain the equipment and requirements for all equipment associated with the APDC

Process. Equipment and requirements missing include, but are not limited to: (1) The permit shield should

indicate that Subpart Kb is superseded by the Group 1 storage vessel provisions in 40 CFR

Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.705(r)

Description: Failure to maintain records. The process design descriptions to be submitted with the initial report for 40

CFR 60 Subpart RRR and retained for the life of the process was unavailable for the six reactors at PDC Hydro (R-520, R-530, R-540, R-820, R-830 and R-840) that are subject to Subpart RRR and are complying with the exemption at 40 CFR 60.700(c)(5) for vent streams routed to a distillation unit subject to 40 CFR

60 Subpart NNN.

Viol. Classification: Minor

Citation:

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.114(a)(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.118(f)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.152(b)

Description: The Hazardous Organic NESHAP (HON) process vent control device requirements are not being met as follows: (1) The control system consists of the T-607 acid absorber, the T-609 scrubber, and the FTB-603 thermal oxidizer (Throx), but the T-607 absorber is not identified in the Notification of Compliance Status (NOCS) as being part of the control system.; (2) The liquid/gas (L/G) ratio of the absorber is monitored,

but it is not identified as the required operating parameter for the absorber and n

Viol. Classification: Minor

Citation:

30 TAC Chapter 101, SubChapter A 101.10

30 TAC Chapter 115, SubChapter D 115.354(10)

30 TAC Chapter 115, SubChapter D 115.354(11)

30 TAC Chapter 115, SubChapter D 115.354(3)

30 TAC Chapter 115, SubChapter D 115.356(2)

30 TAC Chapter 115, SubChapter D 115.356(5)

30 TAC Chapter 115, SubChapter H 115.781(a)

30 TAC Chapter 115, SubChapter H 115.781(b)

30 TAC Chapter 115, SubChapter H 115.781(g)

30 TAC Chapter 115, SubChapter H 115.786(e)

30 TAC Chapter 115, SubChapter H 115.786(g)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(a)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480

Rqmt Prov: PERMIT Special Condition 16.E. & K.

Description: Fugitive components (784 connectors, 190 valves, 40 relief valves, and 5 compressors) were identified as not being monitored and/or reported or included in the emissions calculations beginning January 9, 1998.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(8) 30 TAC Chapter 116, SubChapter B 116.115(c) Rqmt Prov: PERMIT Special Condition 16.E.

Description: Failure to comply with permit requirements. Specifically, 40 connectors that are 2 inches or larger in

diameter were identified as being screwed connections.

Disclosure Date: 04/27/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.660

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.661

40 CFR Part 60, Subpart NNN 60.662

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.663 40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664 40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665

40 CFR Part 60, Subpart NNN 60.666 40 CFR Part 60, Subpart NNN 60.667

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.668

Description: The requirements for the New Source Performance Standard for Distillation Operations (NSPS NNN) were not implemented correctly for Allyl 2. The Title V permit states that the distillation units T-830, T-840, T-845, and T-850 are shielded from NSPS NNN because the distillation units do not have a vent stream. All of these columns do have a vent stream routed through the D-894 knock out pot to the following control systems:

- FTO/T-1310 /T-1320 - Kiln/IWS-210/T-205 - F-210/T-213/T-214

There a

Viol. Classification: Moderate

Citation:

40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.700 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.701 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.702 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.703 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.704 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.705

40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.706

40 CFR Part 60, Subpart RRR 60.707

40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.708 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.110(d)(10) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.110(d)(9)

Description: The requirements for the New Source Performance Standard for Reactors (NSPS RRR)

were not implemented correctly for certain venting scenarios at the following affected facilities: (a) Allyl 2: R-805 and R-810 reactors are listed in Title V as being subject to NSPS RRR but superseded by HON Subpart G with the requirements at the D-209 knock out pot (B19G1D209). The actual knock-out pot is D-894.

The vent stream from these reactors can also be routed either directly or indirectly to the Emerg

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

> 30 TAC Chapter 115, SubChapter D 115.354(10) 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter D 115.354(3)

30 TAC Chapter 115, SubChapter D 115.356(2)

30 TAC Chapter 115, SubChapter D 115.356(5)

30 TAC Chapter 115, SubChapter H 115.781(a)

30 TAC Chapter 115, SubChapter H 115.781(b)

30 TAC Chapter 115, SubChapter H 115.781(g)

30 TAC Chapter 115, SubChapter H 115.786(e)

30 TAC Chapter 115, SubChapter H 115.786(g)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(a)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(c)(1)(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480

Rqmt Prov: PERMIT Special Conditions 16.E & 16.K

Description: Fugitive components (490 connectors, 264 valves, 7 relief valves, and 11 pumps) were identified as not

being monitored and/or reported or included in the emissions calculations beginning January 9, 1998.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(8)

30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Condition 16.E

Description: Failure to comply with permit requirements. Specifically, 95 connectors that are 2 inches or larger in

diameter were identified as being screwed connections.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181(c)

Description: Failure to comply with permit requirements. Specifically, 16 weekly visual pump inspections could not be

found.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)

30 TAC Chapter 116, SubChapter B 116.116(a)(1)

30 TAC Chapter 116, SubChapter B 116.116(a)(2)

Description: Failure to comply with permit requirements. Specifically, 1055 connectors and 85 valves were classified

incorrectly in Gas/Vapor or Light Liquid service.

Notice of Intent Date: 08/13/2014 (1193170)

Disclosure Date: 08/13/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(3)

Rgmt Prov: PERMIT Special Condition 14 E

Description: Failure to perform AVO inspections as required. Specifically, weekly audio, visual, olfactory (AVO)

inspections were not being performed on the styrene or acrylonitrile connectors as required.

Notice of Intent Date: 08/21/2014 (1195715)

Disclosure Date: 01/27/2015

Viol. Classification: Minor

Citation: 40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102(e)(8)(iv)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(3)(vii)

Rgmt Prov: PERMIT Section V.I.7.d.

Description: Failure to conduct weekly tests of the heavy oil maximum feed automatic waste feed cutoff, between

10/6/2014 and 11/10/2014.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1209(b)(3)

Description: Failure to maintain equipment. Light oil was burned on Boiler B-901 with a failed stack gas flowmeter.

Process control code allowed introduction of light oil on boiler while stack gas flowmeter had failed. The required MTEC (Maximum Theoretical Emission Concentrations) could not be properly calculated with a failed stack gas flow meter. Oils were burned under these conditions on 11/3/14 from 15:35 - 15:42 and

16:47 - 16:56.

Disclosure Date: 05/12/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)(2)(A)

Description: Unauthorized activities for Pipeline Blasting and Painting jobs were conducted.

Disclosure Date: 04/07/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.355(a)(1)(iii)

Description: The reported Freeport Total Annual Benzene (TAB) did not include waste received from other sites or

shipped offsite for treatment.

Disclosure Date: 04/23/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i)

Description: Containers received from other sites for treatment were not initially monitored to verify no detectable

emissions.

Notice of Intent Date: 10/16/2014 (1204824)

Disclosure Date: 05/07/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 115, SubChapter H 115.781

40 CFR Part 61, Subpart V 61.242-7

Ramt Prov: PERMIT SC 5 & 6

Description: Failure to conduct monitoring. Missed monitoring on 9 valves and 25 connectors in fugitive area

BSRFUBRCK.

Viol. Classification: Moderate

Citation:

30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 115, SubChapter H 115.781

Rgmt Prov: PERMIT SC 5 & 6

Description: Failure to conduct monitoring. Missed monitoring on 5 valves and 15 connectors in fugitive area

BSRFUSTV.

Notice of Intent Date: 10/15/2014 (1204856)

Disclosure Date: 12/18/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT C 265.50

40 CFR Chapter 265, SubChapter I, PT 265, SubPT D 265.56

30 TAC Chapter 335, SubChapter C 335.69(a)(4)(A)

Description: Failure to have a RCRA Storage Contingency Plan for units SWMU #727 and SWMU #700.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to properly complete the weekly inspections of storage areas SWMU 727, 700, 563, 714, and 701.

Notice of Intent Date: 11/05/2014 (1210431)

Disclosure Date: 12/16/2014

Viol. Classification: Major

Citation: 30 TAC Chapter 290, SubChapter D 290.39(d)

> 30 TAC Chapter 290, SubChapter D 290.39(I) 30 TAC Chapter 290, SubChapter D 290.46(n)(3)

Description: Failed to seek TCEQ approval for several public water systems (PWS) wells (16 total). In addition, the

facility does not have the well completion data, including: driller's well log, cementing certificate and

sanitary easement or ordinance for these wells.

Notice of Intent Date: 11/05/2014 (1210439)

Disclosure Date: 04/21/2015

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.412(1)(F)(iv)

Description: Failure to comply with permit requirements. Specifically, the Cold Solvent Cleaner located at B-6803 has

porous material in the tray and is being used as a scrubber for the material in the vat.

Notice of Intent Date: 11/07/2014 (1210447)

Disclosure Date: 05/12/2015 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT Special Condition No. 5

Description: Failure to comply with annual fuel gas usage for the FL-7001 flare.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18

Ramt Prov: PERMIT SC 6.D.

Description: Failure to ensure that flow meters on the A-22 Flare are properly working and ensure BTU requirements are

Notice of Intent Date: 11/13/2014 (1211533)

Disclosure Date: 12/23/2014

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Conditions 13 and 14

Description: Failure to maintain records. A review of MSS activity records at Polyethylene 3 found multiple instances of

incomplete records. Missing from some of them were estimates of emissions resulting from the activity and in some were measurements of the VOC concentration in the vapor before opening the equipment. A review of the records compared to known maintenance work also indicated that some activities had not

been recorded.

Viol. Classification: Minor

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: PERMIT Special Conditions 5B and 19D

Description: Failure to maintain records. Records of thermocouple calibration or replacement on the Polyethylene 3 plant

flare were not kept. This plant has determined that it is more practical to replace the thermocouples than to

calibrate them but a frequency of replacement was not set.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT Footnote on MAERT

Description: Failure to maintain records. Monthly records of the annual emission rates from all EPNs in Permit 6803,

based on a rolling 12 month period, were not kept.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT Special Condition 18

Description: Failure to comply with permit requirements. Demonstration of compliance with hourly and annual emission

rates in Permit 6803 is incomplete. In some cases activities cannot exceed hourly emission rates due to physical limitations but documentation does not exist to demonstrate this. In other cases, records of the

activity are needed to demonstrate compliance and those records do not exist.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Condition 4A

Description: Failure to comply with permit requirements. The capture system for the Polyethylene 3 flare is not being

monitored monthly using the audio, visual, olfactory method or annually using Method 21.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT Special Condition 15

Description: Failure to maintain records. Records from tank clearing activities at Polyethylene 3-were incomplete. The

records did not indicate whether there were no standing liquids or if a low vapor pressure material was

added to reduce the vapor pressure at the time the tank was opened for ventilation.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Conditions 5B and 10D

Description: Failure to maintain records. Records of thermocouple calibration or replacement on the Polyethylene 4 plant

flare were not kept. This plant has determined that it is more practical to replace the thermocouples that to

calibrate them but a frequency of replacement was not set.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition 17

Description: Failure to maintain records. Records of calibrations of the pressure monitoring devices associated with the

filters at Polyethylene 4 were not kept and presumably were not done.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition 15B

Description: Failure to comply with permit requirements. Monthly records of storage tank throughputs at Polyethylene 4

and calculations of the associated emissions, including the rolling 12 month total, were not done. The tanks

in question have EPNs B37ST1, B37ST2, B37ST3, B37ST4 and B37ST5.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition 14

Description: Failure to comply with permit requirements. Monthly records of VOC loading at Polyethylene 4 and the

calculations of emissions from EPN B41LR1, including the rolling 12 month total, were not done.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT footnote on MAERT

Description: Failure to maintain records. Monthly records of the annual emission rates from all EPNs in Permit 834,

based on a rolling 12 month period, were not kept.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Condition 16

Description: Failure to comply with permit requirements. The capture system for the flare is not being monitored

monthly using the audio, visual, olfactory method or annually using Method 21.

Notice of Intent Date: 11/20/2014 (1210459)

Disclosure Date: 02/11/2015

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter E 115.412(1)(A)

30 TAC Chapter 115, SubChapter E 115.412(1)(B)

30 TAC Chapter 115, SubChapter E 115.412(1)(C)

30 TAC Chapter 115, SubChapter E 115.412(1)(D)

30 TAC Chapter 115, SubChapter E 115.412(1)(E) 30 TAC Chapter 115, SubChapter E 115.412(1)(F)

Description: Failure to conduct inspections as required by permit. Specifically, the monthly checklists for the CEMP

A-2432 and PMDI A-3610 degreasing units are missing the documented inspection for freeboards.

Notice of Intent Date: 11/20/2014 (1211544)

No DOV Associated

Notice of Intent Date: 11/25/2014 (1211536)

Disclosure Date: 12/23/2014
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special condition 17

Description: Failure to comply with permit requirements regarding inspections. Specifically, review of the daily filtered

vent inspection records found inconsistencies between the manner in which these inspections were

performed and the description of requirements for both inspecting and recordkeeping.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(1)(A)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP Special condition 3

Description: Failure to comply with permit requirements regarding inspections. Specifically, a review of the weekly and

quarterly visual inspection records found inconsistencies between the manner in which these inspections

were performed and the description of requirements for both inspecting and recordkeeping.

Notice of Intent Date: 12/01/2014 (1216299)

Disclosure Date: 04/17/2015

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115

Rgmt Prov: PERMIT NSR Permit 4020, SC 8.D

Description: Failure to use correct piping connectors for piping 2 inch or larger in diameter. Two screwed connections

with two-inch diameters were placed in R-134a service when new piping was installed for routine

maintenance of the mechanical refrigeration unit.

Notice of Intent Date: 12/11/2014 (1216301)

No DOV Associated

Notice of Intent Date: 12/18/2014 (1217781)

No DOV Associated

Notice of Intent Date: 01/07/2015 (1217816)

No DOV Associated

Notice of Intent Date: 01/12/2015 (1222651)

Disclosure Date: 01/13/2015
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(1)

30 TAC Chapter 115, SubChapter B 115.122(a)(1)

Rqmt Prov: OP Periodic Monitoring, Applicable Regulat

Description: Failure to maintain records. Neither the required weekly inspections nor weekly data review are currently

being documented.

Disclosure Date: 06/26/2015 Viol, Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP Special condition 17

PERMIT Special Condition 23 PERMIT Special condition 4

Description: Failure to maintain records. Specifically, the rolling 12-month emissions for maintenance, start-up, and

shutdown (MSS) activities are not being updated on a monthly basis.

Notice of Intent Date: 01/27/2015 (1227980)

No DOV Associated

Notice of Intent Date: 02/03/2015 (1227986)

No DOV Associated

Notice of Intent Date: 02/06/2015 (1229213)

No DOV Associated

Notice of Intent Date: 02/12/2015 (1229218)

No DOV Associated

Notice of Intent Date: 03/04/2015 (1239848)

Disclosure Date: 09/15/2015
Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.165(d)(2)

Description: Failure to comply with permit requirements, specifically in regards to replacing rupture disks within a

certain timeframe.

Notice of Intent Date: 03/02/2015 (1239850)

Disclosure Date: 03/03/2016 Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i)

Description: Failure to conduct fugitive monitoring on components for a container containing benzene waste.

Viol. Classification: Moderate

Citation: 4F TWC Chapter 60, SubChapter A 60.345(b)

Description: Failure to maintain records of AVO inspections for benzene waste regulated containers.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4)

30 TAC Chapter 115, SubChapter H 115.783(5)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.346(b)(4) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1033(b)(1)

Rgmt Prov: PERMIT NSRP 20432 SC 16.E.

Description: Failure to prevent seven open-ended lines in fugitive area B72FU1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.340(j)

Description: Failure to record the run time meter values in the operating logs for emergency diesel engine B72LGE01.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.310(f)

Description: Failure to ensure that engines are not operated between the hours of 6 am and noon. Specifically, engine

B72L7GE01 was operated for maintenance testing between the hours of 6 am and noon.

Viol. Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii)

Rqmt Prov: OP Title V O-02213

Description: Failure to conduct daily flare inspections. Specifically, one daily flare inspection was missed.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 115, SubChapter H 115.781(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1027

Rqmt Prov: PERMIT NSRP 20432 SC 16F and SC 17

OP Title V Permit 02213

Description: Failure to conduct required Method 21 monitoring on 24 valves and 39 connectors in VOC service.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1027

Rqmt Prov: PERMIT NSRP 20432 SC 16F and SC 17

OP Title V Permit 02213

Description: Failure to conduct required Method 21 monitoring on three valves and 33 connectors in VOC service.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 115, SubChapter H 115.781(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1027

Rqmt Prov: PERMIT NSRP 20432 SC 16F and 17

PERMIT Title V Permit 02213

Description: Failure to conduct required Method 21 monitoring on 27 valves and 72 connectors in HRVOC service.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)(1)(iii)(B)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)(1)(iii)(C) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)(1)(iii)(D) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)(1)(iii)(E) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.999(c)(2)(i)

Description: Failure to report all equipment leaks on Closed Vent Systems.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.782(b)(1)

Description: Failure to follow the required repair schedule for leaks for 41 valves, 132 connectors, and two pumps that

are HRVOC components.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 115, SubChapter H 115.781(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1027

Description: Failure to conduct required Method 21 monitoring on eight valves and 14 connectors that were on the

wrong monitoring frequency.

Notice of Intent Date: 03/05/2015 (1239859)

Disclosure Date:

03/08/2016

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.6(c)

Description: Failure to ensure that Notice of Registration units are current with the appropriate waste code as detailed in

the March 8, 2016 Final Disclosure of Violations.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter A 335.6(c) 30 TAC Chapter 335, SubChapter C 335.69(a)(1)

Description: Failure to ensure that the Notice of Registration unit is current with the appropriate waste code and ensure

weekly inspections for a waste storage area are completed.

Notice of Intent Date: 03/06/2015 (1239863)

No DOV Associated

Notice of Intent Date: 03/10/2015 (1241185)

Disclosure Date: 03/08/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)

Ramt Prov: OP Title V Permit 02211

Description: Failure to follow recordkeeping, monitoring, and reporting requirements for steams potentially containing

HRVOCs at the Thermal Treatment Facility applicable to 30 TAC 115 Subchapter H.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.726(e)(3)(A)

30 TAC Chapter 115, SubChapter H 115.786(d)

Description: Failure to maintain records to demonstrate compliance with exemptions for HRVOC vent gas streams not

routed to a flare and fugitive emissions.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(1)

30 TAC Chapter 115, SubChapter H 115.725(c)(3)(D)

Description: Failure to comply with monitoring, recordkeeping and/or inspection requirements for affected pressure

relief valves not controlled by a flare.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.722(a)

30 TAC Chapter 115, SubChapter H 115.722(b) 30 TAC Chapter 115, SubChapter H 115.722(c) 30 TAC Chapter 115, SubChapter H 115.726(g) 30 TAC Chapter 115, SubChapter H 115.726(h)

Description: Failure to maintain records for HRVOC emission resulting from vents to the atmosphere during

maintenance, startup, shutdown, and emissions events.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.781(a)

30 TAC Chapter 115, SubChapter H 115.781(b)(3) 30 TAC Chapter 115, SubChapter H 115.781(e)

Description: Failure to include fugitive components containing HRVOCs in an HRVOC monitoring program.

Notice of Intent Date: 03/11/2015 (1241188)

No DOV Associated

Notice of Intent Date: 03/11/2015 (1241193)

Disclosure Date: 05/12/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.100(g)

Description: Failure to comply with permit requirements. Five storage tanks (V800A, V800B, V5010, V5020, V5030) and

their ancillary equipment were not properly assigned to a chemical manufacturing process unit subject to 40 CFR 63 Subparts F, G, and H (HON). These storage tanks and ancillary equipment were being managed

and controlled in accordance with applicable 40 CFR 63 Subpart EEEE (OLD MACT) requirements.

Disclosure Date: 09/23/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.100(g)

Description: Failure to comply with permit requirements. Five storage tanks (V800A, V800B, V5010, V5020, V5030) and

their ancillary equipment were not properly assigned to a chemical manufacturing process unit subject to 40 CFR 63 Subparts F, G, and H (HON). These storage tanks and ancillary equipment were being managed and controlled in accordance with applicable 40 CFR 63 Subpart EEEE (OLD MACT) requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter C 115.213(d)(2)

Description: Failure to submit notification of an additional marine loading rack and revised 90% overall control plan

within 30 days of installation.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition 1

Description: Failure to submit a permit amendment. The fugitive component representation in the NSR 93978

application is not correct. However all components are being monitored as required.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.100(h)

Description: Failure to comply with permit requirements. One loading rack (A70ECLR1) was not properly assigned to a

chemical manufacturing process unit subject to 40 CFR 63 Subparts F, G, and H (HON).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rqmt Prov: PERMIT Special Condition 8

Description: Failure to comply with permit requirements regarding labeling and monitoring of fugitive components.

Specifically, 80 components were found to be missing identification and monitoring.

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)

Description: Failure to obtain authorization. Specifically, emissions from an existing HCl tank (D-402) were not

authorized.

Notice of Intent Date: 03/11/2015 (1241196)

Disclosure Date: 09/23/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.782(c)(2)(A)(i)(I)

Description: Extraordinary efforts to repair a leak from a valve in HRVOC service were not done prior to placing it on

delay of repair. The valve was replaced during a planned shutdown.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.100(h)

Description: Three loading racks (OC5U5LR2, OC5U5TL1, and OC5U5TL2) were not properly assigned to a chemical

manufacturing process unit subject to 40 CFR 63 Subparts F, G, and H (HON).

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)

Description: Failure to have authorization. Emissions from two loading racks (EPNs OC5TL1 and OC5TL2) were not

authorized.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: 321 fugitive components were found to be missing identification and monitoring.

Notice of Intent Date: 03/20/2015 (1241924)

No DOV Associated

Notice of Intent Date: 03/19/2015 (1241930)

Disclosure Date: 09/25/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 21.C

Description: The calculated ammonia concentration in the GT-96 turbine exhaust stack does not match the ammonia

concentrations from stack samples at all operating conditions.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 1 and SC 5

Description: The catalyst performance for the Selective Catalytic Reduction (SCR) unit on GT-96 has degraded

sufficiently to allow excess emissions of ammonia at the stack.

Notice of Intent Date:

04/15/2015 (1248400)

No DOV Associated

Notice of Intent Date: 04/23/2015 (1248407)

No DOV Associated

Notice of Intent Date:

04/23/2015 (1248411)

No DOV Associated

Notice of Intent Date: 04/28/2015 (1248448)

Disclosure Date:

05/12/2015

Viol. Classification: Moderate

Citation:

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.342(c)(1)(i)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.342(c)(1)(ii)

Description: Failure to comply with disposal requirements. Specifically, applicable BWON waste did not comply with the

standards prior to and during treatment; and the benzene was not removed or destroyed as required.

Viol. Classification: Moderate

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i) Citation:

Description: Failure to comply with monitoring requirements. Specifically, containers sent for treatment were not initially

monitored to verify no detectable emissions.

Notice of Intent Date: 05/01/2015 (1254424)

Disclosure Date: 05/03/2016

Viol. Classification: Moderate

Citation: 40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102(e)(8)(iv)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(3)(vii)

Ramt Prov: PERMIT Section V.I.7.d.

Description: Failure to complete AWFCO testing on Boilers B-907, B-902, and B-903 within the seven day frequency as

required for the time period listed on the DOV.

Viol. Classification: Moderate

40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102(e)(10) Citation:

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(3)(vii)

Rgmt Prov: PERMIT Section V I.7.e.

Description: Failure to maintain monitoring and inspection records for five years as required for Boilers B-901, B-902,

and B-903. Specifically, the seven day AWFCO test records are missing or incomplete for the dates listed on

the DOV.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102

Rgmt Prov: PERMIT Section V I.7.c.

Description: Failure to complete the daily CEMS audit for Boiler B-901, B-903, and B-903 on the date specified in the

DOV.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102(e)(10)

Ramt Prov: PERMIT Section V I.7.e.

Description: Failure to document daily CEMs audit with the legible name, time, and corrective actions for the dates

specified in the DOV for Boiler B-901, B-902, and B-903.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

Ramt Prov: PERMIT Section II.B.2.

Description: Failure to include the name of the inspector, time and turnover days for the records of the <90 daily tank

inspections for the dates listed on the DOV.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102(e)(8)(iii)

Ramt Prov: PERMIT Section II.B.2.

Description: Failure to properly document the daily inspections of Boilers B-901, B-902, and B-903 with the inspector

name, time of inspection, observations, and corrective actions for the dates listed in the DOV.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

Description: Failure to timely complete week inspections of the <90 day hazardous waste container storage area for the

weeks listed in the DOV.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

Ramt Prov: PERMIT Section II.B.2.

Description: Failure to include the inspections name and other required information on the records of the weekly

inspections of the <90 day hazardous waste container storage area for the weeks listed in the DOV.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(6)(ii)

Description: Failure to ensure that personnel maintaining the analyzer and instruments for the B-901, B-902, and B-903

Boilers at Unit 3 receive initial certification training as required under HWS MACT.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(6)(vi)

Description: Failure to complete operator annual refresher training for one operator during 2011.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(3)(i)(B)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1209(b)(4)

Description: Failure to set up the process code correctly to AWFCO when the span value of some CMS detectors is

exceeded.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

Description: Failure to ensure that weekly inspections of waste storage areas are completed properly. Specifically,

safety equipment was not inspection and inspections were late or missed for the dates and equipment listed

on the DOV.

Viol. Classification: Minor

Citation: 40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(a)

Description: Failure to comply with the 90 day rule for waste storage in NOR 748.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT BB 265.1064

Description: Failure to document RCRA BB and CC applicability and compliance at FMTO.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT BB 265.1064

Description: Failure to properly document weekly inspections of the <90 day hazardous waste container storage area

with the inspector name and other information for the weeks listed in the DOV.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

Rqmt Prov: PERMIT Section II.B.2.

Description: Failure to document daily <90 day tank inspections for turnover day listed on the DOV.

Notice of Intent Date: 05/11/2015 (1254301)

Disclosure Date: 09/18/2015

Viol. Classification: Major

Citation: 30 TAC Chapter 106, SubChapter K 106.261(a)(7)

Description: Failure to register the Catalyst Transfer System. Specifically, the PBR for the Catalyst Transfer System was

never registered.

Notice of Intent Date: 05/27/2015 (1259026)

No DOV Associated

Notice of Intent Date: 05/27/2015 (1259032)

No DOV Associated

Notice of Intent Date: 05/27/2015 (1259037)

Disclosure Date: 09/25/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(a)(3)

30 TAC Chapter 115, SubChapter H 115.725(c) 30 TAC Chapter 115, SubChapter H 115.725(c)(3)

30 TAC Chapter 115, SubChapter H 115.726(e) 30 TAC Chapter 122, SubChapter B 122.132(e)(2)

Description: Failure to comply with permit requirements. Streams were identified that contain HRVOCs and are subject

to 30 TAC 115 Subchapter H, but are not following recordkeeping, monitoring, and reporting requirements.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.343(c)

Description: Failure to conduct inspections. Visual inspections of tanks in benzene waste were either conducted late or

not conducted during the quarter.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)

Description: Failure to maintain records. Final records of non-reportable emissions events were created late.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201

30 TAC Chapter 106, SubChapter K 106.263(g) 30 TAC Chapter 122, SubChapter B 122.145(2)(A)

Description: Failure to maintain records. Air contaminants from unauthorized fuel gas emission events and authorized

Maintenance/Startup/Shutdown (MSS) activities were not reported or recorded.

Notice of Intent Date: 05/29/2015 (1259056)

Disclosure Date: 08/24/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Condition 4

Description: Failure to comply with permit requirements. Drain fill rates for numerous tanks were exceeded due to an

automated programming error.

Notice of Intent Date: 05/28/2015 (1259093)

No DOV Associated

Notice of Intent Date: 05/29/2015 (1259098)

No DOV Associated

Notice of Intent Date: 05/26/2015 (1259107)

No DOV Associated

Notice of Intent Date: 06/03/2015 (1259028)

No DOV Associated

Notice of Intent Date: 06/01/2015 (1259102)

Disclosure Date: 07/27/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT MMM 63.1368(f)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT MMM 63.1368(g)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.9(h)

Description: Failure to comply with permit requirements. Specifically, the NOCS and first report were not submitted by

the required due date.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2346(a)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.983(b)(1)(i)(B)

Description: Failure to conduct annual AVO inspections. Specifically, an annual AVO inspection of a section of the closed

vent system, the section from the SOHO tanks to the knock out pot before the control device, was not done

for the years 2011 to current.

Notice of Intent Date: 06/09/2015 (1268962)

Disclosure Date: 11/16/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: PERMIT SC 1

OP SC 21

Description: Failure to ensure that scrubber stack A36S531 emission comply with MEART CO limits. Specifically, the

scrubber stack exceed the MAERT limit for CO emissions while clearing a vent header knockout pot.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)

Description: Failure to maintain final records for excess emission events within two weeks of each emissions event.

Notice of Intent Date: 06/10/2015 (1268975)

No DOV Associated

Notice of Intent Date: 06/10/2015 (1268977)

No DOV Associated

Notice of Intent Date: 06/11/2015 (1268982)

Disclosure Date: 11/06/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

30 TAC Chapter 122, SubChapter B 122.143(4)

Rgmt Prov: OP ST&C 2.E.

Description: Failure to report HRVOC flare annual emissions per online analyzer data. Specifically, estimated

calculations were being used.

Notice of Intent Date: 06/25/2015 (1281938)

No DOV Associated

Notice of Intent Date: 06/29/2015 (1268984)

Disclosure Date: 12/10/2015 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT PPP 63.1423

40 CFR Chapter 63, SubChapter C, PT 63, SubPT PPP 63.1433 40 CFR Chapter 63, SubChapter C, PT 63, SubPT PPP 63.1439

Description: Failure to determine if wastewater streams (KO-6, KO-9, and Poly Jets) are exempt, Group 1, or Group 2,

and include wastewater stream group information in the Notice of Compliance Status report and failed to maintain records associated with these streams as specified in 63.147 of HON as referenced by 63.1433 of

Subpart PPP.

Notice of Intent Date: 07/07/2015 (1280740)

Disclosure Date: 09/24/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition 11

Description: Failure to monitor connectors. Twenty connectors in light liquid or gas/vapor service were incorrectly

identified as insulated in the LDAR system and were not being monitored as required.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 11

Description: Failure to tag and monitor two valves and eight connector in VOC light liquid service as required.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.162(f)(1)

Description: Failure to tag a leaking pump in VOC light liquid and OHAP heavy liquid service.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181(c)

Description: Failure to properly complete the weekly pump inspection forms for the weeks of October 13, 2014, June 6,

2015 and October 12, 2015.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10

Description: Failure to ensure that the AVO weekly inspection forms in use properly document all of the required

connectors to be inspected.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10

Description: Failure to correctly complete the AVO weekly inspection form for the weeks of October 12, 2015, October

21, 2015, and December 1, 2015.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to manage and/or maintain documentation demonstrating that fugitive components in anhydrous

HCI service has been managed in accordance with the representation in the permit applications.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter C 122.222(k)

Description: Failure to submit and off-permit notification for Title V permit No. 002311 when the internally documented

PBR for the particulate emissions from the Quat Unit cooling tower were revised.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 9.D.

Description: Failure to ensure that the primary flow meter measuring the throughput of D-60 meets accuracy

requirements.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 17, 18, 20, and 21

Description: Failure to ensure that all information required to be documented for the MSS monthly records is

maintained.

Notice of Intent Date: 07/17/2015 (1280742)

No DOV Associated

Notice of Intent Date: 07/28/2015 (1280743)

No DOV Associated

Notice of Intent Date: 07/30/2015 (1280751)

No DOV Associated

Notice of Intent Date: 07/29/2015 (1280753)

Disclosure Date: 05/09/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter C 115.221

Description: Failure to equip Gasoline tank EPN BSRST202 with controls for gasoline.

Notice of Intent Date: 08/03/2015 (1280758)

No DOV Associated

Notice of Intent Date: 08/14/2015 (1282182)

Disclosure Date: 01/26/2016 Viol. Classification: Minor

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.152(b) Citation:

Description: Failure to include the following in the HON NESHAPS NOCS report submitted on November 19, 2015 for the

B19, B23, and B68 operations: Ally 2 A/B is not listed in the HON NOCS as a Group 2 storage vessel; Ally 1 1 R-1 reactor unit was not listed in the Emission Pont Group Determination section of the HON NOCS, Ally 1 1 surge control vessels D-330 and D-600 were not listed on HON NOCS subpart H, Ally 1 FTB-603, FTO,

Kiln CVS were not listed on HON NOCS Subpart H, and Ally 1 not all parts of the C

Viol. Classification: Minor

30 TAC Chapter 122, SubChapter B 122.132(e) Citation:

Description: Failure to prevent the following errors in Title V Permit No. O2208 dates April 30, 2014: Ally 2 V-1219 A/B

is missing from the permit and OLD MACT citations were missing in the permit.

Viol. Classification: Minor

30 TAC Chapter 101, SubChapter A 101.10 Citation:

30 TAC Chapter 115, SubChapter D 115.354(10)

30 TAC Chapter 115, SubChapter D 115.354(11)

30 TAC Chapter 115, SubChapter D 115.354(3)

30 TAC Chapter 115, SubChapter D 115.356(2)

30 TAC Chapter 115, SubChapter D 115.356(5)

30 TAC Chapter 115, SubChapter H 115.781(a)

30 TAC Chapter 115, SubChapter H 115.781(b)

30 TAC Chapter 115, SubChapter H 115.786(e)

30 TAC Chapter 115, SubChapter H 115.786(g)

4F TWC Chapter 63, SubChapter A 63.160

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(c)(1)(ii)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181

4F TWC Chapter 63, SubChapter A 63.182

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480

Rgmt Prov: PERMIT SCs 16E and 16K

Description: Failure to monitor and include 461 connectors, 99 valves, and four relief valves in the fugitive monitoring

program and emissions calculations beginning January 9, 1998.

Viol. Classification: Minor

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2343 Citation:

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2346

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2396

Description: Failure to include the following in the NOCS report for Subpart EEEE submitted by Blue Cube Operations

LLC: unloading of crude material from B23 into D-600 was not listed on Attachment 1 of the October 3, 2007 NOCS report.

Notice of Intent Date:

08/28/2015 (1282186)

No DOV Associated

Notice of Intent Date:

08/26/2015 (1282189)

No DOV Associated

Notice of Intent Date:

08/26/2015 (1282190)

No DOV Associated

Notice of Intent Date:

09/02/2015 (1287132)

Disclosure Date:

10/29/2015

Viol. Classification: Moderate

Citation:

40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.100(g)

Description: Failure to include the V-26A and B storage tanks (A42U3ST26A and A42U3ST26B) and associated piping

(A42U3FY26) in the HON Notice of Compliance Status report.

Notice of Intent Date:

09/18/2015 (1287134)

No DOV Associated

Notice of Intent Date:

09/29/2015 (1287135)

Disclosure Date:

11/02/2015

Viol. Classification: Moderate

Citation:

30 TAC Chapter 327 327.5(b)(1)

30 TAC Chapter 327 327.5(b)(2)

30 TAC Chapter 327 327.5(b)(3)

30 TAC Chapter 327 327.5(c)(1)

30 TAC Chapter 327 327.5(c)(2)

30 TAC Chapter 327 327.5(c)(3)

Description: Failure to submit a request for approval of the response plan and for a 180 day extension of excavation activities within 30 days of spill that occurred on march 30, 2015 and March 31, 2015. Failure to submit a

final spill report documenting cleanup of the spill within 180 days.

Notice of Intent Date:

10/06/2015 (1288495)

Disclosure Date:

01/25/2016

Viol. Classification: Moderate Citation:

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.343(a)(1)(i)(A)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.343(c)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(1)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(2)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(6)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(7)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(e) 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(f)

Description: Failure to complete initial and annual Method 21 monitoring on one BWON applicable tank, failure to complete initial and quarterly visual inspection of one BWON applicable tank, and failure to complete

applicable reporting associated with the BWON applicable tank.

Viol. Classification: Moderate

Citation:

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(b)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(1)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(2)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(6) 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(7)

Description: Failure to complete initial and annual Method 21 monitoring on one BWON applicable container, failure to complete initial and quarterly visual inspections on one BWON applicable container, and failure to complete

applicable reporting associated with the BWON applicable container.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(f)

Description: Failure to visually inspect each closed-vent system and control device quarterly.

Notice of Intent Date:

10/15/2015 (1289510)

No DOV Associated

Notice of Intent Date: 10/19/2015 (1289512)

Disclosure Date: 05/19/2016

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(1)

30 TAC Chapter 115, SubChapter D 115.354(2)

40 CFR Part 63, Subpart H 63.168 40 CFR Part 63, Subpart H 63.174

Ramt Prov: PERMIT SC 15

Description: Failure to conduct fugitive monitoring of 19 valves and 69 connectors in VOC light liquid or gas/vapor

service. Specifically, the components were not included in the fugitive monitoring database and were not

being monitored as required.

Notice of Intent Date: 10/20/2015 (1289524)

No DOV Associated

Notice of Intent Date: 10/22/2015 (1289527)

Disclosure Date: 12/04/2015
Viol. Classification: Moderate

Citation: 40 CFR Chapter 82, SubChapter C, PT 82, SubPT F 82.156(i)(3)

Description: Failure to repair a greater than 35% 12-month leak loss rate leak within 120 days after discovery on May 6,

2015 (PGA mechanical refrigeration unit MRU-3B).

Notice of Intent Date: 10/22/2015 (1289528)

No DOV Associated

Notice of Intent Date: 10/22/2015 (1289529)

Disclosure Date: 11/09/2015 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.136(a)(2)

Rqmt Prov: PERMIT SC 4 OP ST&C 1.A.

Description: Failure to maintain records demonstrating compliance with Reg. V VOC Water Separation for D-626. Also,

vents currently directed to ER-628 reboiler violate the NSR permit condition that required "glycol

dehydration vent exhausting VOC from DW-6 and DW-9 vent streams be directed to the BSRF200 flare".

Disclosure Date: 05/09/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii)

Description: Failure to conduct daily flare observations on four flares at least 1 hour after sunrise.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(2)

Description: Failure to recognize two pressure relief valves that do not meet the monitoring, inspection, and

recordkeeping requirements for HRVOC pressure relief valves not routed to flares.

Viol. Classification: Minor

Citation: 40 CFR Chapter 273, SubChapter I, PT 273, SubPT A 273.1

30 TAC Chapter 335, SubChapter H 335.261

Description: Failure to properly store Universal Waste-Light Bulbs.

Notice of Intent Date: 10/28/2015 (1289531)

No DOV Associated

Notice of Intent Date: 11/17/2015 (1299922)

Disclosure Date: 04/14/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: PERMIT SC 13

PERMIT SC 19 PERMIT SC 2

PERMIT SC 3 and 13.B.

PERMIT SC 9 OP SC No. 6

Description: Failure to maintain the 12-month rolling total of emissions for the following plants: Polyethylene 4,

Polyethylene 3, Salt Dome, Freeport Marine Terminal, Waste Water Treatment, and Adhesive Polymers

PMDI, SPC, POPG MSS, and EO Distribution.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT 19

PERMIT SC 3 and 13.B.

Description: Failure to comply with record keeping requirements for the Freeport Marine Terminal and the Adhesive

Polymers Unit, PMDI, Picloram, POPG MSS, and EO Distribution.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT 13.A.

PERMIT 2.C. PERMIT 6.B.C. PERMIT 9.D. B. PERMIT SC 19 A, B, C PERMIT SC 2.A.

PERMIT SC 3 and 13.B.

Description: Failure to comply with record keeping requirements for the Freeport Marine Terminal, Wastewater

treatment, Adhesive polymers, Light Hydrocarbon 8, Light Hydrocarbon 7, Salt Dome, Polyethylene 4, and

Polyethylene 3 units, Polyglycol Amines, Phenol Glycol Ethers, SPC, Picloram, POPG MSS, and EO

Distribution.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT 11.C.

PERMIT 20.A. PERMIT 31.C. PERMIT 4.C.

PERMIT 5.C. and 13.D.

PERMIT SC 4.C.

Description: Failure to comply with calibration and/or calibration record keeping requirements for the Freeport Marine

Terminal, Light Hydrocarbon 8, Polyethylene 3, Propane Dehydrogenation, LIght Hydrocarbon 7, and Salt

Dome units...

Viol. Classification: Moderate Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT 11.B. and 13.G.

Description: Failure to ensure there is a process in place to replace thermocouples on flares when data indicates failure.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT 10.D

Description: Failure to record the locations and/or identifiers where the purge gas or steam enters the process

equipment or storage vessel and the exit points for the exhaust gases.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT 10.D.

Description: Failure to record the volumetric flow rate.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT 11.C.2.

PERMIT 31.C.2 PERMIT 4.C.2.

Description: Failure to comply with the functionality test and/or recordkeeping requirements for the Propane

Dehydrogenation, Light Hydrocarbon 7, and Salt Dome units.

Disclosure Date: 10/18/2016 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT SC 5

Description: Failure to ensure that all components subject to the LDAR Program are tagged and monitored. Specifically,

additional components submit to the LDAR Program were discovered during a maintenance event that were

not tagged and monitored.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT SC 10.D.

Description: Failure to operate the sample ports so that there is no air leakage into the sample probe.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT SC 3

Description: Failure to comply with VOC sampling requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Description: Failure to properly record the details specified of Special Condition 2.E of NSRP 83839 (Site Functions 1).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SWC 6E

Description: Failure to ensure that new paints used on-site meet permit limitations (Site Functions 1). Specifically, new

paints were approved to be used on-site that did not meet permit limitations due to evaluating new paints

incorrectly.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1

Description: Failure to demonstrate compliance with hourly MAERT limits (Site Functions 1).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10(b)(2)(A)

Description: Failure to properly report emission in the Annual Air Emission Inventory (Site Function 1). Specifically,

emissions were over-reported due to calculation errors.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Description: Failure to ensure correct permit representations (Site Functions 1). Specifically, there are multiple incorrect

representation in the permit application.

Notice of Intent Date: 11/19/2015 (1299923)

No DOV Associated

Notice of Intent Date: 11/19/2015 (1299926)

Disclosure Date: 11/30/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(11)

Description: Failure to monitor 12,885 new connectors for leaks within 30 days.

Notice of Intent Date: 11/16/2015 (1299936)

No DOV Associated

Notice of Intent Date: 12/01/2015 (1296284)

Disclosure Date: 01/26/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rgmt Prov: PERMIT Special Condition No. 1

Description: Failure to comply with hourly allowable limits for CO, NOx, VOC and SO2 of NSRP No. 100787 from the

Small Elevated Flare FS-957 (EPN OC4F957).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: PERMIT Special Condition No. 1

Description: Failed to comply with hourly emission allowable limits for CO, NOx, VOC, Propylene and SO2 of NSRP No.

100787 from the Merox Elevated Flare FS-956 (EPN OC4F959).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: PERMIT Special Condition No. 1

Description: Failed to comply with hourly emission allowable limits for CO of NSRP No. 100787 for the Low Firing Mode

(MSS) of PDH-1 Heaters H-310, H-320, and H-340 (EPNs OCMEH310, OCMEH320, OCMEH330,

OCMEH340).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)

Rqmt Prov: PERMIT Special Condition No. 13

Description: Failed to comply with hourly emission factor of NOx as specified in SC13 of NSRP No. 100787 for each of

the four heaters H-310, H-320, H-330 and H-340 (EPNS OC4H310, OC4H320, OC4H330, OC4H340)

primarily during Low Firing mode (MSS).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.340(e)

30 TAC Chapter 117, SubChapter G 117.8100(a)(1)(B)(iii)

Rqmt Prov: PERMIT Special Condition No. 19

Description: Failed to measure and record CO concentration from the Heater H-310 (EPN OC4H310), Heater H-320 (EPN

OC4H320), Heater H-330 (EPN OC4H330), and the Heater 340 (EPN OC4H340 due to insufficient range for CO on the continuous emission monitoring system (CEMS). Calibration gases for the new CO range were

not immediately available.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201

Description: Failure to timely notify TCEQ and appropriate pollution control agencies of an emissions event exceeding a

reportable quantity for CO, NOx, propylene and propane and failed to complete a final record of the

emission event within 14 days.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.122(a)(1)(B)

Description: Failed to route a process vent stream from the cold box to control.

Disclosure Date: 12/01/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 13

Description: Failure to comply with the CO concentration specified in NSRP #100787 during Low Firing Mode (MSS) for

PDH-1 Heaters H-310, H-320, H-330, and H-340, EPN OCMEH310, OCMEH320, OCMEH330, OCMEH340.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: PERMIT NSRP #100787/PSDTX1314M1

Description: Failed to comply with the routine hourly emission allowable limits for CO, NOx, VOC, ethylene, and SO2 of

NSRP # 100787 from the Multi-Point Ground Flare FX-955, EPN OC4F9551.

Notice of Intent Date: 12/01/2015 (1296300)

No DOV Associated

Notice of Intent Date: 12/10/2015 (1301184)

Disclosure Date: 06/28/2016

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: PERMIT SC 1

OP SC 17

Description: Failure to obtain authorization for the residual methyl amine and ethylenediamine vapors from railcar into

storage tanks which are aspirated through a venture into an open sump.

Notice of Intent Date: 12/11/2015 (1301185)

No DOV Associated

Notice of Intent Date: 12/07/2015 (1301187)

No DOV Associated

Notice of Intent Date: 12/15/2015 (1299934)

Disclosure Date: 04/25/2016

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 115, SubChapter D 115.354(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168(b)

4F TWC Chapter 63, SubChapter A 63.168(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168(d)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(a)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182(d)(2)(i)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182(d)(2)(ii)

Rqmt Prov: PERMIT 20996 Special Condition 8E

PERMIT 20996 Special Condition 8f

Description: Failure to conduct periodic Method 21 fugitive monitoring on 24 valves and 91 connectors.

Notice of Intent Date: 12/18/2015 (1301331)

Disclosure Date: 05/20/2016

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 81, SubChapter C, PT 81, SubPT D 82.13(d)

Rqmt Prov: OP Special Condition 26C

Description: Failure to maintain a record of the initial notification and any updates to the initial notification for five years.

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 81, SubChapter C, PT 81, SubPT D 82.13(d)

Rqmt Prov: OP Special Condition 26C

Description: Failure to maintain records of submitted quarterly reports for five years.

Notice of Intent Date: 01/13/2016 (1307241)

No DOV Associated

Notice of Intent Date: 01/12/2016 (1307243)

Disclosure Date: 04/08/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(a)(1)(C)

30 TAC Chapter 115, SubChapter H 115.725(a)(4)(A) 30 TAC Chapter 115, SubChapter H 115.725(a)(4)(B) 30 TAC Chapter 115, SubChapter H 115.725(a)(4)(C) 30 TAC Chapter 115, SubChapter H 115.725(a)(5) 30 TAC Chapter 115, SubChapter H 115.726(b)(3)

Description: Failure to maintain a complete monitoring plan at the Polyethylene 4 Unit for uncontrolled process vents

that contain HRVOCs and failure to update the hourly production rate limits in the monitoring plan after

HRVOC testing was conducted.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(3)

Description: Failure to maintain complete monitoring plans for affected pressure relief valves containing HRVOCs at

Polyethylene 4. Specifically, the plan are incomplete.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(1)

30 TAC Chapter 115, SubChapter H 115.725(c)(3) 30 TAC Chapter 115, SubChapter H 115.725(c)(3)(D) 30 TAC Chapter 115, SubChapter H 115.726(c)(1) 30 TAC Chapter 115, SubChapter H 115.726(c)(2)

30 TAC Chapter 115, SubChapter H 115.726(i)

Description: Failure to inspect on a quarterly basis and calibrate as required the affected pressure transmitters and

pressure relief valves containing HRVOCs at Polyethylene 4 and failure to maintain hourly records on a

monthly basis in the production plant's files as specified in Poly 4's monitoring plans.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(a)(1)(B)

30 TAC Chapter 115, SubChapter H 115.725(a)(4)(D)

Description: Failure to conduct calibrations and quarterly inspection of the check hopper scales used to measure the

hourly production rate (production rate, as measure by the check hopper scales, is the parameter selected

to be monitored that directly affects the HRVOC emissions from the vent.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(a)(4)

30 TAC Chapter 115, SubChapter H 115.726(b)(2)

30 TAC Chapter 115, SubChapter H 115.726(i)

Description: Failure to filed hourly records of production rate on a monthly basis in the plant's files, as specified in the

monitoring plans for uncontrolled HRVOC vents.

Notice of Intent Date: 01/12/2016 (1307247)

No DOV Associated

Notice of Intent Date: 01/11/2016 (1307251)

No DOV Associated

Notice of Intent Date: 01/11/2016 (1307254)

No DOV Associated

Notice of Intent Date: 01/15/2016 (1307614)

Disclosure Date: 11/29/2016
Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.342(f)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.356

Description: Failure to include notices in off site waste shipments containing benzene. Specially, notices that the waste

contains benzene was not included for benzene containing waste that is sent via hard pipe between Dow

and the third party control and treatment devices.

Disclosure Date: 01/10/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1209(b)(2)

Description: Failure to ensure that the process control code on the replacement stack gas flow meter on FTB-603 is

updated to account for a change in the meter which resulted in inaccurate flow data.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Table V.I.4.

Description: Failure to comply with the RCRA permit emission limit for free chlorine for F-210 during an approximately

nine hour period during preparations for compliance burn testing. While trying to establish new lower limits for scrubber pH and L/G parameters, too much chlorine was allowed to be emitted to the atmosphere.

Notice of Intent Date: 02/01/2016 (1312240)

Disclosure Date: 04/26/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition No. 11.A.

Description: Failure to ensure that calibration gases used to calibrate the MiniRae 3000 instruments are current and not

expired.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.132(e)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to ensure that Title V Permit O2215 is accurate. Specifically, the permit is missing citations relative

to unloading operations, the correct citation in the Title V for VOC loading with true vapor pressure less than 0.5 psia instead of 90% overall controls option citation, the permit is missing the alternative

compliance option provided in § 115.764(e)(2), and didn't include Subchapter E, Division 6: for Industrial

Cleaning Solvents.

Notice of Intent Date: 02/01/2016 (1312253)

Disclosure Date: 04/26/2016

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2515(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.9(b)(2)

Description: Failure to submit an accurate updated initial notification on July 1, 2008. Relative the Polyethylene 4 Plant,

specifically the updated initial Notification indicated that Polyethylene 4 was no longer subject to MON because the process unit no longer processed, used, or generated any of the organic hazardous air pollutants (OHAPs) or hydrogen halide/ halogen HAP. Isopar H, which is used as a carrier solvent, requires

that the Polyethylene 4 plant continues to be subject to the MON.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)

Description: Failure to submit a MON Notification of Compliance Status report for the Polyethylene 4 plant within 150

days after the applicable compliance date specified in section 63.2445.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(e)

Description: Failure to submit semiannual MON Compliance Reports for the Polyethylene 4 process unit since the May

10, 2008 compliance date.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.132(e)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include 40 CFR 63 Subpart FFFF as an applicable regulation for the Polyethylene 4 process unit

with the Title V permit (O2215 dated August 13, 2014 and previous versions).

Notice of Intent Date: 02/05/2016 (1313478)

Disclosure Date: 01/05/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Section II C.1.

Description: Failure to ensure that monthly waste fees paid take into account all waste management methods as

required for the time period of 1/1/2011 through 12/31/16.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Section IV C.2.

Description: Failure to ensure that the QA/QC program used for waste analyses for waste identification or verification is

consistent with the TCEQ QAPP for the time period of 3/2011 through 3/2016.

Notice of Intent Date: 02/04/2016 (1313509)

No DOV Associated

Notice of Intent Date: 02/10/2016 (1313486)

Disclosure Date: 06/28/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 22.B.

Description: Failure to maintain records of water flow meter calibration associated with control devices SC-2 Scrubber

(EPN BI13SV2), SC-2 Kettle Scrubber (EPN B13SV3), T-22 Scrubber (EPN B13SV22), and SC-1 Scrubber

(EPN B43SV1).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP Periodic Monitoring Summary

Description: Failure to maintain records of water flow meter calibration associated with control device T-384 Scrubber

(EPN B17SV384).

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT PPP 63.1439(e)(5)

Description: Failure to include two applicable heat exchanges (E-101 and E-102) in the PGA facility's initial PPP MACT

NOCS submittal.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT PPP 63.1434

40 CFR Part 63, Subpart H 63.168

Rqmt Prov: PERMIT SC 6

Description: Failure to include an automatic block valve on the propylene oxide header into the IPG plant in the fugitive

monitoring program.

Disclosure Date: 12/13/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Part 63, Subpart H 63.168 40 CFR Part 63, Subpart H 63.174

Rqmt Prov: PERMIT SC 6

Description: Failure to identify and monitor 24 fugitive components in the PGA plant in Ethylene Oxide service.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 6

Description: Failure to identify and monitor 28 fugitive components n the IPG plant in Acetic Acid service.

Notice of Intent Date: 02/09/2016 (1313535)

Disclosure Date: 05/11/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

Rqmt Prov: PERMIT NSR 6383

OP Title V Permit O2217 SC 2.E

Description: Failure to accurately report Air Emissions Inventory (AEI) data. Emissions reported under Air Emissions

Inventory (AEI) were based on erroneous calculations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter F 115.541

Rgmt Prov: OP Title V Permit 02217, SC 5

Description: Failure to document compliance with inspection, monitoring, testing, or recordkeeping requirements of 30

TAC Chapter 115, Subchapter F, Division 3. The railcar washing facility has been degassing railcars subject to control under 30 TAC Chapter 115, Subchapter F, Division 3 (Texas Reg Degassing rule); however, there is no documentation of compliance with inspection, monitoring, testing, or recordkeeping requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT NSR 6383, SC 8E

Description: Failure to conduct weekly inspections on flanges by visual, audible, and/or olfactory means by operating

personnel walk-through.

Notice of Intent Date: 02/17/2016 (1313543)

Disclosure Date: 05/27/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1

Description: Failure to ensure that the fugitive component representation in NSRP 19041 application is correct.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rqmt Prov: PERMIT SCs 20 and 21

Description: Failure to identify and monitor sixteen fugitive components.

Notice of Intent Date: 03/01/2016 (1319251)

11/09/2016 Disclosure Date: Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.660(a)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.660(b)

40 CFR Part 60, Subpart NNN 60.662

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.663(f)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664(a)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664(b)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664(e) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664(f)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664(g)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.664(h)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665(a)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665(b)(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665(h)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665(I)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665(p)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.7(a)(1)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.7(a)(3) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.110(d)(6)

Description: Failure to comply with NSPS NNN testing, monitoring recordkeeping, and reporting requirements for

distillation columns T-700 (B13GBT700) and T-57A Evaporator (B13GBT57).

Notice of Intent Date: 03/11/2016 (1319400)

No DOV Associated

03/14/2016 (1322417) Notice of Intent Date:

No DOV Associated

Notice of Intent Date: 03/14/2016 (1322447)

Disclosure Date: 08/03/2016

Viol. Classification: Major

30 TAC Chapter 106, SubChapter K 106.262(3) Citation:

Description: Failure to submit a notification using Form PI-7 within ten days following the installation or modification of

facilities.

Notice of Intent Date: 04/01/2016 (1323075)

Disclosure Date: 03/29/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT Special Condition 7D

Description: Failure to maintain records of calculated flare data and the methods used to obtain the calculations during

instances that the process historian was unable to capture the data.

Disclosure Date: 08/19/2016 Viol. Classification: Moderate

30 TAC Chapter 111, SubChapter A 111.111 Citation:

Description: Failure to perform quarterly visible emission check on a bag filter as required.

Viol. Classification: Moderate

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: PERMIT Special Condition 7

Description: Failure to maintain records for estimates of missed data for the flare or methods used to estimate the

missing data.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(C)

5C THSC Chapter 382 382.085(b)

Ramt Prov: OP General Terms & Conditions

Description: Failure to submit a semi-annual Title V compliance report within 30 days of the report period as required.

Viol. Classification: Moderate

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2) Citation:

Description: Failure to include information regarding the closed vent system in the MON NOCS.

Viol. Classification: Minor

30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii) Citation:

Description: Failure to conduct 98% of the required daily flare observations.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480

Rqmt Prov: PERMIT Special Condition 19.E.

Description: Failure to cap open ended lines. Specifically, three open ended lines in formaldehyde services were

discovered.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480(b)(4)

Rgmt Prov: PERMIT Special Condition 19

Description: Failure to include five connectors in VOC service in the fugitive monitoring program.

Disclosure Date: 11/30/2016

Viol. Classification: Major

30 TAC Chapter 122, SubChapter B 122.121 Citation:

Description: Failed to include various operating equipment in Title V Federal Operating Permit 02220.

Notice of Intent Date:

03/28/2016 (1323810)

No DOV Associated

Notice of Intent Date: 04/07/2016 (1329340)

No DOV Associated

Notice of Intent Date: 04/07/2016 (1331424)

Disclosure Date:

11/09/2016

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 1

Description: Failure to prevent relief devices on Acetone Tank V-36 from lifting and releasing unauthorized emission to

the atmosphere intermittently.

Notice of Intent Date:

04/12/2016 (1330728)

No DOV Associated

Notice of Intent Date: 04/11/2016 (1330770)

Disclosure Date:

04/20/2016

Viol. Classification: Major

Citation: 30 TAC Chapter 106, SubChapter K 106.262(3)

Description: Failure to submit PBR registration on time.

Disclosure Date:

10/20/2016

Viol. Classification: Major Citation:

30 TAC Chapter 106, SubChapter K 106.262(3)

Description: Failure to submit PBR registration on time.

Notice of Intent Date: 05/10/2016 (1335337)

Disclosure Date:

11/10/2016

Viol. Classification: Minor

Citation:

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to complete weekly inspections of <90 day hazardous waste container storage areas NOR: 308,

269, 273, 431, 271, 429, 274, 413, and 772.

Viol. Classification: Minor

40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d) Citation:

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to ensure that weekly inspections of the <90 day hazardous waste container storage area are

properly documented with the inspector name, initials, or other required information.

Viol. Classification: Minor

40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d) Citation:

40 CFR Chapter 265, SubChapter I, PT 265, SubPT J 265.195(a)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT J 265.195(b)

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(B)

Description: Failure to properly document <90 day tank daily inspections with the inspections time or ensure they were

not modified using whiteout.

Viol. Classification: Minor

30 TAC Chapter 115, SubChapter D 115.354(2)(C) Citation:

40 CFR Chapter 265, SubChapter I, PT 265, SubPT BB 265.1057(a)

4F TWC Chapter 63, SubChapter A 63.168(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(a)

Description: Failure to ensure that periodic monitoring is conducted for one valve and two connectors on a RCRA line.

Notice of Intent Date: 05/11/2016 (1336053)

Disclosure Date: 10/25/2016 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT SC 15.D.

Description: Failure to maintain documentation of weekly Audible, Visual, and/or Olfactory inspections for 5 years as

required.

Notice of Intent Date: 05/13/2016 (1336062)

Disclosure Date: 05/09/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 5A

Description: Failure to maintain the minimum flow rate of 240 gph for the water flow rate to scrubber T-170 when

process vents were routed to the scrubber on September 2, 2015 between 5:00-7:00 am.

Viol. Classification: Moderate

Citation:

30 TAC Chapter 115, SubChapter D 115.354(2)(C) 30 TAC Chapter 115, SubChapter D 115.356(2) 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2480(a)

Rgmt Prov: PERMIT SC 12, 28 MID

Description: Failure to monitor 53 valves, 2 relief devices, and 76 connectors and/or report or include in the percent

leaker calculations.

Notice of Intent Date: 05/18/2016 (1336877)

Disclosure Date: 10/18/2016

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(3)

30 TAC Chapter 115, SubChapter H 115.726(c)(4)

Description: Failure to include all the required information in the monitoring plan for the Salt Dome Operations.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(3)(C)

Description: Failure to include all calculations and process information used to calculate HRVOC emissions in the

monitoring plan for pressure relief devices for the Salt Dome Operations.

Viol. Classification: Minor

30 TAC Chapter 115, SubChapter H 115.725(a)(3)(B) Citation:

Description: Failure to include all calculations and process information used to calculate HRVOC emission in the

monitoring plans for scheduled start-up, shutdown and maintenance activities at the LHC-7 Plant.

Disclosure Date: 11/29/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.726(e)(3)(A)

Description: Failure to include the vent gas streams that meet the exemption criteria of 115.727(c)(2) in the site record

keeping of the sum of all vent gas streams claimed under the exemption (Power 9).

Notice of Intent Date: 05/20/2016 (1336890)

Disclosure Date: 05/24/2017

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 21 and 28

Description: Failure to monitor and include 61 connectors in the % leaker calculation.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition 21.E.

Description: Failure to prevent one open-ended line.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15

40 CFR Chapter 265, SubChapter I, PT 265, SubPT J 265.195

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(B)

Description: Failure to conduct one daily inspection of the <90 day RCRA storage tank D-195.

Notice of Intent Date: 05/23/2016 (1336885)

No DOV Associated

Notice of Intent Date: 05/25/2016 (1336900)

Disclosure Date: 10/25/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.132(e)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include regulatory applicability for a chilled water drum (B27STCW) in the Title V permit for Reg V

VOC and HRVOC exemptions. In addition, record of exemption documentation are not available.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to report the emissions from B27STCQ in the annual emissions inventory.

Disclosure Date: 02/22/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC 14 PERMIT SC 9

Description: Failure to comply with the annual throughput for B27LR1 as authorized in NSR #6803.

Notice of Intent Date: 05/26/2016 (1337935)

No DOV Associated

Notice of Intent Date: 05/31/2016 (1337950)

Disclosure Date: 10/26/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to monitor as required four valves and 19 connectors and/or not reported or included in the %

leaker calculations. Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 28MID

Description: Failure to monitor as required one valve and two connectors and/or not reported or included in the %

leaker calculations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 28 MID

Description: Failure to monitor as required one valve and two connectors and/or not reported or included in the %

leaker calculations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 28 MID

Description: Failure to monitor as required one valve and two connectors and/or not reported or included in the %

leaker calculations.

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 28 MID

Description: Failure to monitor as required 28 valves, 63 connectors, and 1 relief device and/or not reported or included

in the % leaker calculations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 28 MID

Description: Failure to monitor as required one valve and three connectors and/or not reported or included in the %

leaker calculations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 16, 28 MID

Description: Failure to monitor as required one connector and/or not reported or included in the % leaker calculations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 16, 28 MID

Description: Failure to monitor one connector as required and/or not reported or included in % leaker calculations.

Notice of Intent Date: 06/02/2016 (1338712)

No DOV Associated

Notice of Intent Date: 06/02/2016 (1338720)

Disclosure Date: 10/24/2016

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 18

Description: Failure to monitor one insulated flange.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 115, SubChapter H 115.781(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1027

Rqmt Prov: PERMIT SC 16

Description: Failure to conduct required Method 21 monitoring on 60 components due to misclassification as an unsafe

to monitor component in VOC service.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(7)

30 TAC Chapter 115, SubChapter H 115.781(b)(7)(A) 30 TAC Chapter 115, SubChapter H 115.781(b)(7)(B)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1022(c)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1022(c)(2)

Description: Failure to correctly classify 60 components. Specifically, the components were classified as unsafe to

monitor components in VOC service).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4)

Rqmt Prov: OP SC 17.E.

Description: Failure to cap one open ended line in fugitive area OC6FU01.

Notice of Intent Date: 06/02/2016 (1338731)

No DOV Associated

Notice of Intent Date: 06/06/2016 (1338704)

Disclosure Date: 10/18/2016

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to manage 350 components in gas/vapor service in accordance with the requirements of 40 CFR 60

Subpart VV and 40 CFR 63 Subpart H.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 13

Description: Failure to tag leaking components discovered by OV as required by NSRP No. 28363 Special Condition 13.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 13

Description: Failure to properly document the management of leaking components in heavy liquid service discovered by

AVO means.

Disclosure Date: 11/10/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to ensure that the method used to determine the DPO concentration was appropriate for the

chemical DPO. Specifically, the DPO concentration could not be verified under the detector methods listed in SC 4 of NSR MSS Permit No. 83795. The permit condition that the plant used could not produce the

required calibration curve and the method was not appropriate for the chemical DPO.

Disclosure Date: 12/13/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to verify the DPO concentration under the detector methods listed in Special Condition NO. 4 of NSR

MSS Permit 83795. The permit condition method that the plant used could not produce the required calibration curve and the method was not appropriate for the chemical DPO.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 15.D.(1) and 15.D.(2)

Description: Failure to ensure the DPO hourly production rate complies with the Thermal Oxidizer testing threshold

specified in NSRP 28363 SC 15.D.(2) during one hour on November 7, 2015 and was not retest within 120

days as required by NSRP 28363 SC 15.D.(1).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 15.D.(2) and 15.D.(3)

Description: Failure to ensure the Thermal Oxidizer testing threshold was nor exceeded when the DPO hourly production

rate was 7,845 lb/hr during one hour on March 7, 2016. The exceeded the Thermal Oxidizer testing

threshold specified by NSRP 28363 SC 15.D.(2) which was 5,719 lb/hr at the time.

Notice of Intent Date:

06/10/2016 (1342932)

No DOV Associated

Notice of Intent Date: 06/15/2016 (1342962)

Disclosure Date: 11/16/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 7

Description: Failure to comply with the nitrogen oxide emissions rate of 0.03 lbs/MMBTU for Furnace F-621.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rgmt Prov: PERMIT Periodic Monitoring Summary

Description: Failure to maintain records of calibration for the temperature monitoring instruments on the F-621 furnace.

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 1

OP SC 21

Description: Failure to obtain authorization in NSR Permit 46431 for emissions from a tote vent.

Viol. Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii)

Description: Failure to conduct 98% of the required daily flare observations.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.104(c)

Description: Failure to include the information required by 40 CFR 63.104(c) in the surrogate monitoring plan for

detecting leaks into the cooling water from heat exchangers.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 22B

Description: Failure to ensure that NOx calibration gas cylinder are not out of range for the NOx Continuous Emissions

Monitoring System for Process heat F-621.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Part 63, Subpart H 63.174

Rqmt Prov: PERMIT SC 17

Description: Failure to monitor eight connectors on the Formalin Flare header.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.144(1)

Description: Failure to maintain records of the weekly AVO records.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.142(b)(2)

Description: Failure to include the correct citation in the Title V Permit for A36MDST534 NSPS Kb applicability.

Disclosure Date: 05/09/2017

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)(4)

Description: Failure to obtain authorization for new fugitive components.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 9(B)

Description: Failure to have a calibration plan for the flare pilot flame thermocouples.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 20(B)

Description: Failure to calibrate the T-532 and T-533 scrubber flow meters annually as required.

Notice of Intent Date:

No DOV Associated

Notice of Intent Date:

06/27/2016 (1344696)

06/20/2016 (1343625)

No DOV Associated

Notice of Intent Date:

06/28/2016 (1358359)

No DOV Associated

Notice of Intent Date:

07/06/2016 (1348831)

No DOV Associated

Notice of Intent Date:

07/11/2016 (1349376)

No DOV Associated

Notice of Intent Date: 07/13/2016 (1350825)

Disclosure Date:

10/25/2016

Viol. Classification: Moderate Citation:

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-1(f)(1)

40 CFR Part 60, Subpart VV 60.482-2

Description: Failure to conduct weekly AVO inspections for many of the pumps subject to NSPS VV. Specifically, a

discrepancy was found between the number of pumps in the fugitive monitoring database (73) and the

number of pumps on the weekly audible, visual, olfactory inspection checklist (23).

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.172(f)(1)(ii)

Description: Failure to conduct annual visual inspections of the closed vent system for 2014, as required by NSPS VV.

Viol. Classification: Moderate

40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.983(a)(3) Citation:

Description: Failure to ensure that the valves on the closed vent systems (which can diver the vent stream from the

control device to the atmosphere) have a car seal and as inspected on a monthly basis for NSPS DDD or

Notice of Intent Date:

07/12/2016 (1350828)

Disclosure Date:

01/05/2017

Viol. Classification: Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter G 116.715(c)(8)

Description: Failure to ensure that the B7600 (B76POLR1) loading rack has an overall VOC emissions control efficiency

of 100%, as represented in the permit application.

Notice of Intent Date:

07/14/2016 (1350830)

Disclosure Date:

10/27/2016

Viol. Classification: Moderate

Citation:

30 TAC Chapter 115, SubChapter H 115.725(c)

30 TAC Chapter 115, SubChapter H 115.725(d)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include referenced to applicable requirements and exemptions in 30 TAC 115 Subchapter H

Division 1 in Title V Permit 02219.

Viol. Classification: Moderate

Citation:

30 TAC Chapter 115, SubChapter H 115.766(c)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include referenced in Title V Permit O2219 to applicable exemptions in 30 TAC 115 Subchapter H

Division 2: cooling Tower heat Exchange Systems and the corresponding exemption recordkeeping

requirements in 115.776(b) and (c).

Viol. Classification: Moderate

Citation:

40 CFR Chapter 60, SubChapter C, PT 60, SubPT DDD 60.560(a)(4)(i)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT DDD 60.562-2

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to submit semiannual NSPS VV reports for the B3814 area.

Viol. Classification: Moderate

Citation:

40 CFR Chapter 60, SubChapter C, PT 60, SubPT DDD 60.560(a)(4)(i)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT DDD 60.562-2

Description: Failure to include the correct documentation of exemptions for NSPS VV and NSPS DDD in Title V Permit

O2219, regulatory reports, initial notification, and exemption recordkeeping for the B3826 Polyolefins Pilot

Plant, the B3826FU01, B3815FU1 and B3831FU1 fugitive areas.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to correctly list in the Title V Permit O2219 the permit shield for storage tanks B3808ST801 and

B3826T802 relative to NSPS DDD. The storage tanks are listed as being part of the affected facility in the

NSPS DDD semiannual report submitted for the B-3826 area.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.727(c)(2)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to correctly list and/or represent several HRVOC vents in the Title V Permit O2219 and/or in the

small source exemption documentation.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.111(a)(1)

30 TAC Chapter 115, SubChapter B 115.118(a)(1)

Description: Failure to correctly identify the true vapor pressure for B3831 Storage Tank D-102 (B3831ST102) for 30

TAC 115 Storage of VOCs in Title V Permit O2219.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(3)

30 TAC Chapter 115, SubChapter H 115.726(c)(4)

Description: Failure to properly maintain the monitoring plans for affected pressure relief valves at the B-3800 and

B-4010 Polyolefins R&D areas.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-2(a)(2)

Description: Failure to maintain complete record of pump weekly visual inspections.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.487(c)(2)(ii)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.487(c)(2)(iv) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.487(c)(2)(vi)

Description: Failure to include in semi-annual NSPS VV reports the number of valves, pumps, and compressors not

repaired within the 5/15 day time limits as required by the NSPS VV.

Notice of Intent Date: 07/25/2016 (1351376)

No DOV Associated

Notice of Intent Date: 08/09/2016 (1356231)

No DOV Associated

Notice of Intent Date: 08/11/2016 (1357150)

Disclosure Date: 11/08/2016 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)(2)(G)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(E)(i) 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(G)

Description: Failure to maintain record of the water flow rate of the scrubber demonstrating that the removal efficiency

is as represented in the permit application and no routine maintenance is being performed.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 8.E.

Description: Failure to prevent open ended lines at the rail car wash station due to equipment configuration.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 8.A.

Description: Failure to clearly identify and document equipment excluded from fugitive monitoring applicability.

Notice of Intent Date: 08/12/2016 (1357157)

Disclosure Date: 11/08/2016
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)

30 TAC Chapter 335, SubChapter C 335.69

Rqmt Prov: OP Title V 02217

Description: Failure to prevent the storage of waste contained in a location that doe snot meet the RCRA requirements

for 90-day area. In addition, the waste handling activities have not been evaluated for air permitting

requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT SC 7

OP ST&C 15

Description: Failure to comply with the hourly flow rate representation for tank 6003 in NSRP 19720

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT SC 2 OP ST&C 15

Description: Failure to comply with the 12-month throughput representations in NSR 22070 for Tanks 4043 and 10002.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT SC 7

OP ST&C 15

Description: Failure to comply with the 12-month throughput representation in NSR 19792 in Tank 7001.

Viol. Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)

Rgmt Prov: OP ST&C 3

Description: Failure to ensure that daily observations of flares for visible emissions are conducted and documented an

the correct time of day for visible emissions observations of emission units. On occasion daily observations

were documented at an incorrect time of day.

Disclosure Date:

11/11/2016

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Description: Failure to ensure that the Octene Regeneration System is properly authorized.

Disclosure Date: 05/10/2017

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rgmt Prov: PERMIT Representations

OP SC 16

Description: Failure to comply with the hourly flow rate representation in PBR 11745 for containerized tank truck loading

of acetone.

Viol. Classification: Moderate

Citation: 30 TAC

30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT Representations

OP ST&C 15

Description: Failure to comply with the hours representations for fuel gas in NSRP 18950 for the Barge Flare FS-900 and

Ship Flare FS-901.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10 OP ST&C 15

Description: Failure to maintain records of waste gas purged fro naptha/condensate barge and ship unloading on a

12-month rolling period to demonstrate compliance with permit representations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) Rqmt Prov: PERMIT SC3

OP ST&C 15

Description: Failure to maintain calibration records for the flare thermocouples (EPN A35F1 and A35F900).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter A 106.8

30 TAC Chapter 117, SubChapter B 117.345(f)(6)(B)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(f)

Rqmt Prov: PERMIT SC 12

OP ST&C 15 and 17

Description: Failure to maintain records of engine usage for emergency diesel fire pump on a 12 month rolling average

basis.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT Representations

OP ST&C 15

Description: Failure to ensure that ship loading of propylene oxide is pressurized, as represented in NSR 19792.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 9

OP ST&C 15

Description: Failure to maintain continuous data for the waste gas flow and fuel flow to tow flares (EPN A35F1 and

A35F900) due to a computer system outage.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 9

OP ST&C 15

Description: Failure to comply with the maximum exit velocity for the Barge Flare FS-900 and the Ship Flare FS-907 per

40 CFR 60.18.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.116(a)(1) Citation:

Ramt Prov: PERMIT SC7

OP ST&C 15

Description: Failure to comply with the hourly representations for the fuel gas flow rate to the 7001 flare.

Disclosure Date: 11/10/2017

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT SC1 OP ST&C No. 15

Description: Failure to comply with fugitive emissions components count representations for A30FU5.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: OP NSR 6932

Description: Failure to complete AVO inspections for one area in the A-40 pipeline corridor.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to obtain authorization for emissions from the octane tank knock-out pot to Flare FS-1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

30 TAC Chapter 115, SubChapter H 115.725(d)(2)

Rgmt Prov: OP ST&C 2.E.

Description: Failure to prevent a discrepancy between methane flow monitoring and online analyzer for the Flare FS-1,

resulting in inconsistent total CO and NOx emissions.

Notice of Intent Date: 08/29/2016 (1362527)

Disclosure Date: 05/09/2017

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Part 63, Subpart H 63.174

Rgmt Prov: OP SC 18

PERMIT SC 28

Description: Failure to monitor seven connectors for fugitive emissions.

09/09/2016 (1363607) Notice of Intent Date:

Disclosure Date: 10/21/2016

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)(2)(G)

Ramt Prov: PERMIT Permit 46428

Description: Failure to ensure that B34 FTO is operating within the permit representation of 2 ppmv concentration of

NOx at the stack. There were no emissions about the permit limit during this time.

Notice of Intent Date: 09/08/2016 (1363609)

Disclosure Date: 09/11/2017 Viol. Classification: Moderate

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B) Citation:

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(F)

Description: Failure to complete visible emission inspections for B255 TOX Vent (EPN: B255TODCR).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.726(e)(3)(A)

30 TAC Chapter 115, SubChapter H 115.727(c)(2)

Description: Failure to include B255TODCR in the site's HRVOC vent small source cap exemption documentation.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 70, SubChapter C, PT 70 70.5(c) Description: Failure to include references to applicable requirements and exemptions in 30 TAC 115 in Title V permit

02219.

Notice of Intent Date: 09/14/2016 (1364464)

No DOV Associated

Notice of Intent Date: 09/20/2016 (1364478)

No DOV Associated

Notice of Intent Date: 09/26/2016 (1364949)

Disclosure Date: 05/15/2017
Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Condition V.H.3.c.

Description: Failure to comply with the RCRA permit emission rate limits due to a 2010 Comprehensive Performance Test

established feed rate for LVM under HWS MACT.

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter G 117.8100(a)

Description: Failure to ensure sufficient monitoring data occurs when concentrations to the CEMS analyzer were outside

of the span of the CEMS.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)
Rgmt Prov: PERMIT Condition V.H.3.c and Table V.H.4

Description: Failure to comply with the chromium emission rate during in plant testing.

Notice of Intent Date: 10/24/2016 (1371549)

Disclosure Date: 04/25/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.343(a)

Description: Failure to route all of the organic vapors from a Benzene Waste Organic NESHAP storage tank to the control

device. This resulted in intermittent unauthorized emissions from the safety valve.

Notice of Intent Date: 11/03/2016 (1376300)

No DOV Associated

Notice of Intent Date: 11/08/2016 (1377145)

No DOV Associated

Notice of Intent Date: 11/14/2016 (1377159)

Disclosure Date: 08/16/2017
Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2450(a)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2450(c)(2)(i)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2455(b)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2455(b)(1)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2460(b)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2460(b)(5)(ii)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(i)

Description: Failure to ensure group determinations on the batch process vents from reactors R-526 and R-527 and the

continuous process vents from reactors R-528 A/B/C/D are performed and included with the Subpart FFFF Notification of Compliance Status submitted on October 7, 2008, and the supplemental NOCS reports

submitted on February 28, 2009 and February 27, 2017.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2450(a)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2450(k)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2460(b)(5)(ii)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2515(c) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(e)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.990

Description: Failure to ensure that the reactor vents from the batch and continuous reactors are classified as Group 1

batch process vents, and ensure that the T-509 ammonia absorber and T-510 scrubber system comply with

the control system requirements in the MON and Subpart SS requirements.

Viol. Classification: Moderate

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40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(e)(4)
 Citation:
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(e)(5)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.6(e)(3)(i)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.996
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(c)(1)(ii)(C)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(c)(1)(ii)(D)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(c)(1)(ii)(E)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(c)(1)(ii)(F)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(c)(1)(ii)(G)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)(3)
Description: Failure to ensure that the reactor vents form the batch and continuous reactors are classified as Group 1
            batch process vents and ensure the T-509 ammonia absorber and T-510 scrubber system and associated
            monitoring system comply with the Start-up Shutdown, and Malfunction Plan requirements.
 Viol. Classification: Moderate
 Citation:
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT GGG 63.1257(d)(2)(i)(C)
             40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2460(c)(2)(v)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(ii)
Description: Failure to ensure that the initial demonstration for process condensers E-529 and E-530 are conducted or
            submitted with the Subpart FFFF Notification of Compliance Status.
 Viol. Classification: Moderate
 Citation:
              4F TWC Chapter 63, SubChapter A 63.101
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.104(a)(5)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.132(c)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.146(b)(1)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2450(r)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2485(a)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2485(b)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2485(c)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(i)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(ii)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(iii)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(iv)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2520(d)(2)(v)
              40 CFR Chapter 63, SubChapter C, PT 63, SubPT FFFF 63.2550
Description: Failure to ensure that the Subpart FFFF Notification of Compliance Status submitted on October 7, 2008
            and subsequent supplemental NOCS reports submitted on February 28, 2009 and February 27, 2017 are
            accurate.
 Viol. Classification: Moderate
             40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.983(b)
 Citation:
             40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)
             40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.999(c)(2)
Description: Failure to ensure that the reactor vents from the batch and continuous reactors are classified as Group 1
            batch process vents, and ensure that the closed vent systems associated with the T-509 ammonia absorber
            and T-510 scrubber system are initially monitored or inspected annual by audio, visual, and/or olfactory
            means. In addition, failure to ensure that records of the closed vent system inspections are kept and
            results of the inspections are reported in the semiannual MON compliance report.
Notice of Intent Date: 11/18/2016 (1381591)
  Disclosure Date:
                      12/08/2016
 Viol. Classification: Moderate
 Citation:
             30 TAC Chapter 116, SubChapter B 116.115(c)
 Ramt Prov: PERMIT SC 1
Description: Failure to prevent unauthorized emissions to the atmosphere during intermittent times of relieving excess
            nitrogen and residual oxide pressure from process reactor vents.
                       11/30/2016 (1382176)
Notice of Intent Date:
  Disclosure Date:
                      12/13/2016
 Viol. Classification: Moderate
             30 TAC Chapter 115, SubChapter D 115.356(2)
 Citation:
             30 TAC Chapter 116, SubChapter B 116.115(c)
             40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.486(e)
             40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.162(c)
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Rqmt Prov: PERMIT SC 6

Description: Failure to tag and monitor and manage 140 fugitive components in light liquid service. They were missing

tags and are not in the LDAR monitoring system and have not been managed in accordance with the

applicable regulatory requirements.

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.116(b)(1)

Description: Failure to permit two rental diesel-driven air compressors brought onsite for temporary service which were

used for backup/supplemental purposed at Unit 3. The two compressors were used for over 12 months

without permitting.

Disclosure Date: 06/12/2017 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: PERMIT SC 6

Description: Failure to include 10 connectors and 4 valves in VOC light liquid service in the fugitive monitoring system

and manage in accordance with applicable requirements.

Notice of Intent Date: 12/05/2016 (1382167)

Disclosure Date: 04/24/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(1)

Ramt Prov: PERMIT SC 4 OP ST&C 3.A.

Description: Failure to prevent an opacity event a the B824 Thermal Oxidizer while burning waste on December 12,

2016.

Disclosure Date: 08/10/2017 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT SC 26D

Description: Failure to ensure that the record keeping for new chemical authorized under NSRP 313 SC26 contains all

the required information.

Notice of Intent Date:

12/16/2016 (1383132)

No DOV Associated

Notice of Intent Date: 01/05/2017 (1388413)

Disclosure Date: 05/04/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT JJJ 63.1328

Description: Failure to comply with the heat exchange system provisions under the Polymer and Resins IV MACT

(Subpart JJJ).

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT SC 19

Description: Failure to pressure test methylene chloride tank trucks prior to loading methylene chloride and maintain

records.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 21D

Description: Failure to maintain records of the carbon adsorption system as required.

Viol. Classification: Moderate

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1) Citation:

Ramt Prov: PERMIT SC 14E

Description: Failure to prevent two open ended lines.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT SC 12B

Description: Failure to prevent intermittent times when the quarterly CGAs for the TOX/THROX were not within +/- 15%

accuracy.

Viol. Classification: Moderate 40 CFR Chapter 63, SubChapter C, PT 63, SubPT JJJ 63.1331(a)(9)(iii) Citation:

Description: Failure to ensure that a pressure relief device on a inhibitor tote in OHAP service meets the pressure

release management requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 11

Description: Failure to comply with the 12 month rolling throughput limit for one tank (B44ST540).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT 24C

Description: Failure to ensure that a LEL meter used for a MSS activity meets calibration, functionality, and

recordkeeping requirements.

Disclosure Date: 05/09/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 23D(2)

Description: Failure to comply with Attachment C (NSRP No. 46429) record keeping requirements.

Disclosure Date: 01/08/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT JJJ 63.1328

Description: Failure to comply with the heat exchange system provisions under the Polymer and Resins IV MACT

(Subpart JJJ).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 19

Description: Failure to pressure test methylene chloride tank trucks prior to loading methylene chloride and maintain

records.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 21D

Description: Failure to maintain records of the carbon adsorption system as required.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1)

Rqmt Prov: PERMIT SC 14E

Description: Failure to prevent two open ended lines.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 12B

Description: Failure to prevent intermittent times when the quarterly CGAs for the TOX/THROX were not within +/- 15%

accuracy.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT JJJ 63.1331(a)(9)(iii)

Description: Failure to ensure that a pressure relief device on a inhibitor tote in OHAP service meets the pressure

release management requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 11

Description: Failure to comply with the 12 month rolling throughput limit for one tank (B44ST540).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT 24C

Description: Failure to ensure that a LEL meter used for a MSS activity meets calibration, functionality, and

recordkeeping requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 23D(2)

Description: Failure to comply with Attachment C (NSRP No. 46429) record keeping requirements.

Notice of Intent Date: 01/09/2017 (1389710)

No DOV Associated

Notice of Intent Date: 01/31/2017 (1395074)

Disclosure Date: 08/14/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Ramt Prov: OP SC 14

Description: Failure to incorporate LaboCombi B-1607 PBR into the Title V Permit O2219.

Notice of Intent Date: 02/01/2017 (1395529)

Disclosure Date: 05/16/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.118(a)(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.118(f)(4)

Description: Failure to report in the November 2016 POPG HON Subpart semiannual report that the car-seal mechanism

was changed out as a precaution due to the condition of the seal.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(3)(D)

30 TAC Chapter 115, SubChapter H 115.726(i)

Rgmt Prov: OP Dated 12/13/2010

Description: Failure to maintain the quarterly inspection documentation of pressure relief valves in HRVOC service for

the 1st, 2nd, and 3rd quarters of 2012.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(e)(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181(c)

Description: Failure to complete weekly visual inspections on 5 single seal pumps in light liquid service.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.352(1)(B)

30 TAC Chapter 115, SubChapter D 115.352(2)

30 TAC Chapter 115, SubChapter D 115.356(2)(E)

4F TWC Chapter 63, SubChapter A 63.163(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182(d)(2)(iii)

Rgmt Prov: PERMIT SC 15.H.I.J.

OP STC 20

Description: Failure to report in the HON Subpart H Periodic Report submitted on May 19, 2016 that repair verification

did not occur on two pumps in light liquid service that were found leaking during the weekly visual

inspection at the B-1300 Crude PO Plant.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEEE 63.2346(a)(4)

Description: Failure to maintain documentation for the reloading/cleaning facilities certifying that the reloading/cleaning

facility meets the closed vent system and control device requirements or vapor balancing requirements in the Organic Liquids Distribution MACT, 40 CFR 63 Subpart EEE. The storage tanks at the EO Distribution

area use the vapor balancing option provided in Subpart EEEE.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.726(e)(2)

30 TAC Chapter 115, SubChapter H 115.726(e)(3)(A)

Description: Failure to maintain or keep up to date the exemption documentation required under HRVOC Vent Gas

Control rule for demonstrating continuous compliance for vents complying with the exemption for vent gas streams resulting form the combustion of less than 5.0% by weight HRVOC in boilers, furnaces, engines,

turbines, incinerators, and heater.

Disclosure Date: 09/25/2017

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(1)

30 TAC Chapter 115, SubChapter D 115.354(2)

40 CFR Part 63, Subpart H 63.168

40 CFR Part 63, Subpart H 63.174

Rgmt Prov: PERMIT SC 15

Description: Failure to include twenty five vales and one hundred twenty connectors in VOC light liquid or gas/vapor

service were not included in the fugitive monitoring program and were not being periodically monitored as

required.

Notice of Intent Date: 02/17/2017 (1400401)

Disclosure Date: 04/21/2017

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)(1)

30 TAC Chapter 116, SubChapter B 116.110(a)(4)

Description: Failure to obtain authorization for a tank that has been operating.

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1
OP ST&Cs

Description: Failure to comply with the hourly and annual throughputs/emissions for EPNs B27ST16A, B27ST16B, and

B27ST31.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 17

Description: Failure to ensure that compliance calculations for NSR 6803, SC 17 are averaged across all four trains to

demonstrate compliance with SC 2. When corrected it was discovered that the average weekly sampling exceeded the VOC short-term emission limits as written I SC 2 the week of September 26, 2017.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: PERMIT SC 1

OP SC 14

Description: Failure to comply with the hourly allowable emissions from the pellet handling system on the following

days: August 24 through 25, 2016, September 20 thru 22, 2016, May 16, 2017 and September 26, 2017.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter K 106.261(a)(7)(A)

30 TAC Chapter 116, SubChapter B 116.110(a)(1)

30 TAC Chapter 116, SubChapter B 116.110(a)(4)

Description: Failure to submit a PBR and obtain authorization prior to project installation.

Notice of Intent Date:

03/06/2017 (1401051)

No DOV Associated

Notice of Intent Date:

03/10/2017 (1401891)

No DOV Associated

Notice of Intent Date:

03/10/2017 (1401903)

Disclosure Date:

05/08/2017

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.6

Description: Failure to accurately reflect a sump on the NOR. Specifically, a sump was closed on the NOR in error.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to conduct inspections weekly of the <90 days hazardous waste container storage area for NOR No.

298, 283, and 263.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i)

Description: Failure to conduct initial Method 21 monitoring on a container applicable to Benzene Waste NESHAP FF

regulation.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to ensure complete inspections of the <90 day hazardous waste container storage area (NOR 398).

Specifically, inspection paperwork was not specific to the area inspected, resulting in incomplete

inspections.

Disclosure Date: 06/08/2017

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to record the time on the inspection on weekly inspection of the <90 day hazardous waste container

storage area.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to maintain a record of weekly inspection of the <90 day hazardous waste container storage area

(NOR # 269, 273, 431, 271, 429, 274, 413, and 243.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.10

Description: Failure to maintain Department of Transportation shipping papers for three years from the date of delivery

for waste shipped to the Texas Operations.

Disclosure Date: 07/11/2017

Viol. Classification: Moderate

Citation: 40 CFR Chapter 267, SubChapter I, PT 267, SubPT B 267.16(c)

Description: Failure to maintain annual training records for all personnel managing waste in the maintenance areas.

Notice of Intent Date: 03/21/2017 (1403174)

No DOV Associated

Notice of Intent Date:

03/23/2017 (1403642)

No DOV Associated

Notice of Intent Date: 03/24/2017 (1403647)

Disclosure Date: 05/02/2017

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(11)

30 TAC Chapter 115, SubChapter D 115.354(2)(C)

Description: Failure to periodically monitor 75 components as required.

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

> 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter H 115.781

40 CFR Part 61, Subpart V 61.242-7 40 CFR Part 61, Subpart V 61.242-8

Description: Failure to periodically monitor 128 components as required under 28 VHP, Reg V, and/or EPAV. Also 39

components were not periodically monitored as required under HRVOC.

Viol. Classification: Moderate

Citation:

30 TAC Chapter 115, SubChapter D 115.354(1)(A) 30 TAC Chapter 115, SubChapter D 115.356(3)(C) 30 TAC Chapter 115, SubChapter D 115.357(1)

Description: Failure to conduct AVO inspections of 24 components as required under Reg V.

Notice of Intent Date: 03/24/2017 (1403654)

Disclosure Date: 10/24/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)(1)

30 TAC Chapter 116, SubChapter B 116.110(a)(4)

Description: Failure to authorize three process vents on the PDS Mix Tanks.

Viol. Classification: Moderate

40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.983(a)(3)(i) Citation:

> 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(d)(1)(ii)(A) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.999(c)(2)(ii)

Description: Failure to measure the diversion of closed vent system bypass flow on the gray air to the F-5510 furnace

for MON (due to incorrect flow meter design and installation).

Viol. Classification: Moderate

30 TAC Chapter 115, SubChapter D 115,354(11) Citation:

Description: Failure to conduct fugitive monitoring on eight valves and 90 connectors designated as difficult to monitor

fugitive components.

Viol. Classification: Moderate

30 TAC Chapter 115, SubChapter D 115.354(11) Citation:

Description: Failure to monitor 114 connectors and 20 valves equipped with nitrogen bands to prevent oxygen inclusion

into the process system via Method 21 monitoring.

Notice of Intent Date: 03/29/2017 (1408173)

Disclosure Date: 04/24/2017

Viol. Classification: Minor

30 TAC Chapter 115, SubChapter D 115.354(3) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 11.F.

OP SC No. 14

Description: Failure to include four flanges in Acrylic Acid/Isopar service in the fugitive monitoring program.

Notice of Intent Date: 04/05/2017 (1408297)

Disclosure Date: 04/27/2017

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP SC 3A(iv)(1) and A(3)

Description: Failure to maintain records of quarterly visible emission observation for the Emergency Diesel Engine for

the first quarter of 2017 and the fourth quarter of 2016. In addition, a quarterly visible emission

observation was not performed in the fourth quarter of 2016 for Furnace 8 and Furnace 9.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(2)

Rqmt Prov: PERMIT SC No. 16.F.

Description: Failure to include two valves in the fugitive monitoring program.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4)

30 TAC Chapter 115, SubChapter H 115.783(5)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(g)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1033(b)(1)

Rgmt Prov: PERMIT SC 16.E.

Description: Failure to prevent one open ended line in fugitive service.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.412(1)(C)

30 TAC Chapter 115, SubChapter E 115.412(1)(F)

Ramt Prov: OP ST&C

Description: Failure to attached a permanent label to the cold solvent cleaner summarizing the operating requirements.

Disclosure Date: 05/02/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.982(a)(1)

Ramt Prov: PERMIT SC 1

Description: Failure to route all of the organic vapors from a Fixed Roof Fuel Oil Storage tank to a control device. This

resulted in intermittent unauthorized emission from the Pressure Vacuum Relief Valve.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 1

Description: Failure to prevent a permit exceedance of the Flare source CAP, as discovered during a review of calculation

methodology.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.310(c)(1)

Description: Failure to comply with the carbon monoxide 400 PPM 24 hour rolling average limit for Furnaces F1 through

F7.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.310(c)(1)(A)

30 TAC Chapter 117, SubChapter B 117.340(e)

30 TAC Chapter 117, SubChapter G 117.8100(a)(1)(B)(iii)

Ramt Prov: PERMIT SC No. 30

Description: Failure to measure and record CO concentration from the Heaters OC6S1 through OC6S10 due to

insufficient rang for CO on the continuous emission monitoring system.

Disclosure Date: 06/07/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(c)(1)

Description: Failure to properly label two containers in the lab located at LHC-8 that were mislabeled as hazardous

waste containers.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT C 265.32

40 CFR Chapter 265, SubChapter I, PT 265, SubPT C 265.33

Description: Failure to ensure that adequate safety equipment is maintained at the <90 day container storage areas 761

and container storage area 288.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(a)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.173 40 CFR Chapter 265, SubChapter I, PT 265, SubPT C 265.32

40 CFR Chapter 265, SubChapter I, PT 265, SubPT C 265.33

Description: Failure keep two hazardous waste containers closed when not being actively filled or emptied.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT D 265.52

30 TAC Chapter 335, SubChapter E 335.112(a)(3)

Description: Failure to maintain a complete and up to date RCRA contingency plan. Specifically, the personnel list/job

description was missing, the list of emergency coordinator was not up to date, the plan does not list the capabilities and location of the emergency equipment, and the plan does not include an evacuation plan.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 273, SubChapter I, PT 273, SubPT B 273.13

40 CFR Chapter 273, SubChapter I, PT 273, SubPT C 273.33

Description: Failure to ensure that universal waste containers in the universal waste storage area are maintained closed.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.10

Description: Failure to maintain Department of Transportation shipping papers for waste shipped to Texas Operation for

at least three years from the date of delivery.

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 335, SubChapter A 335.10

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(2) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(3)

Description: Failure to include 23 connectors and ten valves in the fugitive monitoring program.

Notice of Intent Date: 04/13/2017 (1409085)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.781

Description: Failure to ensure that 132 components in HRVOC service are identified as HRVOC components.

Notice of Intent Date: 04/20/2017 (1410910)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.463(a)(1)

Description: Failure to ensure that Reg V industrial cleaning solvent used meet applicable exemptions or control

requirements.

Disclosure Date: 05/14/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.463(a)(1)

Ramt Prov: OP ST&C

Description: Failure to ensure that Reg. V Industrial Cleaning Solvent exemption documentation is completed properly.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.463(a)(1)

Rqmt Prov: OP ST&C

Description: Failure to maintain copies of the Safety Data Sheets for industrial cleaning solvent used at Dow - Texas

Operations.

Notice of Intent Date: 04/28/2017 (1410706)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter A 117.10

Description: Failure to permit portable engines that have been in service at their assigned locations longer than 12

months. Portable engines that are in service longer than 12 months no longer meet the definition of a

mobile source.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(1)(A)

Rqmt Prov: OP ST&C 3.A.iv.1.

Description: Failure to conduct quarterly visible emissions observations on engines which were run during the first

month of the quarter but then were out of service during Months 2 and 3 of the quarter.

Disclosure Date: 03/27/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter U 106.472

30 TAC Chapter 106, SubChapter A 106.8(c)(1) 30 TAC Chapter 122, SubChapter B 122.134(b)

Rqmt Prov: OP ST&C 22

Description: Failure to list the diesel storage tanks in Title V Permit 02211 and include 30 TAC 115 storage regulations

as applicable and failure to maintain PBR authorization documentation.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6602

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(e)

Rqmt Prov: OP ST&Cs

Description: Failure to maintain records of annual engine maintenance per RICE MACT.

Notice of Intent Date: 04/28/2017 (1410710)

Disclosure Date: 10/11/2017

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rgmt Prov: PERMIT SC No. 16

Description: Failure to ensure that two valves and eight connectors are being monitored and required and reported or

included in the % leaker calculations.

Disclosure Date: 04/27/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter C 115.217(a)(1)

Description: Failure to ensure that facility records correctly indicate that seven loading and unloading activities involving

VOCs are subject to Regulation V.

Notice of Intent Date: 05/03/2017 (1415095)

No DOV Associated

Notice of Intent Date: 05/03/2017 (1415103)

Disclosure Date: 09/28/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC 14

PERMIT SC 19E

Description: Failure to equip open ended lines with an appropriately sized cap, blind flange, plug, or a second valve to

seal the line.

Notice of Intent Date: 05/26/2017 (1417377)

Disclosure Date: 04/27/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT GGG 63.1250

Description: Failure to ensure that HON Group 1 process vents from reactors R600-A and R-600B are vented to a

control device to reduce organic HAP to an outlet concentration <20 ppmv during some batch steps.

Notice of Intent Date: 05/25/2017 (1417427)

Disclosure Date: 10/20/2017
Viol. Classification: Moderate

Citation: 40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include referenced to applicable requirements in 30 TAC 115, Subchapter H, Division 3: HRVOC

Fugitive Emissions and 30 TAC 111.111 in the Title V Permit O2219.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(a)

30 TAC Chapter 115, SubChapter H 115.726(e)(3)(A) 30 TAC Chapter 115, SubChapter H 115.727(c)(2) 30 TAC Chapter 115, SubChapter H 115.729(b)

Description: Failure to properly represent the B2045 reactor vents on the site's HRVOC vent small source cap exemption

documentations after the vents were routed to the atmosphere rather than a control device.

Notice of Intent Date: 06/08/2017 (1422512)

No DOV Associated

Notice of Intent Date: 06/20/2017 (1424123)

Disclosure Date: 08/14/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to prevent three open-ended lines.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181(c)

Rqmt Prov: PERMIT 10E & 10K

Description: Failure to properly document AVO inspections for the weeks of 4/18/16, 4/19/16, 6/20/16, 6/27/16,

2/17/17, and 5/15/17.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10E & 10K

Description: Failure to document the AVO inspection for the week of March 6, 2017.

Notice of Intent Date: 06/26/2017 (1424128)

No DOV Associated

Notice of Intent Date: 07/07/2017 (1428675)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)(1)

30 TAC Chapter 115, SubChapter H 115.725(c)(3)

Description: Failure to ensure that 34 pressure relief valves in HRVOC service are in compliance with HRVOC monitoring

and recordkeeping requirements.

Notice of Intent Date: 07/06/2017 (1428716)

Disclosure Date: 11/13/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 24.B.

Description: Failure to maintain records of the weekly NH3 stain tube monitoring data for the month of May 2017.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 24.B.

Description: Failure to ensure that the stain tube sampling methodology is sufficient to determine the NH3 concentration

in the Furnace Exhaust Stack identified as EPN A36S621.

Notice of Intent Date: 07/03/2017 (1428796)

Disclosure Date: 11/15/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1)

Rqmt Prov: PERMIT SC 28.E.

Description: Failure to prevent three open ended lines. In addition, four sampling systems were found to have open

ended lines.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT MMM 63.1364(a)(1)

Description: Failure to implement parameter monitoring for two pressure relief devices in OHAP service.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT MMM 63.1363(h)(2)(iv)

Description: Failure to ensure that two pressure relief devices are reported on the PAIP NOCS regarding pressure relief

monitoring requirements.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT MMM 63.1368(f)(1)

Description: Failure to ensure that the PAIP NOCS has the correct classification for Tank D-106D.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.132(d)(3)(A)

Rgmt Prov: OP Title V Permit O2206

Description: Failure to ensure that Title V Permit O2206 has the correct applicable requirements for A32CPST06D.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Description: Failure to ensure that Scrubber T-790 is operated at 99.99% efficiency for HCI and 99.9% efficiency for

Chlorine on an hourly basis.

Notice of Intent Date: 07/12/2017 (1428799)

No DOV Associated

Notice of Intent Date: 07/13/2017 (1428800)

Disclosure Date: 12/07/2017
Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT PPP 63.1425(b)

Rqmt Prov: PERMIT SC 22

Description: Failure to maintain the minimum gpm on Scrubber B43SV1 to achieve appropriate control efficiency.

Notice of Intent Date: 07/14/2017 (1429618)

Disclosure Date: 05/04/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18

Rgmt Prov: PERMIT PBR Registration No. 138297

Description: Failure to comply with the FS-100 Flare hourly net heating value while optimizing the operation of

monitoring systems for waste gas and steam flow.

Notice of Intent Date: 07/14/2017 (1429620)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 4.C(1)

Description: Failure to maintain records of calibration within 30 days of use for lower explosive limit detector for MSS

compliance.

Notice of Intent Date: 07/25/2017 (1431088)

Disclosure Date: 03/07/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 11.B. PERMIT SC 5.C.

Description: Failure to maintain the minimum stack O2 and minimum firebox temperature on the TOX.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(4)(iii)

Rgmt Prov: PERMIT SC 4.B.

Description: Failure to comply with the maximum allowable exit velocity at the steam assisted stage of the Multi-Point

Ground Flare due to a lack of process control of low BTU containing streams.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 3.B.
PERMIT SC 8.B.iii.

Description: Failure to comply with the hourly average CO concentration limit at Furnace H-127.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 13.G. PERMIT SC 25.E.

Description: Failure to comply with the maximum vent gas flow rate to the TOX as established during the initial

performance test.

Notice of Intent Date: 07/26/2017 (1431094)

Disclosure Date: 11/21/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(G)

Rqmt Prov: PERMIT GC 9

Description: Failure to ensure that air pollution emissions capture and abatement equipment is maintained in good

working order. There was a loss of scrubber packing, but no unauthorized emissions occurred.

Notice of Intent Date: 08/03/2017 (1434988)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.412(1)(C)

Description: Failure to ensure that there is a permanent label detailing operating requirements on multiple cold solvent

cleaners on site.
Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.121

Description: Failure to obtain authorization for a cold solvent cleaner prior to it being installed.

Disclosure Date: 03/27/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.412(1)(F)(ii)

Description: Failure to ensure that the lid on a cold solvent cleaner is maintained closed while not handling parts.

Notice of Intent Date: 08/04/2017 (1435002)

No DOV Associated

Notice of Intent Date: 08/09/2017 (1436901)

Disclosure Date: 11/10/2017

Viol. Classification: Minor

Citation: 40 CFR Part 63, Subpart H 63.163

Ramt Prov: PERMIT SC 16.E.

Description: Failure to ensure that records of AVO inspections are compete and properly documented during the weeks

of April 14, 2017 and July 2, 2017.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998

Description: Failure to prevent intermittent inaccurate reading from process vent flow meters to the scrubbers D-596

and D-896 which caused unreliable compliance scrubber parameter data.

Disclosure Date: 02/21/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18

40 CFR Chapter 60, SubChapter C, PT 60, SubPT NNN 60.665

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.152(c)(2)(ii)(A)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998

Ramt Prov: PERMIT SC 2.C.

OP Title V Permit 02203

Description: Failure to maintain 72 hours of continuous monitoring data while transferring to a new record keeping

system.

Disclosure Date: 05/08/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18

Description: Failure to comply with the BTU heating value requirements of 40 CFR 60.18 for a sum total of seven hours

for the FS-801 Flare.

Notice of Intent Date: 08/08/2017 (1436904)

Disclosure Date: 01/24/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.996(c)

Rqmt Prov: OP O2203 SC 1.F. PERMIT SC 17.C.

Description: Failure to calibrate the B-54 Ethylene Oxide Distribution control device T-6 scrubber flow monitoring meters

during 2017.

Notice of Intent Date: 08/07/2017 (1436917)

No DOV Associated

Notice of Intent Date: 08/14/2017 (1436879)

Disclosure Date: 11/17/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rqmt Prov: PERMIT SC 16

Description: Failure to monitor nine valves and 43 connectors and/or failure to report them or include them in the %

leaker calculations.
Disclosure Date: 12/27/2018

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rqmt Prov: PERMIT SC No. 4D & 19, 28 MID

Description: Failure to monitor and/or report or include in the percent leaker calculations 102 valves and 383

connectors.

Notice of Intent Date: 08/14/2017 (1436903)

Disclosure Date: 10/11/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rqmt Prov: PERMIT SC 16

Description: Failure to ensure that 13 valves and 50 connectors are being monitored as required and/or reported or

included in the % leaker calculations.

Disclosure Date: 05/24/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rgmt Prov: PERMIT SC No. 16.E.

Description: Failure to prevent eight screwed connectors that were identified as being >2 inches.

Disclosure Date: 10/24/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.160(a)

Rqmt Prov: PERMIT SC No. 16.E.

Description: Failure to prevent 18 screwed connectors that were identified as being greater than 2".

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10(b)

Description: Failure to prevent the inadvertent inclusion of 154 valves, 947 connectors, and 4 relief valves in the fugitive

emissions database.

Disclosure Date: 11/26/2018

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT Reg V HON

Description: Failure to monitor five valves and 61 connectors as being monitored as required and/or reported or

included in the percentage leaker calculations.

Notice of Intent Date: 08/15/2017 (1436906)

Disclosure Date: 09/25/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.310(c)(1)

Description: Failure to comply with the carbon monoxide 400 ppm one hour average limit and carbon monoxide limits

contained in PBR No. 135528 for Downtherm Heater H-575.

Notice of Intent Date: 08/15/2017 (1436908)

No DOV Associated

Notice of Intent Date: 08/17/2017 (1436967)

Disclosure Date: 11/13/2017 Viol. Classification: Moderate

Citation: 40 CFR Part 63, Subpart H 63.168

40 CFR Part 63, Subpart H 63.174

Rgmt Prov: PERMIT SC 16

Description: Failure to monitor eight valves and ten connectors as required.

Disclosure Date: 03/07/2018 Viol. Classification: Moderate

Citation: 40 CFR Part 63, Subpart H 63.163

Rqmt Prov: OP SC 1.E.

Description: Failure to monitor one pump periodically as required.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168

4F TWC Chapter 63, SubChapter A 63.174

Rqmt Prov: OP SC 1.E. and 21

PERMIT SC 16

Description: Failure to monitor ten valves and 35 connectors periodically as required.

Notice of Intent Date: 08/25/2017 (1430253)

Disclosure Date: 11/10/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)(2)

Description: Failure to ensure that calculations are based on accurate representations, which resulted in error in

emissions limits.

Notice of Intent Date: 09/05/2017 (1437976)

Disclosure Date: 11/10/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

Description: Failure to complete the weekly inspection of the les than 90 day container storage locations due to access

and staffing issues.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(11)

Description: Failure to complete initial tagging and monitoring for the new and reworked piping due to site evacuation

and Hurricane Harvey.

Notice of Intent Date: 09/08/2017 (1438825)

Disclosure Date: 10/23/2017 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1209(b)(2)

Description: Failure to ensure that calibration of a flow meter is performed on the frequency documented in the HWC

MACT Continuous Monitoring System Performance Evaluation Plan.

Disclosure Date: 04/16/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 264, SubChapter I, PT 264, SubPT O 264.345(e)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1206(c)(3)

Rqmt Prov: OP Title V Permit O2211

PERMIT V.H.3.B.(3)

Description: Failure to ensure that the Automatic Waste Feed Cutoff system is triggered for the carbon monoxide requirements under HWC MACT and RCRA due to a calculation error in the system control program.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.340(a)

Rgmt Prov: PERMIT Title V Permit O2211

Description: Failure to ensure that the fuel flow meter is reading accurately.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rgmt Prov: PERMIT V.I.7.a

Description: Failure to ensure that monitoring for RCRA Permit Maximum HCI Production Rate is correctly being

calculated on an hourly rolling average basis.

Notice of Intent Date: 09/08/2017 (1438833)

No DOV Associated

Notice of Intent Date: 09/14/2017 (1439061)

Disclosure Date: 03/08/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(11)

Description: Failure to conduct initial monitoring of 3264 connectors within 30 days.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(3)(ii)

Rgmt Prov: PERMIT SC 16.F.

Description: Failure to conduct quarterly monitoring of 492 valves and 1227 connectors during the 4th quarter 2017.

Notice of Intent Date: 09/25/2017 (1446556)

Disclosure Date: 10/20/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(c)

30 TAC Chapter 115, SubChapter H 115.725(d) 40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include referenced to applicable requirements and exemptions in 30 TAC 115, Subchapter H,

Division 1: Highly Reactive Volatile Organic Compound Vent Gas Control from the Title V Permit 02219.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.766(c)

40 CFR Chapter 70, SubChapter C, PT 70 70.5(c)

Description: Failure to include a reference in the Title V Permit O2219 to applicable exemptions in 30 TAC 115,

Subchapter H, Division 2: Cooling Tower Heat Exchange Systems and the corresponding exemption record

keeping requirements in 115.766(b) and (c).

Notice of Intent Date: 09/29/2017 (1446564)

No DOV Associated

Notice of Intent Date: 09/27/2017 (1446591)

Disclosure Date: 04/16/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: OP GC 15

PERMIT SC 1

Description: Failure to comply with hourly MAERT limit in NSR 114991 of 0.01 lb/hr VOC on B83CY921 and B83CY923

EPNs based on DDD test results.

Notice of Intent Date: 10/04/2017 (1439655)

Disclosure Date: 12/07/2017 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(1)

30 TAC Chapter 115, SubChapter B 115.122(a)(1)

Rqmt Prov: OP Periodic Monitoring Summary

Description: Failure to timely record the weekly data review for Control Devices B13PGSV22, B13PGSV3, B17SV384,

and B43IPSV1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 8.C.

Description: Failure to maintain records of emission and tank throughput for tanks B13ST3 and B43ST105.

Disclosure Date: 04/02/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(2)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

Rgmt Prov: OP SC 1.E.

PERMIT SC 5 and 6

Description: Failure to monitor eight connectors in light liquid service as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(2)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

Rqmt Prov: OP SC 1.E.

PERMIT SC 5

Description: Failure to maintain one AVO inspection records as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.173(b)(1)

Rqmt Prov: PERMIT SC 1.E.

PERMIT SC 5

Description: Failure to complete four weekly AVO inspections during a calendar week.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter K 106.262

Description: Failure to comply with the maximum operating hours in the PBR application for the methylamine railcar

water jet ejector EPN B13WJMA01.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 6 & 8

Description: Failure to monitor nine connectors in light liquid service as required.

Disclosure Date: 05/29/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(1)

30 TAC Chapter 115, SubChapter B 115.122(a)(1)

Rqmt Prov: OP Periodic Monitoring Summary

Description: Failure to timely record the weekly data review for Control Devices B13PGSV22, B13PGSV3, B17SV384,

and B43IPSV1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 8.C.

Description: Failure to maintain records of emission and tank throughput for tanks B13ST3 and B43ST105.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(2)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

Rqmt Prov: OP SC 1.E.

PERMIT SC 5 and 6

Description: Failure to monitor eight connectors in light liquid service as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(2)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

Rqmt Prov: OP SC 1.E.

PERMIT SC 5

Description: Failure to maintain one AVO inspection records as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(1)

> 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.173(b)(1)

Rqmt Prov: PERMIT SC 1.E. PERMIT SC 5

Description: Failure to complete four weekly AVO inspections during a calendar week.

Viol. Classification: Moderate

30 TAC Chapter 106, SubChapter K 106.262 Citation:

Description: Failure to comply with the maximum operating hours in the PBR application for the methylamine railcar

water jet ejector EPN B13WJMA01.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) Rqmt Prov: PERMIT SC 6 & 8

Description: Failure to monitor nine connectors in light liquid service as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.121(a)(2)

Rqmt Prov: OP SC 1(J)

PERMIT SC NOs. 3 and 5.E.

Description: Failure to complete two weekly AVO inspection during a calendar week.

Notice of Intent Date: 10/06/2017 (1447722)

No DOV Associated

Notice of Intent Date: 10/19/2017 (1448830)

No DOV Associated

Notice of Intent Date: 10/19/2017 (1448837)

Disclosure Date: 03/07/2018 Viol. Classification: Moderate

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.113(a)(1)(ii) Citation:

Rgmt Prov: OP SC 1D and 16 PERMIT SC No. 5

Description: Failure to ensure that the halogenated vent stream is routed correctly. Specifically the halogenated vent

stream was sent to the B75 FS1 flare.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(1)

30 TAC Chapter 115, SubChapter D 115.354(2)

40 CFR Part 63, Subpart H 63.168

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168(d)(1)(ii)

Rgmt Prov: OP Sc 1H and 16

Description: Failure to conduct quarterly monitoring on one valve.

Notice of Intent Date: 10/19/2017 (1448850)

No DOV Associated

Notice of Intent Date: 11/03/2017 (1454343)

No DOV Associated

Notice of Intent Date: 11/07/2017 (1454315)

Disclosure Date: 04/16/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(11)

> 30 TAC Chapter 115, SubChapter D 115.354(2) 30 TAC Chapter 115, SubChapter H 115.781(b)(2) 30 TAC Chapter 115, SubChapter H 115.781(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168

Rqmt Prov: PERMIT SC Nos. 20 and 19F

Description: Failure to conduct fugitive monitoring of 37 connectors and 11 valves.

11/09/2017 (1454356) Notice of Intent Date:

No DOV Associated

Notice of Intent Date: 11/22/2017 (1455658)

Disclosure Date: 04/16/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)(2)(G)

Rgmt Prov: PERMIT NSR Permit 46428

OP ST&C No. 21

Description: Failure to comply with the permit representation of 2 ppmv. Specifically, sampling indicates NOx

concentrations are outside of permit representations during certain operating scenarios implemented in

2005 without additional permit authorization.

Notice of Intent Date: 11/30/2017 (1459365)

Disclosure Date: 04/16/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter K 106.261(a)(7)(A)

30 TAC Chapter 106, SubChapter K 106.262(a)(2)

Rqmt Prov: OP ST&C No. 22

Description: Failure to obtain permit-by-rule authorization for additionally installed fugitive emissions components on

vent piping.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

Rqmt Prov: OP ST&C 2E

Description: Failure to submit an Annual Emissions Inventory for one emergency use diesel engine.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115

Rqmt Prov: PERMIT SC No. 3 OP ST&C No. 21

Description: Failure to maintain one month of Thermal Assets sampling records of the vapor space on equipment prior to

opening to the atmosphere.

Notice of Intent Date: 12/01/2017 (1459370)

Disclosure Date: 05/14/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

Rqmt Prov: PERMIT SCs OP ST&C

Description: Failure to tag and monitor fugitive components.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT MAERT OP ST&C

Description: Failure to comply with the emission limits of NSR 6932 when an online analyzer indicated additional

methane at Flare FS-1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rqmt Prov: PERMIT MAERT

OP ST&C

Description: Failure to comply with the VOC emissions limits in NSR 18950 for Flare FS-900.

Notice of Intent Date: 11/30/2017 (1459379)

No DOV Associated

Notice of Intent Date: 12/01/2017 (1459387)

Disclosure Date: 04/17/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 33

Description: Failure to maintain records of particulate emissions from catalyst handling during maintenance.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: PERMIT SC No. 1

Description: Failure to prevent or obtain authorization for unauthorized emissions from catalyst fines removal in the lock

hopper vent drums.

Notice of Intent Date: 12/01/2017 (1459391)

Disclosure Date: 04/16/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter C 122.222(c)

30 TAC Chapter 122, SubChapter C 122.222(k)(2)

Description: Failure to submit a timely Title V OP-Notify for the Solvent Throughput Increase Project.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: OP GC No. 15 PERMIT SC 1

Description: Failure to comply with permit representation for the Cooling Tower TDS average value which is running

higher than average permit representations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.110(a)

30 TAC Chapter 116, SubChapter B 116.111

Description: Failure to represent the hydrogenation check tank vents in NSR 114991.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116

Ramt Prov: PERMIT GC No. 1

Description: Failure to conduct AVO rounds for fugitive components in HCl service.

Notice of Intent Date: 12/13/2017 (1459394)

No DOV Associated

Notice of Intent Date: 01/09/2018 (1465730)

Disclosure Date: 04/18/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.355(h)

Ramt Prov: OP Title V Permit 02213

Description: Failure to conduct initial monitoring for 24 containers.

Disclosure Date: 10/25/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 262, SubChapter I, PT 262, SubPT A 262.17(a)

Description: Failure to comply with <90 day storage requirement for RCRA Hazardous Waste for one container.

Notice of Intent Date: 01/30/2018 (1471059)

Disclosure Date: 03/28/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.144

Description: Failure to maintain records to demonstrate continuous compliance with PBR 106.477 and failure to ensure

that the PBR is listed in Title V Permit O2697.

Disclosure Date:

05/11/2018

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 9(A)

OP ST&C

Description: Failure to track fuel gas maintenance/startup/shutdown clearing activities in a recordkeeping system.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(i)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.345(a)(1)(ii)

Rqmt Prov: OP ST&C

Description: Failure to ensure that containers subject to Benzene Waste NESHAP are monitored annually, reported

quarterly and are maintained with a cover on container when used to store waste.

Notice of Intent Date: 02/07/2018 (1472116)

Disclosure Date: 02/28/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(E)(i)

Description: Failure to properly maintain record keeping requirements for MSS activities. Specifically, the EPN

represented in the application for MSS emissions was different than the EPN that was included in the issued

NSRP 22070 for MSS emission.

Disclosure Date: 08/08/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(a)(1)

Rgmt Prov: PERMIT SC No. 6

OP ST&C 1.A.

Description: Failure to ensure that submerged loading at A28LR3 is being conducted as represented in permit

representations.

Notice of Intent Date: 02/13/2018 (1472930)

No DOV Associated

Notice of Intent Date: 03/08/2018 (1478386)

Disclosure Date: 04/18/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to conduct and/or maintain records of weekly inspections of the <90 day hazardous waste container

storage are for NOR #266, 281, 422, 423, and 449).

Viol. Classification: Moderate

Citation: 40 CFR Chapter 264, SubChapter I, PT 264, SubPT B 264.14(c)

30 TAC Chapter 335, SubChapter F 335.152(a)(1)

Rqmt Prov: PERMIT Section III.C.2 and III.E.5.d

Description: Failure to ensure that the warning signs for NOR# 025 and 107 are complete and include all required

information.

Disclosure Date: 02/27/2019
Viol. Classification: Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter A 335.6(c) 30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to ensure that six containers storing hazardous waste are stored in the <90 day container storage

area.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(a)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

Description: Failure to ensure that six containers were not stored for greater than 90 days in NOR 429 and weekly

inspection did not note that the container were greater than 90 days.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.102(e)(1)
40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.106(b)(8)
40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.106(c)(3)
40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.106(d)(6)
40 CFR Chapter 266, SubChapter I, PT 266, SubPT H 266.107

30 TAC Chapter 335, SubChapter A 335.9(a)(2)

Description: Failure to ensure accurate records for waste feed monitoring, annual waste reporting, and emissions

reporting when the record keeping for a waste stream was erroneously combined with record keeping for a

separate waste stream.

Notice of Intent Date: 03/08/2018 (1479271)

No DOV Associated

Notice of Intent Date: 03/15/2018 (1479716)

Disclosure Date: 05/18/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(1)

30 TAC Chapter 115, SubChapter D 115.354(2)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168

4F TWC Chapter 63, SubChapter A 63.174

Description: Failure to include eleven valves and 57 connectors in VOC light liquid or gas/vapor service in the fugitive

monitoring program and were not being periodically monitored as required.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.148(d)(1)

Rqmt Prov: PERMIT SC No. 15.H.

OP ST&C No. 13(A)(i)

Description: Failure to make a repair verification after the initial repair on a valve in light liquid service was make five

calendar days after the leak was detected (B-1300 Crude PO Pant).

Notice of Intent Date: 03/20/2018 (1479731)

No DOV Associated

Notice of Intent Date: 03/21/2018 (1479733)

No DOV Associated

Notice of Intent Date: 04/03/2018 (1481345)

Disclosure Date: 04/17/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.7

Rgmt Prov: PERMIT SC No. 28

Description: Failure to comply with the reporting and record keeping requirements of 40 CFR § 60.7 for the CEMS on the

CCR Vent Scrubber T-485 at PDH-1.

Disclosure Date: 10/04/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.7

Rgmt Prov: PERMIT SC No. 28

Description: Failure to comply with the reporting and record keeping requirements of 40 CFR § 60.7 for the CEMS on the

CCR Vent Scrubber T-485 at PDH-1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.340(c)(3)(D)

Description: Failure to comply with the continuous demonstrate of compliance requirements of 30 TAC § 117.340(c) for

the Continuous Emissions Monitoring System.

Notice of Intent Date: 04/09/2018 (1482482)

Disclosure Date: 05/25/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC No. 21.A.

Description: Failure to analyze in a laboratory and records sampling results for caustic concentration from scrubber

T-533 at least once in an eight hour period.

Disclosure Date: 09/04/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.8(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT NNNNN 63.9005(d)

Rqmt Prov: PERMIT SC No. 21.B.

Description: Failure to ensure accurate reading of the caustic concentration from the continuous analyzer system for

Scrubber No. T-532.

Notice of Intent Date: 04/09/2018 (1482493)

No DOV Associated

Notice of Intent Date: 04/09/2018 (1482512)

No DOV Associated

Notice of Intent Date: 04/09/2018 (1482533)

Disclosure Date: 05/16/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: OP SC No. 21

PERMIT SC No. 34, 35.D. and 36.B.

Description: Failure to maintain records of MSS activities and related VOC monitoring during plan unit turnaround.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC No. 21

PERMIT SC No. 7

Description: Failure to ensure adequate and consistent documentations for the daily Method 22 inspections on the ferric

chloride filter.

Disclosure Date: 04/05/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 1

PERMIT SC No. 21

Description: Failure to comply with the MAERT limit for storage tank D-1B.

Notice of Intent Date: 04/18/2018 (1482902)

Disclosure Date: 10/25/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.303(a)(6)(D)

Description: Failure to comply with the maximum allowed operating time of 52 hours for testing and/or maintenance

purposes based on a rolling 12-month average for emergency generator FIN B72L7GE01.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP SC 3(A)(iv)(1)

Description: Failure to record visible emissions observations for emergency generator FIN F72L7GE01.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii)

Description: Failed to retain documentation for flare daily observations on Flares FS-1 and FS-2.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.726(d)(2)

Description: Failed to retain annual HRVOC calibration documentation for the temperature and pressure monitor

associated with HRVOC flares FS-1.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(11)

30 TAC Chapter 115, SubChapter D 115.354(2)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT V 61.242-7(c)(1)
40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(a)(1)(i)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)(3)(ii)

Rqmt Prov: PERMIT SC 11(F)

Description: Failure to monitor 126 piping components.

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.116(b)(1)(C)

Description: Failure to obtain authorization for added piping components.

Notice of Intent Date: 05/04/2018 (1484863)

No DOV Associated

Notice of Intent Date: 05/07/2018 (1486186)

Disclosure Date: 11/28/2018
Viol. Classification: Moderate

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18

Rqmt Prov: PERMIT SC NOs. 8A & 8B OP Title V Permit 02203

Description: Failure to maintain compliance with the BTU heating value requirements of 40 CFR 60.18 for one hour for

Flare FS-801.

Notice of Intent Date: 05/10/2018 (1486194)

Disclosure Date: 06/21/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.356(3)(C)

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.162(c)

Rgmt Prov: OP SC No. 18

PERMIT SC Nos. 3 and 5.A.

Description: Failure to maintain documentation of equipment in the Phenol Glycol Ether facility that are excluded from

the LDAR and HON MACT requirements.

Disclosure Date: 10/30/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(6)

30 TAC Chapter 115, SubChapter D 115.352(8) 30 TAC Chapter 115, SubChapter D 115.354(1) 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter D 115.354(12)

40 CFR Part 63, Subpart H 63.168 40 CFR Part 63, Subpart H 63.174

Rgmt Prov: OP SC 18

PERMIT SC Nos. 3, 5, 6, & 8

Description: Failure to monitor three connectors in light liquid service as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(6)

30 TAC Chapter 115, SubChapter D 115.352(8) 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter D 115.354(12)

40 CFR Part 63, Subpart H 63.168 40 CFR Part 63, Subpart H 63.174

Rqmt Prov: PERMIT SC 18

PERMIT SC 3, 5, & 6

Description: Failure to monitor 57 connectors and eight valves in light liquid service as required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10

OP SC 21

Description: Failure to equip one relief valve in VOC service with a rupture disc and pressure transmitter upstream as

required.

Disclosure Date: 12/10/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(6)

30 TAC Chapter 115, SubChapter D 115.352(8) 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter D 115.354(12) 4F TWC Chapter 63, SubChapter A 63.168

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174

Description: Failure to monitor six connectors in light liquid service as required.

Notice of Intent Date: 06/07/2018 (1497999)

Disclosure Date: 10/17/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(E)

Rqmt Prov: PERMIT SC No. 11

Description: Failure to maintain annual calibration records for the flow, temperature and pressure instruments on the

H-310, H-320, H-330 and H-340 heaters.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(E)

Rqmt Prov: PERMIT SC No. 24.C.

Description: Failure to conduct annual calibration for the T-485 Vent Scrubber liquid recycle flow monitoring device.

Notice of Intent Date: 06/08/2018 (1498007)

Disclosure Date: 10/25/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC No. 4(c)(2)

Description: Failure to perform and document functionality tests on each MSS LEL detector within 24 hours of use with a

certified gas standard at 25% of the LEL for pentane.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 4(C)(2)

Description: Failed to complete functionality test for LEL monitor used for MSS to greater than 90% of the calibration

gas certified value.

Viol. Classification: Minor

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(7)(ii)

Description: Failure to include two hours of an excursion in the Benzene Waste Operations NESHAP quarterly report for

the second quarter of 2018.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.116(b)(1)(C)

Description: Failure to authorize a change in service of existing piping that triggered the components to be subject to

LDAR under Reg V HRVOC.

Notice of Intent Date: 06/05/2018 (1498040)

No DOV Associated

Notice of Intent Date: 06/14/2018 (1500224)

Disclosure Date: 08/06/2018

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354

30 TAC Chapter 115, SubChapter H 115.781 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025

Rqmt Prov: PERMIT SC No. 11.F.

PERMIT SC No. 12.A.

Description: Failure to monitor two valves as required and four connectors were not periodically monitored as required.

Notice of Intent Date: 06/12/2018 (1532451)

Disclosure Date: 12/06/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT NSR Permit
OP Title V Permit

Description: Failure to ensure that correct emissions factors are utilized in process control.

Notice of Intent Date: 06/19/2018 (1500080)

Disclosure Date: 10/22/2018 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(f)(2)

Description: Failure to document the operating start and stop time during the opacity check for B33 Emergency

engine/Title V ID#B33INGEAUX.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182(c)(1)(ii)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.182(c)(1)(iii)

Description: Failure to correctly identify applicability of leak provisions in the NOCs for HON. Specifically, it is incorrectly

stated that the equipment leak provisions apply to the wastewater treatment and stripper areas in B35.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.781(c)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.173(d)(4)

Description: Failure to conduct weekly visual inspections for leaks from the five agitators in the tank farm area of the

B33 Kiln facility.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.340(p)(2)(A)

Description: Failure to conduct a performance test after Environmental Operations modified the operation of the

Flameless Thermal Oxidizer Plant increasing NOx emissions.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

Rqmt Prov: OP ST&C 2.E.

Description: Failure to ensure that emissions factors used for the Annual Emissions Inventory for some environmental

operations were incorrectly calculated.

Disclosure Date: 04/22/2019
Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

Rqmt Prov: PERMIT SC 15 OP ST&Cs

Description: Failure to conduct Method 21 monitoring on 1 out of 174 valves at the FTO Plant.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

Rgmt Prov: PERMIT SC 16 and 18

OP ST&Cs

Description: Failure to perform Method 21 monitoring on 12 out of 1,348 connectors and 3 out of 440 valves at the TO

Plant.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

Rqmt Prov: PERMIT Section (X)(B)(2)

OP ST&Cs

Description: Failure to conducted Method 21 monitoring on 9 out of 962 valves and 39 our of 3,517 connectors at the

KILN.

Viol. Classification: Minor

Citation: 4F TWC Chapter 63, SubChapter A 63.168(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(b)

Rgmt Prov: PERMIT ST&Cs

Description: Failure to conduct required Method 21 monitoring on two valves and 23 connectors at the B35 Throx.

Notice of Intent Date: 06/28/2018 (1504235)

Disclosure Date: 07/12/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201

Description: Failure to ensure that incident notification are submitted under a valid STEERS account. Specifically, initial

incident notifications were submitted under a STEERS account that was in "probationary" status.

Notice of Intent Date: 07/12/2018 (1505768)

Disclosure Date: 06/12/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.10(c)

30 TAC Chapter 335, SubChapter A 335.13(i) 30 TAC Chapter 335, SubChapter A 335.4 30 TAC Chapter 335, SubChapter A 335.6(c) 30 TAC Chapter 335, SubChapter A 335.9

Description: Failure to comply with solid waste requirements for non-hazardous spent carbon destined for regeneration

and treated in a thermal treatment carbon regeneration unit.

Notice of Intent Date: 07/16/2018 (1505758)

No DOV Associated

Notice of Intent Date: 07/16/2018 (1506963)

Disclosure Date: 09/19/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP SC 15 PERMIT SC 6

Description: Failure to maintain records of quarterly visible emissions observations.

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP SC 15

Description: Failure to have monitoring, recordkeeping, and/or inspection for the quarterly HRVOC pressure transmitter

inspection for the second quarter of 2018.

Disclosure Date: 03/19/2019
Viol. Classification: Moderate

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.342(f)(1)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.342(f)(2)

Rgmt Prov: OP Permit Representations

Description: Failure to ensure that material shipped from distillate tank is correctly identified in the Title V permit.

Specifically, the material is incorrectly identified as being subject to NESHAP FF.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC 15

PERMIT SC 16 and 23

Description: Failure to ensure that the stationary combustion turbine (B56P9GT96) is not incorrectly identified as being

subject to fuel sampling requirements pursuant to 40 CFR Part 60, Subpart KKKK.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter K 106.261(a)(7)(A)

30 TAC Chapter 106, SubChapter K 106.262(a)(2)

Rqmt Prov: OP ST&C 16

Description: Failure to obtain permit by rule authorization for the installation of fugitive components in distillate service.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10

Rqmt Prov: OP ST&C 2.E.

Description: Failure to submit an annual emissions inventory for the OSBL Corridor B fugitive areas.

Notice of Intent Date: 07/31/2018 (1511522)

Disclosure Date: 04/23/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 106, SubChapter D 106.124

Rqmt Prov: OP ST&Cs

Description: Failure to ensure that the flare used as an alternate control device and associated emissions are considered

in the PBR 106.124 evaluation and documentation for B-4060 EOEG Show Tube Pilot Plant.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SCs

OP ST&Cs

Description: Failure to include 2 relief valves, 15 valves, and 50 connectors in VOC light liquid and gas/vapor service in

the fugitive monitoring program and were not periodically monitored as required.

Notice of Intent Date: 08/01/2018 (1511536)

Disclosure Date: 10/18/2018

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(e)(4)

Description: Failure to record the weekly visual inspection of 5 pumps in light liquid service for indication of leaks.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(d)(1)

Ramt Prov: PERMIT SC NO. 9.C.

Description: Failure to perform timely calibration of the Furnace Flow Meters FT-5575-06 and FT-5575-08.

Disclosure Date: 01/15/2019 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT SS 63.998(b)(6)(i)

Description: Failure to comply with the daily average limit for the F-6510 furnace minimum firebox temperature.

Disclosure Date: 02/21/2019 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(e)(4) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.181(c)

Description: Failure to perform weekly visual inspections pumps and seals on the correct dates due to task scheduling

inadvertently allowed exceedance of weekly inspection by a day.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 18.E

PERMIT SC No. 19.E

Description: Failure to perform weekly AVO visual inspection flange and connectors on the correct dates due to task

scheduling inadvertently allowed exceedance of weekly inspection by a day.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 11.A and 11.C

Description: Failure to prevent visible PM emissions from the material handling railcar talc system.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.352(1)(A)

30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter D 115.354(2) 4F TWC Chapter 63, SubChapter A 63.168(c)

Rgmt Prov: PERMIT SC NOs. 19 and 18.F

Description: Failure to conduct fugitive monitoring of 16 valves and 68 connectors.

Notice of Intent Date: 08/15/2018 (1513160)

Disclosure Date: 01/16/2019
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Permit Representations

Description: Failure to comply with permit representations during HRVOC performance testing which indicated that Train

1 exceeded hourly production rates and VOC emission limits for the spin dryer (EPN B41SP1) and the hold

up hopper (EPN B41V1).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition No. 12

Description: Failure to ensure that the trains are operating with either the Regenerative Thermal Oxidizer (EPN B41CO1)

or the Permanent Thermal Oxidizer (EPN B41P4TO365) controlling the vents from the check hopper and

blending silos which resulted in an excess of 58 pounds of ethylene.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 27

Description: Failure to maintain records to demonstrate compliance with permitted emission limits for the Regenerative

Thermal Oxidizer (EPN B41CO1).

Disclosure Date: 07/18/2019
Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

Description: Failure to timely report opacity events and recording of VOC, PM and ethylene permit exceedance events.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SCs 27 and 29

Description: Failure to ensure that the Regenerative Thermal Oxidizer's firebox temperature are operating at the set

point temperature of 1502 F established by the initial stack test during normal operations.

Notice of Intent Date: 08/16/2018 (1513165)

Disclosure Date: 10/18/2018
Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.335(c)

Rqmt Prov: PERMIT SC 19(E)

Description: Failure to conduct a Relative Accuracy Test Audit on the NOx, CO and O2 Continuous Emissions monitoring

System analyzer that was replaced on September 6, 2018 on the PDH-1, H-310 Furnace EPN# OC4H310.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.335(c)

Rqmt Prov: PERMIT SC No. 28(F)

Description: Failure to conduct a Relative Accuracy Test Audit on the NOx and CO Continuous Emissions Monitoring

System analyzer that was replaced on July 9, 2013 on the LHC-8 Furnace #5 EPN#OC6S5 and Furnace #6

EPN# OC6S6.

Notice of Intent Date: 08/16/2018 (1513170)

Disclosure Date: 03/13/2019

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10.E & 10.K.

Description: Failure to document the AVO inspection for the week of 8/26/18.

Notice of Intent Date: 08/31/2018 (1518181)

Disclosure Date: 11/12/2018
Viol. Classification: Moderate

viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.722(d)

30 TAC Chapter 116, SubChapter B 116.110(a)(1)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT I 61.112(a) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.112(b)

Rqmt Prov: OP Title V Permit

Description: Failure to obtain authorization for all fugitive components. Specifically, unauthorized fugitive components

were discovered.

Notice of Intent Date: 09/28/2018 (1523538)

No DOV Associated

Notice of Intent Date: 09/28/2018 (1523545)

No DOV Associated

Notice of Intent Date: 09/28/2018 (1523547)

No DOV Associated

Notice of Intent Date: 10/31/2018 (1530651)

Disclosure Date: 04/17/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1

Description: Failure to calculate air emissions monthly and hourly to determine compliance with permit requirements.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 13(A)(2)

Description: Failed to perform annual Leak Detection and Repair monitoring on all of the closed vent system components

(99 connectors).

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.781(b)

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 5(E)

Description: Failure to perform leak detection and repair monitoring of 72 valves and 159 connectors.

Notice of Intent Date: 11/09/2018 (1532619)

No DOV Associated

Notice of Intent Date: 11/19/2018 (1532630)

No DOV Associated

Notice of Intent Date: 11/19/2018 (1532745)

No DOV Associated

Notice of Intent Date: 11/26/2018 (1537182)

Disclosure Date: 04/29/2019

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167

Rqmt Prov: PERMIT SC 8.E.

Description: Failure to prevent three open-ended lines in the process area.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP SC 3.A(iii)(1)

Description: Failure to ensure that the process heaters are in operation at the time visible observations are conducted

(OC4H310, OC4H230, OC4H330, OC4H340).

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: OP SC 3.A(iii)(1)

Description: Failure to include four emissions point in the quarterly visible emissions observations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 1

Description: Failure to comply with the hourly permit limit for catalyst emissions.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.354(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SCs 8.E. & 8.L.

Description: Failure to maintain records of weekly AVO inspections for connector in heavy liquid service for the second

quarter of 2017.

Disclosure Date: 10/23/2019
Viol. Classification: Moderate

Citation: 40 CFR Chapter 273, SubChapter I, PT 273, SubPT B 273.15(c)

Description: Failure to ensure two pallets of non-hazardous waste are stored in a registered storage area.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 273, SubChapter I, PT 273, SubPT B 273.14(e)
Description: Failure to label a box containing used lamps as universal waste.

Viol. Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

Rqmt Prov: OP SC 3.A(iii)(1)

Description: Failure to maintain records to demonstrate that quarterly visible emissions observations were performed for

the first quarter of 2017 (emission points for catalyst and diesel generators).

Notice of Intent Date: 11/30/2018 (1537187)

No DOV Associated

Notice of Intent Date: 12/03/2018 (1537149)

Disclosure Date: 05/14/2019
Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.152(c)(2)(ii)(A)(3)

Rgmt Prov: PERMIT SC No. 17.A

OP SC No. 21

Description: Failure to ensure that rundown temperature transmitters are connected and reading accurately during the

startup of the Glycol B control technique header.

Notice of Intent Date: 01/23/2019 (1548452)

Disclosure Date: 05/15/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 24

OP ST&Cs

Description: Failure to comply with the 10 ppmv NH3 limit from the furnace downstream from the SCR.

Disclosure Date: 08/21/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116,115(c)

Rgmt Prov: PERMIT SC 25.D

OP ST&Cs

Description: Failure to ensure that the NH3 analyzer produces accurate data.

Notice of Intent Date: 02/01/2019 (1549389)

Disclosure Date: 07/24/2019 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.9(h)(2)(i)

Rqmt Prov: PERMIT Table 12 Subpart EEEE

Description: Failure to maintain a record of a post marked submitted NOCS incorporating changes in applicability to

storage tank T-4010 and related control device.

Notice of Intent Date: 01/31/2019 (1550613)

No DOV Associated

Notice of Intent Date: 01/31/2019 (1550614)

No DOV Associated

Notice of Intent Date: 02/04/2019 (1549378)

Disclosure Date: 04/08/2019 Viol. Classification: Major

Citation: 30 TAC Chapter 106, SubChapter K 106.261(a)(7)(A)

> 30 TAC Chapter 116, SubChapter B 116.110(a)(1) 30 TAC Chapter 116, SubChapter B 116.110(a)(4)

Ramt Prov: PERMIT SCs

Description: Project was installed prior to PBR approval.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT SC No. 15.D

Description: Failure to conduct quarterly sampling for total dissolved solids on three cooling towers (B27CT01, B27CT02,

B27CT03).

Viol. Classification: Moderate

30 TAC Chapter 122, SubChapter B 122.143(3) Citation:

Ramt Prov: PERMIT SC 3B(iii)(3)

Description: Failure to ensure that visible emissions observations for the furnaces (B27S523, B27S521, B27S503,

B27S511) and the flare (B27F1) are conducting within the Title V permit time requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 3

PERMIT ST&Cs

Description: Failure to maintain complete documentation for fourteen monthly NSPS DDD inspection records of the valve

that can divert the vent stream from the CVS to the atmosphere (B27P3FU1).

Viol. Classification: Minor

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: OP SC 14

PERMIT SC 21.A

Description: Failure to complete four HCL AVO inspections and two weekly AVO inspection of connectors and flanges

(B27P3FU1, B27P3FU2, B27P3FU3).

Notice of Intent Date: 02/19/2019 (1550618)

No DOV Associated

Notice of Intent Date: 02/20/2019 (1551519)

No DOV Associated

Notice of Intent Date: 02/19/2019 (1551527)

Disclosure Date: 04/01/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC No. 14.C.

OP ST&Cs

Description: Failure to ensure that the THROX (EPN: B44S100) and TOX (EPN: B44S200) stack flow monitoring devices

are reading incorrectly.

Disclosure Date: 05/17/2019 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: PERMIT SC No. 20

OP ST&Cs

Description: Failure to comply with the 248 degree F temperature limit for Tank D-355.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 16

OP ST&Cs

Description: Failure to monitor five connectors periodically as required.

Disclosure Date: 07/29/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C)

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Part 63, Subpart H 63.168

Rgmt Prov: PERMIT SC 16

OP STCs

Description: Failure to conduct fugitive monitoring of ninety valves due to a reactor shutdown.

Viol. Classification: Moderate

Citation:

30 TAC Chapter 115, SubChapter D 115.354(2)(C) 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Part 63, Subpart H 63.168

40 CFR Part 63, Subpart H 63.174

Rqmt Prov: OP GTC

PERMIT SC 16

Description: Failure to conduct periodic monitoring of five valves and fourteen connectors.

Notice of Intent Date: 02/21/2019 (1551538)

No DOV Associated

Notice of Intent Date: 02/28/2019 (1552200)

Disclosure Date: 05/15/2019

Viol. Classification: Minor

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(f)

Ramt Prov: OP ST&Cs

Description: Failure to conduct one quarterly inspection for the closed vent system.

Viol. Classification: Minor

40 CFR Part 63, Subpart H 63.168 Citation:

40 CFR Part 63, Subpart H 63.174

Rqmt Prov: PERMIT SC No. 14

OP ST&Cs

Description: Failure to monitor two valves and three connectors periodically as required.

Notice of Intent Date: 02/26/2019 (1552219)

No DOV Associated

Notice of Intent Date: 03/04/2019 (1570843)

Disclosure Date: 06/25/2019

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

Ramt Prov: PERMIT SC 1.E

PERMIT SC 18

PERMIT SC 3 and 5.E

Description: Failure to maintain one AVO inspections record as required.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.163(b)(3)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.173(b)(1)

Rgmt Prov: PERMIT SC 1.E and 18

PERMIT SC 6.E

Description: Failure to maintain one AVO inspections record as required.

Viol. Classification: Minor

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.174

30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to complete weekly inspections of <90 day hazardous waste container storage area or completed

late for the weeks of February 3, 2019 and March 3, 2019.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter E 115.468(b)(2)

Rqmt Prov: PERMIT Permit Conditions

OP SC 15

Description: Failure to ensure that cans of solvents located in the storage cabinets are in compliance with Texas Reg 5

Industrial Cleaning Solvents requirements.

Disclosure Date:

08/15/2019

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC 18

PERMIT SC 6.E

Description: Failure to conduct fugitive monitoring on a connector within 15 days of being put into service.

Notice of Intent Date: 03/21/2019 (1554128)

Disclosure Date: 08/26/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)

Description: Failure to create a final record for a recordable emissions event within two weeks after the event on

January 25, 2019.

Notice of Intent Date: 03/21/2019 (1554138)

Disclosure Date: 06/06/2019 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 11A and 11C

Description: Failure to prevent visible PM emissions from the vent collection system (B93BH6990) while performing a

voluntary test to load two talced product railcars after vent collection system piping improvements were

implemented.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 11E

Description: Failure to comply with the pressure differential transmitter limit of 25 mbar on Railcar Loading Filter

FL-6990A during a voluntary test.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT MAERT

Description: Failure to comply with the hourly PM emissions rate by 0.26 lbs/hr at the Railcar Loading Filters FL-6990A

and FL-6990B.

Notice of Intent Date: 03/28/2019 (1555704)

Disclosure Date: 08/15/2019
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC 13 PERMIT SC 2

Description: Failure to include emissions associated with a boiler startup in the rolling twelve month MSS emissions

total.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: OP SC 13

PERMIT SC 4

Description: Failure to accurately monitor the drain fill rate to demonstrate compliance with permit requirements for two

tanks.

Notice of Intent Date: 03/28/2019 (1555719)

No DOV Associated

Notice of Intent Date: 04/05/2019 (1555714)

No DOV Associated

Notice of Intent Date: 04/01/2019 (1555734)

Disclosure Date: 09/30/2019 Viol. Classification: Moderate

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.343(a)(1)(i)(B) Citation:

Description: Failure to prevent two open ended lines on components in Benzene Waste NESHAP service.

Notice of Intent Date:

No DOV Associated

04/15/2019 (1557935)

Notice of Intent Date:

04/25/2019 (1558262)

No DOV Associated

Notice of Intent Date:

04/22/2019 (1570690)

No DOV Associated

Notice of Intent Date: 04/30/2019 (1558544)

No DOV Associated

Notice of Intent Date: 05/03/2019 (1569139)

No DOV Associated

Notice of Intent Date: 05/14/2019 (1570069)

No DOV Associated

Notice of Intent Date:

05/20/2019 (1571011)

No DOV Associated

Notice of Intent Date: 05/22/2019 (1571609)

No DOV Associated

Notice of Intent Date: 06/17/2019 (1578811)

No DOV Associated

Notice of Intent Date: 07/12/2019 (1581334)

No DOV Associated

Notice of Intent Date: 07/18/2019 (1580565)

No DOV Associated

Notice of Intent Date: 07/18/2019 (1582116)

No DOV Associated

Notice of Intent Date: 07/26/2019 (1589610)

No DOV Associated

Notice of Intent Date: 07/25/2019 (1589681)

No DOV Associated

Notice of Intent Date: 08/01/2019 (1590511)

No DOV Associated

Notice of Intent Date: 07/29/2019 (1590525)

No DOV Associated

Notice of Intent Date: 08/07/2019 (1590512)

No DOV Associated

Notice of Intent Date: 08/12/2019 (1591210)

No DOV Associated

Notice of Intent Date: 08/20/2019 (1592517)

No DOV Associated

Notice of Intent Date: 08/27/2019 (1596810)

No DOV Associated

Notice of Intent Date: 09/06/2019 (1597704)

No DOV Associated

Notice of Intent Date: 09/13/2019 (1598357)

No DOV Associated

Notice of Intent Date: 09/12/2019 (1598371)

No DOV Associated

Notice of Intent Date: 09/10/2019 (1598379)

No DOV Associated

Notice of Intent Date: 09/17/2019 (1602909)

No DOV Associated

Notice of Intent Date: 10/14/2019 (1605797)

No DOV Associated

G. Type of environmental management systems (EMSs): N/A

H. Voluntary on-site compliance assessment dates:

I. Participation in a voluntary pollution reduction program:

N/A

J. Early compliance:

N/A

Sites Outside of Texas:

N/A

Addendum to Compliance History Federal Enforcement Actions

Reg Entity Name:

DOW CHEMICAL CO FREEPORT FACILITY

Reg Entity Add:

2301 N BRAZOSPORT BLVD

Reg Entity City:

FREEPORT

Reg Entity No: RN100225945

EPA Case No: 06-2018-0935

Order Issue Date (yyyymmdd):

Case Result:

Final Order With Penalty

Statute: **RCRA** Sect of Statute: 3008A

Classification: Minor

Program: Solid Waste Managemen Citation:

Violation Type:

Cite Sect:

Cite Part:

Enforcement Action: Administrative Penalty Order With or Without Inj

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
THE DOW CHEMICAL COMPANY	§	
RN100225945	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2019-1485-IWD-E

I. JURISDICTION AND STIPULATIONS

On	, the Texas Commission on Environmental Quality ("the
Commission" or	"TCEQ") considered this agreement of the parties, resolving an enforcement
action regarding	The Dow Chemical Company (the "Respondent") under the authority of TEX.
WATER CODE ch	s. 7 and 26. The Executive Director of the TCEQ, through the Enforcement
Division, and the	Respondent together stipulate that:

- 1. The Respondent owns and operates an industrial chemical manufacturing plant located at 2301 North Brazosport Boulevard, north of the City of Freeport in Brazoria County, Texas (the "Facility"). The Facility is near or adjacent to water in the state as defined in Tex. Water Code § 26.001(5).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Water Code ch. 26 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$28,350 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$11,340 of the penalty and \$5,670 of the penalty is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order and shall be waived only upon full compliance with all the terms and conditions of this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms and conditions contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.

Pursuant to Tex. Water Code § 7.067, \$11,340 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental Environmental Project ("SEP") as defined in the attached SEP Agreement ("Attachment

A", incorporated herein by reference). The Respondent's obligation to pay the conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.

- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully-integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.

II. ALLEGATIONS

During a record review conducted on August 19, 2019, an investigator documented that the Respondent failed to comply with permitted effluent limitations, in violation of 30 Tex. Admin. Code § 305.125(1), Tex. Water Code § 26.121(a)(1), and Texas Pollutant Discharge Elimination System ("TPDES") Permit No. WQ0000007000, Outfall No. 002, Effluent Limitations and Monitoring Requirements ("ELMR") No. 1; Outfall No. 004, ELMR No. 2; Outfall No. 301, ELMR No. 1; Outfall No. 501, ELMR No. 1; and Outfall No. 701, ELMR No. 1, as shown in the effluent violation table below:

	Outfall 002		Outfall 004	Outfall 301	Outfall 501	Outfall 701
Monitoring		Total Copper Daily Maximum Concentration Limit =	pH Maximum Limit =	Total Purgeable Halocarbons Daily Maximum Loading Limit = 2	Total Purgeable Halocarbons Daily Maximum Concentration* Limit = 0.1	Total Suspended Solids Daily Maximum Loading Limit =
Period	5.86 µg/L	12.4 µg/L	9 SU	lbs/day	mg/L	3,580 lbs/day
September 2018	С	С	С	12	c	6,776
December 2018	8.96	16.5	c	С	c	С
January 2019	С	14.0	. с	С	n/a	c
March 2019	С	С	c	С	0.2	c
May 2019	С	14.9	c	С	n/a	c
June 2019	С	С	9.2	c	0.2	5,022

μg/L = micrograms per liter

lbs/day = pounds per day

SU = standard units

n/a = not applicablemg/L milligrams per liter * = frequency of once per quarter c = compliant

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The 1. payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: The Dow Chemical Company, Docket No. 2019-1485-IWD-E" to:

> Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

The Respondent shall implement and complete a SEP as set forth in Section I, Paragraph 2. No. 4. The amount of \$11,340 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any portion of the SEP deemed by the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.

The Dow Chemical Company DOCKET NO. 2019-1485-IWD-E Page 4

3. The Respondent shall, within 130 days after the effective date of this Order, submit written certification of compliance with the permitted effluent limitations of TPDES Permit No. WQ0000007000, including specific corrective actions that were implemented at the Facility to achieve compliance and copies of the most current self-reported discharge monitoring reports, demonstrating at least three consecutive months of compliance with all permitted effluent limitations, and include detailed supporting documentation including photographs, receipts, and/or other records to demonstrate compliance. The certification shall be signed by the Respondent and shall include the following certification language:

"I certify under penalty of law that I have personally examined and am familiar with the information submitted and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

The certification shall be submitted to:

Order Compliance Team Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Water Section Manager Houston Regional Office Texas Commission on Environmental Quality 5425 Polk Street, Suite H Houston, Texas 77023-1452

- 4. All relief not expressly granted in this Order is denied.
- 5. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Facility operations referenced in this Order.
- 6. If the Respondent fails to comply with any of the Ordering Provisions in this Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, the Respondent's failure to comply is not a violation of this Order. The Respondent shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. The Respondent shall notify the Executive Director within seven days after the Respondent becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.

The Dow Chemical Company DOCKET NO. 2019-1485-IWD-E Page 5

- 7. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director. Extension requests shall be sent to the Order Compliance Team at the address listed above.
- 8. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- This Order may be executed in separate and multiple counterparts, which together shall 9. constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under TEX. BUS. ORG. CODE § 1.002.
- 10. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

The Dow Chemical Company DOCKET NO. 2019-1485-IWD-E Page 6

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
	1119/2021
For the Executive Director	Date
the attached Order, and I do agree to the te	nd the attached Order. I am authorized to agree to rms and conditions specified therein. I further ayment for the penalty amount, is materially relying
I also understand that failure to comply wit and/or failure to timely pay the penalty am	th the Ordering Provisions, if any, in this Order ount, may result in:
 additional penalties, and/or attorney Increased penalties in any future enfo 	ations submitted; General's Office for contempt, injunctive relief, fees, or to a collection agency; orcement actions; eneral's Office of any future enforcement actions; and
In addition, any falsification of any complia	ance documents may result in criminal prosecution.
Ja Jalcon	10-16-20
Signature	Date
Fran Falcon Name (Printed or typed) Authorized Representative of The Dow Chemical Company	Texas Rajional Environmental Title Leade
☐ If mailing address has changed, please	check this box and provide the new address below:

Attachment A

Docket Number: 2019-1485-IWD-E SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	The Dow Chemical Company
Payable Penalty Amount:	\$22,680
SEP Offset Amount:	\$11,340
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Friends of the River San Bernard
Project:	Friends of the River San Bernard Natural Area Acquisition and Conservation Program
Location of SEP:	Fort Bend County

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the Friends of the River San Bernard for the Friends of the River San Bernard Natural Area Acquisition and Conservation Program, to be used as set forth in the SEP Agreement referenced above between the Third-Party Administrator and the TCEQ. The SEP Offset Amount will be used to preserve a contiguous wetland corridor along the San Bernard River in lower Fort Bend County. Ducks Unlimited has protected an adjacent 114-acre tract with two conservation easements, but the contiguity of this wetland corridor greatly depends on the acquisition and preservation of the remaining acreage. This SEP will focus on three (3) tracts of land comprising approximately 645 acres in the wetland corridor on the north side of the San Bernard River and west of Armstrong Road. The Third-Party Administrator shall use SEP Funds to acquire conservation easements on these tracts to provide permanent protection and stewardship of these lands and waters. All tracts acquired in whole or in part with SEP Funds shall be preserved in perpetuity through conservation easements that comply with Subchapter A, Chapter 183, Texas Natural RESOURCES CODE. The Holder of the San Bernard Conservation Easements shall be WETLANDS AMERICA TRUST, INC. (affiliated with Ducks Unlimited) which Third-Party Administrator certifies is an entity that meets the definition of "holder" under

The Dow Chemical Company Agreed Order - Attachment A

Section 183.001(2), TEXAS NATURAL RESOURCES CODE. The SEP will be done in accordance with all federal, state and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of the Project, including but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that it has no prior commitment to make this contribution and that it is being contributed to settle this enforcement action. The Respondent shall not profit in any manner from this SEP.

b. Environmental Benefit

Permanently protecting this land through the use of conservation easements will prevent pollution, enhance the quality of the environment, and may reduce the amount of pollutants reaching the environment. The land is located within the Central Flyway on the Upper Texas Coast; where approximately 10 million ducks and geese winter each year. Conservation of habitat for migratory birds and other wetland dependent wildlife is critical for maintaining the rich diversity of bird life in this area. Wetlands also benefit people by recharging groundwater supplies, reducing coastal storm surges, retaining flood waters during storm events and improving water quality. By protecting this land and preventing development, water quality, air quality and wildlife habitat will be protected.

c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the Agreed Order with the contribution to:

Kirk Wardlaw, President Friends of the River San Bernard P.O. Box 93 Brazoria, Texas 77422

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full payment of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP; shall make the check payable to "Texas Commission on Environmental Quality"; and mail it to:

Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

5. Publicity

Any public statements concerning this SEP made by or on behalf of the Respondent must include a clear statement that the Project was performed as part of the settlement of an enforcement action brought by the TCEQ. Such statements include advertising, public relations, and press releases.

The Dow Chemical Company Agreed Order - Attachment A

6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP identified in this Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.