# FEDERAL OPERATING PERMIT

# A FEDERAL OPERATING PERMIT IS HEREBY ISSUED TO INEOS USA LLC

AUTHORIZING THE OPERATION OF
Chocolate Bayou Plant
Polypropylene Units
All Other Basic Organic Chemical Manufacturing

#### LOCATED AT

Brazoria County, Texas Latitude 29° 13′ 28″ Longitude 95° 11′ 51″ Regulated Entity Number: RN100238708

This permit is issued in accordance with and subject to the Texas Clean Air Act (TCAA), Chapter 382 of the Texas Health and Safety Code and Title 30 Texas Administrative Code Chapter 122 (30 TAC Chapter 122), Federal Operating Permits. Under 30 TAC Chapter 122, this permit constitutes the permit holder's authority to operate the site and emission units listed in this permit. Operations of the site and emission units listed in this permit are subject to all additional rules or amended rules and orders of the Commission pursuant to the TCAA.

This permit does not relieve the permit holder from the responsibility of obtaining New Source Review authorization for new, modified, or existing facilities in accordance with 30 TAC Chapter 116, Control of Air Pollution by Permits for New Construction or Modification.

The site and emission units authorized by this permit shall be operated in accordance with 30 TAC Chapter 122, the general terms and conditions, special terms and conditions, and attachments contained herein.

This permit shall expire five years from the date of issuance. The renewal requirements specified in 30 TAC § 122.241 must be satisfied in order to renew the authorization to operate the site and emission units.

Permit No:	O1353	Issuance Date: _	
For the Co	ommission		

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#### **General Terms and Conditions**

The permit holder shall comply with all terms and conditions contained in 30 TAC § 122.143 (General Terms and Conditions), 30 TAC § 122.144 (Recordkeeping Terms and Conditions), 30 TAC § 122.145 (Reporting Terms and Conditions), and 30 TAC § 122.146 (Compliance Certification Terms and Conditions).

In accordance with 30 TAC § 122.144(1), records of required monitoring data and support information required by this permit, or any applicable requirement codified in this permit, are required to be maintained for a period of five years from the date of the monitoring report, sample, or application unless a longer data retention period is specified in an applicable requirement. The five-year record retention period supersedes any less stringent retention requirement that may be specified in a condition of a permit identified in the New Source Review Authorization attachment.

If the permit holder chooses to demonstrate that this permit is no longer required, a written request to void this permit shall be submitted to the Texas Commission on Environmental Quality (TCEQ) by the Responsible Official in accordance with 30 TAC § 122.161(e). The permit holder shall comply with the permit's requirements, including compliance certification and deviation reporting, until notified by the TCEQ that this permit is voided.

The permit holder shall comply with 30 TAC Chapter 116 by obtaining a New Source Review authorization prior to new construction or modification of emission units located in the area covered by this permit.

All reports required by this permit must include in the submittal a cover letter which identifies the following information: company name, TCEQ regulated entity number, air account number (if assigned), site name, area name (if applicable), and Air Permits Division permit number(s).

#### **Special Terms and Conditions:**

#### Emission Limitations and Standards, Monitoring and Testing, and Recordkeeping and Reporting

- 1. Permit holder shall comply with the following requirements:
  - A. Emission units (including groups and processes) in the Applicable Requirements Summary attachment shall meet the limitations, standards, equipment specifications, monitoring, recordkeeping, reporting, testing, and other requirements listed in the Applicable Requirements Summary attachment to assure compliance with the permit.
  - B. The textual description in the column titled "Textual Description" in the Applicable Requirements Summary attachment is not enforceable and is not deemed as a substitute for the actual regulatory language. The Textual Description is provided for information purposes only.
  - C. A citation listed on the Applicable Requirements Summary attachment, which has a notation [G] listed before it, shall include the referenced section and subsection for all commission rules, or paragraphs for all federal and state regulations and all subordinate paragraphs, subparagraphs and clauses, subclauses, and items contained within the referenced citation as applicable requirements.
  - D. When a grouped citation, notated with a [G] in the Applicable Requirements Summary, contains multiple compliance options, the permit holder must keep records of when each compliance option was used.
  - E. Emission units subject to 40 CFR Part 63, Subparts FFFF or ZZZZ, as identified in the attached Applicable Requirements Summary table, are subject to 30 TAC Chapter 113,

- Subchapter C, §113.890 or §113.1090, respectively, which incorporate the 40 CFR Part 63 Subparts by reference.
- F. For the purpose of generating emission reduction credits through 30 TAC Chapter 101, Subchapter H, Division 1 (Emission Credit Banking and Trading), the permit holder shall comply with the following requirements:
  - (i) Title 30 TAC § 101.302 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.303 (relating to Emission Reduction Credit Generation Certification)
  - (iii) Title 30 TAC § 101.304 (relating to Mobile Emission Reduction Credit Generation and Certification)
  - (iv) Title 30 TAC § 101.309 (relating to Emission Credit Banking and Trading)
  - (v) The terms and conditions by which the emission limits are established to generate the reduction credit are applicable requirements of this permit
- G. The permit holder shall comply with the following 30 TAC Chapter 101, Subchapter H, Division 3 (Mass Emission Cap and Trade Program) Requirements:
  - (i) Title 30 TAC § 101.352 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.353 (relating to Allocation of Allowances)
  - (iii) Title 30 TAC § 101.354 (relating to Allowance Deductions)
  - (iv) Title 30 TAC § 101.356 (relating to Allowance Banking and Trading)
  - (v) Title 30 TAC § 101.359 (relating to Reporting)
  - (vi) Title 30 TAC § 101.360 (relating to Level of Activity Certification)
  - (vii) The terms and conditions by which the emission limits are established to meet or exceed the cap are applicable requirements of this permit
- For the purpose of generating discrete emission reduction credits through
   30 TAC Chapter 101, Subchapter H, Division 4 (Discrete Emission Credit Banking and Trading), the permit holder shall comply with the following requirements:
  - (i) Title 30 TAC § 101.372 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.373 (relating to Discrete Emission Reduction Credit Generation and Certification)
  - (iii) Title 30 TAC § 101.374 (relating to Mobile Discrete Emission Reduction Credit Generation and Certification)
  - (iv) Title 30 TAC § 101.378 (relating to Discrete Emission Credit Banking and Trading)
  - (v) The terms and conditions by which the emission limits are established to generate the discrete reduction credit are applicable requirements of this permit

- I. The permit holder shall comply with the following 30 TAC Chapter 101, Subchapter H, Division 6 (Highly Reactive Volatile Organic Compound Emissions Cap and Trade Program) requirements:
  - (i) Title 30 TAC § 101.392 (relating to Exemptions)
  - (ii) Title 30 TAC § 101.401 (relating to Level of Activity Certification)
- 2. The permit holder shall comply with the following sections of 30 TAC Chapter 101 (General Air Quality Rules):
  - A. Title 30 TAC § 101.1 (relating to Definitions), insofar as the terms defined in this section are used to define the terms used in other applicable requirements
  - B. Title 30 TAC § 101.3 (relating to Circumvention)
  - C. Title 30 TAC § 101.8 (relating to Sampling), if such action has been requested by the TCEQ
  - D. Title 30 TAC § 101.9 (relating to Sampling Ports), if such action has been requested by the TCEQ
  - E. Title 30 TAC § 101.10 (relating to Emissions Inventory Requirements)
  - F. Title 30 TAC § 101.201 (relating to Emission Event Reporting and Recordkeeping Requirements)
  - G. Title 30 TAC § 101.211 (relating to Scheduled Maintenance, Start-up, and Shutdown Reporting and Recordkeeping Requirements)
  - H. Title 30 TAC § 101.221 (relating to Operational Requirements)
  - I. Title 30 TAC § 101.222 (relating to Demonstrations)
  - J. Title 30 TAC § 101.223 (relating to Actions to Reduce Excessive Emissions)
- 3. Permit holder shall comply with the following requirements of 30 TAC Chapter 111:
  - A. Visible emissions from stationary vents with a flow rate of less than 100,000 actual cubic feet per minute and constructed after January 31, 1972 that are not listed in the Applicable Requirements Summary attachment for 30 TAC Chapter 111, Subchapter A, Division 1, shall not exceed 20% opacity averaged over a six-minute period. The permit holder shall comply with the following requirements for stationary vents at the site subject to this standard:
    - (i) Title 30 TAC § 111.111(a)(1)(B) (relating to Requirements for Specified Sources)
    - (ii) Title 30 TAC § 111.111(a)(1)(E)
    - (iii) Title 30 TAC § 111.111(a)(1)(F)(i), (ii), (iii), or (iv)
    - (iv) For emission units with vent emissions subject to 30 TAC § 111.111(a)(1)(B), complying with 30 TAC § 111.111(a)(1)(F)(ii), (iii), or (iv), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic

monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146. These periodic monitoring requirements do not apply to vents that are not capable of producing visible emissions such as vents that emit only colorless VOCs; vents from non-fuming liquids; vents that provide passive ventilation, such as plumbing vents; or vent emissions from any other source that does not obstruct the transmission of light. Vents, as specified in the "Applicable Requirements Summary" attachment, that are subject to the emission limitation of 30 TAC § 111.111(a)(1)(B) are not subject to the following periodic monitoring requirements:

- (1) An observation of stationary vents from emission units in operation shall be conducted at least once during each calendar quarter unless the emission unit is not operating for the entire quarter.
- (2) For stationary vents from a combustion source, if an alternative to the normally fired fuel is fired for a period greater than or equal to 24 consecutive hours, the permit holder shall conduct an observation of the stationary vent for each such period to determine if visible emissions are present. If such period is greater than 3 months, observations shall be conducted once during each quarter. Supplementing the normally fired fuel with natural gas or fuel gas to increase the net heating value to the minimum required value does not constitute creation of an alternative fuel.
- (3) Records of all observations shall be maintained.
- (4) Visible emissions observations of emission units operated during daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of emission units operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions observations shall be made during times when the activities described in 30 TAC § 111.111(a)(1)(E) are not taking place. Visible emissions shall be determined with each stationary vent in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each stationary vent during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.
- (5) Compliance Certification:
  - (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(1) and (a)(1)(B).
  - (b) However, if visible emissions are present during the observation, the permit holder shall either list this occurrence as a deviation on the next deviation report as required under

30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(1)(F) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.

- (c) Some vents may be subject to multiple visible emission or monitoring requirements. All credible data must be considered when certifying compliance with this requirement even if the observation or monitoring was performed to demonstrate compliance with a different requirement.
- B. For visible emissions from a building, enclosed facility, or other structure; the permit holder shall comply with the following requirements:
  - (i) Title 30 TAC § 111.111(a)(7)(A) (relating to Requirements for Specified Sources)
  - (ii) Title 30 TAC § 111.111(a)(7)(B)(i) or (ii)
  - (iii) For a building containing an air emission source, enclosed facility, or other structure containing or associated with an air emission source subject to 30 TAC § 111.111(a)(7)(A), complying with 30 TAC § 111.111(a)(7)(B)(i) or (ii), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146:
    - (1) An observation of visible emissions from a building containing an air emission source, enclosed facility, or other structure containing or associated with an air emission source which is required to comply with 30 TAC § 111.111(a)(7)(A) shall be conducted at least once during each calendar quarter unless the air emission source or enclosed facility is not operating for the entire quarter.
    - (2) Records of all observations shall be maintained.
    - (3) Visible emissions observations of air emission sources or enclosed facilities operated during daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of air emission sources or enclosed facilities operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions shall be determined with each emissions outlet in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each emissions outlet during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which

condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.

- (4) Compliance Certification:
  - (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(7) and (a)(7)(A).
  - However, if visible emissions are present during the observation, (b) the permit holder shall either list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(7)(B) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.
- C. Emission limits on nonagricultural processes, except for the steam generators specified in 30 TAC § 111.153, shall comply with the following requirements:
  - (i) Emissions of PM from any source may not exceed the allowable rates as required in 30 TAC § 111.151(a) (relating to Allowable Emissions Limits)
  - (ii) Sources with an effective stack height (h<sub>e</sub>) less than the standard effective stack height (H<sub>e</sub>), must reduce the allowable emission level by multiplying it by [h<sub>e</sub>/H<sub>e</sub>]<sup>2</sup> as required in 30 TAC § 111.151(b)
  - (iii) Effective stack height shall be calculated by the equation specified in 30 TAC § 111.151(c)
- 4. The permit holder shall comply with the requirements of 30 TAC § 115.726(e)(3)(A) for vent streams having no potential to emit HRVOC.
- 5. The permit holder shall comply with the requirements of 30 TAC § 115.726(e)(3)(A) for vent streams from sources exempt under 30 TAC § 115.727(c)(3).
- 6. The permit holder shall comply with the following requirements for units subject to any subpart of 40 CFR Part 60, unless otherwise stated in the applicable subpart:
  - A. Title 40 CFR § 60.7 (relating to Notification and Recordkeeping)
  - B. Title 40 CFR § 60.8 (relating to Performance Tests)

- C. Title 40 CFR § 60.11 (relating to Compliance with Standards and Maintenance Requirements)
- D. Title 40 CFR § 60.12 (relating to Circumvention)
- E. Title 40 CFR § 60.13 (relating to Monitoring Requirements)
- F. Title 40 CFR § 60.14 (relating to Modification)
- G. Title 40 CFR § 60.15 (relating to Reconstruction)
- H. Title 40 CFR § 60.19 (relating to General Notification and Reporting Requirements)
- 7. The permit holder shall comply with the following requirements for units subject to any subpart of 40 CFR Part 61, unless otherwise stated in the applicable subpart:
  - A. Title 40 CFR § 61.05 (relating to Prohibited Activities)
  - B. Title 40 CFR § 61.07 (relating to Application for Approval of Construction or Modification)
  - C. Title 40 CFR § 61.09 (relating to Notification of Start-up)
  - D. Title 40 CFR § 61.10 (relating to Source Reporting and Request Waiver)
  - E. Title 40 CFR § 61.12 (relating to Compliance with Standards and Maintenance Requirements)
  - F. Title 40 CFR § 61.13 (relating to Emissions Tests and Waiver of Emission Tests)
  - G. Title 40 CFR § 61.14 (relating to Monitoring Requirements)
  - H. Title 40 CFR § 61.15 (relating to Modification)
  - I. Title 40 CFR § 61.19 (relating to Circumvention)
- 8. The permit holder shall comply with the requirements of 30 TAC Chapter 113, Subchapter C, § 113.100 for units subject to any subpart of 40 CFR Part 63, unless otherwise stated in the applicable subpart.
- 9. For miscellaneous chemical process facilities subject to maintenance wastewater requirements as specified in 40 CFR § 63.2485, Table 7, the permit holder shall comply with the requirements of 40 CFR § 63.105 (relating to Maintenance Wastewater Requirements) (Title 30 TAC Chapter 113, Subchapter C, § 113.890 incorporated by reference).
- 10. The permit holder shall comply with certified registrations submitted to the TCEQ for purposes of establishing federally enforceable emission limits. A copy of the certified registration shall be maintained with the permit. Records sufficient to demonstrate compliance with the established limits shall be maintained. The certified registration and records demonstrating compliance shall be provided, on request, to representatives of the appropriate TCEQ regional office and any local air pollution control agency having jurisdiction over the site. The permit holder shall submit updated certified registrations when changes at the site require establishment of new emission limits. If changes result in emissions that do not remain below major source thresholds, the permit holder shall submit a revision application to codify the appropriate requirements in the permit.

#### **Additional Monitoring Requirements**

- 11. Unless otherwise specified, the permit holder shall comply with the compliance assurance monitoring requirements as specified in the attached "CAM Summary" upon issuance of the permit. In addition, the permit holder shall comply with the following:
  - A. The permit holder shall comply with the terms and conditions contained in 30 TAC § 122.147 (General Terms and Conditions for Compliance Assurance Monitoring).
  - B. The permit holder shall report, consistent with the averaging time identified in the "CAM Summary," deviations as defined by the deviation limit in the "CAM Summary." Any monitoring data below a minimum limit or above a maximum limit, that is collected in accordance with the requirements specified in 40 CFR § 64.7(c), shall be reported as a deviation. Deviations shall be reported according to 30 TAC § 122.145 (Reporting Terms and Conditions).
  - C. The permit holder may elect to collect monitoring data on a more frequent basis and average the data, consistent with the averaging time or minimum frequency specified in the "CAM Summary," for purposes of determining whether a deviation has occurred. However, the additional data points must be collected on a regular basis. In no event shall data be collected and used in particular instances in order to avoid reporting deviations. All monitoring data shall be collected in accordance with the requirements specified in 40 CFR § 64.7(c).
  - D. The permit holder shall operate the monitoring, identified in the attached "CAM Summary," in accordance with the provisions of 40 CFR § 64.7.
  - E. The permit holder shall comply with either of the following requirements for any particulate matter capture system associated with the control device subject to CAM. If the results of the following inspections indicate that the capture system is not working properly, the permit holder shall promptly take necessary corrective action:
    - (i) Once per year the permit holder shall inspect any fan for proper operation and inspect the capture system used in compliance of CAM for cracks, holes, tears, and other defects; or
    - (ii) Once per year, the permit holder shall inspect for fugitive emissions escaping from the capture system in compliance of CAM by performing a visible emissions observation for a period of at least six minutes in accordance with 40 CFR Part 60, Appendix A, Test Method 22.
  - F. The permit holder shall comply with either of the following requirements for any capture system associated with the VOC control device subject to CAM. If the results of the following inspections indicate that the capture system is not working properly, the permit holder shall promptly take necessary corrective actions:
    - (i) Once a year the permit holder shall inspect the capture system in compliance of CAM for leaks in accordance with 40 CFR Part 60, Appendix A, Test Method 21. Leaks shall be indicated by an instrument reading greater than or equal to 500 ppm above background or as defined by the underlying applicable requirement; or

- (ii) Once a month, the permit holder shall conduct a visual, audible, and/or olfactory inspection of the capture system in compliance of CAM to detect leaking components.
- G. The permit holder shall comply with the requirements of 40 CFR § 70.6(a)(3)(ii)(A) and 30 TAC § 122.144(1)(A)-(F) for documentation of all required inspections.
- 12. The permit holder shall comply with the periodic monitoring requirements as specified in the attached "Periodic Monitoring Summary" upon issuance of the permit. Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the permit holder shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. The permit holder may elect to collect monitoring data on a more frequent basis and average the data, consistent with the averaging time or minimum frequency specified in the "Periodic Monitoring Summary," for purposes of determining whether a deviation has occurred. However, the additional data points must be collected on a regular basis. In no event shall data be collected and used in particular instances to avoid reporting deviations. Deviations shall be reported according to 30 TAC § 122.145 (Reporting Terms and Conditions).

#### **New Source Review Authorization Requirements**

- 13. Permit holder shall comply with the requirements of New Source Review authorizations issued or claimed by the permit holder for the permitted area, including permits, permits by rule (including the terms, conditions, monitoring, recordkeeping, and reporting identified in registered PBRs and permits by rule identified in the PBR Supplemental Tables dated December 19, 2024 in the application for project 36525), standard permits, flexible permits, special permits, permits for existing facilities including Voluntary Emissions Reduction Permits and Electric Generating Facility Permits issued under 30 TAC Chapter 116, Subchapter I, or special exemptions referenced in the New Source Review Authorization References attachment. These requirements:
  - A. Are incorporated by reference into this permit as applicable requirements
  - B. Shall be located with this operating permit
  - C. Are not eligible for a permit shield
- 14. The permit holder shall comply with the general requirements of 30 TAC Chapter 106, Subchapter A or the general requirements, if any, in effect at the time of the claim of any PBR.
- 15. The permit holder shall maintain records to demonstrate compliance with any emission limitation or standard that is specified in a permit by rule (PBR) or Standard Permit listed in the New Source Review Authorizations attachment. The records shall yield reliable data from the relevant time period that are representative of the emission unit's compliance with the PBR or Standard Permit. These records may include, but are not limited to, production capacity and throughput, hours of operation, safety data sheets (SDS), chemical composition of raw materials, speciation of air contaminant data, engineering calculations, maintenance records, fugitive data, performance tests, capture/control device efficiencies, direct pollutant monitoring (CEMS, COMS, or PEMS), or control device parametric monitoring. These records shall be made readily accessible and available as required by 30 TAC § 122.144. Any monitoring or recordkeeping data indicating noncompliance with the PBR or Standard Permit shall be considered and reported as a deviation according to 30 TAC § 122.145 (Reporting Terms and Conditions).

#### **Compliance Requirements**

- 16. The permit holder shall certify compliance in accordance with 30 TAC § 122.146. The permit holder shall comply with 30 TAC § 122.146 using at a minimum, but not limited to, the continuous or intermittent compliance method data from monitoring, recordkeeping, reporting, or testing required by the permit and any other credible evidence or information. The certification period may not exceed 12 months and the certification must be submitted within 30 days after the end of the period being certified.
- 17. Permit holder shall comply with the following 30 TAC Chapter 117 requirements:
  - A. The permit holder shall comply with the compliance schedules and submit written notification to the TCEQ Executive Director as required in 30 TAC Chapter 117, Subchapter H, Division 1:
    - (i) For sources in the Houston-Galveston-Brazoria Nonattainment area, 30 TAC § 117.9020:
      - (1) Title 30 TAC § 117.9020(2)(A), (C), and (D)
  - B. The permit holder shall comply with the Initial Control Plan unit listing requirement in 30 TAC § 117.350(c) and (c)(1).
  - C. The permit holder shall comply with the requirements of 30 TAC § 117.354 for Final Control Plan Procedures for Attainment Demonstration Emission Specifications and 30 TAC § 117.356 for Revision of Final Control Plan.
- 18. Use of Emission Credits to comply with applicable requirements:
  - A. Unless otherwise prohibited, the permit holder may use emission credits to comply with the following applicable requirements listed elsewhere in this permit:
    - (i) Title 30 TAC Chapter 115
    - (ii) Title 30 TAC Chapter 117
    - (iii) Offsets for Title 30 TAC Chapter 116
  - B. The permit holder shall comply with the following requirements in order to use the emission credits to comply with the applicable requirements:
    - (i) The permit holder must notify the TCEQ according to 30 TAC § 101.306(c)-(d)
    - (ii) The emission credits to be used must meet all the geographic, timeliness, applicable pollutant type, and availability requirements listed in 30 TAC Chapter 101, Subchapter H, Division 1
    - (iii) The executive director has approved the use of the credit according to 30 TAC § 101.306(c)-(d)
    - (iv) The permit holder keeps records of the use of credits towards compliance with the applicable requirements in accordance with 30 TAC § 101.302(g) and 30 TAC Chapter 122

- (v) Title 30 TAC § 101.305 (relating to Emission Reductions Achieved Outside the United States)
- 19. Use of Discrete Emission Credits to comply with the applicable requirements:
  - A. Unless otherwise prohibited, the permit holder may use discrete emission credits to comply with the following applicable requirements listed elsewhere in this permit:
    - (i) Title 30 TAC Chapter 115
    - (ii) Title 30 TAC Chapter 117
    - (iii) If applicable, offsets for Title 30 TAC Chapter 116
    - (iv) Temporarily exceed state NSR permit allowables
  - B. The permit holder shall comply with the following requirements in order to use the credit to comply with the applicable requirements:
    - (i) The permit holder must notify the TCEQ according to 30 TAC § 101.376(d)
    - (ii) The discrete emission credits to be used must meet all the geographic, timeliness, applicable pollutant type, and availability requirements listed in 30 TAC Chapter 101, Subchapter H, Division 4
    - (iii) The executive director has approved the use of the discrete emission credits according to 30 TAC § 101.376(d)(1)(A)
    - (iv) The permit holder keeps records of the use of credits towards compliance with the applicable requirements in accordance with 30 TAC § 101.372(h) and 30 TAC Chapter 122
    - (v) Title 30 TAC § 101.375 (relating to Emission Reductions Achieved Outside the United States)

#### Risk Management Plan

20. For processes subject to 40 CFR Part 68 and specified in 40 CFR § 68.10, the permit holder shall comply with the requirements of the Accidental Release Prevention Provisions in 40 CFR Part 68. The permit holder shall submit to the appropriate agency either a compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR § 68.10(a), or as part of the compliance certification submitted under this permit, a certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of a risk management plan.

#### **Protection of Stratospheric Ozone**

- 21. Permit holders at a site subject to Title VI of the FCAA Amendments shall meet the following requirements for protection of stratospheric ozone:
  - A. Any on site servicing, maintenance, and repair on refrigeration and nonmotor vehicle air-conditioning appliances using ozone-depleting refrigerants or non-exempt substitutes shall be conducted in accordance with 40 CFR Part 82, Subpart F. Permit holders shall ensure that repairs on or refrigerant removal from refrigeration and nonmotor vehicle air-conditioning appliances using ozone-depleting refrigerants are performed only by

properly certified technicians using certified equipment. Records shall be maintained as required by 40 CFR Part 82. Subpart F.

#### Temporary Fuel Shortages (30 TAC § 112.15)

- 22. The permit holder shall comply with the following 30 TAC Chapter 112 requirements:
  - A. Title 30 TAC § 112.15 (relating to Temporary Fuel Shortage Plan Filing Requirements)
  - B. Title 30 TAC § 112.16(a), (a)(1), and (a)(2)(B) (C) (relating to Temporary Fuel Shortage Plan Operating Requirements)
  - C. Title 30 TAC § 112.17 (relating to Temporary Fuel Shortage Plan Notification Procedures)
  - D. Title 30 TAC § 112.18 (relating to Temporary Fuel Shortage Plan Reporting Requirements)

#### **Permit Location**

23. The permit holder shall maintain a copy of this permit and records related to requirements listed in this permit on site.

#### Permit Shield (30 TAC § 122.148)

24. A permit shield is granted for the emission units, groups, or processes specified in the attached "Permit Shield." Compliance with the conditions of the permit shall be deemed compliance with the specified potentially applicable requirements or specified potentially applicable state-only requirements listed in the attachment "Permit Shield." Permit shield provisions shall not be modified by the executive director until notification is provided to the permit holder. No later than 90 days after notification of a change in a determination made by the executive director, the permit holder shall apply for the appropriate permit revision to reflect the new determination. Provisional terms are not eligible for this permit shield. Any term or condition, under a permit shield, shall not be protected by the permit shield if it is replaced by a provisional term or condition or the basis of the term and condition changes.

#### **Attachments**

**Applicable Requirements Summary** 

**Additional Monitoring Requirements** 

**Permit Shield** 

**New Source Review Authorization References** 

Unit Summary	1	5
Applicable Requirements Summary	2	3

Note: A "none" entry may be noted for some emission sources in this permit's "Applicable Requirements Summary" under the heading of "Monitoring and Testing Requirements" and/or "Recordkeeping Requirements" and/or "Reporting Requirements." Such a notation indicates that there are no requirements for the indicated emission source as identified under the respective column heading(s) for the stated portion of the regulation when the emission source is operating under the conditions of the specified SOP Index Number. However, other relevant requirements pursuant to 30 TAC Chapter 122 including Recordkeeping Terms and Conditions (30 TAC § 122.144), Reporting Terms and Conditions (30 TAC § 122.145), and Compliance Certification Terms and Conditions (30 TAC § 122.146) continue to apply.

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver	
GRP-FILTERS1	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	P3-CONBF, P3- PELFLTR, P4- PELFLTR	111A-1	30 TAC Chapter 111, Nonagricultural Processes	No changing attributes.	
GRP-FILTERS1	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	P3-CONBF, P3- PELFLTR, P4- PELFLTR	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.	
GRP-FILTERS2	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	P3-FINBF, P4- ADDFEED, P4- DRHOPVT	111A-1	30 TAC Chapter 111, Nonagricultural Processes	No changing attributes.	
GRP-FILTERS2	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	P3-FINBF, P4- ADDFEED, P4- DRHOPVT	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.	
MD-1401	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.	
MD-1401	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.	
P3-CWT	INDUSTRIAL PROCESS COOLING TOWERS	N/A	115H-1	30 TAC Chapter 115, HRVOC Cooling Towers	Flow Monitoring/Testing Method = Choosing to use a continuous flow monitor on each inlet of each cooling tower in accordance with § 115.764(a)(1), (b)(1), or (h)(1).	
P3-CWT	INDUSTRIAL PROCESS COOLING TOWERS	N/A	115H-2	30 TAC Chapter 115, HRVOC Cooling Towers	Flow Monitoring/Testing Method = Choosing to use the maximum potential flow rate based on the manufacturer's pump performance data in accordance with §115.764(e)(1).	
P3-EMGEN	SRIC ENGINES	N/A	117B-1	30 TAC Chapter 117, Subchapter B	No changing attributes.	

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
P3-EMGEN	SRIC ENGINES	N/A	63ZZZZ-1	40 CFR Part 63, Subpart ZZZZ	No changing attributes.
P3-PELDRYER	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.
P3-PELDRYER	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.
P3-POLY	FLARES	N/A	111A-1	30 TAC Chapter 111, Visible Emissions	No changing attributes.
P3-POLY	FLARES	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.
P3-POLY	FLARES	N/A	60A-1	40 CFR Part 60, Subpart A	No changing attributes.
P3-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	115H-1	30 TAC Chapter 115, HRVOC Fugitive Emissions	No changing attributes.
P3-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	115D-1	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	No changing attributes.
P3-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	60DDD-1	40 CFR Part 60, Subpart DDD	No changing attributes.
P3-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	61J-1	40 CFR Part 61, Subpart J	No changing attributes.
P4-CWT	INDUSTRIAL PROCESS COOLING TOWERS	N/A	115H-1	30 TAC Chapter 115, HRVOC Cooling Towers	Flow Monitoring/Testing Method = Choosing to use a continuous flow monitor on each inlet of each cooling tower in accordance with § 115.764(a)(1), (b)(1), or (h)(1).
P4-CWT	INDUSTRIAL PROCESS COOLING TOWERS	N/A	115H-2	30 TAC Chapter 115, HRVOC Cooling Towers	Flow Monitoring/Testing Method = Choosing to use the maximum potential flow rate based on the

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
					manufacturer's pump performance data in accordance with §115.764(e)(1).
P4-DRYER1-2E	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.
P4-DRYER1-2E	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.
P4-DRYER1-2T	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.
P4-DRYER1-2T	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.
P4-EMGEN	SRIC ENGINES	N/A	117B-1	30 TAC Chapter 117, Subchapter B	No changing attributes.
P4-EMGEN	SRIC ENGINES	N/A	63ZZZZ-1	40 CFR Part 63, Subpart ZZZZ	No changing attributes.
P4-FLARE	FLARES	N/A	111A-1	30 TAC Chapter 111, Visible Emissions	No changing attributes.
P4-FLARE	FLARES	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.
P4-FLARE	FLARES	N/A	60A-1	40 CFR Part 60, Subpart A	No changing attributes.
P4-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	115H-1	30 TAC Chapter 115, HRVOC Fugitive Emissions	No changing attributes.
P4-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	115D-1	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	No changing attributes.

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
P4-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	60DDD-1	40 CFR Part 60, Subpart DDD	No changing attributes.
P4-VALVEFUG	FUGITIVE EMISSION UNITS	N/A	61J-1	40 CFR Part 61, Subpart J	No changing attributes.
PD-1401	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115H-1	30 TAC Chapter 115, HRVOC Vent Gas	No changing attributes.
PD-1401	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.
PRO3-POLYP	POLYMER MANUFACTURING PROCESSES	N/A	60DDD-1	40 CFR Part 60, Subpart DDD	Process Emissions = Individual vent gas streams emit continuous emissions., Uncontrolled Annual Emissions = Uncontrolled annual emissions are 1.6 Mg/yr (1.76 tpy) or greater., Weight Percent TOC = Weight percent of total organic compounds is 0.10% or greater., Control of Continuous Emissions = All continuous emissions are controlled in an existing control device (as defined in 40 CFR § 60.561)., Annual Emissions Entering the Control Device = Annual emissions entering the control device are greater than or equal to the calculated threshold emissions levels calculated in Table 3.
PRO3-POLYP	POLYMER MANUFACTURING PROCESSES	N/A	60DDD-2	40 CFR Part 60, Subpart DDD	Process Emissions = Individual vent gas streams emit intermittent emissions., Control of Continuous Emissions = Some of the continuous

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
					emissions are controlled in an existing control device (as defined in 40 CFR § 60.561)., Annual Emissions Entering the Control Device = Annual emissions entering the control device are less than the calculated threshold emissions levels calculated in Table 3., Table 3 Control Requirements = Calculations from Table 3 do not require controls., Emergency Vent = Emissions are an emergency vent stream from a new, modified, or reconstructed facility., Existing Control Device = The vent stream is not controlled in an existing control device (as defined in 40 CFR '60.561) which has not been reconstructed, replaced, or its operating conditions modified as a result of state or local regulations., Intermittent Control Device = Flare.
PRO3-POLYP	POLYMER MANUFACTURING PROCESSES	N/A	60DDD-3	40 CFR Part 60, Subpart DDD	Process Emissions = Individual vent gas streams emit continuous emissions., Uncontrolled Annual Emissions = Uncontrolled annual emissions are 1.6 Mg/yr (1.76 tpy) or greater., Weight Percent TOC = Weight percent of total organic compounds is 0.10% or greater., Control of Continuous Emissions = All continuous emissions are controlled in an existing control device (as defined in 40 CFR § 60.561)., Annual Emissions Entering

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
					the Control Device = Annual emissions entering the control device are greater than or equal to the calculated threshold emissions levels calculated in Table 3., Emission Reduction from Control Device = Existing control device (as defined in 40 CFR § 60.561) reduces emissions by 98 percent or greater, or exit concentration is 20 ppmv or less.
PRO3-POLYP	CHEMICAL MANUFACTURING PROCESS	N/A	63FFFF-1	40 CFR Part 63, Subpart FFFF	No changing attributes.
PRO4-POLYP	POLYMER MANUFACTURING PROCESSES	N/A	60DDD-1	40 CFR Part 60, Subpart DDD	Process Emissions = Individual vent gas streams emit continuous emissions., Uncontrolled Annual Emissions = Uncontrolled annual emissions are 1.6 Mg/yr (1.76 tpy) or greater., Weight Percent TOC = Weight percent of total organic compounds is 0.10% or greater., Control of Continuous Emissions = All continuous emissions are controlled in an existing control device (as defined in 40 CFR § 60.561)., Annual Emissions Entering the Control Device = Annual emissions entering the control device are greater than or equal to the calculated threshold emissions levels calculated in Table 3.
PRO4-POLYP	POLYMER	N/A	60DDD-2	40 CFR Part 60, Subpart	Process Emissions = Individual vent

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
	MANUFACTURING PROCESSES			DDD	gas streams emit intermittent emissions., Control of Continuous Emissions = Some of the continuous emissions are controlled in an existing control device (as defined in 40 CFR § 60.561)., Annual Emissions Entering the Control Device = Annual emissions entering the control device are less than the calculated threshold emissions levels calculated in Table 3., Table 3 Control Requirements = Calculations from Table 3 do not require controls., Emergency Vent = Emissions are an emergency vent stream from a new, modified, or reconstructed facility., Existing Control Device = The vent stream is not controlled in an existing control device (as defined in 40 CFR '60.561) which has not been reconstructed, replaced, or its operating conditions modified as a result of state or local regulations., Intermittent Control Device = Flare.
PRO4-POLYP	POLYMER MANUFACTURING PROCESSES	N/A	60DDD-3	40 CFR Part 60, Subpart DDD	Process Emissions = Individual vent gas streams emit continuous emissions., Uncontrolled Annual Emissions = Uncontrolled annual emissions are 1.6 Mg/yr (1.76 tpy) or greater., Weight Percent TOC = Weight percent of total organic compounds is 0.10% or greater., Control of Continuous Emissions = All continuous emissions are

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
					controlled in an existing control device (as defined in 40 CFR § 60.561)., Annual Emissions Entering the Control Device = Annual emissions entering the control device are greater than or equal to the calculated threshold emissions levels calculated in Table 3., Emission Reduction from Control Device = Existing control device (as defined in 40 CFR § 60.561) reduces emissions by 98 percent or greater, or exit concentration is 20 ppmv or less.
PRO4-POLYP	CHEMICAL MANUFACTURING PROCESS	N/A	63FFFF-1	40 CFR Part 63, Subpart FFFF	No changing attributes.

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
GRP- FILTERS1	EP	111A-1	PM	30 TAC Chapter 111, Nonagricultural Processes	§ 111.151(a) § 111.151(c)	No person may cause, suffer, allow, or permit emissions of particulate matter from any source to exceed the allowable rates specified in Table 1 as follows, except as provided by §111.153 of this title (relating to Emissions Limits for Steam Generators).	** See CAM Summary	None	None
GRP- FILTERS1	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(A) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream having a combined weight of volatile organic compounds (VOC) equal to or less than 100 pounds in any continuous 24-hour period is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
GRP- FILTERS2	EP	111A-1	PM	30 TAC Chapter 111, Nonagricultural Processes	§ 111.151(a) § 111.151(c)	No person may cause, suffer, allow, or permit emissions of particulate matter from any source to exceed the allowable rates specified in Table 1 as follows, except as provided by §111.153 of this title (relating to Emissions Limits for Steam Generators).	** See Periodic Monitoring Summary	None	None
GRP- FILTERS2	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(A) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream having a combined weight of volatile organic compounds (VOC) equal to or less than 100 pounds in any continuous 24-hour period is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
MD-1401	EP	115H-1	Highly	30 TAC Chapter	§ 115.727(f)	All sites that are subject to	§ 115.725(n)	§ 115.726(d)(1)	§ 115.725(n)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
			Reactive VOC	115, HRVOC Vent Gas	§ 115.722(d) § 115.722(d)(1) § 115.722(d)(2)	this division and that are located in the Houston/Galveston/ Brazoria area as defined in §115.10 of this title (relating to Definitions), excluding Harris County, are exempt from § 115.722(b) and (c)(2) of this title, except as provided in § 115.729(a)(3) of this title (relating to Counties and Compliance Schedules).	** See CAM Summary	§ 115.726(d)(2) § 115.726(d)(3) § 115.726(d)(4) § 115.726(i) § 115.726(j)(1) § 115.726(j)(2)	
MD-1401	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.122(a)(1) § 115.121(a)(1) § 115.122(a)(1)(B) § 60.18	Vent gas streams affected by §115.121(a)(1) must be controlled properly with a control efficiency of at least 90% or to a volatile organic compound (VOC) concentration of no more than 20 parts per million (ppmv) (on a dry basis corrected to 3.0% oxygen for combustion devices).	[G]§ 115.125 § 115.126(1) § 115.126(1)(B) § 115.126(2) ** See CAM Summary	§ 115.126 § 115.126(1) § 115.126(1)(B) § 115.126(2)	None
P3-CWT	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Cooling Towers	§ 115.767(6) § 115.764(a)(1) § 115.766(i)	All sites that are subject to this division and that are located in the Houston/ Galveston/Brazoria area as defined in § 115.10, excluding Harris County, are exempt from § 115.761(b) and (c)(2), except as provided in § 115.769(a)(3).	§ 115.764(a)(1) § 115.764(a)(3) [G]§ 115.764(a)(6) § 115.764(c)	§ 115.766(a)(1) § 115.766(a)(2) § 115.766(a)(3) § 115.766(a)(5) § 115.766(a)(6) § 115.766(c) § 115.766(i)(1)	§ 115.766(i)(2)
P3-CWT	EU	115H-2	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Cooling Towers	§ 115.767(6) § 115.766(i)	All sites that are subject to this division and that are located in the Houston/ Galveston/Brazoria area as	§ 115.764(a)(3) [G]§ 115.764(a)(6) § 115.764(c) § 115.764(e)(1)	§ 115.766(a)(1) § 115.766(a)(2) § 115.766(a)(3) § 115.766(a)(5)	§ 115.766(i)(2)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						defined in § 115.10, excluding Harris County, are exempt from § 115.761(b) and (c)(2), except as provided in § 115.769(a)(3).		§ 115.766(a)(6) § 115.766(c) [G]§ 115.766(e) § 115.766(i)(1)	
P3-EMGEN	EU	117B-1	Exempt	30 TAC Chapter 117, Subchapter B	§ 117.303(a)(6)(D) [G]§ 117.310(f)	Units exempted from the provisions of this division, except as specified in §§117.310(f), 117.340(j), 117.345(f)(6) and (10), 117.350(c)(1), and 117.354(a)(5), include stationary gas turbines and stationary internal combustion engines that are used exclusively in emergency situations, except that operation for testing or maintenance purposes is allowed for up to 52 hours per year, based on a rolling 12-month average.	§ 117.8140(a) § 117.8140(a)(3)	§ 117.340(j) § 117.345(f) [G]§ 117.345(f)(10) [G]§ 117.345(f)(6)	None
P3-EMGEN	EU	63ZZZZ-1	112(B) HAPS	40 CFR Part 63, Subpart ZZZZ	\$ 63.6602-Table 2c.1 \$ 63.6595(a)(1) \$ 63.6605(a) \$ 63.6605(b) \$ 63.6625(e) \$ 63.6625(f) \$ 63.6625(h) \$ 63.6625(i) \$ 63.6640(f)(1) \$ 63.6640(f)(2) \$ 63.6640(f)(2)(i) \$ 63.6640(f)(3)	For each existing emergency stationary CI RICE and black start stationary CI RICE, located at a major source, you must comply with the requirements as specified in Table 2c.1.a-c.	§ 63.6625(i) § 63.6640(a) § 63.6640(a)-Table 6.9.a.i § 63.6640(a)-Table 6.9.a.ii	§ 63.6625(i) § 63.6655(e) § 63.6655(f) § 63.6660(a) § 63.6660(b) § 63.6660(c)	§ 63.6640(e) § 63.6650(f)
P3-	EP	115H-1	Highly	30 TAC Chapter	§ 115.727(f)	All sites that are subject to	§ 115.725(a)	§ 115.726(b)(1)	[G]§ 115.725(a)(4)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
PELDRYER			Reactive VOC	115, HRVOC Vent Gas	§ 115.725(a)(1)(A) § 115.725(a)(1)(B) § 115.725(a)(1)(C) § 115.725(a)(3) [G]§ 115.725(a)(4) [G]§ 115.725(l) [G]§ 115.726(a)(2)	to Definitions), excluding Harris County, are exempt	§ 115.725(a)(1)(A) § 115.725(a)(1)(B) § 115.725(a)(1)(C) § 115.725(a)(3) § 115.725(a)(3)(B) [G]§ 115.725(a)(4) § 115.725(a)(5) [G]§ 115.725(l) § 115.725(n)	§ 115.726(b)(2) § 115.726(b)(3) § 115.726(i) § 115.726(j)(1) § 115.726(j)(2)	§ 115.725(a)(5) § 115.725(n) [G]§ 115.726(a)(2)
P3- PELDRYER	EP	115B-1	voc	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(B) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream specified in §115.121(a)(1) of this title with a concentration of VOC less than 612 parts per million by volume (ppmv) is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
P3- PELDRYER	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(A) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream having a combined weight of volatile organic compounds (VOC) equal to or less than 100 pounds in any continuous 24-hour period is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
P3-POLY	CD	111A-1	Opacity	30 TAC Chapter 111, Visible Emissions	§ 111.111(a)(4)(A)	Visible emissions from a process gas flare shall not be permitted for more than five minutes in any two-hour period. Non-excessive upset events are subject to the provisions under §101.222(b).	§ 111.111(a)(4)(A)(i) § 111.111(a)(4)(A)(ii)	§ 111.111(a)(4)(A)(ii)	None
P3-POLY	EP	115H-1	Highly	30 TAC Chapter	§ 115.722(d)	All flares must continuously	[G]§ 115.725(d)(1)	§ 115.726(a)(1)	§ 115.725(n)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
			Reactive VOC	115, HRVOC Vent Gas	\$ 115.722(d)(1) \$ 115.722(d)(2) [G]§ 115.725(d)(2) \$ 115.725(d)(2)(A)(i) [G]§ 115.725(d)(2)(A)(ii) \$ 115.725(d)(2)(A)(iii) \$ 115.725(d)(2)(A)(iii) \$ 115.725(d)(2)(A)(iii) \$ 115.725(d)(2)(B)(ii) \$ 115.725(d)(2)(B)(ii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) [G]§ 115.725(n) [G]§ 115.725(a)(2)	meet the requirements of 40 CFR § 60.18(c)(2)-(6) and (d) as amended through October 17, 2000 (65 FR 61744) when vent gas containing HRVOC is being routed to the flare.	\$ 115.725(d)(2) \$ 115.725(d)(2)(A)(i) [G]§ 115.725(d)(2)(A)(ii) \$ 115.725(d)(2)(A)(iii) \$ 115.725(d)(2)(A)(iv) \$ 115.725(d)(2)(B)(i) \$ 115.725(d)(2)(B)(ii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iii) \$ 115.725(d)(2)(B)(iv) \$ 115.725(d)(3) \$ 115.725(d)(3) \$ 115.725(d)(4) \$ 115.725(d)(5) \$ 115.725(d)(6) \$ 115.725(d)(7) \$ 115.725(d)(7)	§ 115.726(a)(1)(A) § 115.726(d)(1) § 115.726(d)(10) § 115.726(d)(2) § 115.726(d)(3) § 115.726(d)(4) § 115.726(j) § 115.726(j)(1) § 115.726(j)(2)	§ 115.726(a)(1)(B) [G]§ 115.726(a)(2)
P3-POLY	CD	60A-1	Opacity	40 CFR Part 60, Subpart A	§ 60.18(b) § 60.18(c)(1) § 60.18(c)(2) § 60.18(c)(3)(ii) § 60.18(c)(4)(i) § 60.18(c)(6) § 60.18(e)	Flares shall comply with paragraphs (c)-(f) of § 60.18.	§ 60.18(d) § 60.18(f)(1) § 60.18(f)(2) § 60.18(f)(3) § 60.18(f)(4)	None	None
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(b)(2)	Compressor seals within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					\$ 115.782(c)(1) \$ 115.782(c)(1)(A) \$ 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(i) § 115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(i)( I) § 115.782(c)(1)(C)(i)( II) § 115.782(c)(1)(C)(i)( III) § 115.782(c)(1)(C)(i)( III) § 115.782(c)(1)(C)(ii)( III) § 115.782(c)(1)(C)(ii)( III) § 115.782(c)(1)(C)(ii)( III) § 115.782(c)(1)(C)(ii)( III) § 115.782(c)(1)(C)(ii)( III) § 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b)	operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	§ 115.781(b)(10) § 115.781(b)(4) § 115.781(b)(7) § 115.781(b)(7)(A) § 115.781(c)(1) § 115.781(c)(2) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.782(d)(2)	§ 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(d) § 115.786(d)(1) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(g)	
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(b)(2) § 115.782(c)(2) § 115.782(c)(2)(A) §	Open-ended valves or lines within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyltert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material,	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b) § 115.781(b)(10) § 115.781(b)(3) § 115.781(b)(4) § 115.781(b)(7)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(1)	§ 115.782(c)(2)(A)(ii) [G]§ 115.786(c) § 115.788(c) [G]§ 115.788(d) § 115.788(e) [G]§ 115.788(g) § 115.789(1)(B)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					\$ 115.782(c)(2)(A)(ii) \$ 115.782(c)(2)(B) \$ 115.783(5) \$ 115.787(f) \$ 115.787(f)(2) \$ 115.787(f)(3) \$ 115.787(f)(4) \$ 115.787(g) \$ 115.788(a) \$ 115.788(a)(2) \$ 115.788(a)(2)(A) \$ 115.788(a)(2)(B) \$ 115.788(a)(2)(C)(ii) \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(3)(C)(C)(iii) \$ 115.788(a)(3)(C)(C)(iii) \$ 115.788(a)(3)(C)(C)(iii) \$ 115.788(a)(3)(C)(C)(iii) \$ 115.788(a)(3)(C)(C)(iii) \$ 115.788(a)(3)(A) \$ 115.788(a)(3)(B) [G]\$ 115.788(a)(3)(B)	of this division. A leak is defined as a screening concentration greater than 500 ppmv above	§ 115.781(b)(7)(A) § 115.781(b)(7)(B) § 115.781(f) § 115.781(f)(1) § 115.781(f)(2) § 115.781(f)(3) § 115.781(f)(4) § 115.781(f)(6) § 115.781(g) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.782(d)(2) § 115.789(1)(B)	§ 115.781(g)(2) § 115.781(g)(3) § 115.782(c)(2)(A)(ii) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(2) § 115.786(e) § 115.786(g) [G]§ 115.788(g)	
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(b)(2) § 115.782(c)(1)(A) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(i) §	Flanges or other connectors within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyltert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is	§ 115.354(1) § 115.354(10) § 115.354(11) § 115.354(3) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b) § 115.781(b)(10) § 115.781(b)(3) § 115.781(b)(4) § 115.781(b)(7) § 115.781(b)(7)(A)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.789(1)(B)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iv)	subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	\$ 115.781(b)(7)(B) \$ 115.781(f) \$ 115.781(f)(1) \$ 115.781(f)(2) \$ 115.781(f)(3) \$ 115.781(f)(4) \$ 115.781(f)(5) \$ 115.781(f)(6) \$ 115.781(g) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.782(d)(2) \$ 115.789(1)(B)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(1) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(e) § 115.786(g)	
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(2) § 115.782(c)(2)(A)(i) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(B) § 115.782(c)(2)(B) § 115.782(c)(2)(B) § 115.782(c)(2)(B) § 115.783(5) § 115.787(f) § 115.787(f) § 115.787(g) § 115.788(a)(2) § 115.788(a)(2) § 115.788(a)(2)(B) § 115.788(a)(2)(C) § 115.788(a)(2)(C) § 115.788(a)(2)(C)	methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this	\$ 115.354(1) \$ 115.354(10) \$ 115.354(2) \$ 115.354(5) \$ 115.354(6) \$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(7) \$ 115.781(b)(7)(8) \$ 115.781(b)(7)(8) \$ 115.781(b)(7)(8) \$ 115.781(b)(7)(8) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.782(d)(2)	\$ 115.354(10) \$ 115.356 [G]§ 115.356(1) [G]§ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.356(5) \$ 115.781(g) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.781(g)(3) \$ 115.782(c)(2)(A)(iii) [G]§ 115.786(c) \$ 115.786(d) \$ 115.786(d)(2) \$ 115.786(g) § 115.786(g) [G]§ 115.786(g) [G]§ 115.788(g)	§ 115.782(c)(2)(A)(ii) [G]§ 115.786(c) § 115.788(c) [G]§ 115.788(d) § 115.788(e) [G]§ 115.788(g)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.788(a)(2)(C)(ii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(D) § 115.788(a)(3) § 115.788(a)(3)(A) § 115.788(a)(3)(B) [G]§ 115.788(g)				
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.787(d) \$ 115.780(b) [G]§ 115.781(a) \$ 115.782(a) \$ 115.782(b)(1) \$ 115.782(c)(1) \$ 115.782(c)(1)(A) \$ 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(ii)(C)(ii)(C)(C)(C)(C)(C)(C)(C)(C)(C)(C)(C)(C)(C)	All compressors that are equipped with a shaft sealing system that prevents or detects emissions of VOC from the seal are exempt from the monitoring requirement of §115.781(b) and (c). Submerged pumps or sealless pumps may be used to satisfy the requirements of this subsection.	§ 115.782(d)(2)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(e) § 115.786(g)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b) § 115.787(b)(1) § 115.787(g)				
P3- VALVEFUG	E	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(C)(i)(B)(iii) § 115.782(c)(1)(C)(i)(B)(iii) § 115.782(c)(1)(C)(i)(B)(iii) § 115.782(c)(1)(C)(i)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.782(c)(1)(C)(ii)(B)(iii) § 115.783(3) [G]§ 115.783(3)(A)	organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above	\$ 115.354(1) \$ 115.354(10) \$ 115.354(2) \$ 115.354(5) \$ 115.354(6) \$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(7) \$ 115.781(b)(7) \$ 115.781(b)(7)(A) \$ 115.781(b)(7)(A) \$ 115.781(c)(1) \$ 115.781(c)(1) \$ 115.781(g) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.782(d)(2)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.781(b)(10) § 115.781(b)(10) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.781(g)(3) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(d)(2)(C) § 115.786(d)(2)(C) § 115.786(d)(2)(C) § 115.786(g)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 115.783(3)(B) § 115.787(b) § 115.787(b)(1)				
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B)(i) [G]§ 115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(i)(I) § 115.782(c)(1)(C)(i)(I) § 115.782(c)(1)(C)(i)(I) § 115.782(c)(1)(C)(i)(I) § 115.782(c)(1)(C)(i)(I) III) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(i)(III) § 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b)	Agitators within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	\$ 115.354(1) \$ 115.354(10) \$ 115.354(5) \$ 115.354(6) \$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(10) \$ 115.781(b)(7) \$ 115.781(b)(7)(A) \$ 115.781(b)(7)(B) \$ 115.781(b)(7)(B) \$ 115.781(c)(1) \$ 115.781(c)(2) \$ 115.781(g) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.782(d)(2)	\$ 115.354(10) \$ 115.356 [G]§ 115.356(1) [G]§ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.781(B)(10) \$ 115.781(B)(10)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(b)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.783(4)(A)(ii) § 115.783(4)(A)(iii) § 115.783(4)(A)(iii) § 115.783(4)(B)(iii) § 115.783(4)(B)(iii) § 115.783(4)(B)(iii)	organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is	§ 115.354(1) § 115.354(10) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b) § 115.781(b)(10) § 115.781(b)(10)	\$ 115.354(10) \$ 115.356 [G]\$ 115.356(1) [G]\$ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.356(5) \$ 115.781(b)(10) \$ 115.781(g) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.781(g)(3) [G]\$ 115.782(c)(1)(B)(i) [G]\$ 115.786(d) \$ 115.786(d)(2) \$ 115.786(d)(2) \$ 115.786(d)(2)(A) \$ 115.786(d)(2)(B) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c)
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.787(a)	Components that contact a process fluid containing less than 5.0% highly-reactive volatile organic compounds by weight on an annual average basis are exempt from the requirements of this division (relating to Fugitive Emissions), except for 115.786(e) and (g) of this title (relating to Record keeping Requirements).	None	§ 115.786(e) § 115.786(g)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(i) § 115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii)	Heat exchanger heads, sight glasses, meters, gauges, sampling connections, bolted manways, hatches, sump covers, junction box vents, and covers and seals on VOC water separators within the process unit or processes listed in §115.780(a) in which a HRVOC is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	\$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(3) \$ 115.781(b)(4) \$ 115.781(b)(7) \$ 115.781(b)(7)(A) \$ 115.781(b)(7)(B) \$ 115.781(f)(1) \$ 115.781(f)(2) \$ 115.781(f)(2) \$ 115.781(f)(3) \$ 115.781(f)(4) \$ 115.781(f)(5) \$ 115.781(f)(6) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.782(d)(2) \$ 115.789(1)(B)	§ 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(1) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(d)(2)(C) § 115.786(g)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.789(1)(B)
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.787(d) § 115.780(b) [G]§ 115.781(a) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iiii) § 115.782(c)(1)(B)(iiii) § 115.782(c)(1)(B)(iiiii) §	All pumps that are equipped with a shaft sealing system that prevents or detects emissions of VOC from the seal are exempt from the monitoring requirement of §115.781(b) and (c). Submerged pumps or sealless pumps may be used to satisfy the requirements of this subsection.	§ 115.782(d)(2)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(1) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(e) § 115.786(g)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(i)(I) § 115.782(c)(1)(C)(i)(II) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(ii) § 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b) § 115.787(g)				
P3- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.787(c) § 115.787(e) § 115.787(f) § 115.787(g)	organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic	§ 115.354(1) § 115.354(2) § 115.354(2) § 115.354(4) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b)(10) § 115.781(b)(7) § 115.781(b)(7)(A) § 115.781(b)(7)(A) § 115.781(b)(7)(B) § 115.781(b)(7)(B) § 115.781(b)(8) § 115.781(9) § 115.781(9)(1) § 115.781(9)(2) § 115.781(9)(2) § 115.782(d)(2)	\$ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.788(c) [G]§ 115.788(d) § 115.788(e) [G]§ 115.788(g)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					\$ 115.788(a) § 115.788(a)(1) § 115.788(a)(2) § 115.788(a)(2)(A) § 115.788(a)(2)(B) § 115.788(a)(2)(C)(i) § 115.788(a)(2)(C)(ii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(D) § 115.788(a)(3)(A) § 115.788(a)(3)(A) § 115.788(a)(3)(B) [G]§ 115.788(g)			§ 115.786(e) § 115.786(g) [G]§ 115.788(g)	
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(13)	Components/systems that contact a process fluid containing VOC having a true vapor pressure equal to or less than 0.002 psia at 68 degrees Fahrenheit are exempt from the requirements of this division except §115.356(3)(C) of this title.	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(7)	No process drains contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above	§ 115.354(1) § 115.354(10) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.			
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(B) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(3) § 115.352(3) § 115.352(7) § 115.357(1) § 115.357(1)	No pump seals contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) [G]§ 115.356(3)(C) § 115.356(5)	None
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(8) § 115.357(12) § 115.357(8)	No flanges or other connectors contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(10) § 115.354(11) § 115.354(3) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	None
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2)	No flanges or other connectors contacting a fluid with TVP less than or	§ 115.354(1) § 115.354(11) § 115.354(3)	§ 115.352(7) § 115.356 [G]§ 115.356(1)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.352(2)(A) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(8) § 115.357(1) § 115.357(12) § 115.357(8)	liquid service) shall be allowed to have a VOC	§ 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	[G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(7) § 115.357(1)	less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a	§ 115.354(1) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	None
P3- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(2) § 115.352(9)	Conservation vents or other devices on atmospheric storage tanks that are actuated either by a vacuum or a pressure of no more than 2.5 psig, pressure relief valves equipped with a rupture disk or venting to a control device, components in continuous vacuum	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						service, and valves that are not externally regulated (such as in-line check valves) are exempt from the requirements of this division, except that each pressure relief valve equipped with a rupture disk must comply with §115.352(9) and §115.			
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-8(a) \$ 60.482-8(a) \$ 60.482-8(c) \$ 60.482-8(c) \$ 60.482-8(c) \$ 60.482-8(d) \$ 60.482-9(a) \$ 60.482-9(a) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-8 for pressure relief devices in light-liquid or heavy-liquid service.	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) [G]§ 60.485(e) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-2(b)(1) [G]\$ 60.482-2(c)(2) \$ 60.482-2(c)(2) \$ 60.482-2(d) [G]\$ 60.482-2(d)(1) \$ 60.482-2(d)(2) \$ 60.482-2(d)(3)	Comply with the requirements as stated in §60.482-2 for pumps in light-liquid service.	\$ 60.482-1(f)(1) \$ 60.482-1(f)(2) [G]\$ 60.482-1(f)(3) [G]\$ 60.482-2(a) [G]\$ 60.482-2(b)(2) [G]\$ 60.482-2(d)(4) \$ 60.485(a) [G]\$ 60.485(b) [G]\$ 60.485(c) [G]\$ 60.485(d) [G]\$ 60.485(e) \$ 60.485(f)	\$ 60.482-1(g) [G]\$ 60.486(a) [G]\$ 60.486(b) [G]\$ 60.486(c) \$ 60.486(e) \$ 60.486(e)(1) [G]\$ 60.486(e)(2) [G]\$ 60.486(e)(4) \$ 60.486(f) [G]\$ 60.486(h) \$ 60.486(j) \$ 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 60.482-2(d)(4) [G]§ 60.482-2(d)(5) [G]§ 60.482-2(d)(6) [G]§ 60.482-2(e) § 60.482-2(f) [G]§ 60.482-2(g) § 60.482-2(h) § 60.482-9(a) § 60.482-9(b) [G]§ 60.482-9(d) § 60.482-9(f) § 60.482-9(f) § 60.482-9(f) § 60.486(k) § 60.562-2(d) § 60.562-2(e)		§ 60.562-2(d)		
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-3(a) [G]§ 60.482-3(b) \$ 60.482-3(c) \$ 60.482-3(d) \$ 60.482-3(e)(1) \$ 60.482-3(e)(2) \$ 60.482-3(g)(2) \$ 60.482-3(g)(2) \$ 60.482-3(j) [G]§ 60.482-3(j) \$ 60.482-3(j) \$ 60.482-3(j) \$ 60.482-3(j) \$ 60.482-9(a) \$ 60.482-9(a) \$ 60.482-9(a) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements as stated in §60.482-3 for compressors.	§ 60.482-3(e)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	\$ 60.482-1(g) [G]\$ 60.486(a) [G]\$ 60.486(b) [G]\$ 60.486(c) \$ 60.486(e) \$ 60.486(e)(1) [G]\$ 60.486(e)(2) [G]\$ 60.486(e)(4) [G]\$ 60.486(h) \$ 60.486(j) \$ 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b)	Comply with the requirements in as stated in §60.482-8 for pumps in	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					\$ 60.482-1(g) \$ 60.482-8(a) \$ 60.482-8(b) \$ 60.482-8(c)(1) \$ 60.482-8(c)(2) \$ 60.482-8(c)(2) \$ 60.482-9(d) \$ 60.482-9(d) \$ 60.482-9(d) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	heavy-liquid service.	[G]§ 60.485(d) [G]§ 60.485(e) § 60.485(f) § 60.562-2(d)	[G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(e) § 60.562-2(e) § 60.565(I)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-4(a) \$ 60.482-4(b)(1) \$ 60.482-4(d)(1) \$ 60.482-4(d)(2) \$ 60.482-9(a) \$ 60.482-9(b) \$ 60.482-9(b) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-4 for pressure relief devices in gas/vapor service.	§ 60.482-4(b)(2) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) § 60.486(e) § 60.486(e)(1) § 60.486(e)(3) [G]§ 60.486(e)(4) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-5(a) [G]§ 60.482-5(b) \$ 60.482-5(c) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-5 for sampling connection systems.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-6(a)(1) § 60.482-6(a)(2) § 60.482-6(b) § 60.482-6(c) § 60.482-6(d) § 60.482-6(e) § 60.482-6(e) § 60.486(k) § 60.562-2(d) § 60.562-2(e)	Comply with the requirements in as stated in §60.482-6 for open-ended valves and lines.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-8(a) § 60.482-8(a) § 60.482-8(c) § 60.482-8(c)(2) § 60.482-8(c)(2) § 60.482-8(d) § 60.482-9(a) § 60.482-9(f) § 60.482-9(f) § 60.482-9(f) § 60.482-9(f) § 60.562-2(d) § 60.562-2(e)	Comply with the requirements in as stated in §60.482-8 for flanges or other connectors.	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-10 [G]§ 60.482-10(f) [G]§ 60.482-10(g) § 60.482-10(h) § 60.482-10(i)	Comply with the requirements in as stated in §60.482-10 for closed-vent systems.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.482-10(l) [G]§ 60.486(a) [G]§ 60.486(d) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 60.482-10(j) [G]§ 60.482-10(k) § 60.482-10(m) § 60.486(k) § 60.562-2(d) § 60.562-2(e)				
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.18 § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-10(d) § 60.482-10(m) § 60.486(k) § 60.562-2(d) § 60.562-2(e)	Comply with the requirements in as stated in §60.482-10 for flares.	§ 60.482-10(e) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c) [G]§ 60.485(d) § 60.485(f) [G]§ 60.485(g) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(d) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P3- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-8(a) \$ 60.482-8(a) \$ 60.482-8(c) \$ 60.482-8(c) \$ 60.482-8(c) \$ 60.482-8(d) \$ 60.482-9(a) \$ 60.482-9(b) [G]\$ 60.482-9(c) \$ 60.482-9(c) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-8 for valves in heavy-liquid service.	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) [G]§ 60.485(e) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P3- VALVEFUG	EU	61J-1	Benzene	40 CFR Part 61, Subpart J	§ 61.110(c)(3)	Any process unit (defined in §61.241) that has no equipment in benzene service is exempt from	None	§ 61.110(c)(1) § 61.246(i) § 61.246(i)(2)	None

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						§61.112.			
P4-CWT	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Cooling Towers	§ 115.767(6) § 115.764(a)(1) § 115.766(i)	All sites that are subject to this division and that are located in the Houston/ Galveston/Brazoria area as defined in § 115.10, excluding Harris County, are exempt from § 115.761(b) and (c)(2), except as provided in § 115.769(a)(3).	§ 115.764(a)(1) § 115.764(a)(3) [G]§ 115.764(a)(6) § 115.764(c)	§ 115.766(a)(1) § 115.766(a)(2) § 115.766(a)(3) § 115.766(a)(5) § 115.766(a)(6) § 115.766(c) § 115.766(i)(1)	§ 115.766(i)(2)
P4-CWT	EU	115H-2	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Cooling Towers	§ 115.767(6) § 115.766(i)	All sites that are subject to this division and that are located in the Houston/ Galveston/Brazoria area as defined in § 115.10, excluding Harris County, are exempt from § 115.761(b) and (c)(2), except as provided in § 115.769(a)(3).	§ 115.764(a)(3) [G]§ 115.764(a)(6) § 115.764(c) § 115.764(e)(1)	§ 115.766(a)(1) § 115.766(a)(2) § 115.766(a)(3) § 115.766(a)(5) § 115.766(a)(6) § 115.766(c) [G]§ 115.766(e) § 115.766(i)(1)	§ 115.766(i)(2)
P4- DRYER1-2E	EP	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Vent Gas	§ 115.727(c)(2)	A vent gas stream that has the potential to emit HRVOCs, but has a concentration less than 100 ppmv at all times or has a maximum potential flow rate equal to or less than 100 dry standard cubic feet per hour is exempt from this division with the exception of § 115.726(e)(3)(A) of this title. The maximum potential HRVOC emissions for the sum of all vent gas streams claimed under this exemption, must be less for the account specified in	None	§ 115.726(e)(3)(A) § 115.726(j)(2)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						§ 115.722(a) or (b) of this title than 0.5 tpy.			
P4- DRYER1-2E	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(A) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream having a combined weight of volatile organic compounds (VOC) equal to or less than 100 pounds in any continuous 24-hour period is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
P4- DRYER1-2E	EP	115B-1	voc	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(B) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream specified in §115.121(a)(1) of this title with a concentration of VOC less than 612 parts per million by volume (ppmv) is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
P4- DRYER1-2T	EP	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Vent Gas	§ 115.727(f) § 115.725(a)(1)(A) § 115.725(a)(1)(B) § 115.725(a)(1)(C) § 115.725(a)(3) [G]§ 115.725(a)(4) [G]§ 115.725(l) [G]§ 115.726(a)(2)	All sites that are subject to this division and that are located in the Houston/Galveston/ Brazoria area as defined in §115.10 of this title (relating to Definitions), excluding Harris County, are exempt from § 115.722(b) and (c)(2) of this title, except as provided in § 115.729(a)(3) of this title (relating to Counties and Compliance Schedules).	§ 115.725(a) § 115.725(a)(1)(A) § 115.725(a)(1)(B) § 115.725(a)(1)(C) § 115.725(a)(3) § 115.725(a)(3)(B) [G]§ 115.725(a)(4) § 115.725(a)(5) [G]§ 115.725(l) § 115.725(n)	§ 115.726(b)(1) § 115.726(b)(2) § 115.726(b)(3) § 115.726(i) § 115.726(j)(1) § 115.726(j)(2)	[G]§ 115.725(a)(4) § 115.725(a)(5) § 115.725(n) [G]§ 115.726(a)(2)
P4- DRYER1-2T	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(A) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream having a combined weight of volatile organic compounds (VOC) equal to or less than 100 pounds in any continuous 24-hour period is exempt	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						from §115.121(a)(1) of this title.			
P4- DRYER1-2T	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.127(a)(2)(B) [G]§ 115.122(a)(4) § 115.127(a)(2)	A vent gas stream specified in §115.121(a)(1) of this title with a concentration of VOC less than 612 parts per million by volume (ppmv) is exempt from §115.121(a)(1) of this title.	[G]§ 115.125 § 115.126(2)	§ 115.126 § 115.126(2) § 115.126(4)	None
P4-EMGEN	EU	117B-1	Exempt	30 TAC Chapter 117, Subchapter B	§ 117.303(a)(6)(D) [G]§ 117.310(f)	Units exempted from the provisions of this division, except as specified in §§117.310(f), 117.340(j), 117.345(f)(6) and (10), 117.350(c)(1), and 117.354(a)(5), include stationary gas turbines and stationary internal combustion engines that are used exclusively in emergency situations, except that operation for testing or maintenance purposes is allowed for up to 52 hours per year, based on a rolling 12-month average.	§ 117.8140(a) § 117.8140(a)(3)	§ 117.340(j) § 117.345(f) [G]§ 117.345(f)(10) [G]§ 117.345(f)(6)	None
P4-EMGEN	EU	63ZZZZ-1	112(B) HAPS	40 CFR Part 63, Subpart ZZZZ	\$ 63.6602-Table 2c.1 \$ 63.6595(a)(1) \$ 63.6605(a) \$ 63.6605(b) \$ 63.6625(e) \$ 63.6625(f) \$ 63.6625(h) \$ 63.6625(i) \$ 63.6640(f)(1) \$ 63.6640(f)(2)	For each existing emergency stationary CI RICE and black start stationary CI RICE, located at a major source, you must comply with the requirements as specified in Table 2c.1.a-c.	§ 63.6625(i) § 63.6640(a) § 63.6640(a)-Table 6.9.a.i § 63.6640(a)-Table 6.9.a.ii	§ 63.6625(i) § 63.6655(e) § 63.6655(f) § 63.6660(a) § 63.6660(b) § 63.6660(c)	§ 63.6640(e) § 63.6650(f)

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					§ 63.6640(f)(2)(i) § 63.6640(f)(3)				
P4-FLARE	CD	111A-1	Opacity	30 TAC Chapter 111, Visible Emissions	§ 111.111(a)(4)(A)	Visible emissions from a process gas flare shall not be permitted for more than five minutes in any two-hour period. Non-excessive upset events are subject to the provisions under §101.222(b).	§ 111.111(a)(4)(A)(i) § 111.111(a)(4)(A)(ii)	§ 111.111(a)(4)(A)(ii)	None
P4-FLARE	EP	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Vent Gas	\$ 115.722(d) \$ 115.722(d)(1) \$ 115.722(d)(2) [G]§ 115.725(d)(2) § 115.725(d)(2) \$ 115.725(d)(2)(A)(ii) [G]§ 115.725(d)(2)(A)(iii) \$ 115.725(d)(2)(A)(iii) § 115.725(d)(2)(A)(iii) § 115.725(d)(2)(B)(ii) § 115.725(d)(2)(B)(iii) § 115.725(d)(2)(B)(iii)	All flares must continuously meet the requirements of 40 CFR § 60.18(c)(2)-(6) and (d) as amended through October 17, 2000 (65 FR 61744) when vent gas containing HRVOC is being routed to the flare.	[G]§ 115.725(d)(1) § 115.725(d)(2)(A)(i) [G]§ 115.725(d)(2)(A)(ii) § 115.725(d)(2)(A)(iii) § 115.725(d)(2)(A)(iii) § 115.725(d)(2)(B)(ii) § 115.725(d)(2)(B)(ii) § 115.725(d)(2)(B)(iii) § 115.725(d)(2)(B)(iii) § 115.725(d)(2)(B)(iii) § 115.725(d)(2)(B)(iii) § 115.725(d)(2)(B)(iv) § 115.725(d)(3) § 115.725(d)(5) § 115.725(d)(6) § 115.725(d)(6) § 115.725(d)(7) § 115.725(d)(7) § 115.725(d)(7)	\$ 115.726(a)(1) \$ 115.726(a)(1)(A) \$ 115.726(d)(1) \$ 115.726(d)(2) \$ 115.726(d)(3) \$ 115.726(d)(4) \$ 115.726(j) \$ 115.726(j)(1) \$ 115.726(j)(2)	§ 115.725(n) § 115.726(a)(1)(B) [G]§ 115.726(a)(2)
P4-FLARE	CD	60A-1	Opacity	40 CFR Part 60, Subpart A	§ 60.18(b) § 60.18(c)(1) § 60.18(c)(2)	Flares shall comply with paragraphs (c)-(f) of § 60.18.	§ 60.18(d) § 60.18(f)(1) § 60.18(f)(2)	None	None

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					§ 60.18(c)(3)(ii) § 60.18(c)(4)(i) § 60.18(c)(6) § 60.18(e)		§ 60.18(f)(3) § 60.18(f)(4)		
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(2) § 115.782(c)(2)(A)(i) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(B) § 115.782(c)(2)(B) § 115.783(5) § 115.787(f) § 115.787(f) § 115.787(g) § 115.788(a) § 115.788(a)(2) § 115.788(a)(2) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(3)(A) § 115.788(a)(3)(A) § 115.788(a)(3)(B) [G]§ 115.788(g)	methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) § 115.781(b) § 115.781(b)(10) § 115.781(b)(7) § 115.781(b)(7)(A) § 115.781(b)(7)(B) § 115.781(b)(7)(B) § 115.781(g)(1) § 115.781(g)(2) § 115.782(d)(2)	\$ 115.354(10) \$ 115.356 [G]\$ 115.356(1) [G]\$ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.781(b)(10) \$ 115.781(g) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.781(g)(3) \$ 115.781(g)(3) \$ 115.782(c)(2)(A)(ii) [G]\$ 115.786(d) \$ 115.786(d)(2) \$ 115.786(e) \$ 115.786(g) [G]\$ 115.788(g) [G]\$ 115.788(g)	§ 115.782(c)(2)(A)(ii) [G]§ 115.786(c) § 115.788(c) [G]§ 115.788(d) § 115.788(e) [G]§ 115.788(g)

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P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii)	Flanges or other connectors within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyltert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	\$ 115.354(1) \$ 115.354(10) \$ 115.354(11) \$ 115.354(3) \$ 115.354(5) \$ 115.354(6) \$ 115.781(6) \$ 115.781(6) \$ 115.781(6)(3) \$ 115.781(6)(7) \$ 115.781(6)(7) \$ 115.781(6)(7)(A) \$ 115.781(6)(7)(B) \$ 115.781(6)(7)(B) \$ 115.781(6)(7)(B) \$ 115.781(6)(1) \$ 115.781(6)(2) \$ 115.781(6)(3) \$ 115.781(6)(4) \$ 115.781(6)(5) \$ 115.781(6)(5) \$ 115.781(6)(6) \$ 115.781(6)(6)	\$ 115.354(10) \$ 115.356 [G]\$ 115.356(1) [G]\$ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.356(3)(B) \$ 115.781(b)(10) \$ 115.781(b)(10) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.781(g)(3) [G]\$ 115.782(c)(1)(B)(i) [G]\$ 115.786(d) \$ 115.786(d)(2) \$ 115.786(d)(2) \$ 115.786(d)(2)(A) \$ 115.786(d)(2)(A) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C) \$ 115.786(b)(2)(C) \$ 115.786(b)(2)(C) \$ 115.786(b)(2)(C) \$ 115.786(b)(2)(C) \$ 115.786(b)(2)(C)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.789(1)(B)
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(b)(2) § 115.782(c)(1)(A) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(i) §	organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b) § 115.781(b)(10) § 115.781(b)(7) § 115.781(b)(7)(A) § 115.781(b)(7)(A) § 115.781(c)(1)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iv) § 115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(i)(I) [I] § 115.782(c)(1)(C)(i)(II) [II] § 115.782(c)(1)(C)(ii)(III) § 115.782(c)(1)(C)(ii)(III) § 115.782(c)(1)(C)(ii)(III) § 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b)	of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	§ 115.781(c)(2) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.782(d)(2)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.786(d) § 115.786(d)(1) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(e) § 115.786(g)	
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § [G]§ 115.782(c)(1)(B)(iii) §	Pump seals within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above	\$ 115.354(1) \$ 115.354(10) \$ 115.354(2) \$ 115.354(5) \$ 115.354(6) \$ 115.354(6) \$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(7) \$ 115.781(b)(7)(A) \$ 115.781(b)(7)(B) \$ 115.781(c)(1) \$ 115.781(c)(1) \$ 115.781(g) \$ 115.781(g)(2) \$ 115.781(g)(2)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(d) § 115.786(d)(1)	[G]§ 115.782(c)(1)(B)(i) § 115.783(3)(C) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					115.782(c)(1)(B)(iv) § 115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(i)(I) § 115.782(c)(1)(C)(i)(II) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(ii) § 115.782(c)(1)(C)(ii) § 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b) § 115.787(b) § 115.787(b) (1)	background as methane for all components.	§ 115.782(d)(2)	§ 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(e) § 115.786(g)	
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iiii) § 115.782(c)(1)(B)(iiiii) § 115.782(c)(1)(B)(iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii	organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic	\$ 115.354(1) \$ 115.354(10) \$ 115.354(2) \$ 115.354(4) \$ 115.354(5) \$ 115.354(6) \$ 115.354(6) \$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(7) \$ 115.781(b)(7) \$ 115.781(b)(7)(A) \$ 115.781(b)(7)(B) \$ 115.781(b)(8) \$ 115.781(e) \$ 115.781(g) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.782(d)(2)	\$ 115.354(10) \$ 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.781(g)(3) [G]§ 115.786(c) § 115.786(d) § 115.786(d) § 115.786(d)(2) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.788(c) [G]§ 115.788(d) § 115.788(e) [G]§ 115.788(g)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					\$ 115.787(g) \$ 115.788(a) \$ 115.788(a)(1) \$ 115.788(a)(2) \$ 115.788(a)(2)(A) \$ 115.788(a)(2)(B) \$ 115.788(a)(2)(C)(i) \$ \$ 115.788(a)(2)(C)(ii) \$ \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(2)(C)(iii) \$ 115.788(a)(2)(D) \$ 115.788(a)(3)(A) \$ 115.788(a)(3)(A) \$ 115.788(a)(3)(B) [G]§ 115.788(g)			§ 115.786(d)(2)(C) § 115.786(e) § 115.786(g) [G]§ 115.788(g)	
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) \$ 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(ii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iiii) § 115.782(c)(1)(B)(iiii) § 115.783(4)(A)(iiiii) § 115.783(4)(A)(iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii	reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is	§ 115.354(1) § 115.354(10) § 115.354(5) § 115.354(6) § 115.354(9) § 115.781(b) § 115.781(b)(10) § 115.781(b)(3) § 115.781(b)(5) § 115.781(b)(6) § 115.781(b)(7) § 115.781(b)(7) § 115.781(b)(7)(A) § 115.781(b)(7)(B) § 115.781(g)(1) § 115.781(g)(1) § 115.781(g)(2) § 115.782(d)(2)	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5) § 115.781(b)(10) § 115.781(g) § 115.781(g)(2) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.781(g)(3) [G]§ 115.786(c) § 115.786(d) § 115.786(d) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(B) § 115.786(d)(2)(C)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					115.783(4)(A)(ii)(I) § 115.783(4)(A)(ii)(II) § 115.783(4)(B) § 115.783(4)(B)(i) § 115.783(4)(B)(ii)			§ 115.786(e) § 115.786(g)	
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.782(a) § 115.782(b)(1) § 115.782(b)(2) § 115.782(c)(2) § 115.782(c)(2)(A)(i) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(A)(ii) § 115.782(c)(2)(B) § 115.782(c)(2)(B) § 115.782(c)(2)(B) § 115.787(f)(2) § 115.787(f)(3) § 115.787(f)(4) § 115.787(f)(4) § 115.787(f)(4) § 115.788(a)(2) § 115.788(a)(2)(A) § 115.788(a)(2)(B) § 115.788(a)(2)(C)(ii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iii) § 115.788(a)(2)(C)(iiii) § 115.788(a)(2)(C)(iiii) § 115.788(a)(2)(C)(iiii) § 115.788(a)(2)(C)(iiii) § 115.788(a)(2)(C)(iiii) § 115.788(a)(2)(C)(iiii) § 115.788(a)(2)(C)(iiii)	Open-ended valves or lines within a petroleum refinery; synthetic organic chemical, polymer, resin, or methyltert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	\$ 115.354(1) \$ 115.354(10) \$ 115.354(2) \$ 115.354(5) \$ 115.354(6) \$ 115.781(6) \$ 115.781(6)(3) \$ 115.781(6)(7) \$ 115.781(6)(7)(A) \$ 115.781(6)(7)(A) \$ 115.781(6)(7)(B) \$ 115.781(6)(7)(B) \$ 115.781(6)(1) \$ 115.781(6)(2) \$ 115.781(6)(3) \$ 115.781(6)(4) \$ 115.781(6)(4) \$ 115.781(6)(5) \$ 115.781(6)(6) \$ 115.781(6)(1) \$ 115.781(6)(2) \$ 115.781(6)(2) \$ 115.782(6)(2) \$ 115.789(1)(1)	\$ 115.354(10) \$ 115.356 [G]\$ 115.356(1) [G]\$ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.781(b)(10) \$ 115.781(b)(10) \$ 115.781(g)(2) \$ 115.781(g)(2) \$ 115.781(g)(3) \$ 115.782(c)(2)(A)(ii) [G]\$ 115.786(d) \$ 115.786(d)(2) \$ 115.786(d)(2) \$ 115.786(g) \$ 115.786(g) [G]\$ 115.786(g) [G]\$ 115.786(g) [G]\$ 115.786(g) [G]\$ 115.786(g)	§ 115.782(c)(2)(A)(ii) [G]§ 115.786(c) § 115.788(c) [G]§ 115.788(d) § 115.788(e) [G]§ 115.788(g) § 115.789(1)(B)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.788(a)(3) § 115.788(a)(3)(A) § 115.788(a)(3)(B) [G]§ 115.788(g)				
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	§ 115.787(a)	Components that contact a process fluid containing less than 5.0% highly-reactive volatile organic compounds by weight on an annual average basis are exempt from the requirements of this division (relating to Fugitive Emissions), except for 115.786(e) and (g) of this title (relating to Record keeping Requirements).	None	§ 115.786(e) § 115.786(g)	None
P4- VALVEFUG	EU	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Fugitive Emissions	\$ 115.781(b)(9) § 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B) [G]§ 115.782(c)(1)(B)(i) § 115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii)	Heat exchanger heads, sight glasses, meters, gauges, sampling connections, bolted manways, hatches, sump covers, junction box vents, and covers and seals on VOC water separators within the process unit or processes listed in §115.780(a) in which a HRVOC is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	§ 115.781(b) § 115.781(b)(10) § 115.781(b)(3) § 115.781(b)(4) § 115.781(b)(7) § 115.781(b)(7)(A) § 115.781(b)(7)(B) § 115.781(f)(1) § 115.781(f)(2) § 115.781(f)(2) § 115.781(f)(3) § 115.781(f)(4) § 115.781(f)(6) § 115.781(f)(6) § 115.781(g)(1) § 115.781(g)(1) § 115.781(g)(2) § 115.782(d)(2) § 115.789(1)(B)	§ 115.781(b)(10) § 115.781(g) § 115.781(g)(1) § 115.781(g)(2) § 115.781(g)(3) [G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(d) § 115.786(d)(1) § 115.786(d)(2) § 115.786(d)(2)(A) § 115.786(d)(2)(B) § 115.786(d)(2)(C) § 115.786(e) § 115.786(g)	[G]§ 115.782(c)(1)(B)(i) [G]§ 115.786(c) § 115.789(1)(B)
P4-	EU	115H-1	Highly	30 TAC Chapter	§ 115.781(b)(9)	Agitators within a petroleum	§ 115.354(1)	§ 115.354(10)	[G]§ 115.782(c)(1)(B)(i)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
VALVEFUG			Reactive	115, HRVOC Fugitive Emissions	\$ 115.780(b) [G]§ 115.781(a) § 115.781(g)(3) § 115.782(a) § 115.782(b)(1) § 115.782(c)(1) § 115.782(c)(1)(A) § 115.782(c)(1)(B)(i) § 115.782(c)(1)(B)(ii) [G]§ 115.782(c)(1)(B)(iii) [G]§ 115.782(c)(1)(B)(iii) § 115.782(c)(1)(B)(iii) § 115.782(c)(1)(C)(i) § 115.782(c)(1)(C)(i) [I] § 115.782(c)(1)(C)(i)(II) § 115.782(c)(1)(C)(i)(III) § 115.782(c)(1)(C)(ii)(III) § 115.782(c)(1)(C)(ii)(III) § 115.782(c)(1)(C)(ii)(III) § 115.782(c)(1)(C)(ii)(III) § 115.783(3) [G]§ 115.783(3)(A) [G]§ 115.783(3)(B) § 115.787(b)	refinery; synthetic organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process; or natural gas/gasoline processing operation in which a highly-reactive volatile organic compound is a raw material, intermediate, final product, or in a waste stream is subject to the requirements of this division. A leak is defined as a screening concentration greater than 500 ppmv above background as methane for all components.	\$ 115.354(10) \$ 115.354(5) \$ 115.354(6) \$ 115.354(9) \$ 115.781(b) \$ 115.781(b)(10) \$ 115.781(b)(4) \$ 115.781(b)(7) \$ 115.781(b)(7)(8) \$ 115.781(b)(7)(8) \$ 115.781(c)(1) \$ 115.781(c)(2) \$ 115.781(g)(1) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.782(d)(2)	\$ 115.356 [G]\$ 115.356(1) [G]\$ 115.356(2) \$ 115.356(3) \$ 115.356(3)(A) \$ 115.356(3)(B) \$ 115.356(5) \$ 115.781(b)(10) \$ 115.781(g)(1) \$ 115.781(g)(2) \$ 115.781(g)(3) [G]\$ 115.781(g)(3) [G]\$ 115.786(c) \$ 115.786(d) \$ 115.786(d)(2) \$ 115.786(d)(2) \$ 115.786(d)(2)(A) \$ 115.786(d)(2)(B) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C) \$ 115.786(d)(2)(C) \$ 115.786(g)	§ 115.783(3)(C) [G]§ 115.786(c)
P4- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(2) § 115.352(9)	Conservation vents or other devices on atmospheric storage tanks that are actuated either by a vacuum or a pressure of no more	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						than 2.5 psig, pressure relief valves equipped with a rupture disk or venting to a control device, components in continuous vacuum service, and valves that are not externally regulated (such as in-line check valves) are exempt from the requirements of this division, except that each pressure relief valve equipped with a rupture disk must comply with §115.352(9) and §115.			
P4- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(B) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(2)(C)(iiii) § 115.352(3) § 115.352(5) § 115.352(7) § 115.357(1) § 115.357(1)	No pump seals contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) [G]§ 115.356(3)(C) § 115.356(5)	None
P4- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(8)	No flanges or other connectors contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which	§ 115.354(1) § 115.354(10) § 115.354(11) § 115.354(3) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.357(12) § 115.357(8)	exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.		[G]§ 115.356(3)(C) § 115.356(5)	
P4- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(8) § 115.357(1) § 115.357(12) § 115.357(8)	No flanges or other connectors contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(11) § 115.354(3) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	None
P4- VALVEFUG	EU	115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(7)	No process drains contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on	§ 115.354(1) § 115.354(10) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						sight, smell, or sound.			
P4- VALVEFUG	EU	115D-1	voc	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(7) § 115.357(1)	No process drains contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	None
P4- VALVEFUG	EU	115D-1	voc	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(13)	Components/systems that contact a process fluid containing VOC having a true vapor pressure equal to or less than 0.002 psia at 68 degrees Fahrenheit are exempt from the requirements of this division except §115.356(3)(C) of this title.	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-8(a) \$ 60.482-8(a)(2) \$ 60.482-8(b) \$ 60.482-8(c)(1) \$ 60.482-8(c)(2) \$ 60.482-8(d) \$ 60.482-9(a) \$ 60.482-9(b)	Comply with the requirements in as stated in §60.482-8 for valves in heavy-liquid service.	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) [G]§ 60.485(e) § 60.485(f) § 60.562-2(d)	\$ 60.482-1(g) [G]\$ 60.486(a) [G]\$ 60.486(b) [G]\$ 60.486(c) \$ 60.486(e) \$ 60.486(e)(1) \$ 60.486(j) \$ 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 60.482-9(c) § 60.482-9(e) § 60.482-9(f) § 60.486(k) § 60.562-2(d) § 60.562-2(e)				
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-3(a) [G]\$ 60.482-3(b) \$ 60.482-3(c) \$ 60.482-3(d) \$ 60.482-3(e)(1) \$ 60.482-3(e)(2) \$ 60.482-3(f) \$ 60.482-3(f) \$ 60.482-3(g)(1) \$ 60.482-3(g)(2) \$ 60.482-3(h) [G]\$ 60.482-3(i) \$ 60.482-3(j) \$ 60.482-9(b) \$ 60.482-9(a) \$ 60.482-9(b) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements as stated in §60.482-3 for compressors.	§ 60.482-3(e)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) [G]§ 60.486(e)(4) [G]§ 60.486(h) § 60.486(j) § 60.486(j)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.18 § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-10(d) § 60.482-10(m) § 60.486(k) § 60.562-2(d) § 60.562-2(e)	Comply with the requirements in as stated in §60.482-10 for flares.	§ 60.482-10(e) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c) [G]§ 60.485(d) § 60.485(f) [G]§ 60.485(g) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(d) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P4-	EU	60DDD-1	VOC/TOC	40 CFR Part 60,	§ 60.562-2(a)	Comply with the	§ 60.482-8(a)(1)	§ 60.482-1(g)	§ 60.487(a)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
VALVEFUG				Subpart DDD	\$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-8(a) \$ 60.482-8(a)(2) \$ 60.482-8(b) \$ 60.482-8(c)(1) \$ 60.482-8(c)(2) \$ 60.482-9(a) \$ 60.482-9(b) [G]\$ 60.482-9(d) \$ 60.482-9(f) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	requirements in as stated in §60.482-8 for pumps in heavy-liquid service.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) [G]§ 60.485(e) § 60.485(f) § 60.562-2(d)	[G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	[G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(b) \$ 60.482-2(b)(1) [G]\$ 60.482-2(b)(2) \$ 60.482-2(c)(1) [G]\$ 60.482-2(c)(2) \$ 60.482-2(d)(2) \$ 60.482-2(d)(3) [G]\$ 60.482-2(d)(3) [G]\$ 60.482-2(d)(5) [G]\$ 60.482-2(d)(5) [G]\$ 60.482-2(d)(6) [G]\$ 60.482-2(d)(6) [G]\$ 60.482-2(d)(6) [G]\$ 60.482-2(b) \$ 60.482-2(b) \$ 60.482-2(b) \$ 60.482-2(b) \$ 60.482-9(b) § 60.482-9(d) \$ 60.482-9(d) \$ 60.482-9(d) \$ 60.482-9(d) \$ 60.482-9(d)	Comply with the requirements as stated in §60.482-2 for pumps in light-liquid service.	§ 60.482-1(f)(1) § 60.482-1(f)(2) [G]§ 60.482-1(f)(3) [G]§ 60.482-2(a) [G]§ 60.482-2(b)(2) [G]§ 60.482-2(d)(4) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c) [G]§ 60.485(d) [G]§ 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) [G]§ 60.486(e)(2) [G]§ 60.486(e)(4) § 60.486(f) [G]§ 60.486(h) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 60.486(k) § 60.562-2(d) § 60.562-2(e)				
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-10 [G]\$ 60.482-10(f) [G]\$ 60.482-10(g) \$ 60.482-10(h) \$ 60.482-10(i) [G]\$ 60.482-10(j) [G]\$ 60.482-10(j) [G]\$ 60.482-10(m) \$ 60.482-10(m) \$ 60.482-10(m) \$ 60.482-10(m) \$ 60.482-10(m) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-10 for closed-vent systems.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.482-10(l) [G]§ 60.486(a) [G]§ 60.486(d) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-8(a) \$ 60.482-8(a) \$ 60.482-8(c)(1) \$ 60.482-8(c)(2) \$ 60.482-8(d) \$ 60.482-9(a) \$ 60.482-9(a) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.482-9(f) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-8 for pressure relief devices in light-liquid or heavy-liquid service.	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) [G]§ 60.485(e) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(I)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b) § 60.482-1(g)	Comply with the requirements in as stated in §60.482-4 for pressure relief devices in gas/vapor	§ 60.482-4(b)(2) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(c)	§ 60.482-1(g) [G]§ 60.486(a) § 60.486(e) § 60.486(e)(1)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 60.482-4(a) § 60.482-4(b)(1) § 60.482-4(c) § 60.482-4(d)(1) § 60.482-4(d)(2) § 60.482-9(a) § 60.482-9(b) § 60.486(k) § 60.562-2(d) § 60.562-2(e)	service.	[G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.486(e)(3) [G]§ 60.486(e)(4) § 60.486(j) § 60.562-2(e)	§ 60.562-2(e) § 60.565(I)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-5(a) [G]§ 60.482-5(b) § 60.482-5(c) § 60.486(k) § 60.562-2(d) § 60.562-2(e)	Comply with the requirements in as stated in §60.482-5 for sampling connection systems.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	\$ 60.562-2(a) \$ 60.482-1(a) \$ 60.482-1(b) \$ 60.482-1(g) \$ 60.482-6(a)(1) \$ 60.482-6(a)(2) \$ 60.482-6(b) \$ 60.482-6(c) \$ 60.482-6(d) \$ 60.482-6(e) \$ 60.482-6(e) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)	Comply with the requirements in as stated in §60.482-6 for open-ended valves and lines.	§ 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f) § 60.562-2(d)	§ 60.482-1(g) [G]§ 60.486(a) § 60.486(e) § 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e) § 60.565(l)
P4- VALVEFUG	EU	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-2(a) § 60.482-1(a) § 60.482-1(b) § 60.482-1(g) § 60.482-8(a)	Comply with the requirements in as stated in §60.482-8 for flanges or other connectors.	§ 60.482-8(a)(1) § 60.485(a) [G]§ 60.485(b) [G]§ 60.485(d) § 60.485(f)	§ 60.482-1(g) [G]§ 60.486(a) [G]§ 60.486(b) [G]§ 60.486(c) § 60.486(e)	§ 60.487(a) [G]§ 60.487(b) [G]§ 60.487(c) § 60.487(e) § 60.562-2(e)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					\$ 60.482-8(a)(2) \$ 60.482-8(b) \$ 60.482-8(c)(1) \$ 60.482-8(c)(2) \$ 60.482-8(d) \$ 60.482-9(a) \$ 60.482-9(b) \$ 60.482-9(f) \$ 60.486(k) \$ 60.562-2(d) \$ 60.562-2(e)		§ 60.562-2(d)	§ 60.486(e)(1) § 60.486(j) § 60.562-2(e)	§ 60.565(I)
P4- VALVEFUG	EU	61J-1	Benzene	40 CFR Part 61, Subpart J	§ 61.110(c)(3)	Any process unit (defined in §61.241) that has no equipment in benzene service is exempt from §61.112.	None	§ 61.110(c)(1) § 61.246(i) § 61.246(i)(2)	None
PD-1401	EP	115H-1	Highly Reactive VOC	30 TAC Chapter 115, HRVOC Vent Gas	§ 115.727(f) § 115.722(d) § 115.722(d)(1) § 115.722(d)(2)	All sites that are subject to this division and that are located in the Houston/Galveston/ Brazoria area as defined in §115.10 of this title (relating to Definitions), excluding Harris County, are exempt from § 115.722(b) and (c)(2) of this title, except as provided in § 115.729(a)(3) of this title (relating to Counties and Compliance Schedules).	§ 115.725(n) *** See CAM Summary	§ 115.726(d)(1) § 115.726(d)(2) § 115.726(d)(3) § 115.726(d)(4) § 115.726(i) § 115.726(j)(1) § 115.726(j)(2)	§ 115.725(n)
PD-1401	EP	115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.122(a)(1) § 115.121(a)(1) § 115.122(a)(1)(B) § 60.18	Vent gas streams affected by §115.121(a)(1) must be controlled properly with a control efficiency of at least 90% or to a volatile organic compound (VOC) concentration of no more than 20 parts per million	[G]§ 115.125 § 115.126(1) § 115.126(1)(B) § 115.126(2) ** See CAM Summary	§ 115.126 § 115.126(1) § 115.126(1)(B) § 115.126(2)	None

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						(ppmv) (on a dry basis corrected to 3.0% oxygen for combustion devices).			
PRO3- POLYP	PRO	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-1(a)(1) § 60.18 § 60.562-1(a)(1)(i) § 60.562- 1(a)(1)(i)(C) § 60.562-1(a)(1)(iii) § 60.562- 1(a)(1)(iii)(A) § 60.562-1(d) § 60.562-1(e)	from affected facility, use procedures in paragraphs (a)(1)(ii)-(iii) for determining	[G]§ 60.563(a) § 60.563(b) § 60.563(b)(2)(i) § 60.563(c) § 60.563(d)(1) § 60.563(d)(2) § 60.564(a) § 60.564(a)(3) [G]§ 60.564(d) [G]§ 60.564(e) [G]§ 60.564(f) [G]§ 60.564(g)	[G]§ 60.563(a) § 60.563(d)(1) § 60.565(a) [G]§ 60.565(a)(3) [G]§ 60.565(b)(2) [G]§ 60.565(e) [G]§ 60.565(g) § 60.565(j)	§ 60.565(a) [G]§ 60.565(a)(3) § 60.565(b)(1) § 60.565(i) § 60.565(j) § 60.565(k) § 60.565(k)(2) § 60.565(k)(4) § 60.565(l)
PRO3- POLYP	PRO	60DDD-2	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.560(h)	Emergency vent streams, as defined in §60.561, from a new, modified, or reconstructed polypropylene or polyethylene affected facility are exempt from the requirements of §60.562-1(a)(2).	None	None	None
PRO3- POLYP	PRO	60DDD-3	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-1(a)(1) § 60.18 § 60.562-1(a)(1)(i) § 60.562- 1(a)(1)(i)(C) § 60.562-1(a)(1)(iii) § 60.562- 1(a)(1)(iii)(A) § 60.562-1(d) § 60.562-1(e)	For each vent stream that emits continuous emissions from affected facility, use procedures in paragraphs (a)(1)(ii)-(iii) for determining which continuous emissions to control as specified.	[G]§ 60.563(a) § 60.563(b) § 60.563(b)(2)(i) § 60.563(c) § 60.563(d)(1) § 60.563(d)(2) § 60.564(a) § 60.564(a)(3) [G]§ 60.564(d) [G]§ 60.564(e) [G]§ 60.564(f) [G]§ 60.564(g)	[G]§ 60.563(a) § 60.563(d)(1) § 60.565(a) [G]§ 60.565(a)(3) [G]§ 60.565(b)(2) [G]§ 60.565(e) [G]§ 60.565(g) § 60.565(j)	§ 60.565(a) [G]§ 60.565(a)(3) § 60.565(b)(1) § 60.565(i) § 60.565(j) § 60.565(k) § 60.565(k)(2) § 60.565(k)(4) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
PRO3-POLYP	PRO	63FFF-1	112(B) HAPS	40 CFR Part 63, Subpart FFFF	§ 63.2440(a) § 63.2450(a) § 63.2450(l)	This subpart applies to each miscellaneous organic chemical manufacturing affected source.	§ 63.2445(d)	§ 63.2525 § 63.2525(a) [G]§ 63.2525(b) § 63.2525(c) § 63.2525(f) § 63.2525(j)	§ 63.2435(d) § 63.2445(c) § 63.24450(m)(5) § 63.2450(m)(1) § 63.2450(m)(2) § 63.2515(a) § 63.2515(b)(1) § 63.2515(c) § 63.2520(a) [G]§ 63.2520(b) [G]§ 63.2520(c) [G]§ 63.2520(c) [G]§ 63.2520(e)(1) [G]§ 63.2520(e)(1) [G]§ 63.2520(e)(1) § 63.2520(e)(2) § 63.2520(e)(3) § 63.2520(e)(4) § 63.2520(e)(5) § 63.2520(e)(5) § 63.2520(e)(5)(i) [G]§ 63.2520(e)(5)(ii) [G]§ 63.2520(e)(5)(ii) [G]§ 63.2520(e)(5)(iii) [G]§ 63.2520(e)(5)(iii) [G]§ 63.2520(e)(6) § 63.2520(e)(7) § 63.2520(e)(7) § 63.2520(e)(9)
PRO4- POLYP	PRO	60DDD-1	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-1(a)(1) § 60.18 § 60.562-1(a)(1)(i) § 60.562- 1(a)(1)(i)(C) § 60.562-1(a)(1)(iii) § 60.562- 1(a)(1)(iii)(A) § 60.562-1(d) § 60.562-1(e)	For each vent stream that emits continuous emissions from affected facility, use procedures in paragraphs (a)(1)(ii)-(iii) for determining which continuous emissions to control as specified.	[G]§ 60.563(a) § 60.563(b) § 60.563(b)(2)(i) § 60.563(c) § 60.563(d)(1) § 60.563(d)(2) § 60.564(a) § 60.564(a)(1) § 60.564(a)(3) [G]§ 60.564(d) [G]§ 60.564(e) [G]§ 60.564(f) [G]§ 60.564(g)	[G]§ 60.563(a) § 60.563(d)(1) § 60.565(a) [G]§ 60.565(a)(3) [G]§ 60.565(b)(2) [G]§ 60.565(e) [G]§ 60.565(g) § 60.565(j)	§ 60.565(a) [G]§ 60.565(a)(3) § 60.565(b)(1) § 60.565(i) § 60.565(j) § 60.565(k) § 60.565(k)(2) § 60.565(k)(4) § 60.565(l)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
PRO4- POLYP	PRO	60DDD-2	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.560(h)	Emergency vent streams, as defined in §60.561, from a new, modified, or reconstructed polypropylene or polyethylene affected facility are exempt from the requirements of §60.562-1(a)(2).	None	None	None
PRO4- POLYP	PRO	60DDD-3	VOC/TOC	40 CFR Part 60, Subpart DDD	§ 60.562-1(a)(1) § 60.18 § 60.562-1(a)(1)(i) § 60.562- 1(a)(1)(i)(C) § 60.562- 1(a)(1)(iii)(A) § 60.562- 1(a)(1)(iii)(A) § 60.562-1(d) § 60.562-1(e)	For each vent stream that emits continuous emissions from affected facility, use procedures in paragraphs (a)(1)(ii)-(iii) for determining which continuous emissions to control as specified.	[G]§ 60.563(a) § 60.563(b) § 60.563(b)(2)(i) § 60.563(c) § 60.563(d)(1) § 60.563(d)(2) § 60.564(a) § 60.564(a)(3) [G]§ 60.564(d) [G]§ 60.564(e) [G]§ 60.564(f) [G]§ 60.564(g)	[G]§ 60.563(a) § 60.563(d)(1) § 60.565(a) [G]§ 60.565(a)(3) [G]§ 60.565(b)(2) [G]§ 60.565(e) [G]§ 60.565(g) § 60.565(j)	§ 60.565(a) [G]§ 60.565(a)(3) § 60.565(b)(1) § 60.565(i) § 60.565(j) § 60.565(k) § 60.565(k)(2) § 60.565(k)(4) § 60.565(l)
PRO4- POLYP	PRO	63FFF-1	112(B) HAPS	40 CFR Part 63, Subpart FFFF	§ 63.2440(a) § 63.2450(a) § 63.2450(I)	This subpart applies to each miscellaneous organic chemical manufacturing affected source.	§ 63.2445(d)	§ 63.2525 § 63.2525(a) [G]§ 63.2525(b) § 63.2525(c) § 63.2525(f) § 63.2525(j)	§ 63.2435(d) § 63.2445(c) § 63.2450(g)(5) § 63.2450(m)(1) § 63.2450(m)(2) § 63.2515(a) § 63.2515(b)(1) § 63.2515(c) § 63.2520(a) [G]§ 63.2520(b) [G]§ 63.2520(c) [G]§ 63.2520(d) § 63.2520(e) § 63.2520(e) § 63.2520(e)(1) [G]§ 63.2520(e)(10) § 63.2520(e)(2)

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
									§ 63.2520(e)(3) § 63.2520(e)(4) § 63.2520(e)(5) § 63.2520(e)(5)(ii) [G]§ 63.2520(e)(5)(iii) [G]§ 63.2520(e)(5)(iii) § 63.2520(e)(6) § 63.2520(e)(7) § 63.2520(e)(9)

# **Additional Monitoring Requirements**

Compliance Assurance Monitoring Summary	. 70
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### **CAM Summary**

Unit/Group/Process Information							
ID No.: GRP-FILTERS1							
Control Device ID No.: GRP-FILTERS1 Control Device Type: Fabric filter							
Applicable Regulatory Requirement							
Name: 30 TAC Chapter 111, Nonagricultural Processes	SOP Index No.: 111A-1						
Pollutant: PM	Main Standard: § 111.151(a)						
Monitoring Information							
Indicator: Pressure Drop							
Minimum Frequency: four times per hour							
Averaging Period: one hour							

Deviation Limit: When fabric filter is in operation the minimum pressure drop shall not be below 0.0 inches WC and the maximum pressure drop shall not exceed 10.0 inches WC.

CAM Text: Each monitoring device shall be calibrated at a frequency in accordance with the manufacturer's specifications, other written procedures that provide an adequate assurance that the device is calibrated accurately, or at least annually, whichever is more frequent, and shall be accurate to within one of the following:

± 0.5 inches water gauge pressure (± 125 pascals); or

± 0.5% of span.

Unit/Group/Process Information			
ID No.: MD-1401			
Control Device ID No.: P-3FLARE	Control Device Type: Flare		
Applicable Regulatory Requirement			
Name: 30 TAC Chapter 115, HRVOC Vent Gas	SOP Index No.: 115H-1		
ollutant: Highly Reactive VOC Main Standard: § 115.727(f)			
Monitoring Information			
Indicator: Pilot Flame			
Minimum Frequency: Continuous			
Averaging Period: N/A			
Deviation Limit: No pilot flame.			
CAM Toxt: Manitor the processes of a flore pilot flome using a thermoscupic or other equivalent device			

Unit/Group/Process Information			
ID No.: MD-1401			
Control Device ID No.: P3-POLY Control Device Type: Flare			
Applicable Regulatory Requirement			
Name: 30 TAC Chapter 115, Vent Gas Controls	SOP Index No.: 115B-1		
Pollutant: VOC	Main Standard: § 115.122(a)(1)		
Monitoring Information			
Indicator: Pilot Flame			
Minimum Frequency: Continuous			
Averaging Period: N/A			
Deviation Limit: No pilot flame.			
0.114 T + 14 1/4 1/4 C 6 6 1/4 1/4 6			

Unit/Group/Process Information			
ID No.: PD-1401			
Control Device ID No.: P4FLARE	Control Device Type: Flare		
Applicable Regulatory Requirement			
Name: 30 TAC Chapter 115, HRVOC Vent Gas	SOP Index No.: 115H-1		
Pollutant: Highly Reactive VOC Main Standard: § 115.727(f)			
Monitoring Information			
Indicator: Pilot Flame			
Minimum Frequency: Continuous			
Averaging Period: N/A			
Deviation Limit: No pilot flame.			
CAM Text: Monitor the presence of a flare pilot flame using a thermocouple or other equivalent device			

Unit/Group/Process Information			
Control Device Type: Flare			
Applicable Regulatory Requirement			
SOP Index No.: 115B-1			
Main Standard: § 115.122(a)(1)			
Monitoring Information			
Indicator: Pilot Flame			
Minimum Frequency: Continuous			
Averaging Period: N/A			
Deviation Limit: No pilot flame.			

## **Periodic Monitoring Summary**

Unit/Group/Process Information			
ID No.: GRP-FILTERS2			
Control Device ID No.: GRP-FILTERS2 Control Device Type: Fabric filter			
Applicable Regulatory Requirement			
Name: 30 TAC Chapter 111, Nonagricultural Processes	SOP Index No.: 111A-1		
Pollutant: PM Main Standard: § 111.151(a)			
Monitoring Information			
Indicator: Visible Emissions			
Minimum Frequency: Once per week			
Averaging Period: N/A			

Deviation Limit: When fabric filter is in operation there shall be no visible emissions.

Periodic Monitoring Text: Visible emissions observations shall be made and recorded. Note that to properly determine the presence of visible emissions, all sources must be in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 miles, away from the emission source during the observation. The observer shall select a position where the sun is not directly in the observer's eyes. If the observations cannot be conducted due to weather conditions, the date, time, and specific weather conditions shall be recorded. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor.

If visible emissions are observed, the permit holder shall report a deviation. As an alternative, the permit holder may determine the opacity consistent with Test Method 9, as soon as practicable, but no later than 24 hours after observing visible emissions.

If the result of the Test Method 9 is an opacity above the corresponding opacity limit, the permit holder shall report a deviation.

	Permit Shield	
Permit Shield		77

# Permit Shield

The Executive Director of the TCEQ has determined that the permit holder is not required to comply with the specific regulation(s) identified for each emission unit, group, or process in this table.

Unit / Group / Process ID No.	Group / Inclusive Units	Regulation	Basis of Determination
P3-CWT	N/A	40 CFR Part 63, Subpart Q	Cooling tower not operated with chromium- based water treatment chemicals after 09/08/1994.
P3-EMGEN	N/A	40 CFR Part 60, Subpart IIII	CI ICE commenced construction prior to and not modified/reconstructed after 07/11/2005.
P3-POLY	N/A	40 CFR Part 63, Subpart A	Control device is not used to comply with an applicable subpart of 40 CFR Part 63.
P3-VALVEFUG	N/A	40 CFR Part 60, Subpart VV	Facility does not produce as an intermediate or final product one or more of the chemicals listed in 40 CFR 60.489.
P4-CWT	N/A	40 CFR Part 63, Subpart Q	Cooling tower not operated with chromium- based water treatment chemicals after 09/08/1994.
P4-EMGEN	N/A	40 CFR Part 60, Subpart IIII	CI ICE commenced construction prior to and not modified/reconstructed after 07/11/2005.
P4-FLARE	N/A	40 CFR Part 63, Subpart A	Control device is not used to comply with an applicable subpart of 40 CFR Part 63.
P4-VALVEFUG	N/A	40 CFR Part 60, Subpart VV	Facility does not produce as an intermediate or final product one or more of the chemicals listed in 40 CFR 60.489.

# **New Source Review Authorization References**

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# **New Source Review Authorization References**

The New Source Review authorizations listed in the table below are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

Prevention of Significant Deterioration (PSD) Permits		
PSD Permit No.: PSDTX854M2	Issuance Date: 03/12/2021	
Title 30 TAC Chapter 116 Permits, Special Permits, and Other Authorizations (Other Than Permits By Rule, PSD Permits, or NA Permits) for the Application Area.		
Authorization No.: 95	Issuance Date: 03/12/2021	
Authorization No.: 19868	Issuance Date: 02/11/2022	
Authorization No.: 35735	Issuance Date: 10/03/2022	
Permits By Rule (30 TAC Chapter 106) for the Application Area		
Number: 80	Version No./Date: 01/08/1980	
Number: 106.261	Version No./Date: 11/01/2003	
Number: 106.262	Version No./Date: 11/01/2003	
Number: 106.263	Version No./Date: 11/01/2001	
Number: 106.264	Version No./Date: 09/04/2000	
Number: 106.371	Version No./Date: 09/04/2000	
Number: 106.392	Version No./Date: 09/04/2000	
Number: 106.393	Version No./Date: 09/04/2000	
Number: 106.492	Version No./Date: 09/04/2000	

# New Source Review Authorization References by Emissions Unit

The following is a list of New Source Review (NSR) authorizations for emission units listed elsewhere in this operating permit. The NSR authorizations are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization**
MD-1401	#3 POLYPROPYLENE KNOCKOUT POT 19868	
P3-CONBF	#3 POLYPROPYLENE CONVEYING AIR BAG FILTER	19868
P3-CWT	#3 POLYPROPYLENE COOLING TOWER	19868, 106.264/09/04/2000 [174098]
P3-EMGEN	#3 POLYPROPYLENE EMERGENCY GENERATOR	19868
P3-FINBF	#3 POLYPROPYLENE FINISHING BAG FILTER	19868, 106.262/11/01/2003 [169828]
P3-PELDRYER	#3 POLYPROPYLENE PELLET DRYER	19868, 106.262/11/01/2003 [169828]
P3-PELFLTR	#3 POLYPROPYLENE PELLET CLEANER	19868, 106.262/11/01/2003 [169828]
P3-POLY	#3 POLYPROPYLENE FLARE	95, 19868, PSDTX854M2
P3-VALVEFUG	#3 POLYPROPYLENE VALVE FUGITIVES	19868, 106.261/11/01/2003 [118784, 131449, 139465, 160686], 106.262/11/01/2003 [118784, 131449, 139465, 160686]
P4-ADDFEED	#4 POLYPROPYLENE ADDITIVE FEEDER NITROGEN	35735
P4-CWT	#4 POLYPROPYLENE COOLING TOWER	35735, 106.264/09/04/2000 [164404]
P4-DRHOPVT	#4 POLYPROPYLENE POWDER FEED HOPPER VENTS	35735
P4-DRYER1-2E	#4 POLYPROPYLENE PELLET DRYER EXHAUST VENT	95, PSDTX854M2, 106.262/11/01/2003 [169828]
P4-DRYER1-2T	#4 POLYPROPYLENE PELLET DRYER EXHAUST VENT	95, PSDTX854M2, 106.262/11/01/2003 [169828]
P4-EMGEN	#4 POLYPROPYLENE EMERGENCY GENERATOR	35735
P4-FLARE	#4 POLYPROPYLENE FLARE	95, 35735, PSDTX854M2
P4-PELFLTR	#4 POLYPROPYLENE PELLET BAG FILTER	35735
P4-VALVEFUG	#4 POLYPROPYLENE VALVE FUGITIVES	35735, 106.261/11/01/2003 [118784, 131449, 155199, 160686], 106.262/11/01/2003 [118784, 131449, 155199, 160686]

## New Source Review Authorization References by Emissions Unit

The following is a list of New Source Review (NSR) authorizations for emission units listed elsewhere in this operating permit. The NSR authorizations are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization**
PD-1401	#4 POLYPROPYLENE KNOCKOUT POT	35735
PRO3-POLYP	#3 POLYPROPYLENE PROCESS UNIT	19868
PRO4-POLYP	#4 POLYPROPYLENE PROCESS UNIT	35735

<sup>\*\*</sup>This column may include Permit by Rule (PBR) numbers and version dates, PBR Registration numbers in brackets, Standard Permit Registration numbers, Minor NSR permit numbers, and Major NSR permit numbers.

	Appendix A	
Acronym List		8

# **Acronym List**

The following abbreviations or acronyms may be used in this permit:

ACFIVI	actual cubic fact non minute
	actual cubic feet per minute
	alternate means of control
	Acid Rain Program
ASTM	American Society of Testing and Materials
	Beaumont/Port Arthur (nonattainment area)
	control device
	continuous emissions monitoring system
	continuous opacity monitoring system
CVS	closed vent system
D/FW	Dallas/Fort Worth (nonattainment area)
	emission point
	U.S. Environmental Protection Agency
	emission unit
	Federal Clean Air Act Amendments
	federal operating permit
	grains per 100 standard cubic feet
HAP	hazardous air pollutant
H/G/B	Houston/Galveston/Brazoria (nonattainment area)
	hydrogen sulfide
	identification number
	pound(s) per hour
NAA O.T.	
	Million British thermal units per hour
N I A	
	nonattainment
N/A	not applicable
N/A	not applicable
N/A NADB	not applicable National Allowance Data Base
N/A NADB NESHAP	not applicableNational Allowance Data BaseNational Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)
N/A NADB NESHAP NOx	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides
N/A	
N/A	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review
N/A	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems
N/A	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems
N/A	not applicable  National Allowance Data Base  National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)  nitrogen oxides  New Source Performance Standard (40 CFR Part 60)  New Source Review  Office of Regulatory Information Systems  lead  Permit By Rule
N/A	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS	not applicable  National Allowance Data Base  National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)  nitrogen oxides  New Source Performance Standard (40 CFR Part 60)  New Source Review  Office of Regulatory Information Systems  lead  Permit By Rule  predictive emissions monitoring system
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule predictive emissions monitoring system particulate matter
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS PM ppmv	not applicable  National Allowance Data Base  National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)  nitrogen oxides  New Source Performance Standard (40 CFR Part 60)  New Source Review  Office of Regulatory Information Systems  lead  Permit By Rule  predictive emissions monitoring system  particulate matter  parts per million by volume
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS PM ppmv PRO	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule predictive emissions monitoring system particulate matter parts per million by volume process unit
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS PM ppmv PRO PSD	not applicable  National Allowance Data Base  National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)  nitrogen oxides  New Source Performance Standard (40 CFR Part 60)  New Source Review  Office of Regulatory Information Systems  lead  Permit By Rule  predictive emissions monitoring system  particulate matter  parts per million by volume  process unit  prevention of significant deterioration
N/A  NADB  NESHAP  NOx  NSPS  NSR  ORIS  Pb  PBR  PEMS  PEMS  PM  ppmv  PRO  PSD  psia	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute
N/A  NADB  NESHAP  NOx  NSPS  NSR  ORIS  Pb  PBR  PEMS  PEMS  PM  ppmv  PRO  PSD  psia  SIP	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute state implementation plan
N/A  NADB  NESHAP  NOx  NSPS  NSR  ORIS  Pb  PBR  PEMS  PEMS  PM  ppmv  PRO  PSD  psia  SIP	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute
N/A  NADB  NESHAP  NOx  NSPS  NSR  ORIS  Pb  PBR  PEMS  PEMS  PM  ppmv  PRO  PSD  psia  SIP  SO2	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute state implementation plan
N/A  NADB  NESHAP  NOx  NSPS  NSR  ORIS  Pb  PBR  PEMS  PPM  ppmv  PRO  PSD  psia  SIP  SO2  TCEQ	not applicable  National Allowance Data Base  National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)  New Source Performance Standard (40 CFR Part 60)  New Source Review  Office of Regulatory Information Systems  lead  Permit By Rule  Permit By Rule  particulate matter  parts per million by volume  process unit  prevention of significant deterioration  pounds per square inch absolute  state implementation plan  sulfur dioxide  Texas Commission on Environmental Quality
N/A  NADB  NESHAP  NOx  NSPS  NSR  ORIS  Pb  PBR  PEMS  PM  ppmv  PRO  PSD  psia  SIP  SO2  TCEQ  TSP	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule predictive emissions monitoring system particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute state implementation plan sulfur dioxide Texas Commission on Environmental Quality total suspended particulate
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS PEMS PM ppmv PRO PSD psia SIP SO2 TCEQ TSP TVP	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule predictive emissions monitoring system particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute state implementation plan sulfur dioxide Texas Commission on Environmental Quality total suspended particulate true vapor pressure
N/A NADB NESHAP NOx NSPS NSR ORIS Pb PBR PEMS PM ppmv PRO PSD psia SIP SO2 TCEQ TSP TVP U.S.C	not applicable National Allowance Data Base National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61) nitrogen oxides New Source Performance Standard (40 CFR Part 60) New Source Review Office of Regulatory Information Systems lead Permit By Rule Permit By Rule predictive emissions monitoring system particulate matter parts per million by volume process unit prevention of significant deterioration pounds per square inch absolute state implementation plan sulfur dioxide Texas Commission on Environmental Quality total suspended particulate

Appendix B



# Texas Commission on Environmental Quality Air Quality Permit

A Permit Is Hereby Issued To
INEOS USA LLC
Authorizing the Construction and Operation of
Chocolate Bayou Plant
Located at Alvin, Brazoria County, Texas
Latitude 29° 13′ 48″ Longitude -95° 11′ 49″

Permit: 95 and PSI	JTX854M2	
Revision Date:	March 12, 2021	
Expiration Date:	December 21, 2025	1 de Jalin
_		For the commission

- 1. **Facilities** covered by this permit shall be constructed and operated as specified in the application for the permit. All representations regarding construction plans and operation procedures contained in the permit application shall be conditions upon which the permit is issued. Variations from these representations shall be unlawful unless the permit holder first makes application to the Texas Commission on Environmental Quality (commission) Executive Director to amend this permit in that regard and such amendment is approved. [Title 30 Texas Administrative Code (TAC) Section 116.116 (30 TAC § 116.116)] <sup>1</sup>
- 2. **Voiding of Permit**. A permit or permit amendment is automatically void if the holder fails to begin construction within 18 months of the date of issuance, discontinues construction for more than 18 months prior to completion, or fails to complete construction within a reasonable time. Upon request, the executive director may grant an 18-month extension. Before the extension is granted the permit may be subject to revision based on best available control technology, lowest achievable emission rate, and netting or offsets as applicable. One additional extension of up to 18 months may be granted if the permit holder demonstrates that emissions from the facility will comply with all rules and regulations of the commission, the intent of the Texas Clean Air Act (TCAA), including protection of the public's health and physical property; and (b)(1)the permit holder is a party to litigation not of the permit holder's initiation regarding the issuance of the permit; or (b)(2) the permit holder has spent, or committed to spend, at least 10 percent of the estimated total cost of the project up to a maximum of \$5 million. A permit holder granted an extension under subsection (b)(1) of this section may receive one subsequent extension if the permit holder meets the conditions of subsection (b)(2) of this section. [30 TAC § 116.120]
- 3. **Construction Progress**. Start of construction, construction interruptions exceeding 45 days, and completion of construction shall be reported to the appropriate regional office of the commission not later than 15 working days after occurrence of the event. [30 TAC § 116.115(b)(2)(A)]
- 4. **Start-up Notification**. The appropriate air program regional office shall be notified prior to the commencement of operations of the facilities authorized by the permit in such a manner that a representative of the commission may be present. The permit holder shall provide a separate notification for the commencement of operations for each unit of phased construction, which may involve a series of units commencing operations at different times. Prior to operation of the facilities authorized by the permit, the permit holder shall identify the source or sources of allowances to be utilized for compliance with Chapter 101, Subchapter H, Division 3 of this title (relating to Mass Emissions Cap and Trade Program). [30 TAC § 116.115(b)(2)(B)]
- 5. **Sampling Requirements**. If sampling is required, the permit holder shall contact the commission's Office of Compliance and Enforcement prior to sampling to obtain the proper data forms and procedures. All sampling and testing procedures must be approved by the executive director and coordinated with the regional representatives of the commission. The permit holder is also responsible for providing sampling facilities and conducting the sampling operations or contracting with an independent sampling consultant. [30 TAC § 116.115(b)(2)(C)]
- 6. **Equivalency of Methods.** The permit holder must demonstrate or otherwise justify the equivalency of emission control methods, sampling or other emission testing methods, and monitoring methods proposed as alternatives to methods indicated in the conditions of the permit. Alternative methods shall be applied for in writing and must be reviewed and approved by the executive director prior to their use in fulfilling any requirements of the permit. [30 TAC § 116.115(b)(2)(D)]
- 7. **Recordkeeping.** The permit holder shall maintain a copy of the permit along with records containing the information and data sufficient to demonstrate compliance with the permit, including production records and

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operating hours; keep all required records in a file at the plant site. If, however, the facility normally operates unattended, records shall be maintained at the nearest staffed location within Texas specified in the application; make the records available at the request of personnel from the commission or any air pollution control program having jurisdiction in a timely manner; comply with any additional recordkeeping requirements specified in special conditions in the permit; and retain information in the file for at least two years following the date that the information or data is obtained. [30 TAC § 116.115(b)(2)(E)]

- 9. **Maintenance of Emission Control**. The permitted facilities shall not be operated unless all air pollution emission capture and abatement equipment is maintained in good working order and operating properly during normal facility operations. The permit holder shall provide notification in accordance with 30 TAC §101.201, 101.211, and 101.221 of this title (relating to Emissions Event Reporting and Recordkeeping Requirements; Scheduled Maintenance, Startup, and Shutdown Reporting and Recordkeeping Requirements; and Operational Requirements). [30 TAC§ 116.115(b)(2)(G)]
- 10. Compliance with Rules. Acceptance of a permit by an applicant constitutes an acknowledgment and agreement that the permit holder will comply with all rules and orders of the commission issued in conformity with the TCAA and the conditions precedent to the granting of the permit. If more than one state or federal rule or regulation or permit condition is applicable, the most stringent limit or condition shall govern and be the standard by which compliance shall be demonstrated. Acceptance includes consent to the entrance of commission employees and agents into the permitted premises at reasonable times to investigate conditions relating to the emission or concentration of air contaminants, including compliance with the permit. [30 TAC § 116.115(b)(2)(H)]
- 11. **This** permit may not be transferred, assigned, or conveyed by the holder except as provided by rule. [30 TAC § 116.110(e)]
- 12. **There** may be additional special conditions attached to a permit upon issuance or modification of the permit. Such conditions in a permit may be more restrictive than the requirements of Title 30 of the Texas Administrative Code. [30 TAC § 116.115(c)]
- 13. **Emissions** from this facility must not cause or contribute to "air pollution" as defined in Texas Health and Safety Code (THSC) §382.003(3) or violate THSC § 382.085. If the executive director determines that such a condition or violation occurs, the holder shall implement additional abatement measures as necessary to control or prevent the condition or violation.
- 14. **The** permit holder shall comply with all the requirements of this permit. Emissions that exceed the limits of this permit are not authorized and are violations of this permit. <sup>1</sup>

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<sup>&</sup>lt;sup>1</sup> Please be advised that the requirements of this provision of the general conditions may not be applicable to greenhouse gas emissions.

## Common Acronyms in Air Permits

°C = Temperature in degrees Celsius °F = Temperature in degrees Fahrenheit °K = Temperature in degrees Kelvin µg = microgram  $\mu g/m^3 = microgram per cubic meter$ acfm = actual cubic feet per minute AMOC = alternate means of control AOS = alternative operating scenario AP-42 = Air Pollutant Emission Factors, 5th edition APD = Air Permits Division API = American Petroleum Institute APWL = air pollutant watch list BPA = Beaumont/ Port Arthur BACT = best available control technology BAE = baseline actual emissions bbl = barrel bbl/day = barrel per day

bbl/day = barrel per day bhp = brake horsepower

BMP = best management practices

Btu = British thermal unit

Btu/scf = British thermal unit per standard cubic foot or feet

CAA = Clean Air Act

CAM = compliance-assurance monitoring

CEMS = continuous emissions monitoring systems

cfm = cubic feet (per) minute CFR = Code of Federal Regulations

CN = customer ID number CNG = compressed natural gas

CO = carbon monoxide

COMS = continuous opacity monitoring system CPMS = continuous parametric monitoring system

DFW = Dallas/ Fort Worth (Metroplex)

DE = destruction efficiency

DRE = destruction and removal efficiency dscf = dry standard cubic foot or feet

dscfm = dry standard cubic foot or feet per minute

ED = (TCEQ) Executive Director

EF = emissions factor

EFR = external floating roof tank EGU = electric generating unit EI = Emissions Inventory

ELP = El Paso

EPA = (United States) Environmental Protection Agency

EPN = emission point number
ESL = effects screening level
ESP = electrostatic precipitator
FCAA = Federal Clean Air Act
FCCU = fluid catalytic cracking unit
FID = flame ionization detector
FIN = facility identification number

ft = foot or feet

ft/sec = foot or feet per second

g = gram

gal/wk = gallon per week gal/yr = gallon per year

GLC = ground level concentration

GLC<sub>max</sub> = maximum (predicted) ground-level

concentration

gpm = gallon per minute

gr/1000scf = grain per 1000 standard cubic feet gr/dscf = grain per dry standard cubic feet

H<sub>2</sub>CO = formaldehyde H<sub>2</sub>S = hydrogen sulfide H<sub>2</sub>SO<sub>4</sub> = sulfuric acid

HAP = hazardous air pollutant as listed in § 112(b) of the

Federal Clean Air Act or Title 40 Code of Federal

Regulations Part 63, Subpart C

HC = hydrocarbons

HCI = hydrochloric acid, hydrogen chloride

Hg = mercury

HGB = Houston/Galveston/Brazoria

hp = horsepower

hr = hour

IFR = internal floating roof tank in H<sub>2</sub>O = inches of water

in Hg = inches of mercury

IR = infrared

ISC3 = Industrial Source Complex, a dispersion model ISCST3 = Industrial Source Complex Short-Term, a

dispersion model

K = Kelvin; extension of the degree Celsius scaled-down

to absolute zero

LACT = lease automatic custody transfer LAER = lowest achievable emission rate

lb = pound hp = horsepower

hr = hour lb/day = pound per day

lb/hr = pound per hour

Ib/MMBtu = pound per million British thermal units LDAR = Leak Detection and Repair (Requirements)

LNG = liquefied natural gas LPG = liquefied petroleum gas LT/D = long ton per day

m = meter

 $m^3$  = cubic meter

m/sec = meters per second

MACT = maximum achievable control technology MAERT = Maximum Allowable Emission Rate Table MERA = Modeling and Effects Review Applicability

mg = milligram

mg/g = milligram per gram

mL = milliliter

MMBtu = million British thermal units

MMBtu/hr = million British thermal units per hour

MSDS = material safety data sheet

MSS = maintenance, startup, and shutdown

MW = megawatt

NAAQS = National Ambient Air Quality Standards NESHAP = National Emission Standards for Hazardous

Air Pollutants

NGL = natural gas liquids

NNSR = nonattainment new source review

 $NO_x$  = total oxides of nitrogen

NSPS = New Source Performance Standards

PAL = plant-wide applicability limit

PBR = Permit(s) by Rule

PCP = pollution control project

PEMS = predictive emission monitoring system

PID = photo ionization detector

PM = periodic monitoring

PM = total particulate matter, suspended in the

atmosphere, including PM<sub>10</sub> and PM<sub>2.5</sub>, as represented

 $PM_{2.5}$  = particulate matter equal to or less than 2.5

microns in diameter

 $PM_{10}$  = total particulate matter equal to or less than 10 microns in diameter, including  $PM_{2.5}$ , as represented

POC = products of combustion

ppb = parts per billion

ppm = parts per million

ppmv = parts per million (by) volume

psia = pounds (per) square inch, absolute

psig = pounds (per) square inch, gage

PTE = potential to emit

RA = relative accuracy

RATA = relative accuracy test audit

RM = reference method

RVP = Reid vapor pressure

scf = standard cubic foot or feet

scfm = standard cubic foot or feet (per) minute

SCR = selective catalytic reduction

SIL = significant impact levels

SNCR = selective non-catalytic reduction

 $SO_2$  = sulfur dioxide

SOCMI = synthetic organic chemical manufacturing

industry

SRU = sulfur recovery unit

TAC = Texas Administrative Code

TCAA = Texas Clean Air Act

TCEQ = Texas Commission on Environmental Quality

TD = Toxicology Division

TLV = threshold limit value

TMDL = total maximum daily load

tpd = tons per day

tpy = tons per year

TVP = true vapor pressure

VOC = volatile organic compounds as defined in Title 30

Texas Administrative Code § 101.1

VRU = vapor recovery unit or system

#### **Special Conditions**

#### Permit Numbers 95 and PSDTX854M2

Planned maintenance, startup and shutdown (MSS) emissions due to the activities authorized from facilities and emission points identified in Attachment D and included in other construction permits at the site are approved provided the facility and emissions are compliant with the respective maximum allowable emission rates table (MAERT) and special conditions, or Special Condition No. 58 of this permit.

## **Emission Standards and Operating Specifications**

- 2. This permit authorizes emissions only from those points listed in the attached MAERT and the facilities covered by this permit are authorized to emit subject to the emission rate limits on that table and other operating conditions specified in this permit.
- 3. Non-fugitive emissions from relief valves, safety valves, or rupture discs of gases containing volatile organic compounds (VOC) at a concentration of greater than 1 percent are not authorized by this permit unless authorized on the MAERT. Any releases directly to atmosphere from relief valves, safety valves, or rupture discs of gases containing VOC at a concentration greater than 1 weight percent are not consistent with good practice for minimizing emissions, with the exception of those listed below:

The relief valves on VOC Pressure Tanks AD-1901, AD-1902, AD-1903A, AD-1904, AD-1905, AD-1906, AD-3901, AD-3902, AD-3903A, AD-3903B, AD-3904, AD-3905, and AD-3906 are vented to the atmosphere under emergency conditions. These relief valves are also equipped with rupture discs. Operation of these valves is covered in Special Conditions 18, 19, 20 and 21.

Except for those emissions authorized and listed on the MAERT, all direct atmospheric emissions from relief valves, safety valves, and rupture discs (including those listed above) are not authorized and must be documented and/or reported as required by Title 30 Texas Administrative Code (30 TAC) §§ 101.201 or 101.211.

## **Federal Applicability**

- 4. These facilities shall comply with all applicable requirements of the U.S. Environmental Protection Agency (EPA) regulations on Standards of Performance for New Stationary Sources promulgated in Title 40 Code of Federal Regulations Part 60 (40 CFR Part 60): (8/18)
  - A. Subpart A, General Provisions.
  - B. Subpart K, Standards of Performance for Storage Vessels for Petroleum Liquids for Which Construction, Reconstruction, or Modification Commenced After June 11, 1973, and Prior to May 19, 1978.
  - C. Subpart Kb, Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced after July 23, 1984.
  - D. Subpart VV, Standards of Performance for Equipment Leaks of VOC in the Synthetic Organic Chemicals Manufacturing Industry for which Construction, Reconstruction, or Modification Commenced After January 5, 1981, and on or Before November 7, 2006.

- E. Subpart VVa, Standards of Performance for Equipment Leaks of VOC in the Synthetic Organic Chemicals Manufacturing Industry for Which Construction, Reconstruction, or Modification Commenced After November 7, 2006.
- F. Subpart NNN, Standards of Performance for Volatile Organic Compound (VOC) Emissions From the Synthetic Organic Chemical Manufacturing Industry (SOCMI) Distillation Operations.
- G. Subpart RRR, Standards of Performance for Volatile Organic Compound Emissions From Synthetic Organic Chemical Manufacturing Industry (SOCMI) Reactor Processes.
- 5. These facilities shall comply with all applicable requirements of the U.S. Environmental Protection Agency (EPA) regulations on National Emission Standards for Hazardous Air Pollutants in 40 CFR Part 61:
  - A. Subpart A, General Provisions.
  - B. Subpart J, National Emission Standard for Equipment Leaks (Fugitive Emission Sources) of Benzene.
  - C. Subpart V, National Emission Standard for Equipment Leaks (Fugitive Emission Sources).
  - D. Subpart FF, National Emission Standard for Benzene Waste Operations.
- 6. These facilities shall comply with all applicable requirements of the U.S. Environmental Protection Agency (EPA) regulations on National Emission Standards for Hazardous Air Pollutants for Source Categories in 40 CFR Part 63: **(8/18)** 
  - A. Subpart A, General Provisions.
  - B. Subpart F, National Emission Standards for Organic Hazardous Air Pollutants From the Synthetic Organic Chemical Manufacturing Industry.
  - C. Subpart G, National Emission Standards for Organic Hazardous Air Pollutants From the Synthetic Organic Chemical Manufacturing Industry for Process Vents, Storage Vessels, Transfer Operations, and Wastewater.
  - D. Subpart H, National Emission Standards for Organic Hazardous Air Pollutants for Equipment Leaks.
  - E. Subpart XX, National Emission Standards for Ethylene Manufacturing Process Units: Heat Exchange Systems and Waste Operations.
  - F. Subpart YY, National Emission Standards for Hazardous Air Pollutants for Source Categories: Generic Maximum Achievable Control Technology Standards.
  - G. Subpart EEEE, National Emission Standards for Hazardous Air Pollutants: Organic Liquids Distribution (Non-Gasoline).
  - H. Subpart FFFF, National Emission Standards for Hazardous Air Pollutants: Miscellaneous Organic Chemical Manufacturing.
  - I. Subpart ZZZZ, National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines.
  - J. Subpart DDDDD, National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters.

#### **Flares**

- 7. Flares shall be designed and operated in accordance with the following requirements:
  - A. The following requirements apply at all times to the Olefins flares (EPNs DM-1101 and DDM-3101). The Dock Flare (EPN AM-1500) shall meet these requirements during loading and unloading operations. The flare systems shall be designed such that the combined assist natural gas and waste stream to each flare meets the 40 CFR § 60.18 specifications of minimum heating value and maximum tip velocity under normal, upset, and maintenance flow conditions.
    - The heating value and velocity requirements shall be satisfied during operations authorized by this permit. Flare testing per 40 CFR § 60.18(f) may be requested by the appropriate TCEQ Regional Office to demonstrate compliance with these requirements.
  - B. The flares shall be operated with a flame present at all times and have a constant pilot flame. The pilot flame shall be continuously monitored by a thermocouple or an infrared monitor. The time, date, and duration of any loss of pilot flame shall be recorded. Each monitoring device shall be accurate to, and shall be calibrated at a frequency in accordance with, the manufacturer's specifications.
  - C. The flares shall be operated with no visible emissions except periods not to exceed a total of five minutes during any two consecutive hours.
  - D. Waste gas capture systems serving the flares shall comply with the requirements of Special Condition Number 70.
- 8. Fuel gas combusted at this facility shall contain no more than 5 grains of total sulfur per 100 dry standard cubic feet.

#### **Furnaces**

9. NO<sub>X</sub> emission rates from furnaces shall be limited to the following: **(03/21)** 

EPN	Source Name	Emission Limit (lb NO <sub>x</sub> /MMBtu)	Averaging Period
DDB-106	Ethane Cracking Furnaces	0.015 (routine operation*) 0.03 (non-routine operation*)	1-hr 1-hr
DDB-108		0.01	12-month rolling

EPN	Source Name	Emission Limit (lb NOx /MMBtu)	Averaging Period
DB-104A DB-104B	Steam Cracking Furnaces	0.11	30-day rolling*
DB-105 DB-106 DB-107 DB-108 DB-109	Steam Cracking Furnaces	0.05	1-hr, excluding startup, shutdown, steam/air decoke, steam-water decoke, and steam standby
DB-201 DB-601 DDB-601 J-1	Regeneration Furnaces	0.15	1-hr
DDB-101B  DDB-102A  DDB-102B  DDB-102C  DDB-102D	Steam Cracking Furnaces	0.14	30-day rolling**

<sup>\*</sup> The following definitions apply to cracking furnaces DDB-106, DDB-107, and DDB-108:

- (1) Non-routine operation means decoking, hot steam standby, feed in, feed out, startup or shutdown.
- (2) Routine operation means any period of operation other than non-routine operation.
- (3) Startup means the period beginning when fuel is first introduced to the furnace, during either initial startup or following a shutdown; and ending when the SCR catalyst bed reaches its design operating temperature.
- (4) Shutdown means the period beginning when the SCR catalyst bed drops below its design operating temperature and ending when all fuel is removed from the furnace.
- (5) Decoking means the period beginning when air is introduced to the furnace cracking coils for the purpose of decoking, and ending when decoking air is removed. In order for decoking to be considered non-routine, air must be introduced to both cells of the furnace; if air is being introduced to only one cell, such operation is considered routine.
- (6) Feed in means the period beginning when hydrocarbon feed is first introduced to the furnace, following decoking, hot steam standby, or startup, and ending when the furnace reaches 70% of its design firing rate.
- (7) Feed out means the period beginning when the furnace drops below 70% of its design firing rate and remains below that level; and ending when hydrocarbon feed is isolated from the furnace.
- (8) Hot steam standby means operations occurring when the furnace is firing at or below 50% of its design firing rate and no hydrocarbon feed is being charged to the furnace, and the furnace is not in start-up or shut-down.
- \*\* Per 30 TAC §117.10 (49), 30 day rolling average is defined as the average calculated for each day that fuel is combusted in a unit, of all the hourly emissions data for the preceding 30 days that fuel was combusted in the unit.

Records of emissions shall be kept to demonstrate compliance on a rolling 12-month average basis.

The holder of this permit shall install, calibrate, maintain, and operate fuel flow meters in accordance with 30 TAC  $\S117.340(a)(1)(B)(ii)$  and (a)(1)(B)(iii) on the fuel to each of the furnaces listed above. Compliance with the MAERT limits shall be determined using the fuel flow and the emissions factors as described in the following table.

Sources	NO <sub>X</sub>	СО	PM	VOC	SO <sub>2</sub>
DB-105 – 109 DB-102A – D	CEMS(4)	CEMS	0.0057 lb/MMBtu(1)	0.0041 lb/MMBtu(1)	Based on sulfur content of fuel
DB-104 DDB- 101A - D DDB- 104A – B	PEMS(4)	0.037 lb/MMBtu(2)	0.0057 lb/MMBtu(1)	0.0041 lb/MMBtu(1)	Based on sulfur content of fuel

Sources	NO <sub>X</sub>	СО	PM	VOC	SO <sub>2</sub>
DB-201 DB- 601 DDB-201 DDB-601 J-1	Stack testing conducted per 30 TAC §117.335(a)(1)	0.124 lb/MMBtu(3)	0.0112 lb/MMBtu(3)	0.0081 lb/MMBtu(3)	Based on sulfur content of fuel

#### Notes:

- (1) To be used in the absence of source-specific Reference Method testing data. Source: AP-42 value, adjusted for hydrogen content of fuel (12/10/2008 permit application)
- (2) To be used in the absence of source-specific Reference Method testing data. Source: AP-42 value (12/10/2008 permit application)
- (3) To be used in the absence of source-specific Reference Method testing data. Source: AP-42 value (7/28/2004 permit application)
- (4) The data substitution procedures of 30 TAC §117.340(c)(3) shall be used for hours when the monitoring system does not provide valid hourly data.
- 10. In addition to the  $NO_X$  limits specified in Special Condition 9, furnaces DDB-106, DDB-107, and DDB-108 shall not exceed the following: **(8/18)** 
  - A. 20 ppmvd CO, corrected to 3% O<sub>2</sub>, routine operation, hourly average,
  - B. 100 ppmvd CO, corrected to 3% O2, non-routine operation, hourly average,
  - C. 10 ppmvd CO, corrected to 3% O<sub>2</sub>, rolling 12-month average, and
  - D. 10 ppmvd NH<sub>3</sub>, corrected to 3% O<sub>2</sub>, hourly average.
- 11. Fuel gas fired in all the furnaces listed in the MAERT, if supplemental fuel is required, is limited to plant gas or pipeline-quality natural gas containing no more than 0.25 grain hydrogen sulfide and 5 grains total sulfur per 100 dry standard cubic feet on an hourly average. Use of any other fuel will require modification to this permit.
- 12. The holder of this permit shall record the number of decokes associated with each decoke stack and calculate the decoke emissions as follows:
  - A. EPNs DF-104, DF-105, DDF-101, and DDF-104 Emissions shall be calculated by multiplying the number of decokes by 259.44 lb CO/decoke and 4.23 lb PM<sub>10</sub>/decoke, as described in the permit application.
  - B. EPNs DDF-1067 and DDB-1078 Emissions shall be calculated according to Table A-3 in the confidential file associated with the PI-1 received July 26, 2017. (8/18)
- 13. Decoke stacks DDF-1067 and DDF-1078 shall meet the following: (8/18)
  - A. Opacity shall not exceed 15%, averaged over a six-minute period, and shall be determined monthly, during the first half of the decoking cycle. For this determination, an observation for

visible emissions shall be conducted. If visible emissions are present during the observation, the 15% opacity shall be deemed to have been exceeded unless the opacity is determined using 40 CFR Part 60, Appendix A, Method 9 to be lower than or equal to 15%.

- B. The visible emissions observation required above shall be performed:
  - (1) for a minimum of six minutes,
  - (2) approximately perpendicular to plume direction,
  - (3) with the sun behind the observer (to the extent practicable),
  - (4) at least two stack heights, but not more than five stack heights, from the emission point, and
  - (5) in accordance with 40 CFR Part 60, Appendix A, Test Method 22, except where stated otherwise in this condition.
- C. The vents covered by this permit shall not operate unless control devices and associated equipment are maintained in good working order and operating. Records shall be maintained of all inspections and maintenance performed.

## **Catalyst Regeneration**

14. The holder of this permit shall record all instances of venting from the catalyst regeneration systems (EPNs J-2, DD-606, and DDD-606).

#### Olefins No. 1 and No. 2 Wastewater Treatment Plants

15. Benzene and caustic stripper non-condensables shall be routed to the Olefins Complex Flares (EPNs DM-1101 or DDM-3101) for disposal.

The holder of this permit shall monitor the inlet of the Olefins Unit API Separators (EPNs FAM1704 and FAM3706) for benzene daily. Compliance with the MAERT shall be determined based on EPA WATER9 using the results of this monitoring.

#### Storage Tanks and Related Relief Valves

- 16. Storage tanks (EPNs DF-502, DF-916, DDF-202, DDF-1301, DF-1301, AF-3905, DF-1001, DDF-1001, AF-1101 through AF-1106, AF-1901 through AF-1905, AF-3101 through AF-3103, AF-3701, AF-3901, AF-4601A and AF-4601B) are subject to the following requirements. The control requirements specified in paragraphs A-E of this condition shall not apply (1) where the VOC has an aggregate partial pressure of less than 0.50 pound per square inch, absolute (psia) at the maximum feed temperature or 95°F, whichever is greater, or (2) to storage tanks smaller than 25,000 gallons.
  - A. An internal floating deck or "roof" or equivalent control shall be installed in all tanks. The floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof (IFR): (1) a liquid-mounted seal, (2) two continuous seals mounted one above the other, or (3) a mechanical shoe seal.
  - B. An open-top tank containing a floating roof (external floating roof (EFR) tank) which uses double seal or secondary seal technology shall be an approved control alternative to an IFR

tank provided the primary seal consists of either a mechanical shoe seal or a liquid-mounted seal and the secondary seal is rim-mounted. A weathershield is not approvable as a secondary seal unless specifically reviewed and determined to be vapor-tight.

- C. For tanks with an IFR, the following requirements apply.
  - (1) For vessels equipped with a liquid-mounted or mechanical shoe primary seal,
    - (a) Visually inspect the IFR and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed-roof at least once every 12 months. Verify the IFR is resting on the surface of the VOC inside the storage vessel and no liquid has accumulated on the roof, the seal is not detached, and there are no holes or tears in the seal fabric.
    - (b) Visually inspect the IFR, the primary seal, the secondary seal (if one is in service), gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed. If the IFR has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the owner or operator shall repair the items before refilling the storage vessel with VOC. Inspections required by this paragraph occur at intervals no greater than ten years.
  - (2) For vessels equipped with a vapor-mounted primary and rim-mounted secondary seal system, visually inspect the vessel as specified in paragraph C(1)b of this condition at least every five years; or visually inspect the vessel as specified in paragraph C(1)a of this condition.
  - (3) Keep a record of each inspection identifying the storage vessel on which the inspection was performed, the date the vessel was inspected, and the observed condition of each component of the control equipment (seals, IFR, and fittings).
- D. For tanks with an EFR, the following requirements apply.
  - (1) Measurements to determine the seal gap areas and maximum gap widths.
    - (a) Measurements of gaps between the tank wall and the primary seal (seal gaps) shall be performed at least once every five years and measurements of gaps between the tank wall and the secondary seal shall be performed at least once a year.
    - (b) Determine gap widths and areas in the primary and secondary seals individually when the roof is floating off the roof leg supports. Measure seal gaps around the entire circumference of the tank in each place where a 0.32 centimeter (cm) diameter uniform probe passes freely (without forcing or binding against seal) between the seal and the wall of the storage vessel and measure the circumferential distance of each such location.

The total surface area of each gap shall be determined by using probes of various widths to measure accurately the actual distance from the tank wall to the seal and multiplying each such width by its respective circumferential distance. Add the gap surface area of each gap location for the primary seal and the secondary seal individually and divide the sum for each seal by the nominal diameter.

- (c) The accumulated area of gaps between the tank wall and the primary seal shall not exceed 212 cm2 per meter of tank diameter, and the width of any portion of any gap shall not exceed 3.81 cm.
  - There are to be no holes, tears, or other openings in the shoe, seal fabric, or seal envelope. For mechanical shoe seals, one end of the mechanical shoe is to extend into the stored liquid, and the other end is to extend a minimum vertical distance of 61 cm above the stored liquid surface.
- (d) The secondary seal is to be installed above the primary seal so that it completely covers the space between the roof edge and the tank wall such that the accumulated area of gaps between the tank wall and the secondary seal shall not exceed 21.2 cm2 per meter of tank diameter, and the width of any portion of any gap shall not exceed 1.27 cm. There are to be no holes, tears, or other openings in the seal or seal fabric.
- (2) Visually inspect the EFR, the primary seal, secondary seal, and fittings each time the vessel is emptied and degassed. If the EFR has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, the owner or operator shall repair the items as necessary so that none of the conditions specified in this paragraph exist before filling the storage vessel with VOC.
- (3) Keep a record of each gap measurement and visual inspection performed which includes the date of measurement or inspection, raw data obtained in the measurement, and any calculations performed to verify the seal gaps were acceptable.
- E. The floating roof design shall incorporate sufficient flotation to conform to the requirements of American Petroleum Institute Code (API) 650 dated November 1, 1998, or an equivalent degree of flotation, except that an internal floating cover need not be designed to meet rainfall support requirements and the materials of construction may be steel or other materials.
- F. Uninsulated tank exterior surfaces exposed to the sun shall be white or aluminum. Storage tanks must be equipped with permanent submerged fill pipes.
- G. The permit holder shall maintain an emissions record which includes calculated emissions of VOC from all storage tanks during the previous three-month and the past consecutive 12-month period. The record shall include tank identification number, control method used, tank capacity in gallons, name of the material stored, VOC molecular weight, VOC monthly average temperature in degrees Fahrenheit, VOC vapor pressure at the monthly average material temperature in psia, VOC throughput for the previous three-month and year-to-date. Records of VOC monthly average temperature are not required to be kept for unheated tanks which receive liquids that are at or below ambient temperatures.
  - Emissions for tanks shall be calculated using: the Texas Commission on Environmental Quality (TCEQ) publication titled "Technical Guidance Package for Chemical Sources Storage Tanks."
- H. The permit holder shall maintain a record of tank throughput for the previous three months and the past consecutive 12-month period for each tank.

#### 17. Reserved.

- 18. The low-pressure relief valves on the OSBL pressure storage tanks shall be routed to the Nos. 1 and 2 Olefins unit flares.
- 19. Tanks AD-1901, AD-1902, AD-1903A, AD-1904, AD-1905, AD-1906, AD-3901, AD-3902, AD-3903A, AD-3903B, AD-3904, AD-3905, and AD-3906 shall be maintained at a pressure of at least 15 psia.
- Manual relief valves and the lower-setting pressure relief valves for Tanks AD-1901, AD-1902, AD-1903A, AD-1904, AD-1905, AD-1906, AD-3901, AD-3902, AD-3903A, AD-3903B, AD-3904, AD-3905, and AD-3906 shall be routed to the closed header system connected to the Nos. 1 or 2 Olefins unit flare.
- 21. The seal on the pressure relief valves that vent to the atmosphere for Tanks AD-1901, AD-1902, AD-1903A, AD-1904, AD-1905, AD-1906, AD-3901, AD-3902, AD-3903A, AD-3903B, AD-3904, AD-3905, and AD-3906 shall be inspected quarterly. Records of the inspections shall be kept at the site for a period of two years and be made available upon request to representatives of the TCEQ.

#### **Loading Operations**

- The venting of VOC vapors in concentrations greater than 1 percent directly to atmosphere during railcar (or barge) loading or degassing/depressuring is prohibited.
- 23. Railcar and barge loading vapors that remain in the loading arm shall be routed to a flare with no less than 98 percent removal efficiency.
- 24. All loading operations, other than vapor-tight loading operations, shall be submerged loading.
- 25. Except as provided for below, the use of compounds at the rail and dock loading facilities is limited to those identified in the permit amendment application dated February 28, 2005, and subsequent representations to that amendment. Modifications or construction of new facilities at the site that result in emission increases of the chemicals represented in the permit application or chemicals currently in use and previously authorized through the procedure below can only be approved through the use of the procedure below (if no physical modification/new construction) or through permit amendment. New compounds may be added through the use of the procedure below (30 TAC Chapters 106 or 116).
  - A. Short-term (pounds per hour [lb/hr]) and annual (tons per year [TPY]) emissions and calculations shall be completed for each chemical at each affected source; emission rates shall be calculated in accordance with the methods documented in the permit amendment application dated February 28, 2005. The calculated emission rates shall not exceed the maximum allowable emission rate at any emission point.
  - B. The Effect Screening Level (ESL) for the material shall be obtained from the current TCEQ ESL list or by written request to the TCEQ Toxicology Section.
  - C. The total emissions of any compound from all emission points in this permit must satisfy one of the following conditions:
    - (1) The total maximum emission rate from all sources is less than 0.04 lb/hr and the ESL greater than 2 µg/m³; or

(2) Case specific criteria based on modeling performed. In the simplest case, for only one emission point:

 $(ER/ESL)N \le (ER/ESL)E$ 

(ER/ESL)N = maximum hourly emission rate of new compound(s) divided by its ESL.

(ER/ESL)E = the highest ratio of any previously authorized compounds hourly emission rate divided by its ESL.

- D. The permit holder shall maintain records of the information below and the demonstrations in steps A though C above. The following documentation is required for each compound:
  - (1) Chemical name(s), composition, and chemical abstract registry number if available.
  - (2) True vapor pressure at maximum hourly and annual average storage temperature.
  - (3) Molecular weight.
  - (4) Storage tanks, loading areas, and fugitive areas where the material is to be handled and the emission control device to be utilized.
  - (5) Date new compound handling commenced.
  - (6) Material Safety Data Sheet.
  - (7) Maximum concentration of the chemical in mole percent (or in weight percent for fugitive areas) in the affected facilities.
- 26. Records shall be maintained at the rail loading facility that identify the quantity and type of VOC loaded and unloaded. These records shall be maintained for a period of two years and made available to representatives of the TCEQ upon request.

Records shall be maintained for truck loading facilities (EPN FUELTRK1, FUELTRK2 and FUELTRK3) that identify the quantity and type of VOC loaded and unloaded. Compliance with the MAERT shall be determined based on the following equation from AP-42:

Loading Emissions (lbs) = 12.46 \* S \* VP \* MW \* (Q/1000) / (460+T)

Where

S = Saturation Factor (0.5)

VP = vapor pressure of VOC being loaded, psia

MW = molecular weight of VOC being loaded

Q = quantity of VOC loaded, gallons

T = loading temperature, °F

27. Operation without visible liquid leaks or spills shall be maintained at all loading and unloading facilities, regardless of vapor pressure. This does not apply to momentary dripping associated with the initial connection or disconnection of fittings. Sustained dripping from fittings during loading and unloading operations is not permitted. Any liquid spill that occurs during loading and unloading

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activities shall be reported or recorded, as applicable, pursuant to 30 TAC §§ 101.201 or 101.211 and shall be cleaned up immediately to minimize air emissions.

## **Cooling Towers**

28. Cooling Tower and Heat Exchanger Systems in VOC Service

The holder of this permit shall perform sampling and make repairs as necessary to demonstrate ongoing compliance with the emission limits for the Cooling Towers (EPNs AT-1210 and DAT-3201). The results of all monitoring, maintenance, and repair efforts affecting the cooling tower and heat exchanger systems shall be recorded and such records shall be maintained for a period of five years. The records shall be made available to TCEQ personnel or other air pollution control agency upon request.

This permit does not authorize emissions from the cooling tower and heat exchanger systems other than those listed on the attached MAERT. Emissions that exceed a reportable quantity above the emissions listed in the MAERT must be documented and reported as required by 30 TAC §§ 101.201 or 101.211, as applicable. Emissions from repairs and delay of repair are not authorized for emission rates in excess of those listed on the attached MAERT.

The special conditions listed below (A through D of this special condition or alternatively Special Condition No. 31), shall apply to the cooling towers at Olefins No. 1 and Olefins No. 2. The results of the monitoring per A through D of this special condition or Condition No. 31 shall be used to determine the cooling tower emissions for demonstration of compliance with the MAERT limits.

A. Monitoring and Detection Limits: The VOC emissions associated with cooling tower water shall be monitored monthly with an approved method. The sampling method may consist of the air stripping method known as the "El Paso" method, which is described in the TCEQ Publication: "Air Quality Permit Technical Guidance for Chemical Sources: Cooling Towers, TCEQ Publication No. RG-108, May 1997 (Revised)." The sample port for the water returning to the cooling tower shall be located on the top of the horizontal section of the water line returning to the cooling tower.

The minimum detection level of the overall testing system shall be 0.030 part per million by weight (ppmw) VOC (concentration VOC in water entering the cooling tower). The minimum detection limit for the air stripped VOC shall be 0.500 parts per million by volume (ppmv) (concentration VOC in the stripping air). Calibration standards shall include at least 0 ppmv and 10 ppmv VOC in air (as methane). The concentration of VOC in the stripped air may also be determined by the EPA Methods TO14 and TO15. The testing, analysis, and recordkeeping shall include the air contaminant speciation, physical characteristics, and instrumentation response factors used to convert from the air contaminant concentration in the stripping air (ppmv) to air contaminant concentration in the cooling water (ppmw).

If the El Paso method is used to determine the concentration of strippable VOC in the water returning to the cooling tower and the water returning to the process, the net concentration of strippable VOC in the water shall be used to determine emissions from the cooling tower (this concentration is the difference between the concentration of VOC in the water returning from the process and the water supplied to the process). If the El Paso method is used to determine the concentration of strippable VOC in the water returning to the cooling tower without sampling the water returning to the process, the concentration of VOC in the water supplied to the process shall be taken as zero.

Alternate methods may be approved by the TCEQ Houston Regional Office.

- B. Action Level: The action level shall be a net concentration of strippable VOC in the water returning to the cooling tower of 0.050 ppmw. If the action level is exceeded, the permit holder shall comply with the repair requirements of paragraph C below, except as provided in paragraph D.
- C. Repair: If the concentration of VOC in the water exceeds the action level as defined by paragraph B, then the cooling tower and heat exchanger system shall be repaired so that the concentration of VOC is reduced to below the action level. The repairs shall be made as soon as practical but not later than 45 calendar days after the permittee receives results of the monitoring tests indicating an exceedance of the action level.
- D. Delay of Repair: For the purposes of this permit condition, delay of repair means not performing the repairs within 45 calendar days after the owner or operator receives results of monitoring tests indicating a concentration of VOC in the water exceeding the action level described in paragraph B above. The permit holder may delay repair as provided for in paragraphs (1) through (5) below. Records of a decision to delay repair shall state the reasons repair was delayed and shall provide details to demonstrate compliance with paragraphs (1) through (5) below. Records shall be maintained on-site for at least five years and shall be provided to the TCEQ or other air pollution agencies upon request.
  - (1) Delay of repair of heat exchange systems for which leaks have been detected is allowed if the leaking equipment is isolated from the cooling tower system.
  - (2) Delay of repair of heat exchange systems for which leaks have been detected is allowed if the pressure of the cooling water throughout the leaking exchanger is increased to a pressure greater than the process side of the exchanger, thus reversing the direction of the leak.
  - (3) Delay of repair may be allowed if repair is technically infeasible without a total unit shutdown or a partial unit shutdown and a shutdown is expected within the next two months.
  - (4) Delay of repair may be allowed for up to 120 calendar days if necessary parts are not available.
  - (5) The permit holder may delay repair until the next shutdown of the process equipment associated with the leaking heat exchanger.
- 29. The cooling water shall be sampled once a day for total dissolved solids. Emissions of particulate matter shall be calculated consistent with the methodology of the permit application dated January 2007 and subsequent submittals.
- 30. Cooling tower DAT-3212 shall be operated and monitored in accordance with the following: (8/18)
  - A. The VOC associated with Cooling Tower DAT-3212 water shall be monitored monthly with an air stripping system meeting the requirements of the TCEQ Sampling Procedures Manual, Appendix P (dated January 2003 or a later edition) or an approved equivalent sampling method. The results of the monitoring, cooling water flow rate and maintenance activities on the cooling water system shall be recorded. The monitoring results and cooling water hourly mass flow rate shall be used to determine cooling tower hourly VOC emissions. The rolling 12 month cooling water emission rate shall be recorded on a monthly basis and be determined by summing the VOC emissions between VOC monitoring periods over the

rolling 12 month period. The emissions between VOC monitoring periods shall be obtained by multiplying the total cooling water mass flow between cooling water monitoring periods by the higher of the 2 VOC monitored results.

- B. The cooling tower shall be operated and monitored in accordance with the following:
  - (1) Cooling towers shall each be equipped with drift eliminators having manufacturer's design assurance of 0.0005% drift or less. Drift eliminators shall be maintained and inspected at least annually. The permit holder shall maintain records of all inspections and repairs.
  - (2) Total dissolved solids (TDS) shall not exceed a maximum of 6500 parts per million by weight (ppmw), or 4600 ppmw on a rolling 12-month average. Dissolved solids in the cooling water drift are considered to be emitted as PM, PM<sub>10</sub>, and PM<sub>2.5</sub> as represented in the permit application calculations.
  - (3) Cooling towers shall be analyzed for particulate emissions using one of the following methods:
    - (a) Cooling water shall be sampled at least once per day for total dissolved solids (TDS); or
    - (b) TDS monitoring may be reduced to weekly if conductivity is monitored daily and TDS is calculated using a ratio of TDS-to-conductivity (in ppmw per μmho/cm or ppmw/siemens). The ratio of TDS-to-conductivity shall be determined by concurrently monitoring TDS and conductivity on a weekly basis. The permit holder may use the average of two consecutive TDS-to-conductivity ratios to calculate daily TDS; or
    - (c) TDS monitoring may be reduced to quarterly if conductivity is monitored daily and TDS is calculated using a correlation factor established for each cooling tower. The correlation factor shall be the average of nine consecutive weekly TDS-to-conductivity ratios determined using (3)(b) above provided the highest ratio is not more than 10% larger than the smallest ratio.
      - The permit holder shall validate the TDS-to-conductivity correlation factor once each calendar quarter. If the ratio of concurrently sampled TDS and conductivity is more than 10% higher or lower than the established factor, the permit holder shall increase TDS monitoring to weekly until a new correlation factor can be established.
  - (4) Cooling water sampling shall be representative of the cooling tower feed water and shall be conducted using approved methods.
    - (a) The analysis method for TDS shall be EPA Method 160.1, ASTM D5907, or SM 2540 C [SM 19th edition of Standard Methods for Examination of Water]. Water samples should be capped upon collection, and transferred to a laboratory area for analysis.
    - (b) The analysis method for conductivity shall be either ASTM D1125-14 Test Method A (field or routine laboratory testing) or ASTM D1125-14 Test Method B (continuous monitor). The analysis may be conducted at the sample site or with a calibrated process conductivity meter. If a conductivity meter is used, it shall be calibrated at least annually. Documentation of the method and any associated calibration records shall be maintained.

- (c) Alternate sampling and analysis methods may be used to comply with D(1) and D(2) with written approval from the TCEQ Regional Director.
- (d) Records of all instrument calibrations and test results and process measurements used for the emission calculations shall be retained.
- (5) Emission rates of PM, PM<sub>10</sub> and PM<sub>2.5</sub> shall be calculated using the measured TDS and the ratio or correlation of TDS to conductivity measurements, the design drift rate and the daily maximum and average actual cooling water circulation rate for the short term and annual average rates. Alternately, the design maximum circulation rate may be used for all calculations. Emission records shall be updated monthly.
- 31. In lieu of Special Conditions Nos. 28A through 28D and 30A, the holder of this permit may comply with applicable cooling tower heat exchange monitoring requirements in 40 CFR Part 63, Subpart XX (ethylene manufacturing facilities) and 30 TAC Chapter 115 Subchapter H. Division 2 (highly-reactive VOC sources).

### Piping, Valves, Connectors, Pumps, Agitators, and Compressors in VOC Service - 28VHP (8/18)

- 32. The following requirements apply to piping, valves, connectors, pumps, agitators, and compressors containing or in contact with fluids that could reasonably be expected to contain greater than or equal to 10 weight percent VOC at any time.
  - A. The requirements of paragraphs F and G shall not apply (1) where the VOC has an aggregate partial pressure or vapor pressure of less than 0.044 pounds per square inch, absolute (psia) at 68°F or (2) operating pressure is at least 5 kilopascals (0.725 psi) below ambient pressure. Equipment excluded from this condition shall be identified in a list or by one of the methods described below to be made readily available upon request.

The exempted components may be identified by one or more of the following methods:

- piping and instrumentation diagram (PID);
- a written or electronic database or electronic file;
- color coding;
- a form of weatherproof identification; or
- designation of exempted process unit boundaries.
- B. Construction of new and reworked piping, valves, pump systems, and compressor systems shall conform to applicable American National Standards Institute (ANSI), American Petroleum Institute (API), American Society of Mechanical Engineers (ASME), or equivalent codes.
- C. New and reworked underground process pipelines shall contain no buried valves such that fugitive emission monitoring is rendered impractical. New and reworked buried connectors shall be welded.
- D. To the extent that good engineering practice will permit, new and reworked valves and piping connections shall be so located to be reasonably accessible for leak-checking during plant operation. Difficult-to-monitor and unsafe-to-monitor valves, as defined by Title 30 Texas Administrative Code Chapter 115 (30 TAC Chapter 115), shall be identified in a list to be made readily available upon request. The difficult-to-monitor and unsafe-to-monitor valves may be identified by one or more of the methods described in Paragraph A above. If an

unsafe to monitor component is not considered safe to monitor within a calendar year, then it shall be monitored as soon as possible during safe to monitor times. A difficult to monitor component for which quarterly monitoring is specified may instead be monitored annually.

E. New and reworked piping connections shall be welded or flanged. Screwed connections are permissible only on piping smaller than two-inch diameter. Gas or hydraulic testing of the new and reworked piping connections at no less than operating pressure shall be performed prior to returning the components to service or they shall be monitored for leaks using an approved gas analyzer within 15 days of the components being returned to service. Adjustments shall be made as necessary to obtain leak-free performance. Connectors shall be inspected by visual, audible, and/or olfactory means at least weekly by operating personnel walk-through.

Each open-ended valve or line shall be equipped with an appropriately sized cap, blind flange, plug, or a second valve to seal the line. Except during sampling, both valves shall be closed. If the isolation of equipment for hot work or the removal of a component for repair or replacement results in an open ended line or valve, it is exempt from the requirement to install a cap, blind flange, plug, or second valve for 72 hours. If the repair or replacement is not completed within 72 hours, the permit holder must complete either of the following actions within that time period;

- 1) a cap, blind flange, plug, or second valve must be installed on the line or valve;
- (2) the open-ended valve or line shall be monitored once for leaks above background for a plant or unit turnaround lasting up to 45 days with an approved gas analyzer and the results recorded. For all other situations, the open-ended valve or line shall be monitored once within the 72 hour period following the creation of the open ended line and monthly thereafter with an approved gas analyzer and the results recorded. For turnarounds and all other situations, leaks are indicated by readings of 500 ppmv and must be repaired within 24 hours or a cap, blind flange, plug, or second valve must be installed on the line or valve.
- F. Accessible valves shall be monitored by leak-checking for fugitive emissions at least quarterly using an approved gas analyzer. Sealless/leakless valves (including, but not limited to, welded bonnet bellows and diaphragm valves) and relief valves equipped with a rupture disc upstream or venting to a control device are not required to be monitored. If a relief valve is equipped with rupture disc, a pressure-sensing device shall be installed between the relief valve and rupture disc to monitor disc integrity.

A check of the reading of the pressure-sensing device to verify disc integrity shall be performed at least quarterly and recorded in the unit log or equivalent. Pressure-sensing devices that are continuously monitored with alarms are exempt from recordkeeping requirements specified in this paragraph. All leaking discs shall be replaced at the earliest opportunity but no later than the next process shutdown.

The gas analyzer shall conform to requirements listed in Method 21 of 40 CFR part 60, appendix A. The gas analyzer shall be calibrated with methane. In addition, the response factor of the instrument for a specific VOC of interest shall be determined and meet the requirements of Section 8 of Method 21. If a mixture of VOCs is being monitored, the response factor shall be calculated for the average composition of the process fluid. A calculated average is not required when all of the compounds in the mixture have a response factor less than 10 using methane. If a response factor less than 10 cannot be achieved using methane, then the instrument may be calibrated with one of the VOC to be measured

or any other VOC so long as the instrument has a response factor of less than 10 for each of the VOC to be measured.

Replacements for leaking components shall be re-monitored within 15 days of being placed back into VOC service.

- G. Except as may be provided for in the special conditions of this permit, all pump, compressor, and agitator seals shall be monitored with an approved gas analyzer at least quarterly or be equipped with a shaft sealing system that prevents or detects emissions of VOC from the seal. Seal systems designed and operated to prevent emissions or seals equipped with automatic seal failure detection and alarm system need not be monitored. These seal systems may include (but are not limited to) dual pump seals with barrier fluid at higher pressure than process pressure, seals degassing to vent control systems kept in good working order, or seals equipped with an automatic seal failure detection and alarm system. Submerged pumps or sealless pumps (including, but not limited to, diaphragm, canned, or magnetic-driven pumps) may be used to satisfy the requirements of this condition and need not be monitored.
- H. Damaged or leaking valves or connectors found to be emitting VOC in excess of 500 parts per million by volume (ppmv) or found by visual inspection to be leaking (e.g., dripping process fluids) shall be tagged and replaced or repaired. Damaged or leaking pump, compressor, and agitator seals found to be emitting VOC in excess of 2,000 ppmv or found by visual inspection to be leaking (e.g., dripping process fluids) shall be tagged and replaced or repaired. A first attempt to repair the leak must be made within 5 days and a record of the attempt shall be maintained.
- I. A leaking component shall be repaired as soon as practicable, but no later than 15 days after the leak is found. If the repair of a component would require a unit shutdown that would create more emissions than the repair would eliminate, the repair may be delayed until the next scheduled shutdown. All leaking components which cannot be repaired until a scheduled shutdown shall be identified for such repair by tagging within 15 days of the detection of the leak. A listing of all components that qualify for delay of repair shall be maintained on a delay of repair list. The cumulative daily emissions from all components on the delay of repair list shall be estimated by multiplying by 24 the mass emission rate for each component calculated in accordance with the instructions in 30 TAC §115.782 (c)(1)(B)(i)(II). The calculations of the cumulative daily emissions from all components on the delay of repair list shall be updated within ten days of when the latest leaking component is added to the delay of repair list. When the cumulative daily emission rate of all components on the delay of repair list times the number of days until the next scheduled unit shutdown is equal to or exceeds the total emissions from a unit shut down as calculated in accordance with 30 TAC §115.782 (c)(1)(B)(i)(I) or 500 pounds, whichever is greater, the TCEQ Regional Manager and any local programs shall be notified and the TCEQ Executive Director may require early unit shut down or other appropriate action based on the number and severity of tagged leaks awaiting shutdown. This notification shall be made within 15 days of making this determination.
- J. Records of repairs shall include date of repairs, repair results, justification for delay of repairs, and corrective actions taken for all components. Records of instrument monitoring shall indicate dates and times, test methods, and instrument readings. The instrument monitoring record shall include the time that monitoring took place for no less than 95% of the instrument readings recorded. Records of physical inspections shall be noted in the operator's log or equivalent.

- K. Alternative monitoring frequency schedules of 30 TAC §§ 115.352 115.359 or National Emission Standards for Organic Hazardous Air Pollutants, 40 CFR Part 63, Subpart H, may be used in lieu of Items G through H of this condition.
- L. Compliance with the requirements of this condition does not assure compliance with requirements of 30 TAC Chapter 115, an applicable New Source Performance Standard (NSPS), or an applicable National Emission Standard for Hazardous Air Pollutants (NESHAPS) and does not constitute approval of alternative standards for these regulations.

## Piping, Valves, Connectors, Pumps, and Compressors in VOC Service - 28RCT

- 33. The following requirements apply to aromatic waste minimization piping, valves, connectors, pumps, agitators, and compressors (including the benzene and caustic strippers) located at both Olefin Nos. 1 and 2 units containing or in contact with fluids that could reasonably be expected to contain greater than or equal to 10 weight percent VOC at any time. (8/18)
  - A. These conditions shall not apply (1) where the VOC has an aggregate partial pressure or vapor pressure equal to or less than 0.044 psia at 68°F or (2) operating pressure is at least 5 kilopascals (0.725 psi) below ambient pressure. Equipment excluded from this condition shall be identified in a list to be made available upon request.
  - B. Construction of new and reworked piping, valves, pump systems, and compressor systems shall conform to applicable ANSI, API, ASME, or equivalent codes.
  - C. New and reworked underground process pipelines shall contain no buried valves such that fugitive emission monitoring is rendered impractical.
  - D. To the extent that good engineering practice will permit, new and reworked valves and piping connections shall be so located to be reasonably accessible for leak-checking during plant operation. Non-accessible valves, as defined by 30 TAC Chapter 115 shall be identified in a list to be made available upon request.
  - E. New and reworked piping connections shall be welded or flanged. Screwed connections are permissible only on piping smaller than two-inch diameter. No later than the next scheduled quarterly monitoring after initial installation or replacement, all new or reworked connections shall be gas-tested or hydraulically-tested at no less than normal operating pressure and adjustments made as necessary to obtain leak-free performance. Connectors shall be inspected by visual, audible, and/or olfactory means at least weekly by operating personnel walk-through.
    - Each open-ended valve or line shall be equipped with a cap, blind flange, plug, or a second valve. Except during sampling, the second valve shall be closed.
  - F. Accessible valves shall be monitored by leak-checking for fugitive emissions at least quarterly using an approved gas analyzer. Sealless/leakless valves (including, but not limited to, welded bonnet bellows and diaphragm valves) and relief valves equipped with a rupture disc upstream or venting to a control device are not required to be monitored. For valves equipped with rupture discs, a pressure-sensing device shall be installed between the relief valve and rupture disc to monitor disc integrity. All leaking discs shall be replaced at the earliest opportunity but no later than the next process shutdown.

An approved gas analyzer shall conform to requirements listed in 40 CFR § 60.485(a)-(b).

Replaced components shall be re-monitored within 30 days of being placed back into VOC service.

- G. Except as may be provided for in the special conditions of this permit, all pump and compressor seals shall be monitored with an approved gas analyzer at least quarterly or be equipped with a shaft sealing system that prevents or detects emissions of VOC from the seal. Seal systems designed and operated to prevent emissions or seals equipped with an automatic seal failure detection and alarm system need not be monitored. These seal systems may include (but are not limited to) dual pump seals with barrier fluid at higher pressure than process pressure, seals degassing to vent control systems kept in good working order, or seals equipped with an automatic seal failure detection and alarm system. Submerged pumps or sealless pumps (including, but not limited to, diaphragm, canned, or magnetic-driven pumps) may be used to satisfy the requirements of this condition and need not be monitored.
- H. Damaged or leaking valves or connectors found to be emitting VOC in excess of 500 ppmv or found by visual inspection to be leaking (e.g., dripping process fluids) shall be tagged and replaced or repaired. Damaged or leaking pump and compressor seals found to be emitting VOC in excess of 10,000 ppmv or found by visual inspection to be leaking (e.g., dripping process fluids) shall be tagged and replaced or repaired.
- I. Every reasonable effort shall be made to repair a leaking component, as specified in this paragraph, within 15 days after the leak is found. If the repair of a component would require a unit shutdown, the repair may be delayed until the next scheduled shutdown. All leaking components which cannot be repaired until a scheduled shutdown shall be identified for such repair by tagging. At the discretion of the TCEQ Executive Director or designated representative, early unit shutdown or other appropriate action may be required based on the number and severity of tagged leaks awaiting shutdown.
- J. The results of the required fugitive instrument monitoring and maintenance program shall be made available to the TCEQ Executive Director or designated representative upon request. Records shall indicate appropriate dates, test methods, instrument readings, repair results, justification for delay of repairs, and corrective actions taken for all components. Records of physical inspections are not required unless a leak is detected.
- K. Fugitive emission monitoring required by 30 TAC Chapter 115 may be used in lieu of Items F through I of this condition.
- L. Compliance with the requirements of this condition does not assure compliance with requirements of an applicable NSPS or an applicable NESHAPS and does not constitute approval of alternative standards for these regulations.

#### 34. Reserved.

## Quarterly Instrument Monitoring of Flanges/Connectors in VOC Service - 28CNTQ

- 35. In addition to the weekly physical inspection required by Item E of Special Condition Nos. 32 or 33, all accessible connectors in gas/vapor and light liquid service as represented in the permit amendment applications dated July 28, 2004 and July 26, 2017 shall be monitored quarterly with an approved gas analyzer in accordance with Items F thru J of Special Condition Nos. 32 or 33. (8/18)
  - A. Allowance for reduced monitoring frequencies.

- (1) The frequency of monitoring may be reduced from quarterly to semiannually if the percent of connectors leaking for two consecutive quarterly monitoring periods is less than 0.5 percent.
- (2) The frequency of monitoring may be reduced from semiannually to annually if the percent of connectors leaking for two consecutive semiannual monitoring periods is less than 0.5 percent.
- B. If the percent of connectors leaking for any semiannual or annual monitoring period is 0.5 percent or greater, the facility shall revert to quarterly monitoring until the facility again qualifies for the alternative monitoring schedules previously outlined in this paragraph. The percent of connectors leaking used in paragraph A shall be determined using the following formula:

$$(CI + Cs) \times 100/Ct = Cp$$

#### Where:

- CI = the number of connectors found leaking by the end of the monitoring period, either by Method 21 or sight, sound, and smell.
- Cs = the number of connectors for which repair has been delayed and are listed on the facility shutdown log.
- Ct = the total number of connectors in the facility subject to the monitoring requirements, as of the last day of the monitoring period, not including nonaccessible and unsafe-to-monitor connectors.
- Cp = the percentage of leaking connectors for the monitoring period.

## Piping, Valves, Pumps, and Compressors in contact with Ammonia - 28AVO

- 36. Except as may be provided for in the Special Conditions of this permit, the following requirements apply to the above-referenced equipment: **(8/18)** 
  - A. Audio, olfactory, and visual checks for leaks within the operating area shall be made every shift.
  - B. Immediately, but no later than one hour upon detection of a leak, plant personnel shall take at least one of the following actions:
    - (1) Isolate the leak.
    - (2) Commence repair or replacement of the leaking component.
    - (3) Use a leak collection/containment system to prevent the leak until repair or replacement can be made if immediate repair is not possible.

Date and time of each inspection shall be noted in the operator's log or equivalent. Records shall be maintained at the plant site of all repairs and replacements made due to leaks. These records shall be made available to representatives of the TCEQ upon request. The permit holder may use online ammonia leak detection, monitoring, and recordkeeping system after written approval from the TCEQ Air Permits Division in lieu of the physical inspection and recordkeeping of each physical inspection as specified in this special condition.

# **Initial Determination of Compliance**

- 37. Sampling ports and platform(s) shall be incorporated into the design of the stacks of the Olefins Furnaces (EPNs DB-105, DB-106, DB-107, DB-108, DB-109, DDB-106, DDB-107, DDB-108) according to the specifications set forth in the attachment entitled "Chapter 2, Stack Sampling Facilities." Alternate sampling facility designs may be submitted for approval by the TCEQ Regional Director. (8/18)
- 38. The permit holder shall perform stack sampling and other testing as required to establish the actual pattern and quantities of air contaminants being emitted into the atmosphere from cracking furnaces DDB-106, DDB-107, and DDB-108 to demonstrate compliance with the MAERT and special conditions. The permit holder is responsible for providing sampling and testing facilities and conducting the sampling and testing operations at his expense. Sampling shall be conducted in accordance with the appropriate procedures of the Texas Commission on Environmental Quality (TCEQ) Sampling Procedures Manual and the U.S. Environmental Protection Agency (EPA) Reference Methods. (8/18)

Furnaces DB-106, DB-107, DB-108, and DB-109 performed  $NO_X$ , CO, and  $PM_{10}$  sampling from October 12-27, 2005.

Requests to waive testing for any pollutant specified in this condition shall be submitted to the TCEQ Office of Air, Air Permits Division. Test waivers and alternate/equivalent procedure proposals for Title 40 Code of Federal Regulation Part 60 (40 CFR Part 60) testing which must have EPA approval shall be submitted to the TCEQ Regional Director.

- A. The appropriate TCEQ Regional Office shall be notified not less than 45 days prior to sampling. The notice shall include:
  - (1) Proposed date for pretest meeting.
  - (2) Date sampling will occur.
  - (3) Name of firm conducting sampling.
  - (4) Type of sampling equipment to be used.
  - (5) Method or procedure to be used in sampling.
  - (6) Description of any proposed deviation from the sampling procedures specified in this permit or TCEQ/EPA sampling procedures.
  - (7) Procedure/parameters to be used to determine worst case emissions during the sampling period.

The purpose of the pretest meeting is to review the necessary sampling and testing procedures, to provide the proper data forms for recording pertinent data, and to review the format procedures for the test reports. The TCEQ Regional Director must approve any deviation from specified sampling procedures.

- B. Air contaminants emitted from the furnaces to be tested for include (but are not limited to): NOx, CO, VOC, PM, NH<sub>3</sub>, and O<sub>2</sub>.
- C. Sampling shall occur within 60 days after achieving the maximum operating rate, but no later than 180 days after initial start-up of the cracking furnaces and at such other times as may be

- required by the TCEQ Executive Director. Requests for additional time to perform sampling shall be submitted to the appropriate regional office.
- D. The facility being sampled shall operate at maximum production during stack emission testing. These conditions/parameters and any other primary operating parameters that affect the emission rate shall be monitored and recorded during the stack test. Any additional parameters shall be determined at the pretest meeting and shall be stated in the sampling report. Permit conditions and parameter limits may be waived during stack testing performed under this condition if the proposed condition/parameter range is identified in the test notice specified in paragraph A and accepted by the TCEQ Regional Office. Permit allowable emissions and emission control requirements are not waived and still apply during stack testing periods.
  - During subsequent operations, if the furnace firing rate is at least 2.5% greater than that recorded during the test period, stack sampling shall be performed at the new operating conditions within 120 day. This sampling may be waived by the TCEQ Air Section Manager for the region.
- E. Copies of the final sampling report shall be forwarded to the offices below within 60 days after sampling is completed. Sampling reports shall comply with the attached provisions entitled "Chapter 14, Contents of Sampling Reports" of the TCEQ Sampling Procedures Manual. The reports shall be distributed as follows:

One copy to the appropriate TCEQ Regional Office. One copy to each local air pollution control program.

## **Continuous Demonstration of Compliance**

- 39. The holder of this permit shall install, calibrate, and maintain a continuous emission monitoring system (CEMS) or a predictive emissions monitoring system (PEMS) to measure and/or predict and record the in-stack concentrations of NOx, CO, and either oxygen (O<sub>2</sub>) or carbon dioxide (CO<sub>2</sub>) emissions from each of the Olefins Furnaces (EPNs DB-105, DB-106, DB-107, DB-108 and DB-109) and the Turbine A-100. Installation of the monitoring systems for these furnaces shall follow the construction schedule represented in this permit.
- 40. Requirements for CEMS:
  - A. Each CEMS shall meet the design and performance specifications, pass the field tests, and meet the installation requirements and the data analysis and reporting requirements specified in the applicable Performance Specification Nos. 1 through 9, 40 CFR Part 60, Appendix B. If there are no applicable performance specifications in 40 CFR Part 60, Appendix B, contact the TCEQ in Austin for requirements to be met.
  - B. The system shall be zeroed and spanned daily and corrective action taken when the 24-hour span drift exceeds two times the amounts specified in Performance Specification Nos. 1 through 9, 40 CFR Part 60, Appendix B, or as specified by the TCEQ if not specified in Appendix B. Zero and span is not required on weekends and plant holidays if instrument technicians are not normally scheduled on those days, unless the monitor is required by a subpart of NSPS or NESHAPS, in which case zero and span shall be done daily without exception.

Each monitor shall be quality-assured at least quarterly using cylinder gas audits (CGA) in accordance with 40 CFR Part 60, Appendix F, Procedure 1, § 5.1.2, with the following

exception: a relative accuracy test audit is not required once every four quarters (i.e., four successive quarterly CGA may be conducted). An equivalent quality-assurance method approved by the TCEQ may also be used. Successive quarterly audits shall occur no closer than two months.

All CGA exceedances of ±15 percent accuracy and any CEMS downtime shall be reported to the appropriate TCEQ Regional Director, and necessary corrective action shall be taken. Supplemental stack concentration measurements may be required at the discretion of the appropriate TCEQ Regional Director.

- C. The monitoring data shall be reduced to hourly average concentrations at least once everyday, using a minimum of four equally-spaced data points from each one-hour period. The individual average concentrations shall be reduced to units of the permit allowable emission rates in pounds per hour and lb/MMBtu at least once every week.
- D. All monitoring data and quality-assurance data shall be maintained by the source for a period of two years and shall be made available to the TCEQ Executive Director or his designated representative upon request. The data from the CEMS may, at the discretion of the TCEQ, be used to determine compliance with the conditions of this permit.

## 41. Requirements for PEMS:

The holder of this permit may install, calibrate, and maintain a PEMS to demonstrate continuous compliance if it can be proven to have the same or better accuracy, precision, reliability, accessibility, and timeliness as that provided by a hardware CEMS.

- A. The PEMS must be based on measured parameters such as (but not limited to) fuel flow and excess combustion air quantity.
- B. The PEMS output as pounds of NO<sub>X</sub> per hour will be averaged for each hour and for the operating day. These results shall be recorded and maintained at the plant site.
- C. The PEMS must comply with the following:
  - (1) The PEMS must predict NO<sub>x</sub> emissions in units of parts per million converted to pounds NO<sub>x</sub> per MMBtu and pounds an hour.
  - (2) Monitor diluent, either O<sub>2</sub> or CO<sub>2</sub> using a PEMS.
  - (3) The PEMS shall meet the requirements of 40 CFR Part 75, Subpart E, except as provided in paragraphs (4) and (5) of this paragraph.
  - (4) The owner or operator may vary from 40 CFR Part 75, Subpart E if the owner or operator:
    - (a) demonstrates to the satisfaction of the TCEQ Executive Director and the EPA that the alternative is substantially equivalent to the requirements of 40 CFR Part 75, Subpart E; or
    - (b) demonstrates to the satisfaction of the TCEQ Executive Director that the requirement is not applicable.
  - (5) The owner or operator may substitute the following as an alternative to the test procedure of 40 CFR Part 75, Subpart E for any unit:
    - (a) Perform the following alternative initial certification tests:

- i. conduct initial relative accuracy test audit (RATA) at low, medium, and high levels of the key operating parameter affecting  $NO_X$  using 40 CFR Part 60, Appendix B:
  - (I) Performance Specification 2, subsection 4.3 (pertaining to NO<sub>X</sub>);
  - (II) Performance Specification 3, subsection 2.3 (pertaining to  $O_2$  or  $CO_2$ ); and
- ii. conduct an F-test, a t-test, and a correlation analysis using 40 CFR Part 75, Subpart E at low, medium, and high levels of the key operating parameter affecting NO<sub>X</sub>.
  - (I) Calculations shall be based on a minimum of 30 successive emission data points at each tested level which are either 15-minute, 20-minute, or hourly averages.
  - (II) The F-test shall be performed separately at each tested level.
  - (III) The t-test and the correlation analysis shall be performed using all data collected at the three tested levels;
- iii. further demonstrate PEMS accuracy and precision for at least one unit of a category of equipment by performing RATA and statistical testing for each of three successive quarters, beginning:
  - (I) no sooner than the quarter immediately following initial certification; and
  - (II) no later than the first quarter following the final compliance date.
- (b) after the final compliance date, perform RATA for each unit:
  - i. at normal load operations;
  - ii. using the Performance Specification 2, subsection 4.3 (pertaining to NO<sub>X</sub>);
  - iii. at the following frequency:
    - (I) semiannually; or
    - (II) annually, if following the first semiannual RATA, the relative accuracy during the previous audit for each compound monitored by PEMS is less than or equal to 7.5 percent of the mean value of the reference method test data at normal load operation; or alternatively, for diluent, is no greater than 1.0 percent O<sub>2</sub> or CO<sub>2</sub>, for diluent measured by reference method at less than 5 percent by volume.
- D. The PEMS downtime summaries shall be submitted to the appropriate TCEQ Regional Director semiannually. If no downtime periods occur, this shall be so stated in the semiannual summary. Necessary corrective action shall be taken for each PEMS downtime occurrence.
- E. Within 60 days after the PEMS is installed, a RATA shall be performed. Results of testing shall be submitted to the appropriate TCEQ Regional Office within 60 days after completion of the RATA. A result summary of all criteria testing performed pursuant to 30 TAC Chapter 117 shall be submitted within 60 days after completion of such tests

- F. The appropriate TCEQ Regional Office shall be notified at least 15 days prior to each RATA for the PEMS to provide them the opportunity to observe testing.
- G. The holder of this permit shall perform automatic sensor validation at least daily on any PEMS installed under authority of this permit. The permittee shall develop and implement plans that will ensure proper functioning of the monitoring systems, ensure proper accuracy and calibration of all operational parameters that affect emissions and serve as input to the PEMS and ensure continuous operation within the certified operating range.
- H. The PEMS must provide valid emission predictions at least 95 percent of the time.
- I. The PEMS reporting requirements of 30 TAC § 117.345 may be substituted for the reporting requirements if the PEMS is not subject to the requirements of 40 CFR Part 60.
- 42. The NH<sub>3</sub> concentration in cracking furnace exhaust stacks DDB-106, DDB-107, and DDB-108 shall be tested or calculated according to one of the methods listed below and shall be tested or calculated according to frequency listed below. Testing for NH<sub>3</sub> slip is not required during periods when the SCR unit is not in operation. (8/18)
  - A. Install, calibrate, maintain, and operate, as specified under Special Condition 43, a CEMS to measure and record the concentrations of NH<sub>3</sub>. The NH<sub>3</sub> concentrations shall be corrected and reported in accordance with Special Condition No. 10.
  - B. Use a sorbent or stain tube device specific for NH<sub>3</sub> measurement in the 5 to 10 parts per million (ppm) range. The frequency of sorbent/stain tube testing shall be performed daily for the first 60 days of operation, after which the frequency may be reduced to weekly testing if operating procedures have been developed to prevent excess amounts of NH<sub>3</sub> from being introduced in the SCR unit and when operation of the SCR unit has been proven successful with regard to controlling NH<sub>3</sub> slip. Daily sorbent or stain tube testing shall resume when the catalyst is within 30 days of its useful life expectancy. These results shall be recorded and used to determine compliance with Special Condition No. 10.
    - If sorbent or stain tube testing indicates an NH<sub>3</sub> slip concentration which exceeds 5 ppm at any time, the permit holder shall begin NH<sub>3</sub> testing by either the Phenol-Nitroprusside Method, the Indophenol Method, or the EPA Conditional Test Method (CTM) 27 on a quarterly basis, in addition to the weekly sorbent or stain tube testing. The quarterly testing shall continue until such time as the SCR unit catalyst is replaced; or if the quarterly testing indicates NH<sub>3</sub> slip is 4 ppm or less, the Phenol-Nitroprusside/Indophenol/CTM 27 tests may be suspended until sorbent or stain tube testing again indicate 5 ppm NH<sub>3</sub> slip or greater. These results shall be recorded and used to determine compliance with Special Condition No. 10.
  - C. Install, calibrate, maintain, and operate, as specified under Special Condition No. 43, a second NO<sub>X</sub> CEMS upstream of the control device (in addition to the NO<sub>X</sub> CEMS required under Special Condition 43). Perform the measurements and calculations associated with the mass balance method specified in 30 TAC §117.8130(1), using NO<sub>X</sub> CEMS data to determine the NO<sub>X</sub> concentration differential across the control device.
  - D. Install and operate a dual stream system of NO<sub>x</sub> CEMS at the exit of the SCR. One of the exhaust streams would be routed, in an unconverted state, to one NO<sub>x</sub> CEMS and the other exhaust stream would be routed through a NH<sub>3</sub> converter to convert NH<sub>3</sub> to NO<sub>x</sub> and then to a second NO<sub>x</sub> CEMS. The NH<sub>3</sub> slip concentration shall be calculated according to the method specified in 30 TAC §117.8130(2). These results shall be recorded and used to determine compliance with Special Condition No. 10.

- E. Any other method used for measuring NH<sub>3</sub> slip shall require prior approval from the TCEQ Regional Director.
- 43. The permit holder shall install, calibrate, maintain and operate a continuous emission monitoring system (CEMS) to measure and record the in-stack concentration of CO, NO<sub>X</sub> and O<sub>2</sub> from cracking furnace exhaust stacks DDB-106, DDB-107, and DDB-108. A NH<sub>3</sub> CEMS shall be required if necessary to achieve compliance with Special Condition 42. **(8/18)** 
  - A. The CEMS shall meet the design and performance specifications, pass the field tests, and meet the installation requirements and the data analysis and reporting requirements specified in the applicable Performance Specification Nos. 1 through 9, Title 40 Code of Federal Regulation Part 60 (40 CFR Part 60), Appendix B. If there are no applicable performance specifications in 40 CFR Part 60, Appendix B, contact the TCEQ Office of Air, Air Permits Division for requirements to be met.
  - B. Section 1 below applies to sources subject to the quality-assurance requirements of 40 CFR Part 60, Appendix F; section 2 applies to all other sources:
    - (1) The permit holder shall assure that the CEMS meets the applicable quality-assurance requirements specified in 40 CFR Part 60, Appendix F, Procedure 1. Relative accuracy exceedances, as specified in 40 CFR Part 60, Appendix F, § 5.2.3 and any CEMS downtime shall be reported to the appropriate TCEQ Regional Manager, and necessary corrective action shall be taken. Supplemental stack concentration measurements may be required at the discretion of the appropriate TCEQ Regional Manager.
    - (2) For the NH<sub>3</sub>, CO, NO<sub>X</sub> and O<sub>2</sub> CEMS, unless Appendix F is otherwise required by NSPS, state law or regulation, or permit or approval, in lieu of the requirements of 40 CFR Part 60 Appendix F 5.1.1, 5.1.3, and 5.1.4, the permit holder may conduct:
      - (a) either a Relative Accuracy Audit (RAA) or a Relative Accuracy Test Audit (RATA) once every three (3) years; and
      - (b) a Cylinder Gas Audit (CGA) each calendar quarter in which the RAA or RATA is not performed.
    - (3) The system shall be zeroed and spanned daily, and corrective action taken when the 24-hour span drift exceeds two times the amounts specified in the applicable Performance Specification Nos. 1 through 9, 40 CFR Part 60, Appendix B, or as specified by the TCEQ if not specified in Appendix B. Zero and span is not required on weekends and plant holidays if instrument technicians are not normally scheduled on those days.
      - Each monitor shall be quality-assured at least quarterly using Cylinder Gas Audits (CGA) in accordance with 40 CFR Part 60, Appendix F, Procedure 1, Section 5.1.2, with the following exception: a relative accuracy test audit (RATA) is not required once every four quarters (i.e., four successive quarterly CGA may be conducted). An equivalent quality-assurance method approved by the TCEQ may also be used. Successive quarterly audits shall occur no closer than two months.
      - All CGA exceedances of ±15 percent accuracy indicate that the CEMS is out of control.
  - C. The permit holder shall install and operate a fuel flow meter to measure the gas fuel usage for each heater. At least once every day, the monitored data shall be used to calculate the hourly average flow rate, using a minimum of four equally-spaced data points from each one-

hour period. Each monitoring device shall be calibrated at a frequency in accordance with the manufacturer's specifications or at least annually, whichever is more frequent, and shall be accurate to within 5 percent. In lieu of monitoring fuel flow, the permit holder may monitor stack exhaust flow using the flow monitoring specifications of 40 Code of Federal Regulations (CFR) Part 60, Appendix B, Performance Specification 6 or 40 CFR Part 75, Appendix A.

CEMs pollutant concentration data shall be reduced to at least 1-hour average concentrations. For rolling 12-months, the flow weighted average shall be determined and recorded at least monthly. Concentrations shall be used to determine compliance, following EPA Test Method 19, compliance with Special Condition 10 for CO, NO<sub>X</sub> and NH<sub>3</sub> for EPN HTR-1.

- D. All monitoring data and quality-assurance data shall be maintained by the source. The data from the CEMS may, at the discretion of the TCEQ, be used to determine compliance with the conditions of this permit.
- E. The appropriate TCEQ Regional Office shall be notified at least 30 days prior to any required RATA in order to provide them the opportunity to observe the testing. (8/18)

Quality-assured (or valid) data must be generated when the heater is operating except during the performance of a daily zero and span check. Loss of valid data due to periods of monitor break down, out-of-control operation (producing inaccurate data), repair, maintenance, or calibration may be exempted provided it does not exceed 5 percent of the time (in minutes) that the heater operated over the previous rolling 12-month period. The measurements missed shall be estimated using engineering judgement and the methods used recorded. Options to increase system reliability to an acceptable value, including a redundant CEMS, may be required by the TCEQ Regional Manager.

44. Polypropylene Unit No. 4 (PP4) VOC emissions (EPNs P4PEDRYER1 and P4PEDRYER2; cap PP4DRV) from the pellet handling systems between the extruder and hopper car loading shall be determined by calculation using monthly production rates and monthly sampling and testing of the polypropylene product for residual VOC. Testing shall be done at the following locations: (A) immediately before the pellet extruder and (B) immediately before final product loading. The VOC head space test or equivalent approved by the TCEQ Regional Director will be used to determine the residual VOC.

The PP4 polymer production rates and monitoring records will be maintained at the plant site for at least the last two years and made available upon request to TCEQ personnel. The compliance records shall include (but are not limited to):

- A. Date and time of sample.
- B. Actual plant production rate at the time of sampling and monthly average production rates.
- C. Product grade (at a minimum, by major grade category).
- D. Measured total VOC concentration of polymer at the extruder (A) and before the final product is shipped (B).
- E. Polymer handling emissions will be calculated by (A-B) multiplied by (monthly production rate). Calculations will take into account changes in product type.

## **Recordkeeping Requirements**

- 45. Unless otherwise noted, continuous compliance with the emission standards and operating specifications of this permit will be demonstrated by maintaining the records required in the special conditions of this permit. The owner or operator of this facility shall record and maintain data as required by the special conditions of this permit. All records and inspection logs shall be maintained at the plant site for a period of two years and be made available to the Executive Director of the TCEQ or his designated representative upon request.
- 46. For the purposes of assuring compliance with VOC emission limitations, the holder of this permit shall maintain a quarterly emissions record which describes calculated emissions of VOC from storage in, and loading of, fixed-roof and IFR tanks covered under this permit. The record shall include name of the material stored or loaded, a list of all constants used for calculations, and calculated annual emissions in TPY.
- 47. A record of the semiannual verification of the floating roof seal's integrity and maintenance records shall also be kept.
- 48. The following information shall be maintained by the source for a period of two years and shall be made available upon request to the TCEQ Executive Director, his designated representative, or any local air pollution control agency having jurisdiction.
  - A. The holder of this permit shall keep records of the fuel usage rate for the pyrolysis furnaces identified in the special conditions. The format and content of these records shall be accessible to the TCEQ Houston Regional Office to demonstrate compliance with the emission limitations appearing in the MAERT.
  - B. Date, time, process equipment involved, and the cause of an emissions event, as defined in 30 TAC § 101.1(28). The duration of the emissions event, compound-specific types, and quantities of emissions released during the emissions event and the corrective action taken, if any, shall also be maintained.
  - C. Records of the results for the required fugitive monitoring and maintenance program shall be readily available for inspectors. These records shall indicate appropriate dates, test methods, instrument readings, repair results, and corrective actions taken. Records of flange inspections are not required unless a leak is detected.
- 49. The holder of this permit shall install, calibrate, maintain, and operate a continuous flow monitoring system in accordance with 30 TAC §115.725(d)(1) to measure and record daily the vent stream flow to the Olefin Nos. 1 and 2 flares (EPNs DM-1101 and DDM-3101). The holder of this permit shall install, calibrate, maintain, and operate an on-line analyzer system in accordance with 30 TAC §115.725(d)(2) to determine the VOC composition and the net heating value routed to the Olefin Nos. 1 and 2 flares. The VOC emissions from the flare shall be determined daily using a destruction efficiency of 99 percent in the destruction of C3s and lighter hydrocarbons and 98 percent efficiency in the destruction of C4+ hydrocarbons and expressed in lb/hr. The monitoring systems shall meet the availability requirements of 30 TAC §115.725(d)(3). The on-line analyzer system shall meet the data substitution requirements of 30 TAC §115.725(d)(4). The cumulative VOC emission to date, expressed in TPY, shall be determined at least once per month.

The emissions from the Dock Flare (EPN AM-1500) shall be calculated based on the number and type of barges loaded. Records of the number and type of barges loaded shall be maintained for a period of five years.

50. The permit holder shall maintain records of polypropylene product handling emissions at PP4, based on monthly test and production data as required by Special Condition No. 42.

# **Emission Cap Recordkeeping**

51. The holder of this permit shall provide a demonstration of compliance with the emission cap limits listed on the attached MAERT by calculating and recording aggregate air contaminant emission rates. The permittee shall calculate air contaminant emission rates on a rolling 12-month average basis, in units of TPY, for comparison to the air contaminants emission caps. The monthly emissions will be recorded on a quarterly basis.

Actual Hourly Emission Rates Upon Request - The holder of this permit shall calculate emissions to demonstrate compliance with the pounds-per-hour emission caps for specific individual operating hours and days upon request of personnel from the TCEQ or other air pollution control agencies.

#### **Nonattainment New Source Review**

52. This permit is conditioned upon the implementation of emission reductions as represented in Table 2N and Table PSD-2 dated August 10, 2001, and Table 3F as contained in the application submitted July 26, 2017 and associated Table 3F updates in the application submitted January 11, 2021 (03/21).

# **Gas Turbine A-100 Incorporated from Permit Number 9517**

- 53. The concentration of  $NO_X$  in the stack gases from the A-100 turbine equipped with a dry low  $NO_X$  burner system shall not exceed 95 parts per million by volume at 15 percent oxygen and on a dry basis, adjusted to ISO standard day conditions as specified in 40 CFR 60.335 (b)(1).
- 54. The holder of this permit shall install, calibrate, maintain, and operate fuel flow meters in accordance with 30 TAC §117.340(a)(1)(B)(iv) and (a)(1)(B)(vi) on the fuels to the cogen and HRSG. Compliance with the MAERT limits shall be determined using the methods described in the following table.

	NO <sub>X</sub>	СО	PM	voc	SO <sub>2</sub>
Turbine	CEMS	CEMS	0.0066 lb/MMBtu	0.0021 lb/MMBtu	Based on sulfur content of fuel
HRSG	CEMS	CEMS	0.00745 lb/MMBtu	0.00539 lb/MMBtu	Based on sulfur content of fuel

- (1) Factors for PM, VOC, and SO<sub>2</sub> are from AP-42, taken from the December 2006 permit application.
- (2) The data substitution procedures of 30 TAC §117.340(c)(3) shall be used for hours when the NO<sub>x</sub> CEMS does not provide valid hourly data.
- 55. Fuels fired in the gas turbine and heat recovery steam generator (HRSG) are limited to sweet natural gas and plant produced fuel gases containing no more than 1.5 grains hydrogen sulfide and 20 grains total sulfur per 100 dry standard cubic feet.
- 56. The NO<sub>x</sub> emissions generated from gas fuel which is fired in the HRSG shall not exceed 0.12 pound per million Btu heat input.
- 57. Hydrogen fuel gases in the turbine and in the HRSG shall not be fired at more than 110 percent of the rates maintained during sampling, unless prior approval by the Executive Director of the TCEQ is obtained.

## Maintenance, Start-up, and Shutdown Activities

58. This permit authorizes the emissions from the facilities identified in Attachment D for the planned maintenance, startup, and shutdown (MSS) activities summarized in the MSS Activity Summary (Attachment C) attached to this permit. This permit authorizes maintenance, start-up, shutdown emissions from OLE1 and OLE2 Flares (EPNs DM-1101MSS, DDM-3101MSS, and FLAREMSSCAP) for the activities specified in the confidential document dated September 28, 2005. This permit also authorizes maintenance emissions from the cleaning of process sewer hubs and water seal to prevent hydrocarbon excursions at the Olefins No. 1 and No. 2 API separators. Such cleaning activities are limited to 12 events per year. These emissions are subject to the maximum allowable emission rates indicated on the MAERT. The performance of these activities and the emissions associated with each shall be recorded and the rolling 12-month emissions shall be updated on a monthly basis. Any maintenance, start-up, and shutdown activities not listed above are not authorized by this permit.

Flare emissions associated with normal operation (defined as continuous operation of the Olefins production facilities), including miscellaneous MSS activities that occur during normal operation, are authorized by the MAERT limits for EPNs DM-1101 and DDM-3101 for normal operation.

59. Attachment A identifies the inherently low emitting MSS activities that may be performed at the plant. Emissions from activities identified in Attachment A shall be considered to be equal to the potential to emit represented in the permit application. The estimated emissions from the activities listed in Attachment A must be revalidated annually. This revalidation shall consist of the estimated emissions for each type of activity and the basis for that emission estimate.

Routine maintenance activities, as identified in Attachment B may be tracked through the work orders or equivalent. Emissions from activities identified in Attachment B shall be calculated using the number of work orders or equivalent that month and the emissions associated with that activity identified in the permit application.

The performance of each planned MSS activity not identified in Attachments A or B and the emissions associated with it shall be recorded and include at least the following information:

- A. the process unit at which emissions from the MSS activity occurred, including the emission point number and common name of the process unit;
- B. the type of planned MSS activity and the reason for the planned activity;
- C. the common name and the facility identification number, if applicable, of the facilities at which the MSS activity and emissions occurred;
- D. the date and time of the MSS activity and its duration;
- E. the estimated quantity of each air contaminant, or mixture of air contaminants, emitted with the data and methods used to determine it. The emissions shall be estimated using the methods identified in the permit application, consistent with good engineering practice.

All MSS emissions shall be summed monthly and the rolling 12-month emissions shall be updated on a monthly basis.

- 60. Process units and facilities, with the exception of those identified in Special Conditions 63, 64, and 66, and Attachment A shall be depressurized, emptied, degassed, and placed in service in accordance with the following requirements.
  - A. The process equipment shall be depressurized to a control device or a controlled recovery system prior to venting to atmosphere, degassing, or draining liquid. Equipment that only contains material that is liquid with VOC partial pressure less than 0.50 psi at the normal process temperature and 95°F may be opened to atmosphere and drained in accordance with paragraph C of this special condition. The vapor pressure at 95°F may be used if the actual temperature of the liquid is verified to be less than 95°F and the temperature is recorded.
  - B. If mixed phase materials must be removed from process equipment, the cleared material shall be routed to a knockout drum or equivalent to allow for managed initial phase separation. If the VOC partial pressure is greater than 0.50 psi at either the normal process temperature or 95°F, any vents in the system must be routed to a control device or a controlled recovery system. The vapor pressure at 95°F may be used if the actual temperature of the liquid is verified to be less than 95°F and the temperature is recorded. Control must remain in place until degassing has been completed or the system is no longer vented to atmosphere.
  - C. All liquids from process equipment or storage vessels must be removed to the maximum extent practical prior to opening equipment to commence degassing and/or maintenance. Liquids must be drained into a closed vessel or closed liquid recovery system unless prevented by the physical configuration of the equipment. If it is necessary to drain liquid into an open pan or sump, the liquid must be covered or transferred to a covered vessel within one hour of being drained.
  - D. If the VOC partial pressure is greater than 0.50 psi at the normal process temperature or 95°F, facilities shall be degassed using good engineering practice to ensure air contaminants are removed from the system through the control device or controlled recovery system to the extent allowed by process equipment or storage vessel design. The vapor pressure at 95°F may be used if the actual temperature of the liquid is verified to be less than 95°F and the temperature is recorded. The facilities to be degassed shall not be vented directly to atmosphere, except as necessary to establish isolation of the work area or to monitor VOC concentration following controlled depressurization. The venting shall be minimized to the maximum extent practicable and actions taken recorded. The control device or recovery

system utilized shall be recorded with the estimated emissions from controlled and uncontrolled degassing calculated using the methods that were used to determine allowable emissions for the permit application.

- for MSS activities identified in Attachment B, the following option may be used in lieu of (2) below. The facilities being prepared for maintenance shall not be vented directly to atmosphere until the VOC concentration has been verified to be less than 10 percent of the lower explosive limit (LEL) per the site safety procedures.
- The locations and/or identifiers where the purge gas or steam enters the process (2) equipment or storage vessel and the exit points for the exhaust gases shall be recorded (process flow diagrams [PFDs] or piping and instrumentation diagrams [P&IDs] may be used to demonstrate compliance with the requirement). If the process equipment is purged with a gas, two system volumes of purge gas must have passed through the control device or controlled recovery system before the vent stream may be sampled to verify acceptable VOC concentration prior to uncontrolled venting. The VOC sampling and analysis shall be performed using an instrument meeting the requirements of Special Condition 61. The sampling point shall be upstream of the inlet to the control device or controlled recovery system. The sample ports and the collection system must be designed and operated such that there is no air leakage into the sample probe or the collection system downstream of the process equipment or vessel being purged. If there is not a connection (such as a sample, vent, or drain valve) available from which a representative sample may be obtained, a sample may be taken upon entry into the system after degassing has been completed. The sample shall be taken from inside the vessel so as to minimize any air or dilution from the entry point. The facilities shall be degassed to a control device or controlled recovery system until the VOC concentration is less than 10,000 ppmv or 10 percent of the LEL. Documented site procedures used to de-inventory equipment to a control device for safety purposes (i.e., hot work or vessel entry procedures) that achieve at least the same level of purging may be used in lieu of the above.
- E. Gases and vapors with VOC partial pressure greater than 0.50 psi may be vented directly to atmosphere if all the following criteria are met:
  - (1) It is not technically practicable to depressurize or degas, as applicable, into the process.
  - (2) There is not an available connection to a plant control system (flare).
  - (3) There is no more than 50 lb of air contaminant to be vented to atmosphere during shutdown or startup, as applicable.

All instances of venting directly to atmosphere per paragraph E of this special condition must be documented when occurring as part of any MSS activity. The emissions associated with venting without control must be included in the work order or equivalent for those planned MSS activities identified in Attachment B.

- 61. Air contaminant concentration shall be measured using an instrument/detector meeting one set of requirements specified below.
  - A. VOC concentration shall be measured using an instrument meeting all the requirements specified in EPA Method 21 (40 CFR 60, Appendix A) with the following exceptions:

- (1) The instrument shall be calibrated within 24 hours of use with a calibration gas such that the response factor (RF) of the VOC (or mixture of VOCs) to be monitored shall be less than 2.0. The calibration gas and the gas to be measured, and its approximate (RF) shall be recorded. If the RF of the VOC (or mixture of VOCs) to be monitored is greater than 2.0, the VOC concentration shall be determined as follows:
  - VOC Concentration = Concentration as read from the instrument\*RF
  - In no case should a calibration gas be used such that the RF of the VOC (or mixture of VOCs) to be monitored is greater than 5.0.
- (2) Sampling shall be performed as directed by this permit in lieu of section 8.3 of Method 21. During sampling, data recording shall not begin until after two times the instrument response time. The date and time shall be recorded, and VOC concentration shall be monitored for at least 5 minutes, recording VOC concentration each minute. As an alternative the VOC concentration may be monitored over a five-minute period with an instrument designed to continuously measure concentration and record the highest concentration read. The highest measured VOC concentration shall be recorded and shall not exceed the specified VOC concentration limit prior to uncontrolled venting.
- B. Colorimetric gas detector tubes may be used to determine air contaminant concentrations if they are used in accordance with the following requirements.
  - (1) The air contaminant concentration measured as defined in (3) is less than 80 percent of the range of the tube and is at least 20 percent of the maximum range of the tube.
  - (2) The tube is used in accordance with the manufacturer's guidelines.
  - (3) At least 2 samples taken at least 5 minutes apart must satisfy the following prior to uncontrolled venting:

measured contaminant concentration (ppmv) < release concentration.

Where the release concentration is:

10,000\*mole fraction of the total air contaminants present that can be detected by the tube.

The mole fraction may be estimated based on process knowledge. The release concentration and basis for its determination shall be recorded.

Records shall be maintained of the tube type, range, measured concentrations, and time the samples were taken.

- C. Lower explosive limit measured with a lower explosive limit detector.
  - (1) The detector shall be calibrated within 30 days of use with a certified pentane gas standard at 25% of the lower explosive limit (LEL) for pentane. Records of the calibration date/time and calibration result (pass/fail) shall be maintained.
  - (2) A functionality test shall be performed on each detector within 24 hours of use with a certified gas standard at 25% of the LEL for pentane. The LEL monitor shall read no lower than 90% of the calibration gas certified value. Records, including the date/time and test results, shall be maintained.
  - (3) A certified methane or propane gas standard equivalent to 25% of the LEL for pentane may be used for calibration and functionality tests provided that the LEL response is within 95% of that for pentane.

- (4) The permit holder may request the use of a percentage of the LEL higher than ten percent. To do so, the permit holder may submit for consideration a site-specific empirical correlation of the VOC concentration in ppmv to percent LEL for the models of LEL meters in use at the site. The permit holder shall submit the following as a permit alteration request: 1) the make and model number of all LEL meters being used at the site; 2) a detailed calibration procedure for each meter in use, 3) data for each LEL meter make and model showing a correlation between the LEL meter reading and VOC concentration in ppmv, which shall consist of a minimum of ten LEL meter readings between 10 and 20 percent of the LEL from samples taken during planned MSS activities and the corresponding VOC concentration in ppmv measured by an instrument meeting the requirements of Special Condition 61A of this permit; and 4) a letter requesting the alteration of the special conditions to reflect the higher LEL percentage. Only if the VOC-to-LEL correlation is approved by the Air Permits Division, the permit holder may demonstrate compliance with the 10,000 ppmv VOC limitation in Special Conditions 60D.(2) and 63B.(1). by using the higher LEL percentage established in lieu of the default 10 percent LEL.
- D. Compound-specific PID analyzers may be used to determine air contaminant concentrations if they are used in accordance with the following requirements.
  - (1) The air contaminant concentration measured is within the calibration range of the analyzer.
  - (2) The analyzer is maintained and calibrated in accordance with the manufacturer's guidelines.
  - (3) At least 2 samples taken at least 5 minutes apart must satisfy the following prior to uncontrolled venting:

measured contaminant concentration (ppmv) < release concentration.

Where the release concentration is:

10,000\*mole fraction of the total air contaminants present that can be detected by the analyzer.

The mole fraction may be estimated based on process knowledge. The release concentration and basis for its determination shall be recorded.

Records shall be maintained of the make and model of analyzer used, the calibration records, measured concentrations, and time the samples were taken.

- 62. This condition applies only to piping and components subject to leak detection and repair monitoring requirements identified in other NSR permits. Each open-ended valve or line shall be equipped with an appropriately sized cap, blind flange, plug, or a second valve to seal the line. Except during sampling, both valves shall be closed. If the isolation of equipment for hot work or the removal of a component for repair or replacement results in an open ended line or valve, it is exempt from the requirement to install a cap, blind flange, plug, or second valve for 72 hours. If the repair or replacement is not completed within 72 hours, the permit holder must complete either of the following actions within that time period;
  - A. a cap, blind flange, plug, or second valve must be installed on the line or valve; or
  - B. the open-ended valve or line shall be monitored once for leaks above background for a plant or unit turnaround lasting up to 45 days with an approved gas analyzer and the results

recorded. For all other situations, the open-ended valve or line shall be monitored once by at the end of the 72 hour period following the creation of the open ended line and monthly thereafter with an approved gas analyzer and the results recorded. For turnarounds and all other situations, leaks are indicated by readings of 500 ppmv and must be repaired within 24 hours or a cap, blind flange, plug, or second valve must be installed on the line or valve.

- 63. This permit authorizes emissions from each floating roof storage tank during planned floating roof landings. Tank roofs may only be landed for changes of tank service or tank inspection/maintenance as identified in the permit application. Emissions from change of service tank landings, for which the tank is not cleaned and degassed, shall not exceed 10 tons of VOC in any rolling 12 month period. Tank roof landings include all operations when the tank floating roof is on its supporting legs. These emissions are subject to the maximum allowable emission rates indicated on the MAERT. The following requirements apply to tank roof landings.
  - A. The tank liquid level shall be continuously lowered after the tank floating roof initially lands on its supporting legs until the tank has been drained to the maximum extent practicable without entering the tank. Liquid level may be maintained steady for a period of up to two hours if necessary to allow for valve lineups and pump changes necessary to drain the tank. This requirement does not apply where the vapor under a floating roof is routed to control or a controlled recovery system during this process.
  - B. If the VOC partial pressure of the liquid previously stored in the tank is greater than 0.50 psi at 95°F, tank refilling or degassing of the vapor space under the landed floating roof must begin within 24 hours after the tank has been drained unless the vapor under the floating roof is routed to control or a controlled recovery system during this period. The tank shall not be opened except as necessary to set up for degassing and cleaning, Floating roof tanks with liquid capacities less than 100,000 gallons may be degassed without control if the VOC partial pressure of the standing liquid in the tank has been reduced to less than 0.02 psia prior to ventilating the tank. Controlled degassing of the vapor space under landed roofs shall be completed as follows:
    - (1) Any gas or vapor removed from the vapor space under the floating roof must be routed to a control device or a controlled recovery system and controlled degassing must be maintained until the VOC concentration is less than 10,000 ppmv or 10 percent of the LEL. The locations and identifiers of vents other than permanent roof fittings and seals, control device or controlled recovery system, and controlled exhaust stream shall be recorded. There shall be no other gas/vapor flow out of the vapor space under the floating roof when degassing to the control device or controlled recovery system.
    - (2) The vapor space under the floating roof shall be vented using good engineering practice to ensure air contaminants are flushed out of the tank through the control device or controlled recovery system to the extent allowed by the storage tank design.
    - (3) A volume of purge gas equivalent to twice the volume of the vapor space under the floating roof must have passed through the control device or into a controlled recovery system, before the vent stream may be sampled to verify acceptable VOC concentration. The measurement of purge gas volume shall not include any make-up air introduced into the control device or recovery system. The VOC sampling and analysis shall be performed as specified in Special Condition 61.
    - (4) The sampling point shall be upstream of the inlet to the control device or controlled recovery system. The sample ports and the collection system must be designed and

- operated such that there is no air leakage into the sample probe or the collection system downstream of the process equipment or vessel being purged.
- (5) Degassing must be performed every 24 hours unless there is no standing liquid in the tank or the VOC partial pressure of the remaining liquid in the tank is less than 0.15 psia.
- C. The tank shall not be opened or ventilated without control, except as allowed below until one of the criteria in part D of this condition is satisfied.

Minimize air circulation in the tank vapor space.

- (a) One manway may be opened to allow access to the tank to remove or devolatilize the remaining liquid. Other manways or access points may be opened as necessary to remove or de-volatilize the remaining liquid. Wind barriers shall be installed at all open manways and access points to minimize air flow through the tank.
- (b) Access points shall be closed when not in use
- D. The tank may be opened without restriction and ventilated without control, after all standing liquid has been removed from the tank or the liquid remaining in the tank has a VOC partial pressure less than 0.02 psia. These criteria shall be demonstrated in any one of the following ways.
  - (1) Low VOC partial pressure liquid that is soluble with the liquid previously stored may be added to the tank to lower the VOC partial pressure of the liquid mixture remaining in the tank to less than 0.02 psia. This liquid shall be added during tank degassing if practicable. The estimated volume of liquid remaining in the drained tank and the volume and type of liquid added shall be recorded. The liquid VOC partial pressure may be estimated based on this information and engineering calculations.
  - (2) If water is added or sprayed into the tank to remove standing VOC, one of the following must be demonstrated:
    - (a) Take a representative sample of the liquid remaining in the tank and verify no visible sheen using the static sheen test from 40 CFR 435 Subpart A Appendix 1.
    - (b) Take a representative sample of the liquid remaining in the tank and verify hexane soluble VOC concentration is less than 1000 ppmw using EPA method 1664 (may also use 8260B or 5030 with 8015 from SW-846).
    - (c) Stop ventilation and close the tank for at least 24 hours. When the tank manway is opened after this period, verify VOC concentration is less than 1000 ppmv through the procedure in Special Condition 61.
  - (3) No standing liquid verified through visual inspection.

The permit holder shall maintain records to document the method used to release the tank.

- E. Tanks shall be refilled as rapidly as practicable until the roof is off its legs with the following exceptions:
  - (1) Only one tank with a landed floating roof can be filled at any time at a rate not to exceed 1,800 bbl/hr.
  - (2) The vapor space below the tank roof is directed to a control device when the tank is refilled until the roof is floating on the liquid. The control device used and the method

and locations used to connect the control device shall be recorded. All vents from the tank being filled must exit through the control device.

- F. The occurrence of each roof landing and the associated emissions shall be recorded and the rolling 12-month tank roof landing emissions shall be updated on a monthly basis. These records shall include at least the following information:
  - (1) the identification of the tank and emission point number, and any control devices or recovery systems used to reduce emissions;
  - (2) the reason for the tank roof landing;
  - (3) for the purpose of estimating emissions, the date, time, and other information specified for each of the following events:
    - (a) the roof was initially landed,
    - (b) all liquid was pumped from the tank to the extent practical,
    - (c) start and completion of controlled degassing, and total volumetric flow,
    - (d) all standing liquid was removed from the tank or any transfers of low VOC partial pressure liquid to or from the tank including volumes and vapor pressures to reduce tank liquid VOC partial pressure to <0.02 psi,
    - (e) if there is liquid in the tank, VOC partial pressure of liquid, start and completion of uncontrolled degassing, and total volumetric flow,
    - (f) refilling commenced, liquid filling the tank, and the volume necessary to float the roof; and
    - (g) tank roof off supporting legs, floating on liquid;
  - (4) the estimated quantity of each air contaminant, or mixture of air contaminants, emitted between events c and g with the data and methods used to determine it. The emissions associated with roof landing activities shall be calculated using the methods described in Section 7.1.3.2 of AP-42 "Compilation of Air Pollution Emission Factors, Chapter 7 - Storage of Organic Liquids" dated November 2006 and the permit application.
- 64. Fixed roof storage tanks are subject to the requirements of Special Condition 63C. and 63D. If the ventilation of the vapor space is controlled, the emission control system shall meet the requirements of Special Condition 63B(1) through 63B(4). Records shall be maintained per Special Condition 63F(3)c through 63F(3)e, and 63F(4).
- 65. The following requirements apply to vacuum and air mover truck operations to support planned MSS at this site:
  - A. Prior to initial use, identify any liquid in the truck. Record the liquid level and document the VOC partial pressure. After each liquid transfer, identify the liquid, the volume transferred, and its VOC partial pressure.
  - B. If vacuum pumps or blowers are operated when liquid is in or being transferred to the truck, the following requirements apply:

- (1) If the VOC partial pressure of the liquid in or being transferred to the truck is greater than 0.50 psi at 95°F, the vacuum/blower exhaust shall be routed to a control device or a controlled recovery system.
- (2) Equip fill line intake with a "duckbill" or equivalent attachment if the hose end cannot be submerged in the liquid being collected.
- (3) A daily record containing the information identified below is required for each vacuum truck in operation at the site each day.
  - (a) For each liquid transfer made with the vacuum operating, record the duration of any periods when air may have been entrained with the liquid transfer. The reason for operating in this manner and whether a "duckbill" or equivalent was used shall be recorded. Short, incidental periods, such as those necessary to walk from the truck to the fill line intake, do not need to be documented.
  - (b) If the vacuum truck exhaust is controlled with a control device other than an engine or oxidizer, VOC exhaust concentration upon commencing each transfer, at the end of each transfer, and at least every hour during each transfer shall be recorded, measured using an instrument meeting the requirements of Special Condition 61A or B.
- C. Record the volume in the vacuum truck at the end of the day, or the volume unloaded, as applicable.
- D. The permit holder shall determine the vacuum truck emissions each month using the daily vacuum truck records and the calculation methods utilized in the permit application. If records of the volume of liquid transferred for each pick-up are not maintained, the emissions shall be determined using the physical properties of the liquid vacuumed with the greatest potential emissions. Rolling 12 month vacuum truck emissions shall also be determined and recorded on a monthly basis.
- E. If the VOC partial pressure of all the liquids vacuumed into the truck is less than 0.10 psi, this shall be recorded when the truck is unloaded or leaves the plant site and the emissions may be estimated as the maximum potential to emit for a truck in that service as documented in the permit application. The recordkeeping requirements in Special Condition 65A through 65D do not apply.
- 66. The following requirements apply to frac, or temporary, tanks and vessels used in support of MSS activities.
  - A. The exterior surfaces of these tanks/vessels that are exposed to the sun shall be white or aluminum effective May 1, 2013. This requirement does not apply to tanks/vessels that only vent to atmosphere when being filled, sampled, gauged, or when removing material.
  - B. These tanks/vessels must be covered and equipped with fill pipes that discharge within 6 inches of the tank/vessel bottom.
  - C. These requirements do not apply to vessels storing less than 450 gallons of liquid that are closed such that the vessel does not vent to atmosphere except when filling, sampling, gauging, or when removing material.
  - D. The permit holder shall maintain an emissions record which includes calculated emissions of VOC from all frac tanks during the previous calendar month and the past consecutive 12 month period. This record must be updated by the last day of the month following. The

record shall include tank identification number, dates put into and removed from service, control method used, tank capacity and volume of liquid stored in gallons, name of the material stored, VOC molecular weight, and VOC partial pressure at the estimated monthly average material temperature in psia. Filling emissions for tanks shall be calculated using the TCEQ publication titled "Technical Guidance Package for Chemical Sources - Loading Operations" and standing emissions determined using: the TCEQ publication titled "Technical Guidance Package for Chemical Sources - Storage Tanks."

- E. If the tank/vessel is used to store liquid with VOC partial pressure less than 0.10 psi at 95°F, records may be limited to the days the tank is in service and the liquid stored. Emissions may be estimated based upon the potential to emit as identified in the permit application.
- 67. Additional occurrences of MSS activities authorized by this permit may be authorized under permit by rule only if conducted in compliance with this permit's procedures, emission controls, monitoring, and recordkeeping requirements applicable to the activity.
- 68. All permanent facilities must comply with all operating requirements, limits, and representations in the permits identified in Attachment D during planned startup and shutdown unless alternate requirements and limits are identified in this permit. Alternate requirements for emissions from routine emission points are identified below.
  - A. Combustion units, with the exception of flares, at this site are exempt from NO<sub>X</sub> and CO operating requirements identified in special conditions in other NSR permits during planned startup and shutdown if the following criteria are satisfied.
    - (1) The maximum allowable emission rates in the permit authorizing the facility are not exceeded.
    - (2) The startup period does not exceed 8 hours in duration and the firing rate does not exceed 75 percent of the design firing rate. The time it takes to complete the shutdown does not exceed 4 hours.
    - (3) Control devices are started and operating properly when venting a waste gas stream.
  - B. A record shall be maintained indicating that the start and end times of each of the activities identified above occur and documentation that the requirements for each have been satisfied.
- 69. Control devices required by this permit for emissions from planned MSS activities are limited to those types identified in this condition. Control devices shall be operated with no visible emissions except periods not to exceed a total of five minutes during any two consecutive hours. Each device used must meet all the requirements identified for that type of control device.

Controlled recovery systems identified in this permit shall be directed to an operating process or to a collection system that is vented through a control device meeting the requirements of this permit condition.

- A. Carbon Adsorption System (CAS).
  - (1) The CAS shall consist of 2 carbon canisters in series with adequate carbon supply for the emission control operation.
  - (2) The CAS shall be sampled downstream of the first can and the concentration recorded at least once every hour of CAS run time to determine breakthrough of the VOC. The sampling frequency may be extended using either of the following methods:

- (a) It may be extended to up to 30 percent of the minimum potential saturation time for a new can of carbon. The permit holder shall maintain records including the calculations performed to determine the minimum saturation time.
- (b) The carbon sampling frequency may be extended to longer periods based on previous experience with carbon control of a MSS waste gas stream. The past experience must be with the same VOC, type of facility, and MSS activity. The basis for the sampling frequency shall be recorded. If the VOC concentration on the initial sample downstream of the first carbon canister following a new polishing canister being put in place is greater than 100 ppmv above background, it shall be assumed that breakthrough occurred while that canister functioned as the final polishing canister and a permit deviation shall be recorded.
- (3) The method of VOC sampling and analysis shall be by detector meeting the requirements of Special Condition 61A or B.
- (4) Breakthrough is defined as the highest measured VOC concentration at or exceeding 100 ppmv above background. When the condition of breakthrough of VOC from the initial saturation canister occurs, the waste gas flow shall be switched to the second canister and a fresh canister shall be placed as the new final polishing canister within four hours. Sufficient new activated carbon canisters shall be maintained at the site to replace spent carbon canisters such that replacements can be done in the above specified time frame.
- (5) Records of CAS monitoring shall include the following:
  - (a) Sample time and date.
  - (b) Monitoring results (ppmv).
  - (c) Canister replacement log.
- (6) Single canister systems are allowed if the time the carbon canister is in service is limited to no more than 30 percent of the minimum potential saturation time. The permit holder shall maintain records for these systems, including the calculations performed to determine the saturation time. The time limit on carbon canister service shall be recorded and the expiration date attached to the carbon can.

#### B. Thermal Oxidizer.

- (1) The thermal oxidizer firebox exit temperature shall be maintained at not less than 1400°F and waste gas flows shall be limited to assure at least a 0.5 second residence time in the fire box while waste gas is being fed into the oxidizer.
- (2) The thermal oxidizer exhaust temperature shall be continuously monitored and recorded when waste gas is directed to the oxidizer. The temperature measurements shall be made at intervals of six minutes or less and recorded at that frequency.
  - The temperature measurement device shall be installed, calibrated, and maintained according to accepted practice and the manufacturer's specifications. The device shall have an accuracy of the greater of  $\pm 0.75$  percent of the temperature being measured expressed in degrees Celsius or  $\pm 2.5^{\circ}$ C.
- C. Internal Combustion Engine.

- (1) The internal combustion engine shall have a VOC destruction efficiency of at least 99 percent.
- (2) The engine must have been stack tested with butane or propane to confirm the required destruction efficiency within the period specified in part iii below. VOC shall be measured in accordance with the applicable United States Environmental Protection Agency (EPA) Reference Method during the stack test and the exhaust flow rate may be determined from measured fuel flow rate and measured oxygen concentration. A copy of the stack test report shall be maintained with the engine. There shall also be documentation of acceptable VOC emissions following each occurrence of engine maintenance that may reasonably be expected to increase emissions including oxygen sensor replacement and catalyst cleaning or replacement. Stain tube indicators specifically designed to measure VOC concentration shall be acceptable for this documentation, provided a hot air probe or equivalent device is used to prevent error due to high stack temperature, and three sets of concentration measurements are made and averaged. Portable VOC analyzers meeting the requirements of Special Condition 61A are also acceptable for this documentation.
- (3) The engine shall be operated and monitored as specified below.
  - (a) If the engine is operated with an oxygen sensor-based air-to-fuel ratio (AFR) controller, documentation for each AFR controller that the manufacturer's or supplier's recommended maintenance has been performed, including replacement of the oxygen sensor as necessary for oxygen sensor-based controllers shall be maintained with the engine. The oxygen sensor shall be replaced at least quarterly in the absence of a specific written recommendation. The engine must have been stack tested within the past 12 months in accordance with part 2 of this condition.
    - The test period may be extended to 24 months if the engine exhaust is sampled once an hour when waste gas is directed to the engine using a detector meeting the requirements of Special Condition 61A. The sample ports and the collection system must be designed and operated such that there is no air leakage into the sample probe or the collection system downstream of the engine. The concentrations shall be recorded and the MSS activity shall be stopped as soon as possible if the VOC concentration exceeds 100 ppmv above background.
  - (b) If an oxygen sensor-based AFR controller is not used, the engine exhaust to atmosphere shall be monitored continuously and the VOC concentration recorded at least once every 15 minutes when waste gas is directed to the engine. The sample ports and the collection system must be designed and operated such that there is no air leakage into the sample probe or the collection system downstream of the engine. The method of VOC sampling and analysis shall be by detector meeting the requirements of Special Condition 61A. An alarm shall be installed such that an operator is alerted when outlet VOC concentration exceeds 100 ppmv above background. The MSS activity shall be stopped as soon as possible if the VOC concentration exceeds 100 ppmv above background for more than one minute. The date and time of all alarms and the actions taken shall be recorded. The engine must have been stack tested within the past 24 months in accordance with part 2 of this condition.

### D. The plant flare system

- (1) The heating value and velocity requirements in 40 CFR 60.18 shall be satisfied during operations authorized by this permit.
- (2) The flare shall be operated with a flame present at all times and/or have a constant pilot flame. The pilot flame shall be continuously monitored by a thermocouple or an infrared monitor. The time, date, and duration of any loss of pilot flame shall be recorded. Each monitoring device shall be accurate to, and shall be calibrated at a frequency in accordance with, the manufacturer's specifications.
- (3) The flare system shall meet the monitoring requirements as indicated in Special Condition No. 49 of this permit and the emission limitations of the MAERTs in the respective permits. The plant flare systems are identified in the table below.

Unit	EPN	Permit
Olefins No. 1	DM-1101	95
Olefins No. 2	DDM-3101	95
No. 3 Polypropylene	FLARE	19868
No. 4 Polypropylene	P4FLARE	35735

- E. A liquid scrubbing system may be used upstream of carbon adsorption. A single carbon can or a liquid scrubbing system may be used as the sole control device if the requirements below are satisfied.
  - (1) The exhaust to atmosphere shall be monitored continuously and the VOC concentration recorded at least once every 15 minutes when waste gas is directed to the scrubber.
  - (2) The method of VOC sampling and analysis shall be by detector meeting the requirements of Special Condition 61A.
  - (3) An alarm shall be installed such that an operator is alerted when outlet VOC concentration exceeds 100 ppmv above background. The MSS activity shall be stopped as soon as possible when the VOC concentration exceeds 100 ppmv above background for more than one minute. The date and time of all alarms and the actions taken shall be recorded.
- F. A closed loop refrigerated vapor recovery system
  - (1) The vapor recovery system shall be installed on the facility to be degassed using good engineering practice to ensure air contaminants are flushed from the facility through the refrigerated vapor condensers and back to the facility being degassed. The vapor recovery system and facility being degassed shall be enclosed except as necessary to insure structural integrity (such as roof vents on a floating roof tank).
  - (2) VOC concentration in vapor being circulated by the system shall be sampled and recorded at least once every 4 hours at the inlet of the condenser unit with an instrument meeting the requirements of Special Condition 61.
  - (3) The quantity of liquid recovered from the tank vapors and the tank pressure shall be monitored and recorded each hour. The liquid recovered must increase with each reading and the tank pressure shall not exceed one inch water pressure while the system is operating.

# G. Temporary Flares

- (1) Temporary flares shall be used only to control emissions from the depressurizing and degassing of pipelines in the metering yard.
- (2) The heating value and velocity requirements in 40 CFR § 60.18 shall be satisfied during operations authorized by this permit.
- (3) Pipelines in the metering yard shall be depressurized to a temporary flare and then purged with natural gas.
- (4) The flare shall be operated with a flame present at all times and/or have a constant pilot flame. The flare shall be equipped and operated with a continuous pilot flame monitor, or in the alternative, a technician shall observe the flame for the entire duration of the activity. The time, date and duration of any loss of pilot flame shall be recorded.
- (5) The permit holder shall demonstrate compliance with the velocity requirements of 40 CFR § 60.18 by 1) recording the maximum flow rate of the combined waste gas and assist gas going to the flare, 2) recording the cross section area of the flare tip, and 3) calculating the flow rate of the combined gas stream going to the flare.
- 70. The following requirements apply to capture systems for the plant flare system.
  - A. Either conduct a once a month visual, audible, and/or olfactory inspection of the capture system to verify there are no leaking components in the capture system; or verify the capture system is leak-free by inspecting in accordance with 40 CFR Part 60, Appendix A, Test Method 21 once a year. Leaks shall be indicated by an instrument reading greater than or equal to 500 ppmv above background.
  - B. The control device shall not have a bypass.

or

If there is a bypass for the control device, comply with either of the following requirements:

- (1) Install a flow indicator that records and verifies zero flow at least once every fifteen minutes immediately downstream of each valve that if opened would allow a vent stream to bypass the control device and be emitted, either directly or indirectly, to the atmosphere; or
- (2) Once a month, inspect the valves, verifying that the position of the valves and the condition of the car seals that prevent flow out the bypass.

A bypass does not include authorized analyzer vents, highpoint bleeder vents, low point drains, or rupture discs upstream of pressure relief valves if the pressure between the disc and relief valve is monitored and recorded at least weekly. A deviation shall be reported if the monitoring or inspections indicate bypass of the control device when it is required to be in service per this permit.

- C. The date and results of each inspection performed shall be recorded. If the results of any inspection are not satisfactory, the deficiencies shall be recorded and the permit holder shall promptly take necessary corrective action, recording each action with the date completed.
- 71. Emissions shall be estimated using good engineering practice and methods to provide reasonably accurate representations for emissions. The basis used for determining the quantity of air

- contaminants to be emitted shall be recorded. The permit holder may maintain abbreviated records of emissions from Attachment A and B activities as allowed in Special Condition 59 rather than documenting all the information required by Special Condition 59 parts A through D.
- 72. Planned maintenance activities must be conducted in a manner consistent with good practice for minimizing emissions, including the use of air pollution control equipment, practices and processes. All reasonable and practical efforts to comply with these Special Conditions must be used when conducting the planned maintenance activity, until the commission determines that the efforts are unreasonable or impractical, or that the activity is an unplanned maintenance activity.

## **Additional Conditions**

- 73. Permit holder shall not increase the routine or MSS emission rates or caps during a future permitting action as a result of incorporation of any Permit by Rule(s) or standard permits that were authorized when this permit was a flexible permit.
- 74. Within 180 days of the issuance of this amendment (issued August 8, 2018), the holder of this permit shall submit application for a permit amendment per 30 TAC §116.116(b) or Permit by Rule per 30 TAC §116.116(d) seeking authorization for all piping, valves, connectors, pumps, agitators, and compressors containing or in contact with fluids that could reasonably be expected to contain less than 10% by weight VOC at any time. Such application shall include full component counts, and stream speciations with calculations; that amendment must be issued prior to startup of Furnaces DDB-106, DDB-107, or DDB-108. (8/18)
- 75. The following sources and/or activities are authorized under a Permit by Rule (PBR) by 30 TAC Chapter 106, or under Standard Permit (SP) by 30 TAC Chapter 116. These lists are not intended to be all inclusive and can be altered without modifications to this permit. (8/18)

Authorization	Source or Activity
PBR No. 139465	2015 Annual Registration of 106.261 and 106.262
PBR No. 146149	2016 Annual Registration of 106.261 and 106.262
SP No. 149467	Flare Gas Recovery System

76. The following project was authorized under a standard permit pursuant to 30 TAC Chapter 116.

Authorization	<b>Emission Point</b>	Project Approved
Standard Permit 76394 pursuant to §116.617	A-100	Replacement of burners

## **Actual to Projected Actual (ATPA) Applicability Test**

77. The No. 2 Olefins Unit expansion project associated with the permit amendment application, PI-1 dated July 26, 2017, was determined not be subject to a major source review by identifying projected actual emission rates for the facilities modified or potentially affected by the project.

Actual emissions of VOC and CO from affected sources of NSR Permit No. 95 (EPNs DDM-3101MSS, DDM-3101, AF-4601A, AF-4601B, AF-3901, AF-1902, AF-1903, AF-1901, AF-1904, AF-1105, AF-1106, FUELTRK3, AM-1500, DDB-201, and DDB-601) shall be monitored, recorded, and reports made in accordance with 30 TAC §116.127 for the time period specified in 30 TAC §116.127(b)(1) with respect to the projected actual rates of the sources below: **(03/21)** 

Annual Emissions (tpy)	VOC	СО
EPN		
DDM-3101MSS	36.00	92.94
DDM-3101	56.00	70.00
AF-4601A	5.05	
AF-4601B	4.88	
AF-3901	0.16	
AF-1902	0.07	
AF-1903	0.05	
AF-1901	0.44	
AF-1904	0.44	
AF-1105	0.20	
AF-1106	0.11	
FUELTRK3	0.63	
AM-1500	11.97	
DDB-201		2.00
DDB-601		1.00

- 78. The following compliance schedule shall apply. (03/21)
  - A. The Special Conditions and associated MAERT of this permit shall not become effective until the completion of the emission reduction projects identified in Paragraph B of this Special Condition and represented in the permit application (TCEQ Project No. 272161). The permit holder shall retain a copy of any start-up notifications under General Condition 4.
  - B. Emissions Reduction Projects.
    - (1) Permanent shutdown of Steam Cracking Furnace DDB-101A (EPN: DDB-101A);
    - (2) Permanent shutdown of Steam Cracking Furnace DDB-101C (EPN: DDB-101C); and
    - (3) Permanent shutdown of Steam Cracking Furnace DDB-101D (EPN: DDB-101D).
  - C. Prior to the completion of the emission reduction projects identified in Paragraph B of this Special Condition, the permit Special Conditions and associated MAERT which became effective on August 8, 2018 shall remain effective. The emission reduction projects referred to in Paragraph B of this Special Condition shall be completed before the emissions increases associated with the project occur (TCEQ Project No. 272161). An emissions increase occurs at the time specified in 30 TAC § 116.12(22)(D). Upon completion of the emission reduction projects identified in Paragraph B of this Special Condition, the permit holder shall submit a request to the TCEQ Executive Director to remove this Special

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Condition from the permit as part of the next alteration, amendment, and/or renewal application.

Date: March 12, 2021

# Attachment A Inherently Low Emitting Activities

Activity	Emissions					
	VOC	NOx	СО	PM	H <sub>2</sub> S/SO <sub>2</sub>	
Management of sludge from pits, ponds, sumps, and water conveyances	х					
Aerosol Cans	х					
Calibration and maintenance of analytical equipment	Х	х	х		Х	
Carbon can replacement	Х					
Catalyst charging/handling				х		
Instrumentation/ maintenance	Х					
Meter proving	Х					
Maintenance on water treatment systems (cooling, boiler, potable)	х					
Soap and other aqueous based cleaners	х					
Cleaning sight glasses	х					

# Attachment B Routine Maintenance Activities

Pump repair/replacement

Fugitive component (valve, pipe, flange) repair/replacement

Compressor repair/replacement

Heat exchanger repair/replacement

Vessel repair/replacement

# Attachment C MSS Activity Summary

Facilities	Description	Emissions Activity	EPN
all process units	process unit shutdown/depressurize/ drain	vent to flare	MSSCAP2/MSSFUG1
all process units	process unit purge/degas/drain	vent to atmosphere	MSSCAP2/MSSFUG1
all process units	process unit startup	vent to flare	MSSCAP2/MSSFUG1
all process units and tanks	preparation for facility/component repair/replacement	vent to flare	MSSCAP2/MSSFUG1
all process units and tanks	preparation for facility/component repair/replacement	vent to atmosphere	MSSCAP2/MSSFUG1
all process units and tanks	recovery from facility/component repair/replacement	vent to flare	MSSCAP2/MSSFUG1
all process units and tanks	recovery from facility/component repair/replacement	vent to atmosphere	MSSCAP2/MSSFUG1
all process units and tanks	preparation for unit turnaround or facility/component repair/replacement	remove liquid	MSSCAP2/MSSFUG1
all floating roof tanks	tank roof landing	operation with landed roof	MSSCAP2/MSSFUG1
all floating roof tanks	degas of tank with landed roof	controlled degassing	MSSCAP2/MSSFUG1
all tanks	tank cleaning	cleaning activity and solvents	MSSCAP2/MSSFUG1
see Attachment A	miscellaneous low emitting activities	see Attachment A	MSSCAP2/MSSFUG1

Attachment D Facility List

This permit authorizes emissions from the following temporary facilities used to support planned MSS activities at permanent site facilities: frac tanks, containers, vacuum trucks, portable control devices, and controlled recovery systems. Emissions from temporary facilities are authorized provided the temporary facility (a) does not remain on the plant site for more than 12 consecutive months, (b) is used solely to support planned MSS activities at the permanent site facilities listed in this Attachment, and (c) does not operate as a replacement for an existing authorized facility.

This permit authorizes MSS emissions from the permanent site facilities identified below. The headings for each group of facilities (Process Units, Tanks, etc) are used in the MSS Activity Summary to identify all facilities in the respective group.

#### **Process Units**

Description FIN Permit

No. 3 Polypropylene PP3 19868

No. 4 Polypropylene PP4 35735

No. 1 and No. 2 Olefins Boilers 101

No. 2 Olefins Furnace DDB105 97769

#### **Flares**

Description EPN Permit

PP3 Flare FLARE 19868

PP4 Flare P4FLARE 35735

## Permit Number 95 and PSDTX854M2

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

## Air Contaminants Data

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	inant		Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		Name (3)	lbs/ho ur	TPY (4)	rtoquiioiiio	Requirements	
		VOC	359.13	24.00			
		1,3 Butadiene	184.12	18.00			7
	No. 1 Olefins	Ethylene	150.00	20.56			
DM-1101	Flare	Propylene	158.69	24.00	7, 49	7B, 49	
		NOx	44.99	6.00			
		CO	231.9	31.58			
		SO <sub>2</sub>	0.02	0.01			
		VOC	328.01	124.41			
		1,3 Butadiene	153	19			
	No. 2 Olefins	Ethylene	150	29.83			
DDM-3101	Flare	Propylene	150	35.8	7, 49	7B, 49	7
		NOx	42.95	17.69			
		CO	221.28	91.79			
		SO <sub>2</sub>	0.03	0.02			

Emission Point No. (1)	1) Name (2) Contaminant Name (3)		ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements	
		Name (3)	lbs/ho ur	TPY (4)	Requirements	- toquiromonio	
		VOC	571.71	25.35			
		1,3 Butadiene	569.08	7.97			
		Benzene	0.98	1.58			_
AM-1500	Dock Flare	Propylene	218.24	2.82	7, 49	7B, 49	7
		NOx	37.73	1.94			
		CO	194.44	10.4			
		SO <sub>2</sub>	0.01	0.01			
		CO	64.86	1.56		12	
	Decoke Stack	PM	1.06	0.03	12		12
		PM <sub>10</sub>	1.06	0.03			
		PM <sub>2.5</sub>	1.06	0.03			
		VOC	0.09	0.01			
DF-104		1,3 Butadiene	0.01	0.01			
		Benzene	0.01	0.01			
		Ethylene	0.06	0.01			
		Propylene	0.01	0.01			
		CO	129.72	10.38			
		PM	2.11	0.17			
		PM <sub>10</sub>	2.11	0.17			
		PM <sub>2.5</sub>	2.11	0.17			
		VOC	0.09	0.04			
DF-105	Decoke stack	1,3 Butadiene	0.01	0.01	12	12	12
		Benzene	0.01	0.01			
		Ethylene	0.06	0.03			
		Propylene	0.01	0.01			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates				Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		rtuine (0)	lbs/ho ur	TPY (4)	requirements	·			
		СО	129.72	10.38					
		PM	2.11	0.17					
		PM <sub>10</sub>	2.11	0.17					
		PM <sub>2.5</sub>	2.11	0.17					
	Danalia	VOC	0.09	0.04					
DDF-101	Decoke Stack	1,3 Butadiene	0.01	0.01	12	12	12		
		Benzene	0.01	0.01					
		Ethylene	0.06	0.03					
		Propylene	0.01	0.01					
	Decoke Stack	СО	64.86	2.59	12				
		PM	1.06	0.04					
		PM <sub>10</sub>	1.06	0.04					
		PM <sub>2.5</sub>	1.06	0.04					
		VOC	0.09	0.01			12		
DDF-104		1,3 Butadiene	0.01	0.01		12			
		Benzene	0.01	0.01					
		Ethylene	0.06	0.01					
		Propylene	0.01	0.01					
		СО	9.62	0.96					
		SO <sub>2</sub>	2.9	0.29					
1.0	Regeneration	NOx	6.76	0.68	4.4	4.4			
J-2	Knock-out Drum	PM	1.41	0.14	14	14	14		
		PM <sub>10</sub>	1.41	0.14					
		PM <sub>2.5</sub>	1.41	0.14					
		СО	13.93	1.39					
		SO <sub>2</sub>	41.92	4.19	44	14			
DD 606	Hydrotreater	NOx	9.79	0.98					
DD-606	Regenerator stack	PM	2.05	0.2	14		14		
		PM <sub>10</sub>	2.05	0.2					
		PM <sub>2.5</sub>	2.05	0.2					

Emission Point No. (1)	Source Name (2)	Air Contaminant	minant		Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
	. ,	Name (3)	lbs/ho ur	TPY (4)	Requirements	Requirements	
		СО	13.93	1.39			
		SO <sub>2</sub>	41.92	4.19			
DDD-606	Hydrotreater Regenerator	NOx	9.79	0.98	14	14	14
000-000	Stack	PM	2.05	0.2	14	14	14
		PM <sub>10</sub>	2.05	0.2			
		PM <sub>2.5</sub>	2.05	0.2			
		PM	10.8	33			
		PM <sub>10</sub>	2.37	7.25			
		PM <sub>2.5</sub>	2.37	7.25		28-29, 31	28-29, 31
		VOC	6.93	30.35			
AT-1210	No. 1 Olefins Cooling Tower	1,3 Butadiene	6.93	1.05	28-29, 31 -		
		Benzene	5.96	1.08			
		Ethylene	6.93	13.59			
		Propylene	6.93	13.59			
		PM	10.8	33		28-29, 31	28-29, 31
		PM <sub>10</sub>	2.37	7.25			
		PM <sub>2.5</sub>	2.37	7.25			
		VOC	6.93	30.35			
DAT-3201	No. 2 Olefins Cooling Tower	1,3 Butadiene	6.93	1.05	28-29, 31		
		Benzene	5.96	1.08			
		Ethylene	6.93	13.59			
		Propylene	6.93	13.59			
		VOC	2.35	10.3			
D. T. 0045	Cooling	PM	0.91	2.82	0.5	0.5	0.5
DAT-3212	Tower	PM <sub>10</sub>	0.85	2.71	30	30	30
		PM <sub>2.5</sub>	0.12	0.44			
DF-502	Lube Oil Tank	voc	0.71	0.06	16G-H	16G-H, 46	16G-H
DF-916	Lube Oil Tank	VOC	0.06	0.01	16G-H	16G-H, 46	16G-H

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emissi	ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		Hame (5)	lbs/ho ur	TPY (4)	Requirements	Requirements	
AF-1905	Fuel Oil Tank	VOC	0.58	0.81	16G-H	16G-H, 46	16G-H
AF-3905	Fuel Oil Tank	voc	0.58	0.81	16G-H	16G-H, 46	16G-H
DF-1001	Fuel Oil Tank	voc	0.77	0.58	16G-H	16G-H, 46	16G-H
DDF-1001	Fuel Oil Tank	VOC	0.6	0.58	16G-H	16G-H, 46	16G-H
AF-1105	Rerun Bottoms	voc	1.55	2.91	16G-H	16G-H, 46	16G-H
711 1100	Tank	Benzene	0.07	0.21	100 11	100 11, 40	10011
AF-1106	Rerun Bottoms	VOC	0.99	1.77	16G-H	16G-H, 46	16G-H
7 1.00	Tank	Benzene	0.07	0.21			
FUELTRK1	No. 1 Olefins Truck Loading	VOC	6.19	1.38	26	26	26
FUELTRK2	No. 2 Olefins Truck Loading	voc	6.19	1.38	26	26	26
FUELTRK3	Rerun Bottoms Truck	VOC	4.23	5.11	26	26	26
	Loading	Benzene	0.26	0.32			
EFRBZCAP	External Floating Roof Tank (6) (9)	Benzene	0.77	2.02	16G-H	16G-H	16G-H
AF-1101	External Floating Roof Storage Tank	voc	3.11	13.64	16D, G-H	16D, G-H, 47	16D, G-H
	(6)	Benzene	0.22	0.62			
AF-1102	External Floating Roof Storage Tank	voc	3.11	13.64	16D, G-H	16D, G-H, 47	16D, G-H
	(6)	Benzene	0.22	0.62			

Emission Point No. (1)	Source Name (2)	Air Contaminant	Emissi	ion Rates	Monitoring and Testing	Record keeping	Reporting Requirements
( )	, ,	Name (3)	lbs/ho ur	TPY (4)	Requirements	Requirements	
AF-1901	External Floating Roof Storage Tank	VOC	0.35	1.48	16D, G-H	16D, G-H, 47	16D, G-H
		Benzene	0.2	0.47			
AF-1902	External Floating Roof Storage Tank	VOC	0.14	0.52	16D, G-H	16D, G-H, 47	16D, G-H
AF-1903	External Floating Roof Storage Tank	VOC	0.14	0.52	16D, G-H	16D, G-H, 47	16D, G-H
AF-1904	External Floating Roof Storage Tank	VOC	0.29	1.2	16D, G-H	16D, G-H, 47	16D, G-H
		Benzene	0.17	0.41			
AF-3901	External Floating Roof Storage Tank	VOC	1.34	6.51	16D, G-H	16D, G-H, 47	16D, G-H
	(6)	Benzene	0.16	0.68			
AF-3101	External Floating Roof Storage Tank	VOC	3.28	14.02	16D, G-H	16D, G-H, 47	16D, G-H
	(6)	Benzene	0.26	0.63			
AF-3102	External Floating Roof Storage Tank	VOC	3.28	14.02	16D, G-H	16D, G-H, 47	16D, G-H
	(6)	Benzene	0.26	0.63			
AF-1103	Acetonitrile Storage Tank	voc	0.09	0.13	16C, G-H	16C, G-H, 47	16C, G-H
AF-1104	Acetonitrile Storage Tank	VOC	0.09	0.13	16C, G-H	16C, G-H, 47	16C, G-H

Emission Point No. (1)	Source Name (2)	Air Contaminant	Emiss	ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		Name (3)	lbs/ho ur	TPY (4)	Requirements	requirements	
AF-3103	Acetonitrile Storage Tank	VOC	0.09	0.13	16C, G-H	16C, G-H, 47	16C, G-H
DDF-1301	Methanol Storage Tank	voc	3.9	0.05	16G-H	16G-H, 46	16G-H
DDF-202	Methanol Storage Tank	voc	3.9	0.11	16G-H	16G-H, 46	16G-H
DF-1301	Methanol Storage Tank	VOC	3.44	0.05	16G-H	16G-H, 46	16G-H
AF-3701	Slop	voc	5.07	0.08	16G-H	16G-H, 46	16G-H
AF-1215	Sodium Hypochlorite	Chlorine	0.01	0.01	16G-H	16G-H, 46	16G-H
AF-3215	Sodium Hypochlorite	Chlorine	0.01	0.01	16G-H	16G-H, 46	16G-H
AF-4601A	Storm/Proces s Wastewater Tank	VOC	1.8	5.38	16D, G-H	16D, G-H, 47	16D, G-H
	тапк	Benzene	0.09	0.15			
AF-4601B	Storm/Proces s Wastewater	VOC	1.8	5.38	16D, G-H	16D, G-H, 47	16D, G-H
	Tank	Benzene	0.09	0.15			
FAM1704	Olefins 1 API	VOC	5.96	11.13	15	15	15
174V11704	Separator	Benzene	1.01	0.24	10	10	10
FAM3706	Olefins 2 API	VOC	5.96	11.13	15	15	15
	Separator	Benzene	1.01	0.24	.0		
FUGOF1WW	Fugitive	VOC	0.08	0.35	33, 35	33, 35, 48C	33, 35, 48C
. 333	UGOF1WW Emissions (5)	Benzene	0.03	0.13	00, 00	33, 35, 48C	33, 35, 48C
FUG2WWT	Fugitive	voc	0.09	0.38	33, 35	33, 35, 48C	33, 35, 48C
	Emissions (5)	Benzene	0.03	0.14	-5, 55	,, 100	11, 00, 100

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emissi	on Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		114	lbs/ho ur	TPY (4)			
		VOC	21.45	93.95			
	No. 1 Olefins	1,3 Butadiene	0.54	2.34			
FUG-V10F	Unit Fugitives (5)	Benzene	0.24	1.05	33, 35	33, 35, 48C	33, 35, 48C
		Ethylene	2.31	10.13			
		Propylene	2.78	12.16			
		VOC	23.16	101.42			
	No. 2 Olefins	1,3 Butadiene	0.57	2.47			
FUG-V20F	Unit Fugitives (5)	Benzene	0.26	1.11	33, 35	33, 35, 48C	33, 35, 48C
		Ethylene	3.03	13.18			
		Propylene	3.15	13.73			
FUG-FTF	Tank farm	VOC	0.77	3.37	33, 35	33, 35, 48C	33, 35, 48C
	Fugitives (5)	Benzene	0.08	0.34			,,
FUG-VSSH	Second Stage Hydrotreater Fugitives (5)	VOC	1.09	4.78	33, 35	33, 35, 48C	33, 35, 48C
		Benzene	0.87	3.8			
		VOC	0.09	0.41			
FUG-VBD	Marine Dock	1,3 Butadiene	0.05	0.13	33, 35	33, 35, 48C	33, 35, 48C
100-100	Fugitives (5)	Benzene	0.04	0.03	,	, ,	, ,
		Propylene	0.05	0.17			
FUG-VCM	Metering station	VOC	0.31	1.38	33, 35	33, 35, 48C	33, 35, 48C
	fugitives (5)	Benzene	0.03	0.14			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emiss	ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		italiio (o)	lbs/ho ur	TPY (4)			
		VOC	0.09	0.39			
FUG-RAIL	Rail Loading Fugitives (5)	1,3 Butadiene	0.09	0.17	33, 35	33, 35, 48C	33, 35, 48C
		Propylene	0.09	0.21			
FUG-SCR	SCR System Fugitives (5)	Ammonia	0.13	0.58	36A	36A	36A
FUG-A10F	No. 1 Olefins Analyzer Vent Fugitives	VOC	0.01	0.01	33, 35	33, 35, 48C	33, 35, 48C
FUG-A20F	No. 2 Olefins Analyzer Vent Fugitives	VOC	0.01	0.01	33, 35	33, 35, 48C	33, 35, 48C
CSNOXCAP	Combustion Sources NO <sub>X</sub> Cap (7) (9)	NOx	270.07	1,182.92	9	9	9
		СО	9.18	40.19			
		VOC	1.03	4.51			
	Steam	NOx	27.28	119.49			
DB-104	Cracking Furnace	PM	1.42	6.23	9	9, 48A	9
	(7)(14)	PM <sub>10</sub>	1.42	6.23			
		PM <sub>2.5</sub>	1.42	6.23			
		SO <sub>2</sub>	2.67	0.59			
		СО	9.25	40.52			
		VOC	1.04	4.54			
	Steam	NO <sub>X</sub>	35	153.3			
DDB-101B	Cracking	PM	1.43	6.28	9	9, 48A	9
	Furnace (7)	PM <sub>10</sub>	1.43	6.28	3		
		PM <sub>2.5</sub>	1.43	6.28			
		SO <sub>2</sub>	2.69	0.59			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)		ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		Traine (6)	lbs/ho ur	TPY (4)			
		CO	7.71	15.04			
		CO (non- routine)	38.54				
		VOC	1.1	4.3			
		NO <sub>X</sub>	7.92	20.61			
DDB-106	Steam Cracking	NO <sub>x</sub> (non-routine)	15.84		9, 42-43	9, 42-43, 48A	9, 42-43
	Furnace (7)	PM	0.84	3.3			
		PM <sub>10</sub>	0.84	3.3			
		PM <sub>2.5</sub>	0.84	3.3			
		SO <sub>2</sub>	11.83	11.54			
		NH <sub>3</sub>	2.34	9.13			
		CO	7.71	15.04			
	Steam Cracking	CO (non- routine)	38.54				9, 42-43
		VOC	1.1	4.3			
		NOx	7.92	20.61			
DDB-107		NO <sub>X</sub> (non-routine)	15.84		9, 42-43	9, 42-43, 48A	
	Furnace (7)	PM	0.84	3.3			
		PM <sub>10</sub>	0.84	3.3			
		PM <sub>2.5</sub>	0.84	3.3			
		SO <sub>2</sub>	11.83	11.54			
		NH <sub>3</sub>	2.34	9.13			
		СО	7.71	15.04			
		CO (non- routine)	38.54				
		VOC	1.1	4.3			
	Steam	NOx	7.92	20.61			
DDB-108	Cracking Furnace (7)	NO <sub>X</sub> (non-routine)	15.84		9, 42-43	9, 42-43, 48A	9, 42-43
		PM	0.84	3.3			
		PM <sub>10</sub>	0.84	3.3			
		PM <sub>2.5</sub>	0.84	3.3			
		SO <sub>2</sub>	11.83	11.54			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	F		Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		(4)	lbs/ho ur	TPY (4)			
		NH <sub>3</sub>	2.34	9.13			
		CO	89.12	32.08			
		PM	19.96	0.79			
DDF-1067	Decoke Stack	PM <sub>10</sub>	19.96	0.79	12, 13	12, 13	12, 13
		PM <sub>2.5</sub>	15.97	0.63			
		VOC	0.18	0.06			
		CO	89.12	32.08			
		PM	19.96	0.79			
DDF-1078	Decoke Stack	PM <sub>10</sub>	19.96	0.79	12, 13	12, 13	12, 13
	Otdok	PM <sub>2.5</sub>	15.97	0.63			
		VOC	0.18	0.06			
		VOC	0.79	3.45			
	Steam Cracking Furnace (7)	NO <sub>X</sub>	26.6	116.51	9		9
		СО	7.03	30.79			
DDB-102A		PM	1.09	4.77		9, 48A	
		PM <sub>10</sub>	1.09	4.77			
		PM <sub>2.5</sub>	1.09	4.77			
		SO <sub>2</sub>	2.05	0.45			
		VOC	0.79	3.45			
		NOx	26.6	116.51			
	Steam	СО	7.03	30.79			
DDB-102B	Cracking	PM	1.09	4.77	9	9, 48A	9
	Furnace (7)	PM <sub>10</sub>	1.09	4.77			
		PM <sub>2.5</sub>	1.09	4.77			
		SO <sub>2</sub>	2.05	0.45			
		VOC	0.79	3.45			
		NOx	26.6	116.51			
	Steam	СО	7.03	30.79			
DDB-102C	Cracking	PM	1.09	4.77	9	9, 48A	9
	Furnace (7)	PM <sub>10</sub>	1.09	4.77		J, 10A	
		PM <sub>2.5</sub>	1.09	4.77			
		SO <sub>2</sub>	2.05	0.45			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)		ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		(4)	lbs/ho ur	TPY (4)	·	·	
		VOC	0.79	3.45			
		NOx	26.6	116.51			
	Steam	CO	7.03	30.79			
DDB-102D	Cracking	PM	1.09	4.77	9	9, 48A	9
	Furnace (7)	PM <sub>10</sub>	1.09	4.77			
		PM <sub>2.5</sub>	1.09	4.77			
		SO <sub>2</sub>	2.05	0.45			
		CO	9.18	40.19			
		VOC	1.03	4.51			9
	Steam	NO <sub>X</sub>	27.28	119.49			
DDB-104A	Cracking Furnace (7)	PM	1.42	6.23	9	9, 48A	
		PM <sub>10</sub>	1.42	6.23			
		PM <sub>2.5</sub>	1.42	6.23			
		SO <sub>2</sub>	2.67	0.59			
		СО	9.18	40.19			
		VOC	1.03	4.51			9
	Steam	NOx	27.28	119.49			
DDB-104B	Cracking	PM	1.42	6.23	9	9, 48A	
	Furnace (7)	PM <sub>10</sub>	1.42	6.23			
		PM <sub>2.5</sub>	1.42	6.23			
		SO <sub>2</sub>	2.67	0.59			
		NOx	24.75	108.41			
		СО	18.32	80.22			
	Charm	Ammonia	4.36	9.56			
DD 405	Steam Cracking	VOC	2.05	9	0 20 44	0 20 44 404	0.20.44
DB-105	Furnace (7)	PM	3.39	12.55	9, 38-41	9, 38-41, 48A	9, 38-41
	(14)	PM <sub>10</sub>	3.39	12.55	-		
		PM <sub>2.5</sub>	3.39	12.55			
		SO <sub>2</sub>	5.33	1.17			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emissi	ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		ivanie (5)	lbs/ho ur	TPY (4)			
		NOx	24.75	108.41			
		CO	18.32	80.22			
	Steam	Ammonia	4.36	9.56			
DB-106	Cracking	VOC	2.05	9	9, 38-41	9, 38-41, 48A	0 20 44
DB-106	Furnace (7)	PM	3.39	12.55	9, 30-41	9, 30-41, 40A	9, 38-41
	(14)	PM <sub>10</sub>	3.39	12.55			
		PM <sub>2.5</sub>	3.39	12.55			
		SO <sub>2</sub>	5.33	1.17			
		NOx	24.75	108.41			
		СО	18.32	80.22			9, 38-41
	Others	Ammonia	4.36	9.56			
DD 407	Steam Cracking	VOC	2.05	9	0.00.44	0 00 44 404	
DB-107	Furnace (7) (14)	PM	3.39	12.55	9, 38-41	9, 38-41, 48A	
		PM <sub>10</sub>	3.39	12.55			
		PM <sub>2.5</sub>	3.39	12.55			
		SO <sub>2</sub>	5.33	1.17			
		NOx	24.75	108.41			
		СО	18.32	80.22			
	Others	Ammonia	4.36	9.56			
DD 400	Steam Cracking	VOC	2.05	9	0.00.44	0 00 44 404	
DB-108	Furnace (7)	PM	3.39	12.55	9, 38-41	9, 38-41, 48A	9, 38-41
	(14)	PM <sub>10</sub>	3.39	12.55			
		PM <sub>2.5</sub>	3.39	12.55			
		SO <sub>2</sub>	5.33	1.17			
		NO <sub>X</sub>	24.75	108.41			
		СО	18.32	80.22			
		Ammonia	4.36	9.56			
DD 400	Steam Cracking	VOC	2.05	9	0.00.44		0.06.44
DB-109	Furnace (7)	PM	3.39	12.55	9, 38-41	9, 38-41, 48A	9, 38-41
	(14)	PM <sub>10</sub>	3.39	12.55			
		PM <sub>2.5</sub>	3.39	12.55			
		SO <sub>2</sub>	5.33	1.17			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)		ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
			lbs/ho ur	TPY (4)			
		NOx	5.85	25.62			
		VOC	0.32	1.39			
		CO	4.85	21.23			
DB-201	Regeneration Furnace	PM	0.44	1.92	9	9	9
		PM <sub>10</sub>	0.44	1.92			
		PM <sub>2.5</sub>	0.44	1.92			
		SO <sub>2</sub>	0.55	0.12			
		NOx	0.81	3.55			
		VOC	0.04	0.19			9
		CO	0.67	2.94			
DB-601	Regeneration Heater	PM	0.06	0.27	9	9	
	riculor	PM <sub>10</sub>	0.06	0.27			
		PM <sub>2.5</sub>	0.06	0.27			
		SO <sub>2</sub>	0.08	0.02			
		NOx	5.85	25.62			
		VOC	0.32	1.39		9	
		CO	4.85	21.23			
DDB-201	Regeneration Heater	PM	0.44	1.92	9		9
		PM <sub>10</sub>	0.44	1.92			
		PM <sub>2.5</sub>	0.44	1.92			
		SO <sub>2</sub>	0.55	0.12			
		NOx	0.81	3.55			
		VOC	0.04	0.19			
		CO	0.67	2.94			
DDB-601	Regeneration Heater	PM	0.06	0.27	9	9	9
	l route.	PM <sub>10</sub>	0.06	0.27			
		PM <sub>2.5</sub>	0.06	0.27			
		SO <sub>2</sub>	0.08	0.02			
PP4DRV	PP4 Dryer Vents VOC	VOC	42	46.88	44	44, 50	44
	CAP (8)	Propylene	6.53	1.15			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emissi	ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		ivanie (o)	lbs/ho ur	TPY (4)	rtoquiromonto	rtoquiromonto	
		NOx	1.5	6.57			
		VOC	0.08	0.36			
	2nd Stage	СО	1.24	5.44			
J-1	Hydrotreater	PM	0.11	0.49	9	9	9
	Feed Heater	PM <sub>10</sub>	0.11	0.49			
		PM <sub>2.5</sub>	0.11	0.49			
		SO <sub>2</sub>	0.14	0.03			
		VOC	2.04	8.93			
		NOx	58.62	256.77			
		СО	35.68	84.46			41-43, 54
A-100	Cogen (7)	PM	4.38	19.2	41-43, 54	41-43, 54	
		PM <sub>10</sub>	4.38	19.2			
		PM <sub>2.5</sub>	4.38	19.2			
		SO <sub>2</sub>	1.68	7.35			
	Olefins 1	NOx	1227.4	30.68			
		СО	6254.3 2	156.36			
	flare routine startup,	VOC	3500	87.5		58	
DM-1101MSS	shutdown and maintenance	1,3 Butadiene	1050	17.5	58		58
	emissions (10)(11)	Ethylene	3500	78.75			
		Propylene	3500	78.75			
		NOx	1227.4	30.68			
	Olefins 2	СО	6254.3 2	156.36			
	flare routine startup,	VOC	3500	87.5			
DDM-3101MSS	shutdown and maintenance	1,3 Butadiene	1050	17.5		58	58
	emissions (10) (11)	Ethylene	3500	78.75			
		Propylene	3500	78.75			

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emissi	ion Rates	Monitoring and Testing Requirements	Record keeping Requirements	Reporting Requirements
		rianic (o)	lbs/ho ur	TPY (4)	·	·	
		NOx	1227.4	30.68			
	Olefins 1 and 2 flare routine	СО	6254.3 2	156.36			
	startup,	VOC	3500	87.5			
FLAREMSSCAP	shutdown and maintenance emissions	1,3 Butadiene	1050	17.5	58	58	58
	(10)(11)	Ethylene	3500	78.75			
		Propylene	3500	78.75			
MSSFUG1 & MSSCAP2	Portable Fugitive Sources and Activities resulting in MSS emissions & Flexible cap for sitewide MSS emissions not individually	VOC	83.74	3.08	59-70	59-70	59-70
	listed (12)	NO <sub>X</sub>	0.17	0.07			
		CO	0.89	0.35			
		SO <sub>2</sub>	0.01	0.01			
	Olefins 1 and	VOC	40	0.24			
FUGOF1WW/FU G2WWT	2 Wastewater	1,3 Butadiene	0.01	0.01	58	58	58
	Unit Cleaning	Benzene	4	0.02			
	Steam	VOC		35.97			
SCCAP	Cracking Furnace Cap (14)	NOx		306.21	9,38-41,51	9,38-41,51	9,38-41,51

<sup>(1)</sup> Emission point identification - either specific equipment designation or emission point number from plot plan.

 volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
 highly reactive volatile organic compounds as defined in 30 TAC § 115.10 VOC (13) **HRVOC** 

<sup>(2)</sup> Specific point source name. For fugitive sources, use area name or fugitive source name.

<sup>-</sup> Those carbon compounds or mixtures of carbon compounds used as solvents which have been (3) Exempt Solvent excluded from the definition of volatile organic compound.

IOC-U - inorganic compounds (unspeciated)

NO<sub>x</sub> - total oxides of nitrogen

SO<sub>2</sub> - sulfur dioxide

PM - total particulate matter, suspended in the atmosphere, including PM<sub>10</sub> and PM<sub>2.5</sub>, as represented

PM<sub>10</sub> - total particulate matter equal to or less than 10 microns in diameter, including PM<sub>2.5</sub>, as

represented

PM<sub>2.5</sub> - particulate matter equal to or less than 2.5 microns in diameter

CO - carbon monoxide

 HAP - hazardous air pollutant as listed in § 112(b) of the Federal Clean Air Act or Title 40 Code of Federal Regulations Part 63, Subpart C

- (4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.
- (5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.
- (6) External Floating Roof Tank Cap includes tank EPN's: AF-1101, AF-1102, AF-3101, AF-3102, AF-3901. The individual emissions limitations for these EPNs are independently enforceable from the emissions limitation in EFRBZCAP. The basis for the cap is that any individual tank may store pyrolysis gasoline, but pyrolysis gasoline may be stored in no more than three tanks at any one time.
- (7) Combustion Sources NOx Cap includes the following EPN's: DB-104, DDB-101B, DDB-102A, DDB-102B, DDB-102C, DDB-102D, DDB-104A, DDB-104B, DB-105, DB-106, DB-107, DB-108, DB-109, A-100. The individual emissions limitations for these EPNs are independently enforceable from the emissions limitation in CSNOXCAP. These sources are related because they all contribute high-pressure steam to the Chocolate Bayou steam system. The basis of this cap is to ensure overall emissions are not increased from the contributions of these sources to the Subchapter G Permit NO<sub>x</sub> Cap (0.05 lb/MMBtu on sources beginning "DB" and "DDB"; plus 25 ppmv at 15% O<sub>2</sub> for A-100 Cogen) from the permit issued June 30, 2009.
- (8) PP4 Dryer vents include the following VOC emitting EPN's: P4PEDRYER1 and P4PEDDRYER2.
- (9) Emissions caps do not remove the obligation to assess federal permitting applicability per the major modification definition in 30 TAC 116.12.
- (10)The hourly emissions limits for EPNs DM-1101 and DDM-3101 for maintenance, startup and shutdown apply instead of the hourly emissions limits listed for normal operation; they do not apply in addition to the limits for normal operation. The annual emissions limits for these flare for maintenance, startup and shutdown apply in addition to the limits for normal operation.
- (11)The flare MSS cap includes EPNs DM-1101 and DDM-3101. The individual emissions limitations for these EPNs are independently enforceable from the emissions limitation in FLAREMSSCAP. Total MSS emissions from flaring at these two EPNs, is limited to the amount in the permit issued November 9, 2005. These emissions may occur at either flare or any combination of both flares in any given annual period.
- (12)EPNs MSSFUG1 & MSSCAP2 represent sitewide emissions from planned MSS activities not otherwise listed in the MAERT. It represents emissions from uncontrolled venting of miscellaneous process equipment after purging to the flare (as applicable) and represents VOC emissions after control for temporary control devices. Emissions from these EPNs are intended for miscellaneous MSS activities that may occur during normal operation or during shutdown.
- (13)All VOC emission rates incorporated in this table include any benzene, ethylene, propylene, and/or 1,3 butadiene contributions.
- (14) Steam Cracking Furnace Cap includes the following EPN's: DB-104, DB-105, DB-106, DB-107, DB-108, DB-109. The individual emissions limitations for these EPNs are independently enforceable from the emissions limitation in SCCAP. The VOC and NO<sub>x</sub> emissions caps are equivalent to the sum of the proposed emissions associated with the Steam Cracking Furnaces on Table 3F-VOC and Table 3F-NO<sub>x</sub>, respectively. The Table 3F was included in the application submitted January 11, 2021. The new caps add federally enforceable limits to these furnaces in the MAERT.