

# FEDERAL OPERATING PERMIT

A FEDERAL OPERATING PERMIT IS HEREBY ISSUED TO  
INEOS Styrolution America LLC

AUTHORIZING THE OPERATION OF  
Texas City Facility  
All Other Basic Organic Chemical Manufacturing

LOCATED AT  
Galveston County, Texas  
Latitude 29° 21' 34" Longitude 94° 55' 50"  
Regulated Entity Number: RN104579487

This permit is issued in accordance with and subject to the Texas Clean Air Act (TCAA), Chapter 382 of the Texas Health and Safety Code and Title 30 Texas Administrative Code Chapter 122 (30 TAC Chapter 122), Federal Operating Permits. Under 30 TAC Chapter 122, this permit constitutes the permit holder's authority to operate the site and emission units listed in this permit. Operations of the site and emission units listed in this permit are subject to all additional rules or amended rules and orders of the Commission pursuant to the TCAA.

This permit does not relieve the permit holder from the responsibility of obtaining New Source Review authorization for new, modified, or existing facilities in accordance with 30 TAC Chapter 116, Control of Air Pollution by Permits for New Construction or Modification.

The site and emission units authorized by this permit shall be operated in accordance with 30 TAC Chapter 122, the general terms and conditions, special terms and conditions, and attachments contained herein.

This permit shall expire five years from the date of issuance. The renewal requirements specified in 30 TAC § 122.241 must be satisfied in order to renew the authorization to operate the site and emission units.

Permit No:     O2849     Issuance Date:     February 14, 2024    

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For the Commission

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## **General Terms and Conditions**

The permit holder shall comply with all terms and conditions contained in 30 TAC § 122.143 (General Terms and Conditions), 30 TAC § 122.144 (Recordkeeping Terms and Conditions), 30 TAC § 122.145 (Reporting Terms and Conditions), and 30 TAC § 122.146 (Compliance Certification Terms and Conditions).

In accordance with 30 TAC § 122.144(1), records of required monitoring data and support information required by this permit, or any applicable requirement codified in this permit, are required to be maintained for a period of five years from the date of the monitoring report, sample, or application unless a longer data retention period is specified in an applicable requirement. The five year record retention period supersedes any less stringent retention requirement that may be specified in a condition of a permit identified in the New Source Review Authorization attachment.

If the permit holder chooses to demonstrate that this permit is no longer required, a written request to void this permit shall be submitted to the Texas Commission on Environmental Quality (TCEQ) by the Responsible Official in accordance with 30 TAC § 122.161(e). The permit holder shall comply with the permit's requirements, including compliance certification and deviation reporting, until notified by the TCEQ that this permit is voided.

The permit holder shall comply with 30 TAC Chapter 116 by obtaining a New Source Review authorization prior to new construction or modification of emission units located in the area covered by this permit.

All reports required by this permit must include in the submittal a cover letter which identifies the following information: company name, TCEQ regulated entity number, air account number (if assigned), site name, area name (if applicable), and Air Permits Division permit number(s).

## **Special Terms and Conditions:**

### **Emission Limitations and Standards, Monitoring and Testing, and Recordkeeping and Reporting**

1. Permit holder shall comply with the following requirements:
  - A. Emission units (including groups and processes) in the Applicable Requirements Summary attachment shall meet the limitations, standards, equipment specifications, monitoring, recordkeeping, reporting, testing, and other requirements listed in the Applicable Requirements Summary attachment to assure compliance with the permit.
  - B. The textual description in the column titled "Textual Description" in the Applicable Requirements Summary attachment is not enforceable and is not deemed as a substitute for the actual regulatory language. The Textual Description is provided for information purposes only.
  - C. A citation listed on the Applicable Requirements Summary attachment, which has a notation [G] listed before it, shall include the referenced section and subsection for all commission rules, or paragraphs for all federal and state regulations and all subordinate paragraphs, subparagraphs and clauses, subclauses, and items contained within the referenced citation as applicable requirements.
  - D. When a grouped citation, notated with a [G] in the Applicable Requirements Summary, contains multiple compliance options, the permit holder must keep records of when each compliance option was used.
  - E. Emission units subject to 40 CFR Part 63, Subparts F, G, H, DDDDD, or ZZZZ as identified in the attached Applicable Requirements Summary table are subject to

30 TAC Chapter 113, Subchapter C, §§ 113.110, 113.120, 113.130, 113.1130, or 113.1090, respectively, which incorporate the 40 CFR Part 63 Subparts by reference.

- F. For the purpose of generating emission reduction credits through 30 TAC Chapter 101, Subchapter H, Division 1 (Emission Credit Banking and Trading), the permit holder shall comply with the following requirements:
- (i) Title 30 TAC § 101.302 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.303 (relating to Emission Reduction Credit Generation Certification)
  - (iii) Title 30 TAC § 101.304 (relating to Mobile Emission Reduction Credit Generation and Certification)
  - (iv) Title 30 TAC § 101.309 (relating to Emission Credit Banking and Trading)
  - (v) The terms and conditions by which the emission limits are established to generate the reduction credit are applicable requirements of this permit
- G. The permit holder shall comply with the following 30 TAC Chapter 101, Subchapter H, Division 3 (Mass Emission Cap and Trade Program) Requirements:
- (i) Title 30 TAC § 101.352 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.353 (relating to Allocation of Allowances)
  - (iii) Title 30 TAC § 101.354 (relating to Allowance Deductions)
  - (iv) Title 30 TAC § 101.356 (relating to Allowance Banking and Trading)
  - (v) Title 30 TAC § 101.359 (relating to Reporting)
  - (vi) Title 30 TAC § 101.360 (relating to Level of Activity Certification)
  - (vii) The terms and conditions by which the emission limits are established to meet or exceed the cap are applicable requirements of this permit
- H. For the purpose of generating discrete emission reduction credits through 30 TAC Chapter 101, Subchapter H, Division 4 (Discrete Emission Credit Banking and Trading), the permit holder shall comply with the following requirements:
- (i) Title 30 TAC § 101.372 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.373 (relating to Discrete Emission Reduction Credit Generation and Certification)
  - (iii) Title 30 TAC § 101.374 (relating to Mobile Discrete Emission Reduction Credit Generation and Certification)
  - (iv) Title 30 TAC § 101.378 (relating to Discrete Emission Credit Banking and Trading)
  - (v) The terms and conditions by which the emission limits are established to generate the discrete reduction credit are applicable requirements of this permit

2. The permit holder shall comply with the following sections of 30 TAC Chapter 101 (General Air Quality Rules):
  - A. Title 30 TAC § 101.1 (relating to Definitions), insofar as the terms defined in this section are used to define the terms used in other applicable requirements
  - B. Title 30 TAC § 101.3 (relating to Circumvention)
  - C. Title 30 TAC § 101.8 (relating to Sampling), if such action has been requested by the TCEQ
  - D. Title 30 TAC § 101.9 (relating to Sampling Ports), if such action has been requested by the TCEQ
  - E. Title 30 TAC § 101.10 (relating to Emissions Inventory Requirements)
  - F. Title 30 TAC § 101.201 (relating to Emission Event Reporting and Recordkeeping Requirements)
  - G. Title 30 TAC § 101.211 (relating to Scheduled Maintenance, Start-up, and Shutdown Reporting and Recordkeeping Requirements)
  - H. Title 30 TAC § 101.221 (relating to Operational Requirements)
  - I. Title 30 TAC § 101.222 (relating to Demonstrations)
  - J. Title 30 TAC § 101.223 (relating to Actions to Reduce Excessive Emissions)
3. Permit holder shall comply with the following requirements of 30 TAC Chapter 111:
  - A. Visible emissions from stationary vents with a flow rate of less than 100,000 actual cubic feet per minute that are not listed in the Applicable Requirements Summary attachment for 30 TAC Chapter 111, Subchapter A, Division 1, shall not exceed 20% opacity averaged over a six minute period. The permit holder shall comply with the following requirements for stationary vents at the site subject to this standard:
    - (i) Title 30 TAC § 111.111(a)(1)(B) (relating to Requirements for Specified Sources)
    - (ii) Title 30 TAC § 111.111(a)(1)(E)
    - (iii) Title 30 TAC § 111.111(a)(1)(F)(i), (ii), (iii), or (iv)
    - (iv) For emission units with vent emissions subject to 30 TAC § 111.111(a)(1)(B), complying with 30 TAC § 111.111(a)(1)(F)(ii), (iii), or (iv), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146. These periodic monitoring requirements do not apply to vents that are not capable of producing visible emissions such as vents that emit only colorless VOCs; vents from non-fuming liquids; vents that provide passive ventilation, such as plumbing vents; or vent emissions from any other source that does not obstruct the transmission of light. Vents, as specified in the "Applicable Requirements Summary" attachment, that are subject to the emission limitation of 30 TAC § 111.111(a)(1)(B) are not subject to the following periodic monitoring requirements:

- (1) An observation of stationary vents from emission units in operation shall be conducted at least once during each calendar quarter unless the emission unit is not operating for the entire quarter.
- (2) For stationary vents from a combustion source, if an alternative to the normally fired fuel is fired for a period greater than or equal to 24 consecutive hours, the permit holder shall conduct an observation of the stationary vent for each such period to determine if visible emissions are present. If such period is greater than 3 months, observations shall be conducted once during each quarter. Supplementing the normally fired fuel with natural gas or fuel gas to increase the net heating value to the minimum required value does not constitute creation of an alternative fuel.
- (3) Records of all observations shall be maintained.
- (4) Visible emissions observations of emission units operated during daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of emission units operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions observations shall be made during times when the activities described in 30 TAC § 111.111(a)(1)(E) are not taking place. Visible emissions shall be determined with each stationary vent in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each stationary vent during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.
- (5) Compliance Certification:
  - (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(1) and (a)(1)(B).
  - (b) However, if visible emissions are present during the observation, the permit holder shall either list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(1)(F) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as

required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.

- (c) Some vents may be subject to multiple visible emission or monitoring requirements. All credible data must be considered when certifying compliance with this requirement even if the observation or monitoring was performed to demonstrate compliance with a different requirement.

B. For visible emissions from a building, enclosed facility, or other structure; the permit holder shall comply with the following requirements:

- (i) Title 30 TAC § 111.111(a)(7)(A) (relating to Requirements for Specified Sources)
- (ii) Title 30 TAC § 111.111(a)(7)(B)(i) or (ii)
- (iii) For a building containing an air emission source, enclosed facility, or other structure containing or associated with an air emission source subject to 30 TAC § 111.111(a)(7)(A), complying with 30 TAC § 111.111(a)(7)(B)(i) or (ii), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146:
  - (1) An observation of visible emissions from a building containing an air emission source, enclosed facility, or other structure containing or associated with an air emission source which is required to comply with 30 TAC § 111.111(a)(7)(A) shall be conducted at least once during each calendar quarter unless the air emission source or enclosed facility is not operating for the entire quarter.
  - (2) Records of all observations shall be maintained.
  - (3) Visible emissions observations of air emission sources or enclosed facilities operated during daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of air emission sources or enclosed facilities operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions shall be determined with each emissions outlet in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each emissions outlet during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.
  - (4) Compliance Certification:

- (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(7) and (a)(7)(A).
  - (b) However, if visible emissions are present during the observation, the permit holder shall either list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(7)(B) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.
- C. For visible emissions from all other sources not specified in 30 TAC § 111.111(a)(1), (4), or (7); the permit holder shall comply with the following requirements:
  - (i) Title 30 TAC § 111.111(a)(8)(A) (relating to Requirements for Specified Sources)
  - (ii) Title 30 TAC § 111.111(a)(8)(B)(i) or (ii)
  - (iii) For a source subject to 30 TAC § 111.111(a)(8)(A), complying with 30 TAC § 111.111(a)(8)(B)(i) or (ii), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146:
    - (1) An observation of visible emissions from a source which is required to comply with 30 TAC § 111.111(a)(8)(A) shall be conducted at least once during each calendar quarter unless the source is not operating for the entire quarter.
    - (2) Records of all observations shall be maintained.
    - (3) Visible emissions observations of sources operated during daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of sources operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions shall be determined with each source in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each source during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be

evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.

(4) Compliance Certification:

- (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(8) and (a)(8)(A)
- (b) However, if visible emissions are present during the observation, the permit holder shall either list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(8)(B) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.

D. Certification of opacity readers determining opacities under Method 9 (as outlined in 40 CFR Part 60, Appendix A) to comply with opacity monitoring requirements shall be accomplished by completing the Visible Emissions Evaluators Course, or approved agency equivalent, no more than 180 days before the opacity reading.

E. Emission limits on nonagricultural processes, except for the steam generators specified in 30 TAC § 111.153, shall comply with the following requirements:

- (i) Emissions of PM from any source may not exceed the allowable rates as required in 30 TAC § 111.151(a) (relating to Allowable Emissions Limits)
- (ii) Sources with an effective stack height ( $h_e$ ) less than the standard effective stack height ( $H_e$ ), must reduce the allowable emission level by multiplying it by  $[h_e/H_e]^2$  as required in 30 TAC § 111.151(b)
- (iii) Effective stack height shall be calculated by the equation specified in 30 TAC § 111.151(c)

4. For storage vessels maintaining working pressure as specified in 30 TAC Chapter 115, Subchapter B, Division 1: Storage of Volatile Organic Compounds, the permit holder shall comply with the requirements of 30 TAC § 115.112(e)(1).

5. For industrial wastewater specified in 30 TAC Chapter 115, Subchapter B, the permit holder shall comply with the following requirements for wastewater drains, junction boxes, lift stations and weirs:

A. Title 30 TAC § 115.142 (relating to Control Requirements)

B. Title 30 TAC § 115.142(1)(A) - (D) (relating to Control Requirements)

- C. Title 30 TAC § 115.142(1)(E) and (F) (relating to Control Requirements)
  - D. Title 30 TAC § 115.142(1)(G) and (H) (relating to Control Requirements)
  - E. Title 30 TAC § 115.144(1), (5), and (6) (relating to Inspection and Monitoring Requirements)
  - F. Title 30 TAC § 115.145 (relating to Approved Test Methods)
  - G. Title 30 TAC § 115.146 (relating to Recordkeeping Requirements)
  - H. Title 30 TAC § 115.148 (relating to Determination of Wastewater Characteristics)
6. The permit holder shall comply with the following requirements of 30 TAC Chapter 115, Subchapter F, Division 3, Degassing of Storage Tanks, Transport Vessels and Marine Vessels:
- A. For degassing of stationary VOC storage tanks, the permit holder shall comply with the following requirements:
    - (i) Title 30 TAC § 115.541(a) - (c) (relating to Emission Specifications)
    - (ii) Title 30 TAC § 115.541(f) (relating to Emission Specifications), for floating roof storage tanks
    - (iii) Title 30 TAC § 115.542(a) and (a)(1), (a)(2), (a)(3) or (a)(4) (relating to Control Requirements). Where the requirements of 30 TAC Chapter 115, Subchapter F contain multiple compliance options, the permit holder shall keep records of when each compliance option was used.
    - (iv) Title 30 TAC § 115.542(b) - (d), (relating to Control Requirements)
    - (v) Title 30 TAC § 115.543 (relating to Alternate Control Requirements)
    - (vi) Title 30 TAC § 115.544(a)(1) and (a)(2) (relating to Inspection, Monitoring, and Testing Requirements), for inspections
    - (vii) Title 30 TAC § 115.544(b) (relating to Inspection, Monitoring, and Testing Requirements), for monitoring
    - (viii) Title 30 TAC § 115.544(b)(1) and (b)(2) (relating to Inspection, Monitoring, and Testing Requirements), for monitoring of control devices
    - (ix) Title 30 TAC § 115.544(b)(2)(A) - (J) (relating to Inspection, Monitoring, and Testing Requirements), for monitoring (as appropriate to the control device)
    - (x) Title 30 TAC § 115.544(b)(3), (b)(4) and (b)(6) (relating to Inspection, Monitoring, and Testing Requirements), for VOC concentration or lower explosive limit threshold monitoring
    - (xi) Title 30 TAC § 115.544(c), and (c)(1) - (c)(3) (relating to Inspection, Monitoring, and Testing Requirements), for testing of control devices used to comply with 30 TAC § 115.542(a)(1)
    - (xii) Title 30 TAC § 115.545(1) - (7), (9) - (11) and (13) (relating to Approved Test Methods)

- (xiii) Title 30 TAC § 115.546(a), (a)(1) and (a)(3) (relating to Recordkeeping and Notification Requirements), for recordkeeping
- (xiv) Title 30 TAC § 115.546(a)(2) and (a)(2)(A) - (J) (relating to Recordkeeping and Notification Requirements), for recordkeeping (as appropriate to the control device)
- (xv) Title 30 TAC § 115.546(a)(4) (relating to Recordkeeping and Notification Requirements), for recordkeeping of testing of control devices used to comply with 30 TAC § 115.542(a)(1)
- (xvi) Title 30 TAC § 115.546(b) (relating to Recordkeeping and Notification Requirements), for notification
- (xvii) Title 30 TAC § 115.547(4) (relating to Exemptions)

7. The permit holder shall comply with the following requirements for units subject to any subpart of 40 CFR Part 61, unless otherwise stated in the applicable subpart:

- A. Title 40 CFR § 61.05 (relating to Prohibited Activities)
- B. Title 40 CFR § 61.07 (relating to Application for Approval of Construction or Modification)
- C. Title 40 CFR § 61.09 (relating to Notification of Start-up)
- D. Title 40 CFR § 61.10 (relating to Source Reporting and Request Waiver)
- E. Title 40 CFR § 61.12 (relating to Compliance with Standards and Maintenance Requirements)
- F. Title 40 CFR § 61.13 (relating to Emissions Tests and Waiver of Emission Tests)
- G. Title 40 CFR § 61.14 (relating to Monitoring Requirements)
- H. Title 40 CFR § 61.15 (relating to Modification)
- I. Title 40 CFR § 61.19 (relating to Circumvention)

8. For the National Emissions Standards for Asbestos specified in 40 CFR Part 61, Subpart M, the permit holder shall comply with the following requirements:

- A. For insulating materials other than spray-applied: Title 40 CFR § 61.148 (relating to Standards for Insulating Materials), for installation and reinstallation of asbestos-containing insulation).

9. For facilities where total annual benzene quantity from waste is greater than or equal to 10 megagrams per year and subject to emission standards in 40 CFR Part 61, Subpart FF, the permit holder shall comply with the following requirements:

- A. Title 40 CFR § 61.342(c)(1)(i) - (iii) (relating to Standards: General)
- B. Title 40 CFR § 61.342(c)(2) (relating to Standards: General)
- C. For exempting waste streams:

- (i) Title 40 CFR § 61.342(c)(3)(i) (relating to Standards: General)
  - (ii) Title 40 CFR § 61.342(c)(3)(ii)(A) - (C) (relating to Standards: General)
  - D. Title 40 CFR § 61.342(f)(1), and (2) (relating to Standards: General)
  - E. Title 40 CFR § 61.342(g) (relating to Standards: General)
  - F. Title 40 CFR § 61.350(a) and (b) (relating to Standards: Delay of Repair)
  - G. Title 40 CFR § 61.355(a)(1)(iii), (a)(2), (a)(6), (b), and (c)(1) - (3) (relating to Test Methods, Procedures, and Compliance Provisions)
  - H. Title 40 CFR § 61.355(j) (relating to Test Methods, Procedures, and Compliance Provisions), for calculation procedures
  - I. Title 40 CFR § 61.356(a) (relating to Recordkeeping Requirements)
  - J. Title 40 CFR § 61.356(b), and (b)(1) (relating to Recordkeeping Requirements)
  - K. Title 40 CFR § 61.356(b)(2)(i) - (ii) (relating to Recordkeeping Requirements)
  - L. Title 40 CFR § 61.356(b)(5) (relating to Recordkeeping Requirements)
  - M. Title 40 CFR § 61.356(c) (relating to Recordkeeping Requirements)
  - N. Title 40 CFR § 61.357(a), (d)(1), (d)(2) (d)(6) and (d)(8) (relating to Reporting Requirements)
  - O. Title 40 CFR § 61.357(d)(3) (relating to Reporting Requirements)
10. For facilities with containers subject to emission standards in 40 CFR Part 61, Subpart FF, the permit holder shall comply with the following requirements:
- A. Title 40 CFR § 61.345(a)(1) - (3), (b), and (c) (relating to Standards: Containers)
  - B. Title 40 CFR § 61.355(h) (relating to Test Methods, Procedures and Compliance Provisions)
  - C. Title 40 CFR § 61.356(g) (relating to Recordkeeping Requirements)
  - D. Title 40 CFR § 61.356(h) (relating to Recordkeeping Requirements)
11. For facilities with individual drain systems subject to emission standards in 40 CFR Part 61, Subpart FF, the permit holder shall comply with the following requirements:
- A. Title 40 CFR § 61.346(a)(1)(i)(A), (B), (ii), (2), and (3) (relating to Standards: Individual Drain Systems)
  - B. Title 40 CFR § 61.355(h) (relating to Test Methods, Procedures and Compliance Provisions)
  - C. Title 40 CFR § 61.356(g) (relating to Recordkeeping Requirements)
  - D. Title 40 CFR § 61.356(h) (relating to Recordkeeping Requirements)

12. The permit holder shall comply with the requirements of 30 TAC Chapter 113, Subchapter C, § 113.100 for units subject to any subpart of 40 CFR Part 63, unless otherwise stated in the applicable subpart.
13. For the chemical manufacturing process specified in 40 CFR Part 63, Subpart F, the permit holder shall comply with 40 CFR § 63.103(a) (relating to General Compliance, Reporting, and Recordkeeping Provisions) (Title 30 TAC Chapter 113, Subchapter C, § 113.110 incorporated by reference).
14. For the chemical manufacturing facilities subject to provisions in 40 CFR Parts 260 - 272, the permit holder shall comply with the following requirements:
  - A. Title 40 CFR § 63.110(e)(2)(i) (relating to Applicability), for 40 CFR Part 63, Subpart G applicability to Group 1 or 2 Wastewater Streams
15. For the chemical manufacturing facilities with a 40 CFR Part 63, Subpart G Group 1 or Group 2 wastewater streams that are also subject to 40 CFR Part 61, Subpart FF, the permit holder shall comply with the following requirements (Title 30 TAC Chapter 113, Subchapter C, § 113.120 incorporated by reference):
  - A. Title 40 CFR § 63.110(e)(1)(i) and (e)(1)(ii) (relating to Applicability), for 40 CFR Part 63, Subpart G applicability to Group 1 or 2 Wastewater Streams
16. For the chemical manufacturing facilities with a 40 CFR Part 63, Subpart G Group 2 wastewater stream, the permit holder shall comply with (Title 30 TAC Chapter 113, Subchapter C, § 113.120 incorporated by reference):
  - A. Title 40 CFR § 63.132(a), (a)(1), and (a)(1)(i) (relating to Process Wastewater Provisions - General)
  - B. Title 40 CFR § 63.146(b)(1) (relating to Process Wastewater Provisions - Reporting)
  - C. Title 40 CFR § 63.147(b)(8) (relating to Process Wastewater Provisions - Recordkeeping)
17. For the transfer of gas streams having the characteristics specified in § 63.107(b) - (h) or § 63.107(i) the permit holder shall comply with the following requirements:
  - A. Title 40 CFR § 63.113(i) (relating to Process Vent Provisions - Reference Control Technology).
  - B. Title 40 CFR § 63.152(b)(6), (c)(4)(iv) and (d)(4) (relating to General Reporting and Continuous Records).
18. For the chemical manufacturing facilities subject to leak detection requirements in 40 CFR Part 63, Subpart G, the permit holder shall comply with the following requirements (Title 30 TAC Chapter 113, Subchapter C, § 113.120 incorporated by reference):
  - A. General Leak Detection Requirements:
    - (i) Title 40 CFR § 63.148(d)(1) - (3), and (e) (relating to Leak Inspection Provisions)
    - (ii) Title 40 CFR § 63.148(c), (g), (g)(2), (h), and (h)(2) (relating to Leak Inspection Provisions), for monitoring and testing requirements

- (iii) Title 40 CFR §§ 63.148(g)(2), (h)(2), (i)(1) - (2), (i)(4)(i) - (viii), (i)(5), and 63.152(a)(1) - (5), for recordkeeping requirements
      - (iv) Title 40 CFR §§ 63.148(j), 63.151(a)(6)(i) - (iii), (b)(1) - (2), (j)(1) - (3), 63.152(a)(1) - (5), (b), (b)(1)(i) - (ii), and (b)(4), for reporting requirements
    - B. For closed vent system or vapor collection systems constructed of hard piping:
      - (i) Title 40 CFR § 63.148(b)(1)(ii) (relating to Leak Inspection Provisions), for monitoring and testing requirements
      - (ii) Title 40 CFR § 63.148(i)(6) (relating to Leak Inspection Provisions), for recordkeeping requirements
    - C. For facilities not operating flow indicators:
      - (i) Title 40 CFR § 63.148(f)(2) (relating to Leak Inspection Provisions), for monitoring and testing requirements
      - (ii) Title 40 CFR § 63.148(i)(3)(ii) (relating to Leak Inspection Provisions), for recordkeeping requirements
      - (iii) Title 40 CFR § 63.148(j)(3) (relating to Leak Inspection Provisions), for reporting requirements
19. For the chemical manufacturing facilities subject to transfer operations requirements in 40 CFR Part 63, Subpart G, the permit holder shall comply with the following requirements (Title 30 TAC Chapter 113, Subchapter C, § 113.120 incorporated by reference):
- A. Title 40 CFR § 63.126(e)(1) - (2), and (f) (relating to Transfer Operations Provisions Reference Control Technology)
  - B. Title 40 CFR § 63.128(f)(1) - (2) (relating to Transfer Operations Provisions - Test Methods and Procedures)
  - C. Title 40 CFR § 63.130(e) (relating to Transfer Operations Provisions - Periodic Recordkeeping and Reporting)
20. The permit holder shall comply with certified registrations submitted to the TCEQ for purposes of establishing federally enforceable emission limits. A copy of the certified registration shall be maintained with the permit. Records sufficient to demonstrate compliance with the established limits shall be maintained. The certified registration and records demonstrating compliance shall be provided, on request, to representatives of the appropriate TCEQ regional office and any local air pollution control agency having jurisdiction over the site. The permit holder shall submit updated certified registrations when changes at the site require establishment of new emission limits. If changes result in emissions that do not remain below major source thresholds, the permit holder shall submit a revision application to codify the appropriate requirements in the permit.

### **New Source Review Authorization Requirements**

21. Permit holder shall comply with the requirements of New Source Review authorizations issued or claimed by the permit holder for the permitted area, including permits, permits by rule (including the terms, conditions, monitoring, recordkeeping, and reporting identified in registered PBRs and permits by rule identified in the PBR Supplemental Tables dated April 30, 2026 in the application

for project 38750), standard permits, flexible permits, special permits, permits for existing facilities including Voluntary Emissions Reduction Permits and Electric Generating Facility Permits issued under 30 TAC Chapter 116, Subchapter I, or special exemptions referenced in the New Source Review Authorization References attachment. These requirements:

- A. Are incorporated by reference into this permit as applicable requirements
  - B. Shall be located with this operating permit
  - C. Are not eligible for a permit shield
22. The permit holder shall comply with the general requirements of 30 TAC Chapter 106, Subchapter A or the general requirements, if any, in effect at the time of the claim of any PBR.
23. The permit holder shall maintain records to demonstrate compliance with any emission limitation or standard that is specified in a permit by rule (PBR) or Standard Permit listed in the New Source Review Authorizations attachment. The records shall yield reliable data from the relevant time period that are representative of the emission unit's compliance with the PBR or Standard Permit. These records may include, but are not limited to, production capacity and throughput, hours of operation, safety data sheets (SDS), chemical composition of raw materials, speciation of air contaminant data, engineering calculations, maintenance records, fugitive data, performance tests, capture/control device efficiencies, direct pollutant monitoring (CEMS, COMS, or PEMS), or control device parametric monitoring. These records shall be made readily accessible and available as required by 30 TAC § 122.144. Any monitoring or recordkeeping data indicating noncompliance with the PBR or Standard Permit shall be considered and reported as a deviation according to 30 TAC § 122.145 (Reporting Terms and Conditions).

### **Compliance Requirements**

24. The permit holder shall certify compliance in accordance with 30 TAC § 122.146. The permit holder shall comply with 30 TAC § 122.146 using at a minimum, but not limited to, the continuous or intermittent compliance method data from monitoring, recordkeeping, reporting, or testing required by the permit and any other credible evidence or information. The certification period may not exceed 12 months and the certification must be submitted within 30 days after the end of the period being certified.
25. Permit holder shall comply with the following 30 TAC Chapter 117 requirements:
- A. The permit holder shall comply with the compliance schedules and submit written notification to the TCEQ Executive Director as required in 30 TAC Chapter 117, Subchapter H, Division 1:
    - (i) For sources in the Houston-Galveston-Brazoria Nonattainment area, 30 TAC § 117.9020:
      - (1) Title 30 TAC § 117.9020(2)(A), (C), and (D)
  - B. The permit holder shall comply with the Initial Control Plan unit listing requirement in 30 TAC § 117.350(c) and (c)(1).
  - C. The permit holder shall comply with the requirements of 30 TAC § 117.354 for Final Control Plan Procedures for Attainment Demonstration Emission Specifications and 30 TAC § 117.356 for Revision of Final Control Plan.
26. Use of Emission Credits to comply with applicable requirements:

- A. Unless otherwise prohibited, the permit holder may use emission credits to comply with the following applicable requirements listed elsewhere in this permit:
    - (i) Title 30 TAC Chapter 115
    - (ii) Title 30 TAC Chapter 117
    - (iii) Offsets for Title 30 TAC Chapter 116
  - B. The permit holder shall comply with the following requirements in order to use the emission credits to comply with the applicable requirements:
    - (i) The permit holder must notify the TCEQ according to 30 TAC § 101.306(c)-(d)
    - (ii) The emission credits to be used must meet all the geographic, timeliness, applicable pollutant type, and availability requirements listed in 30 TAC Chapter 101, Subchapter H, Division 1
    - (iii) The executive director has approved the use of the credit according to 30 TAC § 101.306(c)-(d)
    - (iv) The permit holder keeps records of the use of credits towards compliance with the applicable requirements in accordance with 30 TAC § 101.302(g) and 30 TAC Chapter 122
    - (v) Title 30 TAC § 101.305 (relating to Emission Reductions Achieved Outside the United States)
27. Use of Discrete Emission Credits to comply with the applicable requirements:
- A. Unless otherwise prohibited, the permit holder may use discrete emission credits to comply with the following applicable requirements listed elsewhere in this permit:
    - (i) Title 30 TAC Chapter 115
    - (ii) Title 30 TAC Chapter 117
    - (iii) If applicable, offsets for Title 30 TAC Chapter 116
    - (iv) Temporarily exceed state NSR permit allowables
  - B. The permit holder shall comply with the following requirements in order to use the credit to comply with the applicable requirements:
    - (i) The permit holder must notify the TCEQ according to 30 TAC § 101.376(d)
    - (ii) The discrete emission credits to be used must meet all the geographic, timeliness, applicable pollutant type, and availability requirements listed in 30 TAC Chapter 101, Subchapter H, Division 4
    - (iii) The executive director has approved the use of the discrete emission credits according to 30 TAC § 101.376(d)(1)(A)

- (iv) The permit holder keeps records of the use of credits towards compliance with the applicable requirements in accordance with 30 TAC § 101.372(h) and 30 TAC Chapter 122
- (v) Title 30 TAC § 101.375 (relating to Emission Reductions Achieved Outside the United States)

### **Protection of Stratospheric Ozone**

28. Permit holders at a site subject to Title VI of the FCAA Amendments shall meet the following requirements for protection of stratospheric ozone:

- A. Any on site servicing, maintenance, and repair on refrigeration and nonmotor vehicle air-conditioning appliances using ozone-depleting refrigerants or non-exempt substitutes shall be conducted in accordance with 40 CFR Part 82, Subpart F. Permit holders shall ensure that repairs on or refrigerant removal from refrigeration and nonmotor vehicle air-conditioning appliances using ozone-depleting refrigerants are performed only by properly certified technicians using certified equipment. Records shall be maintained as required by 40 CFR Part 82, Subpart F.
- B. The permit holder shall comply with the following 40 CFR Part 82, Subpart E requirements for labeling products using ozone-depleting substances:
  - (i) Title 40 CFR § 82.100 (relating to Purpose)
  - (ii) Title 40 CFR § 82.102(a)(1) - (3), (b), (c) (relating to Applicability);
  - (iii) Title 40 CFR § 82.104 (relating to Definitions)
  - (iv) Title 40 CFR § 82.106 - 112 (relating to Warning Statements and Labels)
  - (v) Title 40 CFR § 82.114 (relating to Labeling Containers of Controlled [ozone - depleting] Substances)
  - (vi) Title 40 CFR § 82.116 (relating to Incorporation of Products Manufactured with Controlled [ozone-depleting] Substances)
  - (vii) Title 40 CFR § 82.120 (relating to Petitions)
  - (viii) Title 40 CFR § 82.122 (relating Certification, Recordkeeping, and Notice requirements)
  - (ix) Title 40 CFR § 82.124 (relating to Prohibitions)

### **Permit Location**

29. The permit holder shall maintain a copy of this permit and records related to requirements listed in this permit on site.

### **Permit Shield (30 TAC § 122.148)**

30. A permit shield is granted for the emission units, groups, or processes specified in the attached "Permit Shield." Compliance with the conditions of the permit shall be deemed compliance with the specified potentially applicable requirements or specified potentially applicable state-only requirements listed in the attachment "Permit Shield." Permit shield provisions shall not be

modified by the executive director until notification is provided to the permit holder. No later than 90 days after notification of a change in a determination made by the executive director, the permit holder shall apply for the appropriate permit revision to reflect the new determination. Provisional terms are not eligible for this permit shield. Any term or condition, under a permit shield, shall not be protected by the permit shield if it is replaced by a provisional term or condition or the basis of the term and condition changes.

## **Attachments**

**Applicable Requirements Summary**

**Permit Shield**

**New Source Review Authorization References**

### Applicable Requirements Summary

**Unit Summary** ..... 19

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Note: A “none” entry may be noted for some emission sources in this permit’s “Applicable Requirements Summary” under the heading of “Monitoring and Testing Requirements” and/or “Recordkeeping Requirements” and/or “Reporting Requirements.” Such a notation indicates that there are no requirements for the indicated emission source as identified under the respective column heading(s) for the stated portion of the regulation when the emission source is operating under the conditions of the specified SOP Index Number. However, other relevant requirements pursuant to 30 TAC Chapter 122 including Recordkeeping Terms and Conditions (30 TAC § 122.144), Reporting Terms and Conditions (30 TAC § 122.145), and Compliance Certification Terms and Conditions (30 TAC § 122.146) continue to apply.

**Unit Summary**

<b>Unit/Group/ Process ID No.</b>	<b>Unit Type</b>	<b>Group/Inclusive Units</b>	<b>SOP Index No.</b>	<b>Regulation</b>	<b>Requirement Driver</b>
GRP-EMERGEN	SRIC ENGINES	EMERGEN08, EMERGENSTY	R117-1	30 TAC Chapter 117, Subchapter B	No changing attributes.
GRP-EMERGEN	SRIC ENGINES	EMERGEN08, EMERGENSTY	63ZZZZ-1	40 CFR Part 63, Subpart ZZZZ	No changing attributes.
GRP-STYVAVENT	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	STY-VA105, STY- VA4201, STY- VA4202	R115B-1	30 TAC Chapter 115, Vent Gas Controls	No changing attributes.
GRP-STYVAVENT	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	STY-VA105, STY- VA4201, STY- VA4202	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
POLYBLOAD	LOADING/UNLOADING OPERATIONS	N/A	R115C-1	30 TAC Chapter 115, Loading and Unloading of VOC	No changing attributes.
POLYBLOAD	LOADING/UNLOADING OPERATIONS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
PRO-STY	CHEMICAL MANUFACTURING PROCESS	N/A	63F-1	40 CFR Part 63, Subpart F	No changing attributes.
STY-APISEP	VOLATILE ORGANIC COMPOUND WATER SEPARATORS	N/A	R115B3-1	30 TAC Chapter 115, Water Separation	No changing attributes.
STY-FUGIT	FUGITIVE EMISSION UNITS	N/A	R115D-1	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	No changing attributes.
STY-FUGIT	FUGITIVE EMISSION UNITS	N/A	63H-HON-1	40 CFR Part 63, Subpart H	No changing attributes.
STY-HF201	PROCESS HEATERS/FURNACES	N/A	R117B-1	30 TAC Chapter 117, Subchapter B	No changing attributes.
STY-HF201	PROCESS HEATERS/FURNACES	N/A	63DDDDD-1	40 CFR Part 63, Subpart DDDDD	No changing attributes.

**Unit Summary**

<b>Unit/Group/ Process ID No.</b>	<b>Unit Type</b>	<b>Group/Inclusive Units</b>	<b>SOP Index No.</b>	<b>Regulation</b>	<b>Requirement Driver</b>
STY-HS101	PROCESS HEATERS/FURNACES	N/A	R117B-1	30 TAC Chapter 117, Subchapter B	No changing attributes.
STY-HS101	PROCESS HEATERS/FURNACES	N/A	63DDDDD-1	40 CFR Part 63, Subpart DDDDD	No changing attributes.
STY-MF112	STORAGE TANKS/VESSELS	N/A	R115B-2	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF112	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF1136	STORAGE TANKS/VESSELS	N/A	R115-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF121	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF121	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF302	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF302	STORAGE TANKS/VESSELS	N/A	63G-2	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF303	STORAGE TANKS/VESSELS	N/A	R115B-3	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF303	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF304	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF304	STORAGE TANKS/VESSELS	N/A	63G-2	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF305	STORAGE TANKS/VESSELS	N/A	R115B-2	30 TAC Chapter 115, Storage of VOCs	No changing attributes.

**Unit Summary**

<b>Unit/Group/ Process ID No.</b>	<b>Unit Type</b>	<b>Group/Inclusive Units</b>	<b>SOP Index No.</b>	<b>Regulation</b>	<b>Requirement Driver</b>
STY-MF305	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF318A	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF318A	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF318B	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF318B	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF319	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF319	STORAGE TANKS/VESSELS	N/A	63G-2	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF320	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF320	STORAGE TANKS/VESSELS	N/A	63G-2	40 CFR Part 63, Subpart G	No changing attributes.
STY-MF321	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MF321	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MS1132	STORAGE TANKS/VESSELS	N/A	R115-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MS121	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MS121	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.

**Unit Summary**

<b>Unit/Group/ Process ID No.</b>	<b>Unit Type</b>	<b>Group/Inclusive Units</b>	<b>SOP Index No.</b>	<b>Regulation</b>	<b>Requirement Driver</b>
STY-MS2120	STORAGE TANKS/VESSELS	N/A	R115B-3	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MS2120	STORAGE TANKS/VESSELS	N/A	63G-3	40 CFR Part 63, Subpart G	No changing attributes.
STY-MS225	STORAGE TANKS/VESSELS	N/A	R115B-1	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MS225	STORAGE TANKS/VESSELS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MS5100	STORAGE TANKS/VESSELS	N/A	R115B-4	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MS5100	STORAGE TANKS/VESSELS	N/A	61FF-1	40 CFR Part 61, Subpart FF	No changing attributes.
STY-MS5100	VOLATILE ORGANIC COMPOUND WATER SEPARATORS	N/A	61FF-1	40 CFR Part 61, Subpart FF	No changing attributes.
STY-MS5100	VOLATILE ORGANIC COMPOUND WATER SEPARATORS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-MS5100	STORAGE TANKS/VESSELS	N/A	63G-4	40 CFR Part 63, Subpart G	No changing attributes.
STY-MS5200	STORAGE TANKS/VESSELS	N/A	R115B-4	30 TAC Chapter 115, Storage of VOCs	No changing attributes.
STY-MS5200	VOLATILE ORGANIC COMPOUND WATER SEPARATORS	N/A	61FF-1	40 CFR Part 61, Subpart FF	No changing attributes.
STY-MS5200	STORAGE TANKS/VESSELS	N/A	61FF-1	40 CFR Part 61, Subpart FF	No changing attributes.
STY-MS5200	VOLATILE ORGANIC	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.

**Unit Summary**

<b>Unit/Group/ Process ID No.</b>	<b>Unit Type</b>	<b>Group/Inclusive Units</b>	<b>SOP Index No.</b>	<b>Regulation</b>	<b>Requirement Driver</b>
	COMPOUND WATER SEPARATORS				
STY-MS5200	STORAGE TANKS/VESSELS	N/A	63G-4	40 CFR Part 63, Subpart G	No changing attributes.
STY-RCLOAD	LOADING/UNLOADING OPERATIONS	N/A	R115C-1	30 TAC Chapter 115, Loading and Unloading of VOC	No changing attributes.
STY-RCLOAD	LOADING/UNLOADING OPERATIONS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-TLOAD	LOADING/UNLOADING OPERATIONS	N/A	R115C-1	30 TAC Chapter 115, Loading and Unloading of VOC	No changing attributes.
STY-TLOAD	LOADING/UNLOADING OPERATIONS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.
STY-TLOAD2	LOADING/UNLOADING OPERATIONS	N/A	R115C-1	30 TAC Chapter 115, Loading and Unloading of VOC	No changing attributes.
STY-TLOAD2	LOADING/UNLOADING OPERATIONS	N/A	63G-1	40 CFR Part 63, Subpart G	No changing attributes.

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
GRP-EMERGEN	EU	R117-1	Exempt	30 TAC Chapter 117, Subchapter B	§ 117.303(a)(6)(D) [G]§ 117.310(f)	Units exempted from the provisions of this division, except as specified in §§117.310(f), 117.340(j), 117.345(f)(6) and (10), 117.350(c)(1), and 117.354(a)(5), include stationary gas turbines and stationary internal combustion engines that are used exclusively in emergency situations, except that operation for testing or maintenance purposes is allowed for up to 52 hours per year, based on a rolling 12-month average.	§ 117.8140(a) § 117.8140(a)(3)	§ 117.340(j) § 117.345(f) [G]§ 117.345(f)(10) [G]§ 117.345(f)(6)	None
GRP-EMERGEN	EU	63ZZZZ-1	112(B) HAPS	40 CFR Part 63, Subpart ZZZZ	§ 63.6602-Table 2c.1 § 63.6595(a)(1) § 63.6605(a) § 63.6605(b) § 63.6625(e) § 63.6625(f) § 63.6625(h) § 63.6625(i) § 63.6640(f)(1) § 63.6640(f)(2) § 63.6640(f)(2)(i) § 63.6640(f)(3)	For each existing emergency stationary CI RICE and black start stationary CI RICE, located at a major source, you must comply with the requirements as specified in Table 2c.1.a-c.	§ 63.6625(i) § 63.6640(a) § 63.6640(a)-Table 6.9.a.i § 63.6640(a)-Table 6.9.a.ii	§ 63.6625(i) § 63.6655(e) § 63.6655(f) § 63.6660(a) § 63.6660(b) § 63.6660(c)	§ 63.6640(e) § 63.6650(f)
GRP-STYVAVENT	EP	R115B-1	VOC	30 TAC Chapter 115, Vent Gas Controls	§ 115.122(a)(2) § 115.121(a)(2) § 115.122(a)(2)(A) § 60.18	Any vent gas streams affected by §115.121(a)(2) of this title must be controlled properly with a control efficiency of at least 98% or to a VOC concentration of no more	[G]§ 115.125 § 115.126(1) § 115.126(1)(B) § 115.126(2) § 115.126(7)	§ 115.126 § 115.126(1) § 115.126(1)(B) § 115.126(2)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						than 20 ppmv (on a dry basis corrected to 3.0% oxygen for combustion devices).			
GRP-STYVAVENT	EP	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	[G]§ 63.113(a)(1) § 63.11 § 63.113(h) [G]§ 63.115(f)	Reduce emissions of organic HAP using a flare. §63.113(a)(1)(i)-(ii)	§ 63.114(a) § 63.114(a)(2) § 63.114(d)(2) [G]§ 63.115(f) [G]§ 63.116(a)	[G]§ 63.117(a)(5) § 63.118(a)(1) § 63.118(a)(2) § 63.118(f)(4) § 63.118(f)(5) [G]§ 63.151(b) § 63.151(e) [G]§ 63.151(e)(1) § 63.151(e)(2) § 63.151(e)(3) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) [G]§ 63.152(b)(2) § 63.152(c)(1) § 63.152(c)(2) § 63.152(c)(2)(i) [G]§ 63.152(c)(2)(ii) § 63.152(c)(2)(iii) § 63.152(c)(4)(ii) [G]§ 63.152(c)(6)	[G]§ 63.117(a)(5) § 63.117(f) § 63.118(f)(2) § 63.118(f)(4) § 63.118(f)(5) [G]§ 63.151(b) § 63.151(e) [G]§ 63.151(e)(1) § 63.151(e)(2) § 63.151(e)(3) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) [G]§ 63.152(b)(2) § 63.152(c)(1) § 63.152(c)(2) § 63.152(c)(2)(i) [G]§ 63.152(c)(2)(ii) § 63.152(c)(2)(iii) § 63.152(c)(4)(ii) [G]§ 63.152(c)(6)
POLYBLOAD	EU	R115C-1	VOC	30 TAC Chapter 115, Loading and Unloading of VOC	§ 115.217(a)(1) § 115.214(a)(1)(B) § 115.214(a)(1)(D) § 115.214(a)(1)(D)(i)	Vapor pressure (at land-based operations). All land-based loading and unloading of VOC with a true vapor pressure less than 0.5 psia is exempt from the requirements of this division, except as specified.	§ 115.214(a)(1)(A) § 115.214(a)(1)(A)(i) § 115.215 § 115.215(4)	§ 115.216 § 115.216(2) § 115.216(3)(B)	None
POLYBLOAD	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.126(c)	For each Group 2 transfer rack, maintain records as required in § 63.130(f). No	None	§ 63.130(f) § 63.130(f)(1) § 63.130(f)(2)	§ 63.152(c)(4)(iii)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						other provisions for transfer racks apply to the Group 2 transfer rack.		§ 63.130(f)(3) § 63.130(f)(3)(i) § 63.130(f)(3)(ii)	
PRO-STY	PRO	63F-1	112(B) HAPS	40 CFR Part 63, Subpart F	§ 63.100(b) [G]§ 63.102(a) [G]§ 63.102(c) § 63.105(d)	Except as provided in paragraphs (b)(4) and (c) of this section, the provisions of subparts F, G, and H apply to chemical manufacturing process units that meet the criteria.	§ 63.103(b)(1) § 63.103(b)(3) § 63.103(b)(4) [G]§ 63.103(b)(5) § 63.103(b)(6)	[G]§ 63.103(c) [G]§ 63.105(b) § 63.105(c) § 63.105(e)	§ 63.103(b)(2) [G]§ 63.103(b)(5) [G]§ 63.103(d)
STY-APISEP	EU	R115B3-1	VOC	30 TAC Chapter 115, Water Separation	§ 115.137(a)(2) [G]§ 115.132(a)(4)	Any single or multiple compartment VOC water separator which separates materials having a true vapor pressure of VOC < .5 psia obtained from any equipment is exempt from §115.132(a).	[G]§ 115.135(a) § 115.136(a)(1) § 115.136(a)(3) § 115.136(a)(4)	§ 115.136(a)(1) § 115.136(a)(3) § 115.136(a)(4)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(13)	Components/systems that contact a process fluid containing VOC having a true vapor pressure equal to or less than 0.002 psia at 68 degrees Fahrenheit are exempt from the requirements of this division except §115.356(3)(C) of this title.	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(7) § 115.357(1)	No process drains contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than	§ 115.354(1) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.			
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(B) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(9) § 115.357(1) § 115.357(8) § 115.357(9)	No pressure relief valves contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(2) § 115.354(4) § 115.354(5) § 115.354(6) [G]§ 115.354(7) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	[G]§ 115.354(7)
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(B) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(9) § 115.357(12) § 115.357(8) § 115.357(9)	No pressure relief valves contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(4) § 115.354(5) § 115.354(6) [G]§ 115.354(7) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	[G]§ 115.354(7)
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery	§ 115.352(1)(A) § 115.352(1)	No open-ended valves or lines contacting a fluid with	§ 115.354(1) § 115.354(2)	§ 115.352(7) § 115.356	[G]§ 115.354(7)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
				& Petrochemicals	§ 115.352(2) § 115.352(2)(A) § 115.352(2)(B) § 115.352(3) § 115.352(4) § 115.352(5) § 115.352(6) § 115.352(7) § 115.357(1) § 115.357(8) § 115.357(9)	TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(5) § 115.354(6) [G]§ 115.354(7) § 115.354(9) [G]§ 115.355 § 115.357(1)	[G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(B) § 115.352(3) § 115.352(4) § 115.352(5) § 115.352(6) § 115.352(7) § 115.357(12) § 115.357(8) § 115.357(9)	No open-ended valves or lines contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) [G]§ 115.354(7) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	[G]§ 115.354(7)
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(B) § 115.352(3) § 115.352(4) § 115.352(5) § 115.352(6) § 115.352(7)	No valves contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above	§ 115.354(1) § 115.354(2) § 115.354(5) § 115.354(6) [G]§ 115.354(7) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) § 115.356(5)	[G]§ 115.354(7)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.357(1) § 115.357(8) § 115.357(9)	background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.			
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(B) § 115.352(3) § 115.352(4) § 115.352(5) § 115.352(6) § 115.352(7) § 115.357(12) § 115.357(8) § 115.357(9)	No valves contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery, which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) [G]§ 115.354(7) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	[G]§ 115.354(7)
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(8) § 115.357(1) § 115.357(12) § 115.357(8)	No flanges or other connectors contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(11) § 115.354(3) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(A) § 115.352(1) § 115.352(2)	No flanges or other connectors contacting a fluid with TVP greater than	§ 115.354(1) § 115.354(10) § 115.354(11)	§ 115.352(7) § 115.354(10) § 115.356	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.352(2)(A) § 115.352(3) § 115.352(5) § 115.352(7) § 115.352(8) § 115.357(12) § 115.357(8)	0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 500 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(3) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	[G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(B) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(i) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(3) § 115.352(5) § 115.352(7) § 115.357(4) § 115.357(8)	No compressor seals that are equipped with a shaft sealing system that prevents or detects emissions of VOCs from the seal shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	[G]§ 115.355	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) [G]§ 115.356(3)(C) § 115.356(5)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(B) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(i) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(3)	No compressor seals contacting a fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than	§ 115.354(1) § 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	§ 115.352(7) § 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.352(5) § 115.352(7) § 115.357(12) § 115.357(8)	10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.		§ 115.356(5)	
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(B) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(i) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(3) § 115.352(5) § 115.352(7) § 115.357(4) § 115.357(8)	No pump seals that are equipped with a shaft sealing system that prevents or detects emissions of VOCs from the seal shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	[G]§ 115.355	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) [G]§ 115.356(3)(C) § 115.356(5)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.352(1)(B) § 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(i) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(3) § 115.352(5) § 115.352(7) § 115.357(1) § 115.357(8)	No pump seals contacting a fluid with TVP less than or equal to 0.044 psia (heavy liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(1) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355 § 115.357(1)	§ 115.352(7) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) [G]§ 115.356(3)(C) § 115.356(5)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter	§ 115.352(1)(B)	No pump seals contacting a	§ 115.354(1)	§ 115.352(7)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
				115, Pet. Refinery & Petrochemicals	§ 115.352(1) § 115.352(2) § 115.352(2)(A) § 115.352(2)(C) § 115.352(2)(C)(i) § 115.352(2)(C)(ii) § 115.352(2)(C)(iii) § 115.352(3) § 115.352(5) § 115.352(7) § 115.357(12) § 115.357(8)	fluid with TVP greater than 0.044 psia (gas/vapor or light liquid service) shall be allowed to have a VOC leak, for more than 15 days after discovery which exceeds a screening concentration greater than 10,000 parts per million by volume above background as methane, or the dripping or exuding of process fluid based on sight, smell, or sound.	§ 115.354(10) § 115.354(2) § 115.354(5) § 115.354(6) § 115.354(9) [G]§ 115.355	§ 115.354(10) § 115.356 [G]§ 115.356(1) [G]§ 115.356(2) § 115.356(3) § 115.356(3)(A) § 115.356(3)(B) [G]§ 115.356(3)(C) § 115.356(5)	
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(11)	Sampling connection systems, as defined in 40 CFR §63.161 (January 17, 1997), that meet the requirements of 40 CFR §63.166(a) and (b) (June 20, 1996) are exempt from the requirements of this division except §115.356(3)(C) of this title.	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(10)	Instrumentation systems, as defined in 40 CFR §63.161 (January 17, 1997), that meet 40 CFR §63.169 (June 20, 1996) are exempt from the requirements of this division except §115.356(3)(C) of this title.	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(6)	Components at a petroleum refinery or synthetic organic chemical, polymer, resin, or methyl-tert-butyl ether manufacturing process, that contact a process fluid that	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						contains less than 10% VOC by weight are exempt from the requirements of this division except §115.356(3)(C) of this title.			
STY-FUGIT	EU	R115D-1	VOC	30 TAC Chapter 115, Pet. Refinery & Petrochemicals	§ 115.357(2) § 115.352(9)	Conservation vents or other devices on atmospheric storage tanks that are actuated either by a vacuum or a pressure of no more than 2.5 psig, pressure relief valves equipped with a rupture disk or venting to a control device, components in continuous vacuum service, and valves that are not externally regulated (such as in-line check valves) are exempt from the requirements of this division, except that each pressure relief valve equipped with a rupture disk must comply with §115.352(9) and §115.	None	§ 115.356 § 115.356(3) [G]§ 115.356(3)(C)	None
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.164 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Compressors. §63.164(a)-(i)	[G]§ 63.164 [G]§ 63.180(b) [G]§ 63.180(c) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) [G]§ 63.181(f)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.165 § 63.162(a) § 63.162(c) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Pressure relief device in gas/vapor service. §63.165(a)-(d)	[G]§ 63.165 [G]§ 63.180(b) [G]§ 63.180(c) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(f)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.169 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Pumps in heavy liquid service. §63.169(a)-(d)	[G]§ 63.169 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) [G]§ 63.181(i)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.169 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Valves in heavy liquid service. §63.169(a)-(d)	[G]§ 63.169 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) [G]§ 63.181(i)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.169 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Connectors in heavy liquid service. §63.169(a)-(d)	[G]§ 63.169 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) [G]§ 63.181(i)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.168 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171 [G]§ 63.175	Standards: Valves in gas/vapor service and in light liquid service. §63.168(a)-(j)	[G]§ 63.168 [G]§ 63.175 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) § 63.181(h) [G]§ 63.181(h)(1) [G]§ 63.181(h)(2) § 63.181(h)(4) [G]§ 63.181(h)(5) § 63.181(h)(6) § 63.181(h)(7)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.167 § 63.162(a) § 63.162(c) [G]§ 63.162(g) § 63.162(h)	Standards: Open-ended valves or lines. §63.167(a)-(e).	[G]§ 63.175 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) § 63.181(h) [G]§ 63.181(h)(1)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 63.171 [G]§ 63.175			[G]§ 63.181(h)(2) § 63.181(h)(4) [G]§ 63.181(h)(5) § 63.181(h)(6) § 63.181(h)(7) [G]§ 63.181(i)	[G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.163 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171 [G]§ 63.176	Standards: Pumps in light liquid service. §63.163(a)-(j)	[G]§ 63.163 [G]§ 63.176 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) § 63.181(h) [G]§ 63.181(h)(3) § 63.181(h)(4) [G]§ 63.181(h)(5) § 63.181(h)(6) § 63.181(h)(7) § 63.181(h)(8)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	§ 63.172(a) [G]§ 63.172(h) § 63.172(i) § 63.172(m)	Owners/operators of closed-vent systems and control devices used to comply with provisions of this subpart shall comply with the provisions of this section, except as provided in §63.162(b).	[G]§ 63.172(f)(1) [G]§ 63.172(f)(2) § 63.172(g) [G]§ 63.172(h) [G]§ 63.172(k) [G]§ 63.172(l) [G]§ 63.180(b) [G]§ 63.180(d)	[G]§ 63.172(k) [G]§ 63.172(l) § 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) § 63.181(g) § 63.181(g)(1)(i) § 63.181(g)(1)(ii) [G]§ 63.181(g)(2) [G]§ 63.181(g)(3)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.169 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Pressure relief devices in liquid service. §63.169(a)-(d)	[G]§ 63.169 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d) [G]§ 63.181(i)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	§ 63.172(d) § 63.11(b)	Flares used to comply with this subpart shall comply	§ 63.172(e) [G]§ 63.172(h)	§ 63.181(a) [G]§ 63.181(b)	[G]§ 63.182(a) [G]§ 63.182(b)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.172(e) [G]§ 63.172(h) § 63.172(m)	with the requirements of § 63.11(b) of 40 CFR 63, Subpart A.	[G]§ 63.180(b) [G]§ 63.180(d) [G]§ 63.180(e)	§ 63.181(c) [G]§ 63.181(d) § 63.181(g) § 63.181(g)(1)(i) § 63.181(g)(1)(ii) § 63.181(g)(1)(iii) § 63.181(g)(1)(iv) [G]§ 63.181(g)(2)	§ 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	[G]§ 63.174 § 63.162(a) § 63.162(c) [G]§ 63.162(f) [G]§ 63.162(g) § 63.162(h) [G]§ 63.171	Standards: Connectors in gas/vapor service and in light liquid service. §63.174(a)-(j)	[G]§ 63.174 [G]§ 63.180(b) [G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(d)	[G]§ 63.182(a) [G]§ 63.182(b) § 63.182(c) [G]§ 63.182(c)(1) § 63.182(c)(4) [G]§ 63.182(d)
STY-FUGIT	EU	63H-HON-1	112(B) HAPS	40 CFR Part 63, Subpart H	§ 63.162(e) § 63.162(a) § 63.162(c) [G]§ 63.162(g) § 63.162(h)	Equipment that is in organic HAP service less than 300 hours per year is excluded from the requirements of §§63.163 - 63.174 and §63.178 if it is identified as required in §63.181(j).	[G]§ 63.180(d)	§ 63.181(a) [G]§ 63.181(b) § 63.181(c) [G]§ 63.181(i) § 63.181(j)	[G]§ 63.182(a) [G]§ 63.182(b)
STY-HF201	EU	R117B-1	CO	30 TAC Chapter 117, Subchapter B	§ 117.310(c)(1) § 117.310(c)(1)(A) § 117.310(c)(3) § 117.340(f)(1)	CO emissions must not exceed 400 ppmv at 3.0% O <sub>2</sub> , dry basis.	[G]§ 117.335(a)(1) § 117.335(a)(4) § 117.335(b) § 117.335(c) § 117.335(d) § 117.335(f) § 117.335(f)(3) § 117.335(g) § 117.340(a) § 117.340(b)(1) § 117.340(b)(3) § 117.340(e) [G]§ 117.340(f)(2) § 117.8100(a) § 117.8100(a)(1) § 117.8100(a)(1)(A)	§ 117.345(a) § 117.345(f) § 117.345(f)(1) [G]§ 117.345(f)(2) § 117.345(f)(7) § 117.345(f)(8) § 117.345(f)(9) § 117.8100(a)(5)(C)	§ 117.335(b) § 117.335(g) [G]§ 117.345(b) [G]§ 117.345(c) § 117.345(d) § 117.345(d)(2) § 117.345(d)(3) § 117.345(d)(4) § 117.345(d)(5) § 117.8010 [G]§ 117.8010(1) § 117.8010(2) § 117.8010(2)(A) § 117.8010(2)(B) [G]§ 117.8010(3) § 117.8010(4)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
							§ 117.8100(a)(1)(B) § 117.8100(a)(1)(B)(ii) ) § 117.8100(a)(1)(B)(iii) ) § 117.8100(a)(1)(C) § 117.8100(a)(2) [G]§ 117.8100(a)(3) § 117.8100(a)(4) § 117.8100(a)(5) § 117.8100(a)(5)(A) § 117.8100(a)(5)(B) [G]§ 117.8100(a)(5)(D) [G]§ 117.8100(a)(5)(E) § 117.8100(a)(6) § 117.8120 § 117.8120(1) § 117.8120(1)(A)		[G]§ 117.8010(5) § 117.8010(6) [G]§ 117.8010(7) [G]§ 117.8010(8) § 117.8100(c)
STY-HF201	EU	R117B-1	NO <sub>x</sub>	30 TAC Chapter 117, Subchapter B	§ 117.310(d)(3) § 117.310(a) § 117.310(a)(8)(A)(i) § 117.310(b) [G]§ 117.310(e)(1) § 117.310(e)(2) [G]§ 117.310(e)(3) § 117.310(e)(4) § 117.340(f)(1) § 117.340(l)(2) § 117.340(p)(1) § 117.340(p)(3)	An owner or operator may not use the alternative methods specified in §§ 117.315, 117.323 and 117.9800 to comply with the NO <sub>x</sub> emission specifications but shall use the mass emissions cap and trade program in Chapter 101, Subchapter H, Division 3, except that electric generating facilities must also comply with the daily and 30-day system cap emission limitations of § 117.320. An owner or operator may use the	[G]§ 117.335(a)(1) § 117.335(a)(4) § 117.335(b) § 117.335(c) § 117.335(d) § 117.335(f) § 117.335(f)(2) § 117.335(g) § 117.340(a) § 117.340(b)(1) § 117.340(b)(3) § 117.340(c)(1) [G]§ 117.340(c)(3) [G]§ 117.340(f)(2) § 117.340(l)(2) § 117.340(o)(1) § 117.340(p)(1)	§ 117.345(a) § 117.345(f) § 117.345(f)(1) [G]§ 117.345(f)(2) § 117.345(f)(8) § 117.345(f)(9) § 117.8100(a)(5)(C)	§ 117.335(b) § 117.335(g) [G]§ 117.345(b) [G]§ 117.345(c) § 117.345(d) § 117.345(d)(3) § 117.8010 [G]§ 117.8010(1) § 117.8010(2) § 117.8010(2)(A) § 117.8010(2)(B) § 117.8010(2)(C) § 117.8010(2)(D) [G]§ 117.8010(3) § 117.8010(4) [G]§ 117.8010(5) § 117.8010(6)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						alternative methods specified in § 117.9800 to comply with § 117.320.	§ 117.8100(a) § 117.8100(a)(1) § 117.8100(a)(1)(A) § 117.8100(a)(1)(B) § 117.8100(a)(1)(B)(i) § 117.8100(a)(1)(B)(ii) § 117.8100(a)(1)(C) § 117.8100(a)(2) [G]§ 117.8100(a)(3) § 117.8100(a)(4) § 117.8100(a)(5) § 117.8100(a)(5)(A) § 117.8100(a)(5)(B) [G]§ 117.8100(a)(5)(D) [G]§ 117.8100(a)(5)(E) § 117.8100(a)(6)		[G]§ 117.8010(7) [G]§ 117.8010(8) § 117.8100(c)
STY-HF201	EU	63DDDDD-1	112(B) HAPS	40 CFR Part 63, Subpart DDDDD	§ 63.7500(a)(1)-Table 3.3 § 63.7500(a)(1) § 63.7500(a)(3) § 63.7505(a) § 63.7540(a) § 63.7540(a)(1) [G]§ 63.7540(a)(10) § 63.7540(a)(13)	A new or existing boiler or process heater without a continuous oxygen trim system and with heat input capacity of 10 million Btu per hour or greater must conduct a tune-up of the boiler or process heater annually as specified in § 63.7540. Units in either the Gas 1 or Metal Process Furnace subcategories will conduct this tune-up as a work practice for all regulated emissions.	§ 63.7515(d) [G]§ 63.7521(f) [G]§ 63.7521(g) § 63.7521(h) § 63.7521(i) § 63.7530(g) § 63.7540(a) [G]§ 63.7540(a)(10) [G]§ 63.7540(c)	§ 63.7555(a) § 63.7555(a)(1) § 63.7555(a)(2) § 63.7555(g) § 63.7555(h) § 63.7560(a) § 63.7560(b) § 63.7560(c)	[G]§ 63.7521(g) § 63.7530(e) § 63.7530(f) § 63.7545(a) § 63.7545(b) § 63.7545(c) [G]§ 63.7545(e) [G]§ 63.7545(f) § 63.7550(a) [G]§ 63.7550(b) [G]§ 63.7550(c) [G]§ 63.7550(h)
STY-HS101	EU	R117B-1	CO	30 TAC Chapter 117, Subchapter B	§ 117.310(c)(1) § 117.310(c)(1)(A)	CO emissions must not exceed 400 ppmv at 3.0%	[G]§ 117.335(a)(1) § 117.335(a)(4)	§ 117.345(a) § 117.345(f)	§ 117.335(b) § 117.335(g)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 117.310(c)(3) § 117.340(f)(1)	O 2, dry basis.	§ 117.335(b) § 117.335(c) § 117.335(d) § 117.335(f) § 117.335(f)(3) § 117.335(g) § 117.340(a) § 117.340(e) [G]§ 117.340(f)(2) § 117.8100(a) § 117.8100(a)(1) § 117.8100(a)(1)(A) § 117.8100(a)(1)(B) § 117.8100(a)(1)(B)(ii) ) § 117.8100(a)(1)(B)(iii) ) § 117.8100(a)(1)(C) § 117.8100(a)(2) [G]§ 117.8100(a)(3) § 117.8100(a)(4) § 117.8100(a)(5) § 117.8100(a)(5)(A) § 117.8100(a)(5)(B) [G]§ 117.8100(a)(5)(D) [G]§ 117.8100(a)(5)(E) § 117.8100(a)(6) § 117.8120 § 117.8120(1) § 117.8120(1)(A)	§ 117.345(f)(1) [G]§ 117.345(f)(2) § 117.345(f)(7) § 117.345(f)(8) § 117.345(f)(9) § 117.8100(a)(5)(C)	[G]§ 117.345(b) [G]§ 117.345(c) § 117.345(d) § 117.345(d)(2) § 117.345(d)(3) § 117.345(d)(4) § 117.345(d)(5) § 117.8010 [G]§ 117.8010(1) § 117.8010(2) § 117.8010(2)(A) § 117.8010(2)(B) [G]§ 117.8010(3) § 117.8010(4) [G]§ 117.8010(5) § 117.8010(6) [G]§ 117.8010(7) [G]§ 117.8010(8) § 117.8100(c)
STY-HS101	EU	R117B-1	NO <sub>x</sub>	30 TAC Chapter 117, Subchapter B	§ 117.310(d)(3) § 117.310(a) § 117.310(a)(8)(A)(i) § 117.310(b)	An owner or operator may not use the alternative methods specified in §§ 117.315, 117.323 and 117.9800 to comply with the	[G]§ 117.335(a)(1) § 117.335(a)(4) § 117.335(b) § 117.335(c) § 117.335(d)	§ 117.345(a) § 117.345(f) § 117.345(f)(1) [G]§ 117.345(f)(2) § 117.345(f)(8)	§ 117.335(b) § 117.335(g) [G]§ 117.345(b) [G]§ 117.345(c) § 117.345(d)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 117.310(e)(1) § 117.310(e)(2) [G]§ 117.310(e)(3) § 117.310(e)(4) § 117.340(f)(1) § 117.340(l)(2) § 117.340(p)(1) § 117.340(p)(3)	NO <sub>x</sub> emission specifications but shall use the mass emissions cap and trade program in Chapter 101, Subchapter H, Division 3, except that electric generating facilities must also comply with the daily and 30-day system cap emission limitations of § 117.320. An owner or operator may use the alternative methods specified in § 117.9800 to comply with § 117.320.	§ 117.335(f) § 117.335(f)(2) § 117.335(g) § 117.340(a) § 117.340(c)(1) [G]§ 117.340(c)(3) [G]§ 117.340(f)(2) § 117.340(l)(2) § 117.340(o)(1) § 117.340(p)(1) § 117.8100(a) § 117.8100(a)(1) § 117.8100(a)(1)(A) § 117.8100(a)(1)(B) § 117.8100(a)(1)(B)(i) § 117.8100(a)(1)(B)(ii) ) § 117.8100(a)(1)(C) § 117.8100(a)(2) [G]§ 117.8100(a)(3) § 117.8100(a)(4) § 117.8100(a)(5) § 117.8100(a)(5)(A) § 117.8100(a)(5)(B) [G]§ 117.8100(a)(5)(D) [G]§ 117.8100(a)(5)(E) § 117.8100(a)(6)	§ 117.345(f)(9) § 117.8100(a)(5)(C)	§ 117.345(d)(3) § 117.8010 [G]§ 117.8010(1) § 117.8010(2) § 117.8010(2)(A) § 117.8010(2)(B) § 117.8010(2)(C) § 117.8010(2)(D) [G]§ 117.8010(3) § 117.8010(4) [G]§ 117.8010(5) § 117.8010(6) [G]§ 117.8010(7) [G]§ 117.8010(8) § 117.8100(c)
STY-HS101	EU	63DDDDD-1	112(B) HAPS	40 CFR Part 63, Subpart DDDDD	§ 63.7500(a)(1)-Table 3.3 § 63.7500(a)(1) § 63.7500(a)(3) § 63.7505(a) § 63.7540(a) § 63.7540(a)(1) [G]§ 63.7540(a)(10)	A new or existing boiler or process heater without a continuous oxygen trim system and with heat input capacity of 10 million Btu per hour or greater must conduct a tune-up of the boiler or process heater	§ 63.7515(d) [G]§ 63.7521(f) [G]§ 63.7521(g) § 63.7521(h) § 63.7521(i) § 63.7530(g) § 63.7540(a) [G]§ 63.7540(a)(10)	§ 63.7555(a) § 63.7555(a)(1) § 63.7555(a)(2) § 63.7555(g) § 63.7555(h) § 63.7560(a) § 63.7560(b) § 63.7560(c)	[G]§ 63.7521(g) § 63.7530(e) § 63.7530(f) § 63.7545(a) § 63.7545(b) § 63.7545(c) [G]§ 63.7545(e) [G]§ 63.7545(f)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.7540(a)(13)	annually as specified in § 63.7540. Units in either the Gas 1 or Metal Process Furnace subcategories will conduct this tune-up as a work practice for all regulated emissions.	[G]§ 63.7540(c)		§ 63.7550(a) [G]§ 63.7550(b) [G]§ 63.7550(c) [G]§ 63.7550(h)
STY-MF112	EU	R115B-2	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF112	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MF1136	EU	R115-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(7)	None
STY-MF121	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF121	EU	63G-1	112(B)	40 CFR Part 63,	§ 63.119(a)(3)	Group 2 tanks not using	None	§ 63.123(a)	§ 63.152(c)(4)(iii)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
			HAPS	Subpart G		emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.			
STY-MF302	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.112(e)(1) § 115.112(e)(2) § 115.112(e)(2)(A) § 115.112(e)(2)(B) § 115.112(e)(2)(C) § 115.112(e)(2)(D) § 115.112(e)(2)(F) [G]§ 115.112(e)(2)(I) § 115.114(a)(1)(A)	No person shall place, store, or hold VOC in any storage tank unless the storage tank is capable of maintaining working pressure sufficient at all times to prevent any vapor or gas loss to the atmosphere or is in compliance with the control requirements specified in Table 1 of this paragraph for VOC other than crude oil and condensate or Table 2 of subsection (a)(1) of this paragraph for crude oil and condensate.	§ 115.114(a)(1) § 115.114(a)(1)(A) [G]§ 115.117	§ 115.118(a)(3) § 115.118(a)(5) § 115.118(a)(6)(C) § 115.118(a)(7)	§ 115.114(a)(1)(B)
STY-MF302	EU	63G-2	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(b) § 63.119(a)(1) [G]§ 63.119(b)(1) § 63.119(b)(2) § 63.119(b)(3)(ii) § 63.119(b)(4) § 63.119(b)(5)(i) § 63.119(b)(5)(ii) § 63.119(b)(5)(iii) § 63.119(b)(5)(iv) § 63.119(b)(5)(v) § 63.119(b)(5)(vi) § 63.119(b)(5)(vii) § 63.119(b)(6) § 63.120(a)(4)	Tanks using a fixed roof and an internal floating roof (defined in §63.111) to comply with §63.119(a)(1) must comply with: §63.119(b)(1)-(6).	§ 63.120(a)(2)(i) § 63.120(a)(2)(ii)	§ 63.120(a)(4) § 63.123(a) § 63.123(c) § 63.123(g) [G]§ 63.152(a)	§ 63.120(a)(5) § 63.120(a)(6) § 63.122(d) § 63.122(d)(1)(ii) § 63.122(d)(1)(iii) § 63.122(d)(2)(ii) § 63.151(a)(7) [G]§ 63.151(b) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) § 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(2)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.120(a)(7)				§ 63.152(c)(4)(ii)
STY-MF303	EU	R115B-3	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF303	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MF304	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF304	EU	63G-2	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(b) § 63.119(a)(1) [G]§ 63.119(b)(1) § 63.119(b)(2) § 63.119(b)(3)(ii) § 63.119(b)(4) § 63.119(b)(5)(i) § 63.119(b)(5)(ii) § 63.119(b)(5)(iii) § 63.119(b)(5)(iv) § 63.119(b)(5)(v) § 63.119(b)(5)(vi) § 63.119(b)(5)(vii) [G]§ 63.119(b)(5)(viii)	Tanks using a fixed roof and an internal floating roof (defined in §63.111) to comply with §63.119(a)(1) must comply with: §63.119(b)(1)-(6).	§ 63.120(a)(2)(i) § 63.120(a)(2)(ii)	§ 63.120(a)(4) § 63.123(a) § 63.123(c) § 63.123(g) [G]§ 63.152(a)	§ 63.120(a)(5) § 63.120(a)(6) § 63.122(d) § 63.122(d)(1)(ii) § 63.122(d)(1)(iii) § 63.122(d)(2)(ii) § 63.151(a)(7) [G]§ 63.151(b) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) § 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(2)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.119(b)(6) § 63.120(a)(4) § 63.120(a)(7)				§ 63.152(c)(4)(ii)
STY-MF305	EU	R115B-2	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF305	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MF318A	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF318A	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MF318B	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						requirements of this division.			
STY-MF318B	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MF319	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.112(e)(1) § 115.112(e)(2) § 115.112(e)(2)(A) § 115.112(e)(2)(B) § 115.112(e)(2)(C) § 115.112(e)(2)(D) § 115.112(e)(2)(F) [G]§ 115.112(e)(2)(I) § 115.114(a)(1)(A)	No person shall place, store, or hold VOC in any storage tank unless the storage tank is capable of maintaining working pressure sufficient at all times to prevent any vapor or gas loss to the atmosphere or is in compliance with the control requirements specified in Table 1 of this paragraph for VOC other than crude oil and condensate or Table 2 of subsection (a)(1) of this paragraph for crude oil and condensate.	§ 115.114(a)(1) § 115.114(a)(1)(A) [G]§ 115.117	§ 115.118(a)(3) § 115.118(a)(5) § 115.118(a)(6)(C) § 115.118(a)(7)	§ 115.114(a)(1)(B)
STY-MF319	EU	63G-2	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(b) § 63.119(a)(1) [G]§ 63.119(b)(1) § 63.119(b)(2) § 63.119(b)(3)(ii) § 63.119(b)(4) § 63.119(b)(5)(i) § 63.119(b)(5)(ii) § 63.119(b)(5)(iii) § 63.119(b)(5)(iv) § 63.119(b)(5)(v) § 63.119(b)(5)(vi)	Tanks using a fixed roof and an internal floating roof (defined in §63.111) to comply with §63.119(a)(1) must comply with: §63.119(b)(1)-(6).	§ 63.120(a)(2)(i) § 63.120(a)(2)(ii)	§ 63.120(a)(4) § 63.123(a) § 63.123(c) § 63.123(g) [G]§ 63.152(a)	§ 63.120(a)(5) § 63.120(a)(6) § 63.122(d) § 63.122(d)(1)(ii) § 63.122(d)(1)(iii) § 63.122(d)(2)(ii) § 63.151(a)(7) [G]§ 63.151(b) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.119(b)(5)(vii) [G]§ 63.119(b)(5)(viii) § 63.119(b)(6) § 63.120(a)(4) § 63.120(a)(7)				§ 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(2) § 63.152(c)(4)(ii)
STY-MF320	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.112(e)(1) § 115.112(e)(2) § 115.112(e)(2)(A) § 115.112(e)(2)(B) § 115.112(e)(2)(C) § 115.112(e)(2)(D) § 115.112(e)(2)(F) [G]§ 115.112(e)(2)(I) § 115.114(a)(1)(A)	No person shall place, store, or hold VOC in any storage tank unless the storage tank is capable of maintaining working pressure sufficient at all times to prevent any vapor or gas loss to the atmosphere or is in compliance with the control requirements specified in Table 1 of this paragraph for VOC other than crude oil and condensate or Table 2 of subsection (a)(1) of this paragraph for crude oil and condensate.	§ 115.114(a)(1) § 115.114(a)(1)(A) [G]§ 115.117	§ 115.118(a)(3) § 115.118(a)(5) § 115.118(a)(6)(C) § 115.118(a)(7)	§ 115.114(a)(1)(B)
STY-MF320	EU	63G-2	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(b) § 63.119(a)(1) [G]§ 63.119(b)(1) § 63.119(b)(2) § 63.119(b)(3)(ii) § 63.119(b)(4) § 63.119(b)(5)(i) § 63.119(b)(5)(ii) § 63.119(b)(5)(iii) § 63.119(b)(5)(iv) § 63.119(b)(5)(v) § 63.119(b)(5)(vi) § 63.119(b)(5)(vii) [G]§ 63.119(b)(5)(viii)	Tanks using a fixed roof and an internal floating roof (defined in §63.111) to comply with §63.119(a)(1) must comply with: §63.119(b)(1)-(6).	§ 63.120(a)(2)(i) § 63.120(a)(2)(ii)	§ 63.120(a)(4) § 63.123(a) § 63.123(c) § 63.123(g) [G]§ 63.152(a)	§ 63.120(a)(5) § 63.120(a)(6) § 63.122(d) § 63.122(d)(1)(ii) § 63.122(d)(1)(iii) § 63.122(d)(2)(ii) § 63.151(a)(7) [G]§ 63.151(b) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) § 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(2)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.119(b)(6) § 63.120(a)(4) § 63.120(a)(7)				§ 63.152(c)(4)(ii)
STY-MF321	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MF321	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MS1132	EU	R115-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MS121	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MS121	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not	None	§ 63.123(a)	§ 63.152(c)(4)(iii)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
						required to comply with §63.119 to §63.123.			
STY-MS2120	EU	R115B-3	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.112(e)(1) § 115.112(e)(3) § 115.112(e)(3)(C) § 60.18	No person shall place, store, or hold VOC in any storage tank unless the storage tank is capable of maintaining working pressure sufficient at all times to prevent any vapor or gas loss to the atmosphere or is in compliance with the control requirements specified in Table 1 of this paragraph for VOC other than crude oil and condensate or Table 2 of subsection (a)(1) of this paragraph for crude oil and condensate.	§ 115.115(a) § 115.115(a)(6) § 115.116(a)(2) [G]§ 115.117	§ 115.118(a)(4) § 115.118(a)(4)(F) § 115.118(a)(5) § 115.118(a)(7)	None
STY-MS2120	EU	63G-3	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(e) § 63.11 § 63.119(a)(1) § 63.119(e)(1) § 63.119(e)(3) § 63.119(e)(4) § 63.119(e)(5) [G]§ 63.148(d) § 63.148(e)	The owner or operator who elects to use a closed vent system and control device (defined in § 63.111) to comply with §63.119(a)(1) or (a)(2) shall comply with §63.119(e)(1)-(5).	§ 63.120(e)(1) § 63.120(e)(4) § 63.120(e)(5) § 63.148(b)(1)(ii) [G]§ 63.148(c) § 63.148(g) § 63.148(g)(2) § 63.148(h) § 63.148(h)(2)	§ 63.123(a) [G]§ 63.123(f)(2) § 63.148(g)(2) § 63.148(h)(2) § 63.148(i)(1) § 63.148(i)(2) [G]§ 63.148(i)(4) § 63.148(i)(5) § 63.148(i)(6) [G]§ 63.152(a)	[G]§ 63.120(e)(2) § 63.122(c)(2) [G]§ 63.122(g)(1) [G]§ 63.122(g)(3) § 63.148(j) § 63.151(a)(7) [G]§ 63.151(b) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) § 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(2) § 63.152(c)(2)(i) [G]§ 63.152(c)(2)(ii) § 63.152(c)(2)(iii) § 63.152(c)(3) § 63.152(c)(3)(i)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
									§ 63.152(c)(4)(ii) [G]§ 63.152(c)(6)
STY-MS225	EU	R115B-1	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(6)(A) § 115.118(a)(7)	None
STY-MS225	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.119(a)(3)	Group 2 tanks not using emissions averaging as prescribed by §63.150 shall use record keeping methods in §63.123(a). Not required to comply with §63.119 to §63.123.	None	§ 63.123(a)	§ 63.152(c)(4)(iii)
STY-MS5100	EU	R115B-4	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(7)	None
STY-MS5100	EU	61FF-1	Benzene	40 CFR Part 61, Subpart FF	§ 61.347(a)(1) § 60.18 § 61.347(a)(1)(i)(A) § 61.347(a)(1)(i)(B) § 61.347(b) § 61.347(c) § 61.349(a) § 61.349(a)(1)(i) § 61.349(a)(1)(iii) § 61.349(a)(1)(iv) § 61.349(b) § 61.349(e) § 61.349(f) § 61.349(g)	Install, operate, and maintain a fixed-roof and closed-vent system that routes all organic vapors vented from the oil-water separator to a control device.	§ 60.18(f)(2) § 61.347(a)(1)(i)(A) § 61.347(b) § 61.349(a)(1)(i) § 61.349(e) § 61.349(f) § 61.354(c) § 61.354(c)(3) [G]§ 61.355(h)	§ 61.354(c) § 61.354(c)(3) § 61.356(d) § 61.356(f) § 61.356(f)(1) § 61.356(g) § 61.356(h) § 61.356(j) § 61.356(j)(1) § 61.356(j)(2) § 61.356(j)(3) § 61.356(j)(7)	§ 61.357(d)(7) § 61.357(d)(7)(iv) § 61.357(d)(7)(iv)(F)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
STY-MS5100	EU	61FF-1	Benzene	40 CFR Part 61, Subpart FF	§ 61.343(a)(1) § 60.18 § 61.343(a)(1)(i)(A) § 61.343(a)(1)(i)(C) § 61.343(a)(1)(i)(C)(1) ) § 61.343(a)(1)(i)(C)(2) ) § 61.343(a)(1)(i)(C)(3) ) § 61.343(c) § 61.343(d) § 61.349(a) § 61.349(a)(1)(i) § 61.349(a)(1)(iii) § 61.349(a)(1)(iv) § 61.349(b) § 61.349(e) § 61.349(f) § 61.349(g)	The owner or operator shall install, operate, and maintain a fixed-roof and closed-vent system that routes all organic vapors vented from the tank to a control device.	§ 61.343(a)(1)(i)(A) § 61.343(a)(1)(i)(C)(2) § 61.343(a)(1)(i)(C)(3) § 61.343(c) § 61.349(a)(1)(i) § 61.349(e) § 61.349(f) § 61.354(c) § 61.354(c)(3) § 61.354(g) [G]§ 61.355(h)	§ 61.354(c) § 61.354(c)(3) § 61.354(g) § 61.356(d) § 61.356(f) § 61.356(f)(1) § 61.356(f)(2)(i)(D) § 61.356(g) § 61.356(h) § 61.356(j) § 61.356(j)(1) § 61.356(j)(2) § 61.356(j)(3) § 61.356(j)(7) § 61.356(m)	§ 61.357(d)(7) § 61.357(d)(7)(iv) § 61.357(d)(7)(iv)(F) § 61.357(d)(7)(v)
STY-MS5100	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.137(a)(1) § 63.11 § 63.132(a)(2)(i)(A) § 63.132(a)(2)(i)(B) [G]§ 63.132(f) § 63.137(b)(1)(ii) § 63.137(d) § 63.137(e)(3) § 63.137(f) § 63.139(b) § 63.139(c)(3) § 63.139(f) § 63.140(a) § 63.140(b) § 63.140(c) § 63.144(a)	A fixed roof and a closed vent system that routes the organic hazardous air pollutants vapors vented from the oil-water separator to a control device and which meets §63.137(b).	[G]§ 63.137(e)(1) § 63.137(e)(2) § 63.137(e)(3) § 63.139(d)(3) § 63.139(e) § 63.143(a) § 63.143(e) § 63.143(e)(1) § 63.145(a)(3) [G]§ 63.145(a)(4) [G]§ 63.145(j) § 63.148(b)(1)(ii) § 63.148(b)(2)(iii) § 63.148(b)(3) [G]§ 63.148(c) § 63.148(f)(2)	§ 63.145(a)(3) [G]§ 63.145(a)(4) § 63.147(b) § 63.147(b)(1) § 63.147(b)(2) § 63.147(b)(5) § 63.147(d)(1) § 63.148(g)(2) § 63.148(h)(2) § 63.148(i)(1) § 63.148(i)(2) § 63.148(i)(3)(ii) [G]§ 63.148(i)(4) § 63.148(i)(5) § 63.148(i)(6)	§ 63.146(b)(2) § 63.146(b)(5) § 63.146(b)(6) § 63.146(b)(7) [G]§ 63.146(b)(7)(i) § 63.146(c) § 63.146(e) § 63.146(e)(1) § 63.148(j) § 63.148(j)(1) § 63.148(j)(3) [G]§ 63.151(b) § 63.151(e) § 63.151(e)(1) § 63.151(e)(2) § 63.151(e)(3)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					[G]§ 63.145(j) [G]§ 63.148(d) § 63.148(e)		§ 63.148(g) § 63.148(g)(2) § 63.148(h) § 63.148(h)(2)	[G]§ 63.152(a)	[G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) [G]§ 63.152(b)(2) § 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(3) § 63.152(c)(3)(i) § 63.152(c)(3)(ii) § 63.152(c)(4)(ii) [G]§ 63.152(c)(6)
STY-MS5100	EU	63G-4	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.133(a)(1)	A fixed roof shall be operated and maintained except that if the wastewater tank is used for specified purpose, then owner or operator shall comply with requirements of § 63.133(a)(2).	None	None	§ 63.146(b)(2) § 63.146(b)(5) [G]§ 63.151(a)(6) [G]§ 63.151(b) § 63.151(e) [G]§ 63.151(e)(1) § 63.151(e)(2) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) § 63.152(c)(1) § 63.152(c)(4)(ii)
STY-MS5200	EU	R115B-4	VOC	30 TAC Chapter 115, Storage of VOCs	§ 115.111(a)(1)	Except as provided in § 115.118, a storage tank storing VOC with a true vapor pressure less than 1.5 psia is exempt from the requirements of this division.	[G]§ 115.117	§ 115.118(a)(1) § 115.118(a)(5) § 115.118(a)(7)	None
STY-MS5200	EU	61FF-1	Benzene	40 CFR Part 61, Subpart FF	§ 61.343(a)(1) § 60.18 § 61.343(a)(1)(i)(A) § 61.343(a)(1)(i)(C) § 61.343(a)(1)(i)(C)1	The owner or operator shall install, operate, and maintain a fixed-roof and closed-vent system that routes all organic vapors vented from the tank to a	§ 61.343(a)(1)(i)(A) § 61.343(a)(1)(i)(C)(2) § 61.343(a)(1)(i)(C)(3) § 61.343(c)	§ 61.354(c) § 61.354(c)(3) § 61.354(g) § 61.356(d) § 61.356(f) § 61.356(f)(1)	§ 61.357(d)(7) § 61.357(d)(7)(iv) § 61.357(d)(7)(iv)(F) § 61.357(d)(7)(v)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					) § 61.343(a)(1)(i)(C)(2) ) § 61.343(a)(1)(i)(C)(3) ) § 61.343(c) § 61.343(d) § 61.349(a) § 61.349(a)(1)(i) § 61.349(a)(1)(iii) § 61.349(a)(1)(iv) § 61.349(b) § 61.349(e) § 61.349(f) § 61.349(g)	control device.	§ 61.349(a)(1)(i) § 61.349(e) § 61.349(f) § 61.354(c) § 61.354(c)(3) § 61.354(g) [G]§ 61.355(h)	§ 61.356(f)(2)(i)(D) § 61.356(g) § 61.356(h) § 61.356(j) § 61.356(j)(1) § 61.356(j)(2) § 61.356(j)(3) § 61.356(j)(7) § 61.356(m)	
STY-MS5200	EU	61FF-1	Benzene	40 CFR Part 61, Subpart FF	§ 61.347(a)(1) § 60.18 § 61.347(a)(1)(i)(A) § 61.347(a)(1)(i)(B) § 61.347(b) § 61.347(c) § 61.349(a) § 61.349(a)(1)(i) § 61.349(a)(1)(iii) § 61.349(a)(1)(iv) § 61.349(b) § 61.349(e) § 61.349(f) § 61.349(g)	Install, operate, and maintain a fixed-roof and closed-vent system that routes all organic vapors vented from the oil-water separator to a control device.	§ 60.18(f)(2) § 61.347(a)(1)(i)(A) § 61.347(b) § 61.349(a)(1)(i) § 61.349(f) § 61.354(c) § 61.354(c)(3) [G]§ 61.355(h)	§ 61.354(c) § 61.354(c)(3) § 61.356(d) § 61.356(f) § 61.356(f)(1) § 61.356(g) § 61.356(h) § 61.356(j) § 61.356(j)(1) § 61.356(j)(2) § 61.356(j)(3) § 61.356(j)(7)	§ 61.357(d)(7) § 61.357(d)(7)(iv) § 61.357(d)(7)(iv)(F)
STY-MS5200	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.137(a)(1) § 63.11 § 63.132(a)(2)(i)(A) § 63.132(a)(2)(i)(B) [G]§ 63.132(f) § 63.137(b)(1)(ii) § 63.137(d)	A fixed roof and a closed vent system that routes the organic hazardous air pollutants vapors vented from the oil-water separator to a control device and which meets §63.137(b).	[G]§ 63.137(e)(1) § 63.137(e)(2) § 63.137(e)(3) § 63.139(d)(3) § 63.139(e) § 63.143(a) § 63.143(e)	§ 63.145(a)(3) [G]§ 63.145(a)(4) § 63.147(b) § 63.147(b)(1) § 63.147(b)(2) § 63.147(b)(5) § 63.147(d)	§ 63.146(b)(2) § 63.146(b)(5) § 63.146(b)(6) § 63.146(b)(7) [G]§ 63.146(b)(7)(i) § 63.146(c) § 63.146(e)

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 63.137(e)(3) § 63.137(f) § 63.139(b) § 63.139(c)(3) § 63.139(f) § 63.140(a) § 63.140(b) § 63.140(c) § 63.144(a) [G]§ 63.145(j) [G]§ 63.148(d) § 63.148(e)		§ 63.143(e)(1) § 63.145(a)(3) [G]§ 63.145(a)(4) [G]§ 63.145(j) § 63.148(b)(1)(ii) § 63.148(b)(2)(iii) § 63.148(b)(3) [G]§ 63.148(c) § 63.148(f)(2) § 63.148(g) § 63.148(g)(2) § 63.148(h) § 63.148(h)(2)	§ 63.147(d)(1) § 63.148(g)(2) § 63.148(h)(2) § 63.148(i)(1) § 63.148(i)(2) § 63.148(i)(3)(ii) [G]§ 63.148(i)(4) § 63.148(i)(5) § 63.148(i)(6) [G]§ 63.152(a)	§ 63.146(e)(1) § 63.148(j) § 63.148(j)(1) § 63.148(j)(3) [G]§ 63.151(b) § 63.151(e) § 63.151(e)(1) § 63.151(e)(2) § 63.151(e)(3) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) [G]§ 63.152(b)(2) § 63.152(b)(4) § 63.152(c)(1) § 63.152(c)(3) § 63.152(c)(3)(i) § 63.152(c)(3)(ii) § 63.152(c)(4)(ii) [G]§ 63.152(c)(6)
STY-MS5200	EU	63G-4	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.133(a)(1)	A fixed roof shall be operated and maintained except that if the wastewater tank is used for specified purpose, then owner or operator shall comply with requirements of § 63.133(a)(2).	None	None	§ 63.146(b)(2) § 63.146(b)(5) [G]§ 63.151(a)(6) [G]§ 63.151(b) § 63.151(e) [G]§ 63.151(e)(1) § 63.151(e)(2) [G]§ 63.151(j) [G]§ 63.152(a) § 63.152(b) [G]§ 63.152(b)(1) § 63.152(c)(1) § 63.152(c)(4)(ii)
STY-RCLOAD	EU	R115C-1	VOC	30 TAC Chapter 115, Loading and Unloading of VOC	§ 115.217(a)(1) § 115.212(a)(2) § 115.214(a)(1)(B) § 115.214(a)(1)(D)	Vapor pressure (at land-based operations). All land-based loading and unloading of VOC with a	§ 115.214(a)(1)(A) § 115.214(a)(1)(A)(i) § 115.215	§ 115.216 § 115.216(2) § 115.216(3)(B)	None

**Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
					§ 115.214(a)(1)(D)(i)	true vapor pressure less than 0.5 psia is exempt from the requirements of this division, except as specified.	§ 115.215(4)		
STY-RCLOAD	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.126(c)	For each Group 2 transfer rack, maintain records as required in § 63.130(f). No other provisions for transfer racks apply to the Group 2 transfer rack.	None	§ 63.130(f) § 63.130(f)(1) § 63.130(f)(2) § 63.130(f)(3) § 63.130(f)(3)(i) § 63.130(f)(3)(ii)	§ 63.152(c)(4)(iii)
STY-TLOAD	EU	R115C-1	VOC	30 TAC Chapter 115, Loading and Unloading of VOC	§ 115.217(a)(1) § 115.212(a)(2) § 115.214(a)(1)(B) § 115.214(a)(1)(D) § 115.214(a)(1)(D)(i)	Vapor pressure (at land-based operations). All land-based loading and unloading of VOC with a true vapor pressure less than 0.5 psia is exempt from the requirements of this division, except as specified.	§ 115.214(a)(1)(A) § 115.214(a)(1)(A)(i) § 115.215 § 115.215(4)	§ 115.216 § 115.216(2) § 115.216(3)(B)	None
STY-TLOAD	EU	63G-1	112(B) HAPS	40 CFR Part 63, Subpart G	§ 63.126(c)	For each Group 2 transfer rack, maintain records as required in § 63.130(f). No other provisions for transfer racks apply to the Group 2 transfer rack.	None	§ 63.130(f) § 63.130(f)(1) § 63.130(f)(2) § 63.130(f)(3) § 63.130(f)(3)(i) § 63.130(f)(3)(ii)	§ 63.152(c)(4)(iii)
STY-TLOAD2	EU	R115C-1	VOC	30 TAC Chapter 115, Loading and Unloading of VOC	§ 115.217(a)(1) § 115.212(a)(2) § 115.214(a)(1)(B) § 115.214(a)(1)(D) § 115.214(a)(1)(D)(i)	Vapor pressure (at land-based operations). All land-based loading and unloading of VOC with a true vapor pressure less than 0.5 psia is exempt from the requirements of this division, except as specified.	§ 115.214(a)(1)(A) § 115.214(a)(1)(A)(i) § 115.215 § 115.215(4)	§ 115.216 § 115.216(2) § 115.216(3)(B)	None
STY-	EU	63G-1	112(B)	40 CFR Part 63,	§ 63.126(c)	For each Group 2 transfer	None	§ 63.130(f)	§ 63.152(c)(4)(iii)

### Applicable Requirements Summary

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
TLOAD2			HAPS	Subpart G		rack, maintain records as required in § 63.130(f). No other provisions for transfer racks apply to the Group 2 transfer rack.		§ 63.130(f)(1) § 63.130(f)(2) § 63.130(f)(3) § 63.130(f)(3)(i) § 63.130(f)(3)(ii)	

**Permit Shield**

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### Permit Shield

The Executive Director of the TCEQ has determined that the permit holder is not required to comply with the specific regulation(s) identified for each emission unit, group, or process in this table.

Unit / Group / Process ID No.	Group / Inclusive Units	Regulation	Basis of Determination
AS-105	N/A	40 CFR Part 60, Subpart NNN	Distillation column was not constructed, modified, or reconstructed after December 30, 1983.
AS-106	N/A	40 CFR Part 60, Subpart NNN	Facility constructed/reconstructed/modified prior to December 30, 1983.
GRP-DISTOPS	AS-4201, AS-4202	40 CFR Part 60, Subpart NNN	HON Group 1 process vent also subject to NSPS NNN is only required to comply with MACT G. GRP-DISTOPS vents through GRP-STYVAVENT and MACT G requirements are listed under that group.
STY-APISEP	N/A	40 CFR Part 63, Subpart VV	Separator not referenced by another subpart of 40 CFR Part 60, 61, or 63.
STY-CTWR	N/A	40 CFR Part 63, Subpart Q	Cooling tower not operated with chromium-based water treatment chemicals on or after 9/4/1994.
STY-FUGIT	N/A	40 CFR Part 60, Subpart VV	Equipment that is subject to 40 CFR Part 63, Subpart H, and also subject to the provisions of 40 CFR Part 60 will only be required to comply with the provisions of 40 CFR Part 63, Subpart H.
STY-FUGIT	N/A	40 CFR Part 61, Subpart V	Equipment that is subject to 40 CFR Part 63, Subpart H, and also subject to the provisions of 40 CFR Part 61 will only be required to comply with the provisions of 40 CFR Part 63, Subpart H.
STY-HF201	N/A	30 TAC Chapter 112, Sulfur Compounds	Unit is not fired by any liquid or solid fossil fuel.
STY-HS101	N/A	30 TAC Chapter 112, Sulfur Compounds	Not a liquid or solid fossil fuel-fired steam generator, furnace, or heater.

### Permit Shield

The Executive Director of the TCEQ has determined that the permit holder is not required to comply with the specific regulation(s) identified for each emission unit, group, or process in this table.

Unit / Group / Process ID No.	Group / Inclusive Units	Regulation	Basis of Determination
STY-MF1136	N/A	40 CFR Part 60, Subpart Ka	Vessel does not store petroleum liquids.
STY-MF1136	N/A	40 CFR Part 61, Subpart Y	Vessel does not store benzene with specific gravity specified in 40 CFR §61.270(a).
STY-MF121	N/A	40 CFR Part 60, Subpart K	Unit was constructed or modified before June 11, 1973.
STY-MF302	N/A	40 CFR Part 60, Subpart K	Vessel was constructed or modified before June 11, 1973.
STY-MF302	N/A	40 CFR Part 61, Subpart Y	A HON Group 1 storage vessel that is also subject to NESHAP Y is only required to comply with MACT G.
STY-MS101	N/A	40 CFR Part 63, Subpart G	Pressure vessel does not meet the definition of a storage vessel since it is designed to operate in excess of 204.9 kPa and without emissions to the atmosphere.
STY-MS1132	N/A	40 CFR Part 60, Subpart Ka	Vessel does not store petroleum liquids.
STY-MS1132	N/A	40 CFR Part 61, Subpart Y	Vessel does not store benzene with specific gravity specified in 40 CFR §61.270(a).
STY-MS2120	N/A	40 CFR Part 61, Subpart Y	After the compliance dates specified in §63.100 of subpart F of this part, a Group 1 storage vessel that is also subject to the provisions of 40 CFR 61, Subpart Y is required to comply only with the provisions of this subpart (40 CFR 63, Subpart G).
STY-MS225	N/A	40 CFR Part 60, Subpart K	Unit was constructed or modified before June 11, 1973.
STY-REACT	N/A	40 CFR Part 60, Subpart RRR	Reactor was not constructed, modified, or

### Permit Shield

The Executive Director of the TCEQ has determined that the permit holder is not required to comply with the specific regulation(s) identified for each emission unit, group, or process in this table.

Unit / Group / Process ID No.	Group / Inclusive Units	Regulation	Basis of Determination
			reconstructed after 6/29/1990.
STYHOTWELL	N/A	40 CFR Part 60, Subpart NNN	Facility constructed/reconstructed/modified prior to December 30, 1983.

**New Source Review Authorization References**

**New Source Review Authorization References ..... 61**

**New Source Review Authorization References by Emission Unit ..... 62**

### New Source Review Authorization References

The New Source Review authorizations listed in the table below are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

<b>Prevention of Significant Deterioration (PSD) Permits</b>	
PSD Permit No.: PSDTX459M3	Issuance Date: 01/07/2022
<b>Title 30 TAC Chapter 116 Permits, Special Permits, and Other Authorizations (Other Than Permits By Rule, PSD Permits, or NA Permits) for the Application Area.</b>	
Authorization No.: 8978	Issuance Date: 01/07/2022
<b>Permits By Rule (30 TAC Chapter 106) for the Application Area</b>	
Number: 61	Version No./Date: 09/12/1989
Number: 61	Version No./Date: 07/20/1992
Number: 106.261	Version No./Date: 11/01/2003
Number: 106.262	Version No./Date: 11/01/2003
Number: 106.263	Version No./Date: 11/01/2001
Number: 106.433	Version No./Date: 03/14/1997
Number: 106.452	Version No./Date: 03/14/1997
Number: 106.472	Version No./Date: 09/04/2000
Number: 106.511	Version No./Date: 03/14/1997
Number: 106.512	Version No./Date: 03/14/1997

**New Source Review Authorization References by Emissions Unit**

The following is a list of New Source Review (NSR) authorizations for emission units listed elsewhere in this operating permit. The NSR authorizations are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization**
AS-105	DISTILLATION OPERATION	8978, PSDTX459M3
AS-106	AS-106 DISTILLATION TOWER	8978, PSDTX459M3
AS-4201	DISTILLATION OPERATION	8978, PSDTX459M3
AS-4202	DISTILLATION OPERATION	8978, PSDTX459M3
EMERGEN08	UTILITIES EMERGENCY GENERATOR	8978, PSDTX459M3
EMERGENSTY	STYRENE EMERGENCY GENERATOR	8978, PSDTX459M3
POLYBLOAD	META-XYLENE LOADING RACK	8978, PSDTX459M3
PRO-STY	STYRENE UNIT	8978, PSDTX459M3
STY-APISEP	API SEPARATOR	61/09/12/1989
STY-CTWR	STY COOLING TOWER	8978, PSDTX459M3
STY-FUGIT	STY FUGITIVES	8978, PSDTX459M3, 106.261/11/01/2003 [175852, 179622, 183491], 106.262/11/01/2003 [172253, 175262, 175852, 179622, 183941]
STY-HF201	STEAM SUPERHEATER	8978, PSDTX459M3
STY-HS101	HOT OIL HEATER	8978, PSDTX459M3
STY-MF112	TANK MF-112 (PEB/DIEB)	8978, PSDTX459M3
STY-MF1136	TANK MF-1136 (BZ/EB)	8978, PSDTX459M3
STY-MF121	TANK MF-121 (PEB RESIDUE)	8978, PSDTX459M3
STY-MF302	TANK MF-302 (BENZENE)	8978, PSDTX459M3
STY-MF303	TANK MF-303 (ETHYLBZ)	8978, PSDTX459M3
STY-MF304	TANK MF-112 (CRUDE STYRENE)	8978, PSDTX459M3

**New Source Review Authorization References by Emissions Unit**

The following is a list of New Source Review (NSR) authorizations for emission units listed elsewhere in this operating permit. The NSR authorizations are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization**
STY-MF305	TANK MF-305 (STYRENE)	8978, PSDTX459M3
STY-MF318A	TANK MF-318A (STYRENE)	8978, PSDTX459M3
STY-MF318B	TANK MF-318B (STYRENE)	8978, PSDTX459M3
STY-MF319	TANK MF-319 (STY/EB/BZ SWING)	8978, PSDTX459M3
STY-MF320	TANK MF-320 (CRD EB-38%BZ)	8978, PSDTX459M3
STY-MF321	TANK MF-321 (STY/PEB BTMS)	8978, PSDTX459M3
STY-MS101	TANK MS-101	8978, PSDTX459M3
STY-MS1132	TANK MS-1132 (BZ/EB)	8978, PSDTX459M3
STY-MS121	TANK MS-121 (PEB RESIDUE)	8978, PSDTX459M3
STY-MS2120	TANK MS-1132 (BENZENE)	8978, PSDTX459M3
STY-MS225	TANK MS-225 (EB/I-31)	8978, PSDTX459M3
STY-MS5100	WASTEWATER STORAGE	61/07/20/1992
STY-MS5200	WASTEWATER STORAGE	61/07/20/1992
STY-RCLOAD	STYRENE RAILCAR LOADING	8978, PSDTX459M3
STY-REACT	STYRENE UNIT REACTOR	8978, PSDTX459M3
STY-TLOAD	STYRENE TRUCK LOADING	8978, PSDTX459M3
STY-TLOAD2	STYRENE TRUCK LOADING E. OF PB UNIT	8978, PSDTX459M3
STY-VA105	A-105 DISTILLATION TOWER VENT	8978, PSDTX459M3
STY-VA4201	A-4201 DISTILLATION TOWER VENT	8978, PSDTX459M3
STY-VA4202	A-4202 DISTILLATION TOWER VENT	8978, PSDTX459M3
STYHOTWELL	PEB HOTWELL VENT	8978, PSDTX459M3

\*\*This column may include Permit by Rule (PBR) numbers and version dates, PBR Registration numbers in brackets, Standard Permit Registration numbers, Minor NSR permit numbers, and Major NSR permit numbers.

**Appendix A**

**Acronym List ..... 66**

## Acronym List

The following abbreviations or acronyms may be used in this permit:

ACFM	.....	actual cubic feet per minute
AMOC	.....	alternate means of control
ARP	.....	Acid Rain Program
ASTM	.....	American Society of Testing and Materials
B/PA	.....	Beaumont/Port Arthur (nonattainment area)
CAM	.....	Compliance Assurance Monitoring
CD	.....	control device
CEMS	.....	continuous emissions monitoring system
CFR	.....	Code of Federal Regulations
COMS	.....	continuous opacity monitoring system
CVS	.....	closed vent system
D/FW	.....	Dallas/Fort Worth (nonattainment area)
EP	.....	emission point
EPA	.....	U.S. Environmental Protection Agency
EU	.....	emission unit
FCAA Amendments	.....	Federal Clean Air Act Amendments
FOP	.....	federal operating permit
gr/100 scf	.....	grains per 100 standard cubic feet
HAP	.....	hazardous air pollutant
H/G/B	.....	Houston/Galveston/Brazoria (nonattainment area)
H <sub>2</sub> S	.....	hydrogen sulfide
ID No.	.....	identification number
lb/hr	.....	pound(s) per hour
MACT	.....	Maximum Achievable Control Technology (40 CFR Part 63)
MMBtu/hr	.....	Million British thermal units per hour
NA	.....	nonattainment
N/A	.....	not applicable
NADB	.....	National Allowance Data Base
NESHAP	.....	National Emission Standards for Hazardous Air Pollutants (40 CFR Part 61)
NO <sub>x</sub>	.....	nitrogen oxides
NSPS	.....	New Source Performance Standard (40 CFR Part 60)
NSR	.....	New Source Review
ORIS	.....	Office of Regulatory Information Systems
Pb	.....	lead
PBR	.....	Permit By Rule
PEMS	.....	predictive emissions monitoring system
PM	.....	particulate matter
ppmv	.....	parts per million by volume
PRO	.....	process unit
PSD	.....	prevention of significant deterioration
psia	.....	pounds per square inch absolute
RO	.....	Responsible Official
SIP	.....	state implementation plan
SO <sub>2</sub>	.....	sulfur dioxide
TCEQ	.....	Texas Commission on Environmental Quality
TSP	.....	total suspended particulate
TVP	.....	true vapor pressure
U.S.C.	.....	United States Code
VOC	.....	volatile organic compound

**Appendix B**

**Major NSR Summary Table ..... 68**

### Major NSR Summary Table

Permit Numbers: 8978 and PSDTX459M3					Issuance Date: January 7, 2022		
Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates		Monitoring and Testing Requirements	Recordkeeping Requirements	Reporting Requirements
			Ib/hr	TPY(4)	Special Condition/Application Information	Special Condition/Application Information	Special Condition/Application Information
F-251	Steam Superheater (6) (HF-201)	CO	4.51	19.01	5, 20, 24	5, 20, 24	5, 20, 24
		NO <sub>x</sub>	25.12	105.91			
		VOC	1.74	7.32			
		SO <sub>2</sub>	1.22	5.15			
		PM <sub>10</sub>	3.22	13.58			
		H <sub>2</sub> S	0.21	0.89			
F-252	Hot Oil Heater (6) (HS-101)	CO	2.17	9.50	5, 14, 20	5, 14, 20	5, 14, 20
		NO <sub>x</sub>	9.30	40.73			
		VOC	0.84	3.66			
		SO <sub>2</sub>	0.59	2.57			
		PM <sub>10</sub>	1.55	6.79			
		H <sub>2</sub> S	0.69	3.00			
F-251 MSS	Steam Superheater (HF-201) MSS	CO	8.00	1.20		26, 33	
		NO <sub>x</sub>	45.00	6.75			
F-252 MSS	Hot Oil Heater (HS-101) MSS	CO	5.00	0.75		26, 33	
		NO <sub>x</sub>	19.00	2.85			
ST-251	PEB Storage Tank (MF-112)	VOC	0.10	0.08	5, 15, 20	5, 15, 20	5, 20
ST-252	PEB Residue Storage Tank (MF-121)	VOC	0.01	0.02	5, 15, 20	5, 15, 20	5, 20
ST-253	Benzene Storage Tank (MF-302)	VOC	0.39	1.42	5, 15, 20	5, 15, 20	5, 20
ST-254	Styrene Storage Tank (MF-304)	VOC	0.28	0.52	5, 15, 20	5, 15, 20	5, 20
ST-255, ST-256, & ST-257	Styrene Storage Tanks (MF-305, MF-318A, & MF-318B)	VOC	5.28	10.88	5, 15, 20	5, 15, 20	5, 20
ST-258	Off-Spec Storage Tank (MF-319)	VOC	1.85	1.28	5, 15, 20	5, 15, 20	5, 20

### Major NSR Summary Table

Permit Numbers: 8978 and PSDTX459M3					Issuance Date: January 7, 2022		
Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates		Monitoring and Testing Requirements	Recordkeeping Requirements	Reporting Requirements
			Ib/hr	TPY(4)	Special Condition/Application Information	Special Condition/Application Information	Special Condition/Application Information
ST-259	Residue Storage Tank (MF-321)	VOC	0.01	0.08	5, 15, 20	5, 15, 20	5, 20
ST-260	Inhibitor Storage Tank (MF-225)	VOC	4.04	0.20	5, 15, 20	5, 15, 20	5, 20
ST-261	Ethylbenzene Storage Tank (MF-303)	VOC	0.15	0.10	5, 15, 20	5, 15, 20	5, 20
ST-262	Ethylbenzene Storage Tank (MF-320)	VOC	6.65	0.92	5, 15, 20	5, 15, 20	5, 20
CT-251	Styrene No. 2 Cooling Tower	VOC	2.10	9.20	16	16	
		PM <sub>10</sub>	1.24	5.44			
FU-251	No. 2 Styrene Process Fugitives	VOC (5)	3.55	15.53	5, 10, 17, 18, 20	5, 17, 18, 20	5, 17, 18, 20
GRPSUMP	Sumps	VOC	1.70	7.50		23	
LPV-254	PEB Hotwell Vent	VOC	0.50	2.10			
LPV-255	Oxygen Monitors	VOC	0.10	0.40			
SP-251	Styrene & Styrene Residue Truck Loading	VOC	1.10	0.74	5, 20	5, 15, 20, 21	5, 20
SP-252	EB Truck Loading	VOC	3.79	0.05		15, 21	
SP-253	PEB Truck Loading	VOC	0.56	0.12		15, 21	
SP-254	PEB Residue Truck Loading	VOC	0.03	0.01		15, 21	
SP-261	Styrene Railcar Loading	VOC	6.16	5.91	5, 20	5, 15, 20, 21	5, 20
SP-301	MX Loading	VOC	5.86	1.07	5, 20, 25	5, 15, 20, 25	5, 20
		CO	1.85	0.05			

### Major NSR Summary Table

Permit Numbers: 8978 and PSDTX459M3					Issuance Date: January 7, 2022		
Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates		Monitoring and Testing Requirements	Recordkeeping Requirements	Reporting Requirements
			Ib/hr	TPY(4)	Special Condition/Application Information	Special Condition/Application Information	Special Condition/Application Information
EMERGENUT	Utilities Generator	NO <sub>x</sub>	8.59	0.22	5, 20	5, 12, 20	5, 20
		VOC	0.70	0.02			
		SO <sub>2</sub>	0.57	0.01			
		PM <sub>10</sub>	0.61	0.02			
EMERGENSTY	Styrene Emergency Generator	CO	0.84	0.02	5, 20	5, 12, 20	5, 20
		NO <sub>x</sub>	3.88	0.10			
		VOC	0.31	0.01			
		SO <sub>2</sub>	0.26	0.01			
		PM <sub>10</sub>	0.28	0.01			
TK-DRUM	Drum Loading	VOC	0.08	0.01		15	
BZ-DRUM	Benzene Drum Loading	VOC	0.02	0.01		15	
DIESELTK	Diesel Tank	VOC	0.01	0.01		15	
GASOTK	Gasoline Tank	VOC	0.03	0.14		15	
TAR	Turnaround	VOC	5.15	0.05	2, 26, 27, 28, 29, 30, 31, 34	2, 26, 27, 28, 29, 30, 31, 34	
MSS	Maintenance, Startup, & Shutdown	VOC	402.93	4.63	2, 26, 27, 28, 29, 30, 31, 34	2, 26, 27, 28, 29, 30, 31, 34	
		PM	2.06	0.06			
		PM <sub>10</sub>	0.98	0.03			
		PM <sub>2.5</sub>	0.98	0.03			
F-401	Condensate Tank	VOC	0.16	0.50	22	22, 23	
D-401B	Condensate Flash Tank	VOC	0.06	0.22	22	22, 23	
D-401A/B	Deaerator Vents	VOC	0.57	1.76	22	22, 23	

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

- (2) Specific point source name. For fugitive sources, use area name or fugitive source name.
- (3) NO<sub>x</sub> - total oxides of nitrogen
- CO - carbon monoxide
- VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1
- PM - total particulate matter, suspended in the atmosphere, including PM<sub>10</sub> and PM<sub>2.5</sub>
- PM<sub>10</sub> - total particulate matter equal to or less than 10 microns in diameter, including PM<sub>2.5</sub>
- PM<sub>2.5</sub> - particulate matter equal to or less than 2.5 microns in diameter
- SO<sub>2</sub> - sulfur dioxide
- H<sub>2</sub>S - hydrogen sulfide
- MSS - maintenance, startup, and shutdown
- (4) Compliance with annual emission limits (tons per year) is based on a 12 month rolling period.
- (5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.
- (6) Does not include startup and shutdown emissions.



## Texas Commission on Environmental Quality Air Quality Permit

*A Permit Is Hereby Issued To*  
**INEOS Styrolution America LLC**  
*Authorizing the Construction and Operation of*  
**Texas City Chemical Plant**  
*Located at Texas City, Galveston County, Texas*  
*Latitude 29° 21' 34" Longitude -94° 55' 50"*

Permit: 8978

Amendment Date: January 7, 2022

Expiration Date: July 24, 2023

  
\_\_\_\_\_  
For the Commission

1. **Facilities** covered by this permit shall be constructed and operated as specified in the application for the permit. All representations regarding construction plans and operation procedures contained in the permit application shall be conditions upon which the permit is issued. Variations from these representations shall be unlawful unless the permit holder first makes application to the Texas Commission on Environmental Quality (commission) Executive Director to amend this permit in that regard and such amendment is approved. [Title 30 Texas Administrative Code (TAC) Section 116.116 (30 TAC § 116.116)]<sup>1</sup>
2. **Voiding of Permit.** A permit or permit amendment is automatically void if the holder fails to begin construction within 18 months of the date of issuance, discontinues construction for more than 18 months prior to completion, or fails to complete construction within a reasonable time. Upon request, the executive director may grant an 18-month extension. Before the extension is granted the permit may be subject to revision based on best available control technology, lowest achievable emission rate, and netting or offsets as applicable. One additional extension of up to 18 months may be granted if the permit holder demonstrates that emissions from the facility will comply with all rules and regulations of the commission, the intent of the Texas Clean Air Act (TCAA), including protection of the public's health and physical property; and (b)(1) the permit holder is a party to litigation not of the permit holder's initiation regarding the issuance of the permit; or (b)(2) the permit holder has spent, or committed to spend, at least 10 percent of the estimated total cost of the project up to a maximum of \$5 million. A permit holder granted an extension under subsection (b)(1) of this section may receive one subsequent extension if the permit holder meets the conditions of subsection (b)(2) of this section. [30 TAC § 116.120]
3. **Construction Progress.** Start of construction, construction interruptions exceeding 45 days, and completion of construction shall be reported to the appropriate regional office of the commission not later than 15 working days after occurrence of the event. [30 TAC § 116.115(b)(2)(A)]
4. **Start-up Notification.** The appropriate air program regional office shall be notified prior to the commencement of operations of the facilities authorized by the permit in such a manner that a representative of the commission may be present. The permit holder shall provide a separate notification for the commencement of operations for each unit of phased construction, which may involve a series of units commencing operations at different times. Prior to operation of the facilities authorized by the permit, the permit holder shall identify the source or sources of allowances to be utilized for compliance with Chapter 101, Subchapter H, Division 3 of this title (relating to Mass Emissions Cap and Trade Program). [30 TAC § 116.115(b)(2)(B)]
5. **Sampling Requirements.** If sampling is required, the permit holder shall contact the commission's Office of Compliance and Enforcement prior to sampling to obtain the proper data forms and procedures. All sampling and testing procedures must be approved by the executive director and coordinated with the regional representatives of the commission. The permit holder is also responsible for providing sampling facilities and conducting the sampling operations or contracting with an independent sampling consultant. [30 TAC § 116.115(b)(2)(C)]
6. **Equivalency of Methods.** The permit holder must demonstrate or otherwise justify the equivalency of emission control methods, sampling or other emission testing methods, and monitoring methods proposed as alternatives to methods indicated in the conditions of the permit. Alternative methods shall be applied for in writing and must be reviewed and approved by the executive director prior to their use in fulfilling any requirements of the permit. [30 TAC § 116.115(b)(2)(D)]
7. **Recordkeeping.** The permit holder shall maintain a copy of the permit along with records containing the information and data sufficient to demonstrate compliance with the permit, including production records and

operating hours; keep all required records in a file at the plant site. If, however, the facility normally operates unattended, records shall be maintained at the nearest staffed location within Texas specified in the application; make the records available at the request of personnel from the commission or any air pollution control program having jurisdiction in a timely manner; comply with any additional recordkeeping requirements specified in special conditions in the permit; and retain information in the file for at least two years following the date that the information or data is obtained. [30 TAC § 116.115(b)(2)(E)]

8. **Maximum Allowable Emission Rates.** The total emissions of air contaminants from any of the sources of emissions must not exceed the values stated on the table attached to the permit entitled "Emission Sources-- Maximum Allowable Emission Rates." [30 TAC § 116.115(b)(2)(F)]<sup>1</sup>
9. **Maintenance of Emission Control.** The permitted facilities shall not be operated unless all air pollution emission capture and abatement equipment is maintained in good working order and operating properly during normal facility operations. The permit holder shall provide notification in accordance with 30 TAC §101.201, 101.211, and 101.221 of this title (relating to Emissions Event Reporting and Recordkeeping Requirements; Scheduled Maintenance, Startup, and Shutdown Reporting and Recordkeeping Requirements; and Operational Requirements). [30 TAC§ 116.115(b)(2)(G)]
10. **Compliance with Rules.** Acceptance of a permit by an applicant constitutes an acknowledgment and agreement that the permit holder will comply with all rules and orders of the commission issued in conformity with the TCAA and the conditions precedent to the granting of the permit. If more than one state or federal rule or regulation or permit condition is applicable, the most stringent limit or condition shall govern and be the standard by which compliance shall be demonstrated. Acceptance includes consent to the entrance of commission employees and agents into the permitted premises at reasonable times to investigate conditions relating to the emission or concentration of air contaminants, including compliance with the permit. [30 TAC § 116.115(b)(2)(H)]
11. **This** permit may not be transferred, assigned, or conveyed by the holder except as provided by rule. [30 TAC § 116.110(e)]
12. **There** may be additional special conditions attached to a permit upon issuance or modification of the permit. Such conditions in a permit may be more restrictive than the requirements of Title 30 of the Texas Administrative Code. [30 TAC § 116.115(c)]
13. **Emissions** from this facility must not cause or contribute to "air pollution" as defined in Texas Health and Safety Code (THSC) §382.003(3) or violate THSC § 382.085. If the executive director determines that such a condition or violation occurs, the holder shall implement additional abatement measures as necessary to control or prevent the condition or violation.
14. **The** permit holder shall comply with all the requirements of this permit. Emissions that exceed the limits of this permit are not authorized and are violations of this permit.<sup>1</sup>

<sup>1</sup> Please be advised that the requirements of this provision of the general conditions may not be applicable to greenhouse gas emissions.

## Common Acronyms in Air Permits

°C = Temperature in degrees Celsius	GLC <sub>max</sub> = maximum (predicted) ground-level concentration
°F = Temperature in degrees Fahrenheit	gpm = gallon per minute
°K = Temperature in degrees Kelvin	gr/1000scf = grain per 1000 standard cubic feet
µg = microgram	gr/dscf = grain per dry standard cubic feet
µg/m <sup>3</sup> = microgram per cubic meter	H <sub>2</sub> CO = formaldehyde
acfm = actual cubic feet per minute	H <sub>2</sub> S = hydrogen sulfide
AMOC = alternate means of control	H <sub>2</sub> SO <sub>4</sub> = sulfuric acid
AOS = alternative operating scenario	HAP = hazardous air pollutant as listed in § 112(b) of the Federal Clean Air Act or Title 40 Code of Federal Regulations Part 63, Subpart C
AP-42 = Air Pollutant Emission Factors, 5th edition	HC = hydrocarbons
APD = Air Permits Division	HCl = hydrochloric acid, hydrogen chloride
API = American Petroleum Institute	Hg = mercury
APWL = air pollutant watch list	HGB = Houston/Galveston/Brazoria
BPA = Beaumont/ Port Arthur	hp = horsepower
BACT = best available control technology	hr = hour
BAE = baseline actual emissions	IFR = internal floating roof tank
bbl = barrel	in H <sub>2</sub> O = inches of water
bbl/day = barrel per day	in Hg = inches of mercury
bhp = brake horsepower	IR = infrared
BMP = best management practices	ISC3 = Industrial Source Complex, a dispersion model
Btu = British thermal unit	ISCST3 = Industrial Source Complex Short-Term, a dispersion model
Btu/scf = British thermal unit per standard cubic foot or feet	K = Kelvin; extension of the degree Celsius scaled-down to absolute zero
CAA = Clean Air Act	LACT = lease automatic custody transfer
CAM = compliance-assurance monitoring	LAER = lowest achievable emission rate
CEMS = continuous emissions monitoring systems	lb = pound
cfm = cubic feet (per) minute	hp = horsepower
CFR = Code of Federal Regulations	hr = hour lb/day = pound per day
CN = customer ID number	lb/hr = pound per hour
CNG = compressed natural gas	lb/MMBtu = pound per million British thermal units
CO = carbon monoxide	LDAR = Leak Detection and Repair (Requirements)
COMS = continuous opacity monitoring system	LNG = liquefied natural gas
CPMS = continuous parametric monitoring system	LPG = liquefied petroleum gas
DFW = Dallas/ Fort Worth (Metroplex)	LT/D = long ton per day
DE = destruction efficiency	m = meter
DRE = destruction and removal efficiency	m <sup>3</sup> = cubic meter
dscf = dry standard cubic foot or feet	m/sec = meters per second
dscfm = dry standard cubic foot or feet per minute	MACT = maximum achievable control technology
ED = (TCEQ) Executive Director	MAERT = Maximum Allowable Emission Rate Table
EF = emissions factor	MERA = Modeling and Effects Review Applicability
EFR = external floating roof tank	mg = milligram
EGU = electric generating unit	mg/g = milligram per gram
EI = Emissions Inventory	mL = milliliter
ELP = El Paso	MMBtu = million British thermal units
EPA = (United States) Environmental Protection Agency	MMBtu/hr = million British thermal units per hour
EPN = emission point number	MSDS = material safety data sheet
ESL = effects screening level	MSS = maintenance, startup, and shutdown
ESP = electrostatic precipitator	MW = megawatt
FCAA = Federal Clean Air Act	NAAQS = National Ambient Air Quality Standards
FCCU = fluid catalytic cracking unit	NESHAP = National Emission Standards for Hazardous Air Pollutants
FID = flame ionization detector	NGL = natural gas liquids
FIN = facility identification number	NNSR = nonattainment new source review
ft = foot or feet	NO <sub>x</sub> = total oxides of nitrogen
ft/sec = foot or feet per second	
g = gram	
gal/wk = gallon per week	
gal/yr = gallon per year	
GLC = ground level concentration	

NSPS = New Source Performance Standards  
PAL = plant-wide applicability limit  
PBR = Permit(s) by Rule  
PCP = pollution control project  
PEMS = predictive emission monitoring system  
PID = photo ionization detector  
PM = periodic monitoring  
PM = total particulate matter, suspended in the atmosphere, including PM<sub>10</sub> and PM<sub>2.5</sub>, as represented  
PM<sub>2.5</sub> = particulate matter equal to or less than 2.5 microns in diameter  
PM<sub>10</sub> = total particulate matter equal to or less than 10 microns in diameter, including PM<sub>2.5</sub>, as represented  
POC = products of combustion  
ppb = parts per billion  
ppm = parts per million  
ppmv = parts per million (by) volume  
psia = pounds (per) square inch, absolute  
psig = pounds (per) square inch, gage  
PTE = potential to emit  
RA = relative accuracy  
RATA = relative accuracy test audit  
RM = reference method  
RVP = Reid vapor pressure  
scf = standard cubic foot or feet  
scfm = standard cubic foot or feet (per) minute  
SCR = selective catalytic reduction  
SIL = significant impact levels  
SNCR = selective non-catalytic reduction  
SO<sub>2</sub> = sulfur dioxide  
SOCMI = synthetic organic chemical manufacturing industry  
SRU = sulfur recovery unit  
TAC = Texas Administrative Code  
TCAA = Texas Clean Air Act  
TCEQ = Texas Commission on Environmental Quality  
TD = Toxicology Division  
TLV = threshold limit value  
TMDL = total maximum daily load  
tpd = tons per day  
tpy = tons per year  
TVP = true vapor pressure  
VOC = volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1  
VRU = vapor recovery unit or system

## Special Conditions

Permit Numbers 8978 and PSDTX459M3

1. This permit authorizes emissions from those points listed in the attached table entitled "Emission Sources - Maximum Allowable Emission Rates" (MAERT) and the facilities covered by this permit are authorized to emit subject to the emission rate limits on the MAERT and other requirements specified in the special conditions.
2. Planned startup and shutdown emissions due to the activities identified in Special Condition 26 are authorized from facilities and emission points identified in this permit provided the facility and emissions are compliant with the respective MAERT and special conditions, or Special Condition 33 of this permit.

### Federal Applicability

3. This Facility Shall Comply with All Applicable Requirements of the U.S. Environmental Protection Agency (EPA) Regulations on Standards of Performance for New Stationary Sources promulgated for the following **(01/19)**:
  - A. Volatile Organic Compound (VOC) Emissions from Synthetic Organic Chemical Manufacturing Industry (SOCMI) Distillation Operations in 40 CFR Part 60, Subparts A and NNN.
4. This Facility Shall Comply with All Applicable Requirements of the EPA Regulations on National Emission Standards for Hazardous Air Pollutants (NESHAPS) promulgated for the following **(01/19)**:
  - A. Benzene waste operations in 40 CFR Part 61, Subparts A and FF.
5. These facilities shall comply with all applicable requirements of the U.S. Environmental Protection Agency (EPA) regulations on National Emission Standards for Hazardous Air Pollutants for Source Categories in 40 CFR Part 63 **(01/19)**:
  - A. Subpart A, General Provisions.
  - B. Subpart F, National Emission Standards for Organic Hazardous Air Pollutants From the Synthetic Organic Chemical Manufacturing Industry
  - C. Subpart G, National Emission Standards for Organic Hazardous Air Pollutants From the Synthetic Organic Chemical Manufacturing Industry Process Vents, Storage Vessels, Transfer Operations, and Wastewater
  - D. Subpart H, National Emission Standards for Organic Hazardous Air Pollutants for Equipment Leaks
  - E. Subpart ZZZZ, National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines
  - F. Subpart DDDDD, National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters.

### Operational Conditions

6. Total production from the No. 2 styrene production facility shall be limited to 1.15 billion pounds per year.
7. Product styrene shall be maintained at a temperature less than or equal to 70 degrees F in the Storage Tank identified as ST-255, and at a temperature less than or equal to 75 degrees F in the Run-Down Tanks identified as EPNs ST-256 and ST-257.
8. The emissions of NO<sub>x</sub> at a level in excess of that authorized by this permit shall constitute a violation of the terms and conditions of this permit.
9. Special Condition Nos. 16.B and C, and 17.B do not apply to equipment or facilities in existence prior to April 1, 1982.
10. Safety relief valves that discharge to the atmosphere only as a result of fire or failure of utilities are exempt from Special Condition No. 16.B provided that each valve is equipped with a rupture disc upstream. A pressure gauge shall be installed between the relief valve and rupture disc to monitor disc integrity. All leaking discs shall be replaced at the earliest opportunity but no later than the next process shutdown.
11. NO<sub>x</sub> emissions from Hot Oil Heater, EPN F-252, shall not exceed 0.06 lb NO<sub>x</sub> / MMBtu except during periods of startup and shutdown.
12. The Emergency Generators, EPNs Gen-UT and Gen-STY, shall operate for no more than 52 hours per year each for testing purposes.
13. Vent gas shall be routed to the Vent Gas Absorber (VGA) at least 85% of the time when the Styrene Unit is in normal operation, averaged over a rolling 12-month period. The time, date, and duration of any bypass of the VGA shall be recorded. **(01/19)**

### Monitoring and Recordkeeping Requirements

14. The permit holder shall install, calibrate, and maintain a continuous emission monitoring system (CEMS) to measure and record the in-stack concentration of NO<sub>x</sub>, CO, and O<sub>2</sub> from EPN F-252.
  - A. The CEMS shall meet the design and performance specifications, pass the field tests, and meet the installation requirements and the data analysis and reporting requirements specified in the applicable Performance Specification Nos. 1 through 9, Title 40 Code of Federal Regulation Part 60 (40 CFR Part 60), Appendix B. If there are no applicable performance specifications in 40 CFR Part 60, Appendix B, contact the TCEQ Office of Air, Air Permits Division for requirements to be met.
  - B. Section 1 below applies to sources subject to the quality-assurance requirements of 40 CFR Part 60, Appendix F; section 2 applies to all other sources:
    - (1) The permit holder shall assure that the CEMS meets the applicable quality-assurance requirements specified in 40 CFR Part 60, Appendix F, Procedure 1. Relative accuracy exceedances, as specified in 40 CFR Part 60, Appendix F, Subpart 5.2.3 and any CEMS downtime shall be reported to the appropriate TCEQ Regional Manager, and necessary corrective action shall be taken. Supplemental stack concentration

measurements may be required at the discretion of the appropriate TCEQ Regional Manager.

- (2) The system shall be zeroed and spanned daily, and corrective action taken when the 24-hour span drift exceeds two times the amounts specified in the applicable Performance Specification Nos. 1 through 9, 40 CFR Part 60, Appendix B, or as specified by the TCEQ if not specified in Appendix B. Zero and span is not required on weekends and plant holidays if instrument technicians are not normally scheduled on those days.

Each monitor shall be quality-assured at least quarterly using Cylinder Gas Audits (CGA) in accordance with 40 CFR Part 60, Appendix F, Procedure 1, Section 5.1.2, with the following exception: a relative accuracy test audit (RATA) is not required once every four quarters (i.e., four successive quarterly CGA may be conducted). An equivalent quality-assurance method approved by the TCEQ may also be used. Successive quarterly audits shall occur no closer than two months.

All CGA exceedances of +15 percent accuracy indicate that the CEMS is out of control.

- C. The monitoring data shall be reduced to hourly average concentrations at least once every day, using a minimum of four equally-spaced data points from each one-hour period. The individual average concentrations shall be reduced to units of pounds NO<sub>x</sub> per million BTU at least once every day as follows:

The measured hourly average concentration from the CEMS will comply with the applicable requirements of 40 CFR part 60, Appendix A, Method 19 to determine pounds NO<sub>x</sub> per million BTU.

- D. All monitoring data and quality-assurance data shall be maintained by the source. The data from the CEMS may, at the discretion of the TCEQ, be used to determine compliance with the conditions of this permit.
- E. The appropriate TCEQ Regional Office shall be notified at least 30 days prior to any required RATA in order to provide them the opportunity to observe the testing.
- F. Quality-assured (or valid) data must be generated when the Hot Oil Heater, EPN F-252 is operating, except during the performance of a daily zero and span check. Loss of valid data due to periods of monitor break down, out-of-control operation (producing inaccurate data), repair, maintenance, or calibration may be exempted provided it does not exceed 5 percent of the time (in minutes) that the Hot Oil Heater, EPN F-252 operated over the previous rolling 12-month period. The measurements missed shall be estimated using engineering judgment and the methods used recorded. Options to increase system reliability to an acceptable value, including a redundant CEMS, may be required by the TCEQ Regional Manager.

#### 15. Storage and Loading of VOC

- A. The control requirements specified in paragraphs B-E of this condition shall not apply (1) where the VOC has an aggregate partial pressure of less than 0.5 psia at the maximum expected operating temperature or (2) to storage tanks smaller than 25,000 gallons.
- B. An internal floating deck or roof or equivalent control shall be installed in all tanks. The floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof: (1) a liquid-mounted seal, (2) two continuous seals mounted one above the other, or (3) a mechanical shoe seal.

Installation of equivalent control requires prior review and approval by the TCEQ Executive Director.

- C. An open-top tank containing a floating roof (external floating roof tank) which uses double seal or secondary seal technology shall be an approved control alternative to an internal floating roof tank provided the primary seal consists of either a mechanical shoe seal or a liquid-mounted seal, and the secondary seal is rim-mounted. A weathershield is not approvable as a secondary seal unless specifically reviewed and determined to be vapor-tight.
  - D. For any tank equipped with a floating roof, the holder of this permit shall follow 40 CFR 60.113b, Testing and Procedures, to verify seal integrity. Additionally, the permit holder shall follow 40 CFR 60.115b, Reporting and Recordkeeping Requirements, to provide records of the dates seals were inspected, seal integrity, and corrective actions taken.
  - E. The floating roof design shall incorporate sufficient flotation to conform to the requirements of API Code 650, or an equivalent degree of flotation, except that an internal floating cover need not be designed to meet rainfall support requirements and the materials of construction may be steel or other materials.
  - F. Uninsulated tank exterior surfaces exposed to the sun shall be white or aluminum.
  - G. For purposes of assuring compliance with VOC emission limitations, the holder of this permit shall maintain a monthly emissions record which describes calculated emissions of VOC from all storage tanks and loading operations. The record shall include tank or loading point identification number, control method used, tank or vessel capacity in gallons, name of the material stored or loaded, VOC molecular weight, VOC monthly average temperature in degrees Fahrenheit, VOC vapor pressure at the monthly average material temperature in psia, and VOC throughput for the previous month and year-to-date. Records of VOC monthly average temperature are not required to be kept for unheated tanks which receive liquids that are at or below ambient temperatures. These records shall be maintained at the plant site for at least two years and be made available to representatives of the TCEQ upon request.
  - H. If throughput records are specified in the special conditions of this permit, the holder of this permit may keep such records in lieu of the records required in paragraph G.
  - I. Emissions for tanks and loading operations shall be calculated using: (a) AP-42 Compilation of Air Pollution Emission Factors, Chapter 7 - Storage of Organic Liquids and (B) the TCEQ Publication Titled Technical Guidance Package for Chemical Sources-Storage Tanks.
  - J. Operation without visible liquid leaks or spills shall be maintained at all loading/unloading facilities, regardless of vapor pressure. This does not apply to momentary dripping associated with the initial connection or disconnection of fittings. Sustained dripping from fittings during loading/unloading operations is not permitted. Any liquid spill that occurs during loading/unloading activities shall be reported pursuant to 30 TAC Sections 101.6 or 101.7 and shall be cleaned up immediately to minimize air emissions.
16. Carbon Compound Waste Gas Streams
- A. This permit authorizes emissions only from those points listed in the attached table entitled 'Emission Sources - Maximum Allowable Emission Rates' and the facilities covered by this permit are authorized to emit subject to the emission rate limits on that table and other operating conditions specified in this permit.

- B. Non-fugitive emissions from relief valves, safety valves, or rupture discs of gases containing VOC at a concentration of greater than 1 percent are not authorized by this permit unless authorized on the MAERT. Any releases directly to atmosphere from relief valves, safety valves, or rupture discs of gases containing VOC at a concentration Greater than 1 weight percent are not consistent with good practice for minimizing emissions.
- C. The VOC associated with cooling tower water from EPN CT-251 shall be monitored monthly with an approved air stripping system or equivalent. The appropriate equipment shall be maintained so as to minimize fugitive VOC emissions from each cooling tower. Faulty equipment shall be repaired at the earliest opportunity but no later than the next scheduled shutdown of the process unit in which the leak occurs. The results of the monitoring and maintenance efforts shall be recorded, and such records shall be maintained for a period of two years for each cooling tower. The records shall be made immediately available to the TCEQ Executive Director upon request.

Cooling water shall be sampled once a week for total dissolved solids (TDS) and once a day for conductivity. Dissolved solids in the cooling water drift are considered to be emitted as PM<sub>10</sub>. The data shall result from collection of water samples from the cooling tower feed water and represent the water being cooled in the tower. Water samples should be capped upon collection, and transferred to a laboratory area for analysis. The analysis method for TDS shall be EPA Method 160.1, ASTM D5907, and SM 2540 C [SM - 19th edition of Standard Methods for Examination of Water]. The analysis method for Conductivity shall be ASTM D1125-95A and SM2510 B. Use of an alternative method shall be approved by the TCEQ Regional Director prior to its implementation.

- 17. Piping, Valves, Flanges, Pumps and Compressors in Benzene, Ethylbenzene, and Styrene Service - Intensive Directed Maintenance (28MID) - Number Two Styrene Production Unit

Except as may be provided for in the special conditions of this permit, the following requirements apply to the above-referenced equipment:

- A. The requirements of paragraphs F and G shall not apply (1) where the VOC has an aggregate partial pressure or vapor pressure of less than 0.044 psia at 68 degrees F or (2) operating pressure is at least 5 kilopascals (0.725 psi) below ambient pressure. Equipment excluded from this condition shall be identified in a list or by one of the methods described below to be made available upon request.

The exempted components may be identified by one or more of the following methods:

- i. piping and instrumentation diagram (PID);
  - ii. a written or electronic database or electronic file;
  - iii. color coding;
  - iv. a form of weatherproof identification; or
  - v. designation of exempted process unit boundaries.
- B. Construction of new and reworked piping, valves, pump systems, agitators, and compressor systems shall conform to applicable American National Standards Institute (ANSI), American Petroleum Institute (API), American Society of Mechanical Engineers (ASME), or equivalent codes.

- C. New and reworked underground process pipelines shall contain no buried valves such that fugitive emission monitoring is rendered impractical. New and reworked buried connectors shall be welded.
- D. To the extent that good engineering practice will permit, new and reworked valves and piping connections shall be so located to be reasonably accessible for leak-checking during plant operation. Difficult-to-monitor and unsafe-to-monitor valves, as defined by Title 30 Texas Administrative Code Chapter 115 (30 TAC Chapter 115), shall be identified in a list to be made available upon request. The difficult-to-monitor and unsafe-to-monitor valves may be identified by one or more of the methods described in subparagraph A above.
- E. New and reworked piping connections shall be welded or flanged. Screwed connections are permissible only on piping smaller than two-inch diameter. Gas or hydraulic testing of the new and reworked piping connections at no less than operating pressure shall be performed prior to returning the components to service or they shall be monitored for leaks using an approved gas analyzer within 15 days of the components being returned to service. Adjustments shall be made as necessary to obtain leak-free performance. Connectors shall be inspected by visual, audible, and/or olfactory means at least weekly by operating personnel walk-through.

Each open-ended valve or line shall be equipped with an appropriately sized cap, blind flange, plug, or a second valve to seal the line. Except during sampling, both valves shall be closed. If the isolation of equipment for hot work or the removal of a component for repair or replacement results in an open ended line or valve, it is exempt from the requirement to install a cap, blind flange, plug, or second valve for 72 hours. If the repair or replacement is not completed within 72 hours, the permit holder must complete either of the following actions within that time period;

- i. a cap, blind flange, plug, or second valve must be installed on the line or valve; or
  - ii. the open-ended valve or line shall be monitored once for leaks above background for a plant or unit turnaround lasting up to 45 days with an approved gas analyzer and the results recorded. For all other situations, the open-ended valve or line shall be monitored once by the end of the 72 hours period following the creation of the open ended line and monthly thereafter with an approved gas analyzer and the results recorded. For turnarounds and all other situations, leaks are indicated by readings of 500 ppmv and must be repaired within 24 hours or a cap, blind flange, plug, or second valve must be installed on the line or valve.
- F. Accessible valves shall be monitored by leak-checking for fugitive emissions at least quarterly using an approved gas analyzer with a directed maintenance program. Sealless/leakless valves (including, but not limited to, welded bonnet bellows and diaphragm valves) and relief valves equipped with a rupture disc upstream or venting to a control device are not required to be monitored. For valves equipped with rupture discs, a pressure-sensing device shall be installed between the relief valve and rupture disc to monitor disc integrity. All leaking discs shall be replaced at the earliest opportunity but no later than the next process shutdown.

A check of the reading of the pressure-sensing device to verify disc integrity shall be performed at least quarterly and recorded in the unit log or equivalent. Pressure-sensing devices that are continuously monitored with alarms are exempt from recordkeeping requirements specified in this paragraph.

An approved gas analyzer shall conform to requirements listed in Method 21 of 40 CFR part 60, appendix A. The gas analyzer shall be calibrated with methane. In addition, the response factor of the instrument for a specific VOC of interest shall be determined and meet the requirements of Section 8 of Method 21. If a mixture of VOCs is being monitored, the response factor shall be calculated for the average composition of the process fluid. A calculated average is not required when all of the compounds in the mixture have a response factor less than 10 using methane. If a response factor less than 10 cannot be achieved using methane, then the instrument may be calibrated with one of the VOC to be measured or any other VOC so long as the instrument has a response factor of less than 10 for each of the VOC to be measured.

A directed maintenance program shall consist of the repair and maintenance of components assisted simultaneously by the use of an approved gas analyzer such that a minimum concentration of leaking VOC is obtained for each component being maintained. A first attempt to repair the leak must be made within 5 days. Records of the first attempt to repair shall be maintained. Replaced components shall be re-monitored within 15 days of being placed back into VOC service.

- G. All new and replacement pumps, compressors, and agitators shall be equipped with a shaft sealing system that prevents or detects emissions of VOC from the seal. These seal systems need not be monitored and may include (but are not limited to) dual pump seals with barrier fluid at higher pressure than process pressure, seals degassing to vent control systems kept in good working order, or seals equipped with an automatic seal failure detection and alarm system. Submerged pumps or sealless pumps (including, but not limited to, diaphragm, canned, or magnetic-driven pumps) may be used to satisfy the requirements of this condition and need not be monitored.

All other pump, compressor, and agitator seals shall be monitored with an approved gas analyzer at least quarterly.

- H. Damaged or leaking valves, connectors, compressor seals, pump seals, and agitator seals found to be emitting VOC in excess of 500 parts per million by volume (ppmv) or found by visual inspection to be leaking (e.g., dripping process fluids) shall be tagged and replaced or repaired. A leaking component shall be repaired as soon as practicable, but no later than 15 days after the leak is found. If the repair of a component would require a unit shutdown that would create more emissions than the repair would eliminate, the repair may be delayed until the next scheduled shutdown. All leaking components which cannot be repaired until a scheduled shutdown shall be identified for such repair by tagging. A listing of all components that qualify for delay of repair shall be maintained on a delay of repair list. The cumulative daily emissions from all components on the delay of repair list shall be estimated by multiplying by 24 the mass emission rate for each component calculated in accordance with the instructions in 30 TAC 115.782 (c)(1)(B)(i)(II). The calculations of the cumulative daily emissions from all components on the delay of repair list shall be updated within ten days of when the latest leaking component is added to the delay of repair list. When the cumulative daily emission rate of all components on the delay of repair list times the number of days until the next scheduled unit shutdown is equal to or exceeds the total emissions from a unit shutdown as calculated in accordance with 30 TAC 115.782 (c)(1)(B)(i)(I), the TCEQ Regional Manager and any local programs shall be notified and may require early unit shutdown or other appropriate action based on the number and severity of tagged leaks awaiting shutdown. This notification shall be made within 15 days of making this determination.

- I. In lieu of the monitoring frequency specified in paragraph F, valves in gas and light liquid service may be monitored on a semiannual basis if the percent of valves leaking for two consecutive quarterly monitoring periods is less than 0.5 percent.

Valves in gas and light liquid service may be monitored on an annual basis if the percent of valves leaking for two consecutive semiannual monitoring periods is less than 0.5 percent.

If the percent of valves leaking for any semiannual or annual monitoring period is 0.5 percent or greater, the facility shall revert to quarterly monitoring until the facility again qualifies for the alternative monitoring schedules previously outlined in this paragraph.

- J. The percent of valves leaking used in paragraph I shall be determined using the following formula:

$$(VI + Vs) \times 100/Vt = Vp$$

Where:

VI = the number of valves found leaking by the end of the monitoring period, either by Method 21 or sight, sound, and smell.

Vs = the number of valves for which repair has been delayed and are listed on the facility shutdown log.

Vt = the total number of valves in the facility subject to the monitoring requirements, as of the last day of the monitoring period, not including nonaccessible and unsafe-to-monitor valves.

Vp = the percentage of leaking valves for the monitoring period.

- K. Records of repairs shall include date of repairs, repair results, justification for delay of repairs, and corrective actions taken for all components. Records of instrument monitoring shall indicate dates and times, test methods, and instrument readings. The instrument monitoring record shall include the time that monitoring took place for no less than 95% of the instrument readings recorded. Records of physical inspections shall be noted in the operator's log or equivalent.
- L. Compliance with the requirements of this condition does not assure compliance with requirements of 30 TAC Chapter 115, an applicable New Source Performance Standard, or an applicable National Emission Standard for Hazardous Air Pollutants and does not constitute approval of alternative standards for these regulations.

18. Quarterly Flange Monitoring - No. 2 Styrene Production Unit - 28CNTQ

- A. In addition to the weekly physical inspection required by item E of Special Condition No. 17, all accessible connectors in gas/vapor and light liquid service shall be monitored quarterly with an approved gas analyzer in accordance with items F through J of Special Condition No. 17.
- B. In lieu of the monitoring frequency specified in paragraph A, connectors may be monitored on a semiannual basis if the percent of connectors leaking for two consecutive quarterly monitoring periods is less than 0.5 percent.

Connectors may be monitored on an annual basis if the percent of connectors leaking for two consecutive semiannual monitoring periods is less than 0.5 percent.

If the percent of connectors leaking for any semiannual or annual monitoring period is 0.5 percent or greater, the facility shall revert to quarterly monitoring until the facility again qualifies for the alternative monitoring schedules previously outlined in this paragraph.

- C. The percent of connectors leaking used in paragraph B shall be determined using the following formula:

$$(Cl + Cs) \times 100/Ct = Cp$$

Where:

Cl = the number of connectors found leaking by the end of the monitoring period, either by Method 21 or sight, sound, and smell.

Cs = the number of connectors for which repair has been delayed and are listed on the facility shutdown log.

Ct = the total number of connectors in the facility subject to the monitoring requirements, as of the last day of the monitoring period, not including nonaccessible and unsafe-to-monitor connectors.

Cp = the percentage of leaking connectors for the monitoring period.

19. The new and replacement pumps in styrene service, identified as PP-204A and B and PP-4207A and B, shall be exempt from the requirements of Special Condition No. 17.G.
20. These facilities shall comply with the applicable requirements of 30 TAC Sections 113.110, 113.120, 113.130, 113.1090, and 113.1130 including the referenced requirements contained in 40 CFR Part 63, Subparts F, G, H, ZZZZ, and DDDDD. **(01/19)**
21. These annual and hourly loading limits shall apply:

Loading Operations	Loaded Material	Hourly Limit (gallons per minute)	Annual Limit (gallons per year)
Railcar	Styrene	1,050	143,873,518
Tank truck	Styrene	1,219	17,984,190
Tank truck	Polyethylbenzene (PEB)	200	4,667,590
Tank truck	PEB residue	250	4,155,125
Tank truck	Ethylbenzene	100	277,008

The annual and hourly loading limits for each loading operation, each loaded material and each gallon per time came from a letter dated April 4, 2002. These public records shall be kept at the plant site for the most recent 24 months and updated on a weekly basis. These records shall be made immediately available to TCEQ personnel upon request. No more than two trucks may be loaded per hour.

22. The permit holder shall conduct the following sampling **(11/17)**:
- A. At least one sample per week of the liquid outlet stream from the Settler Condensate Stripper (AS-204). The sample shall be analyzed for full hydrocarbon speciation; and

- B. At least one sample per week of the total combined steam condensate at Tank F-401. The sample shall be analyzed for total hydrocarbon content and speciated Styrene content,

The results of the samples required by Paragraphs A and B of this condition shall be used in conjunction with the total condensate flow rate and calculation methodology employed in the permit amendment application (PI-1 dated December 4, 2014) to demonstrate compliance with the MAERT limits for EPNs F-401, D-401B, and D-404A/B. Records of the sampling results shall be maintained on site for a minimum of 60 months.

23. The total flow rate of the condensate stream through the Utilities Unit shall be limited to that represented in the confidential emission calculations dated July 6, 2016. If the actual flow rate exceeds that used to calculate the emission rates, the permit holder shall submit a permit amendment to update and correct the representations and emission rates. Records of steam condensate flow rate shall be maintained on site for a minimum of 60 months. **(11/17)**

#### **Continuous Demonstration of Compliance**

24. The holder of this permit shall install, calibrate, maintain and operate a continuous emission monitoring system (CEMS) to measure and record the in-stack concentration of CO, NO<sub>x</sub> and O<sub>2</sub> from EPN F-251, Steam Superheaters.
- A. The CEMS shall meet the design and performance specifications, pass the field tests, and meet the installation requirements and the data analysis and reporting requirements specified in the applicable Performance Specification Nos. 1 through 9, 40 CFR Part 60, Appendix B. If there are no applicable performance specifications in 40 CFR Part 60, Appendix B, contact the TCEQ Office of Air, Air Permits Division in Austin for requirements to be met.
- B.
- (1) For sources subject to the quality-assurance requirements of 40 CFR Part 60, Appendix F, the following applies:
- The holder of this permit shall assure that the CEMS meets the applicable quality-assurance requirements specified in 40 CFR Part 60, Appendix F, Procedure 1. Relative accuracy exceedances, as specified in 40 CFR Part 60, Appendix F, 5.2.3 and any CEMS downtime shall be reported to the appropriate TCEQ Regional Director, and necessary corrective action shall be taken. Supplemental stack concentration measurements may be required at the discretion of the appropriate TCEQ Regional Director.
- (2) For sources not subject to the quality-assurance requirements of 40 CFR Part 60, Appendix F\*, the following applies:
- The system shall be zeroed and spanned daily, and corrective action taken when the 24-hour span drift exceeds two times the amounts specified in the applicable Performance Specification Nos. 1 through 9, 40 CFR Part 60, Appendix B, or as specified by the TCEQ if not specified in Appendix B. Zero and span is not required on weekends and plant holidays if instrument technicians are not normally scheduled on those days.
- Each monitor shall be quality-assured at least quarterly using Cylinder Gas Audits (CGA) in accordance with 40 CFR Part 60, Appendix F, Procedure 1, Section 5.1.2, with the following exception: a relative accuracy test audit (RATA) is not required once

every four quarters (i.e., four successive quarterly CGA may be conducted). An equivalent quality-assurance method approved by the TCEQ may also be used. Successive quarterly audits shall occur no closer than two months.

All CGA exceedances of  $\pm 15$  percent accuracy and any CEMS downtime shall be reported to the appropriate TCEQ Regional Director, and necessary corrective action shall be taken. Supplemental stack concentration measurements may be required at the discretion of the appropriate TCEQ Regional Director.

\* 40 CFR Part 60, Appendix F applies only to those sources for which an NSPS subpart specifically requires both a continuous monitoring system and that the continuous monitoring system be used to demonstrate compliance with emission limits on a continuous basis.

- C. The monitoring data shall be reduced to hourly average concentrations using a minimum of four equally-spaced data points from each one-hour period. The individual average concentrations shall be reduced to units of the permit allowable emission rate in pounds an hour and pounds NO<sub>x</sub> per MMBtu at least once every day.
  - D. All monitoring data and quality-assurance data shall be maintained by the source for a period of two years and shall be made available to the TCEQ Executive Director or his designated representative upon request. The data from the CEMS may, at the discretion of the TCEQ, be used to determine compliance with the conditions of this permit.
  - E. The appropriate TCEQ Regional Office shall be notified at least 30 days prior to any required RATA in order to provide them the opportunity to observe the testing.
25. Loading operations at EPN SP-301 are limited to metaxylene at 320 gallons per minute. All loading shall be submerged and rolling 12-month rack throughput records shall be updated on a monthly basis.

#### **Planned Maintenance, Startup, and Shutdown Activities**

26. This permit authorizes the emissions from the planned maintenance, startup, and shutdown (MSS) activities for the facilities as summarized in the attachment entitled MSS Activity Summary (Attachment B) attached to this permit.

Routine maintenance activities, as identified in Attachment A may be tracked through the work orders or equivalent. Emissions from activities identified in Attachment A shall be calculated using the number of work orders or equivalent that month and the emissions associated with that activity identified in the permit application.

The performance of each planned MSS activity not identified in Attachment A and the emissions associated with it shall be recorded and include at least the following information:

- A. the process unit at which emissions from the MSS activity occurred, including the emission point number and common name of the process unit;
- B. the type of planned MSS activity and the reason for the planned activity;
- C. the common name and the facility identification number, if applicable, of the facilities at which the MSS activity and emissions occurred;
- D. the date and time of the MSS activity and its duration;

- E. the estimated quantity of each air contaminant, or mixture of air contaminants, emitted with the data and methods used to determine it. The emissions shall be estimated using the methods identified in the permit application, consistent with good engineering practice.

All MSS emissions shall be summed monthly and the rolling 12-month emissions shall be updated on a monthly basis.

- 27. Process units and facilities, with the exception of those identified in Special Conditions 30 and 31 shall be depressurized, emptied, degassed, and placed in service in accordance with the following requirements.

- A. The process equipment shall be depressurized to a control device or a controlled recovery system prior to venting to atmosphere, degassing, or draining liquid. Equipment that only contains material that is liquid with VOC partial pressure less than 0.50 psi at the actual process temperature and 95°F may be opened to atmosphere and drained in accordance with paragraph C of this special condition. The vapor pressure at the actual process temperature may be used if the actual temperature of the liquid is verified to be less than 95° and the temperature is recorded.
- B. If mixed phase materials must be removed from process equipment, the cleared material shall be routed to a knockout drum or equivalent to allow for managed initial phase separation. If the VOC partial pressure is greater than 0.50 psi at either the actual process temperature or 95°F, any vents in the system must be routed to a control device or a controlled recovery system. Control must remain in place until degassing has been completed or the system is no longer vented to atmosphere.
- C. All liquids from process equipment or storage vessels must be removed to the maximum extent practical prior to opening equipment to commence degassing and/or maintenance. Liquids must be drained into a closed vessel or closed liquid recovery system unless prevented by the physical configuration of the equipment. If it is necessary to drain liquid into an open pan or sump, the liquid must be covered or transferred to a covered vessel within one hour of being drained.
- D. If the VOC partial pressure is greater than 0.50 psi at the actual process temperature or 95°F, facilities shall be degassed using good engineering practice to ensure air contaminants are removed from the system through the control device or controlled recovery system to the extent allowed by process equipment or storage vessel design. The facilities to be degassed shall not be vented directly to atmosphere, except as necessary to establish isolation of the work area or to monitor VOC concentration following controlled depressurization. The venting shall be minimized to the maximum extent practicable and actions taken recorded. The control device or recovery system utilized shall be recorded with the estimated emissions from controlled and uncontrolled degassing calculated using the methods that were used to determine allowable emissions for the permit application.
  - (1) For MSS activities identified in Attachment A, the following option may be used in lieu of (2) below. The facilities being prepared for maintenance shall not be vented directly to atmosphere until the VOC concentration has been verified to be less than 10 percent of the lower explosive limit (LEL) per the site safety procedures.
  - (2) The locations and/or identifiers where the purge gas or steam enters the process equipment or storage vessel and the exit points for the exhaust gases shall be recorded (process flow diagrams [PFDs] or piping and instrumentation diagrams [P&IDs] may be used to demonstrate compliance with the requirement). If the process equipment is purged with a gas, two system volumes of purge gas must have passed

through the control device or controlled recovery system before the vent stream may be sampled to verify acceptable VOC concentration prior to uncontrolled venting. The VOC sampling and analysis shall be performed using an instrument meeting the requirements of Special Condition 28. The sampling point shall be upstream of the inlet to the control device or controlled recovery system. The sample ports and the collection system must be designed and operated such that there is no air leakage into the sample probe or the collection system downstream of the process equipment or vessel being purged. If there is not a connection (such as a sample, vent, or drain valve) available from which a representative sample may be obtained, a sample may be taken upon entry into the system after degassing has been completed. The sample shall be taken from inside the vessel so as to minimize any air or dilution from the entry point. The facilities shall be degassed to a control device or controlled recovery system until the VOC concentration is less than 10,000 ppmv or 10 percent of the LEL. Documented site procedures used to de-inventory equipment to a control device for safety purposes (i.e., hot work or vessel entry procedures) that achieve at least the same level of purging may be used in lieu of the above.

- E. Gases and vapors with VOC partial pressure greater than 0.50 psi may be vented directly to atmosphere if all the following criteria are met:
- (1) It is not technically practicable to depressurize or degas, as applicable, into the process.
  - (2) There is not an available connection to a plant control system (flare).
  - (3) There is no more than 50 lb of air contaminant to be vented to atmosphere during shutdown or startup, as applicable.

All instances of venting directly to atmosphere per Special Condition 27E must be documented when occurring as part of any MSS activity. The emissions associated with venting without control must be included in the work order or equivalent for those planned MSS activities identified in Attachment A.

28. Air contaminant concentration shall be measured using an instrument/detector meeting one set of requirements specified below.

- A. VOC concentration shall be measured using an instrument meeting all the requirements specified in EPA Method 21 (40 CFR 60, Appendix A) with the following exceptions:
- (1) The instrument shall be calibrated within 24 hours of use with a calibration gas such that the response factor (RF) of the VOC (or mixture of VOCs) to be monitored shall be less than 2.0. The calibration gas and the gas to be measured, and its approximate (RF) shall be recorded. If the RF of the VOC (or mixture of VOCs) to be monitored is greater than 2.0, the VOC concentration shall be determined as follows:  
$$\text{VOC Concentration} = \text{Concentration as read from the instrument} \times \text{RF}$$

In no case should a calibration gas be used such that the RF of the VOC (or mixture of VOCs) to be monitored is greater than 5.0.
  - (2) Sampling shall be performed as directed by this permit in lieu of section 8.3 of Method 21. During sampling, data recording shall not begin until after two times the instrument response time. The date and time shall be recorded, and VOC concentration shall be monitored for at least 5 minutes, recording VOC concentration each minute. As an alternative the VOC concentration may be monitored over a five-minute period with an

instrument designed to continuously measure concentration and record the highest concentration read. The highest measured VOC concentration shall be recorded and shall not exceed the specified VOC concentration limit prior to uncontrolled venting.

- B. Colorimetric gas detector tubes may be used to determine air contaminant concentrations if they are used in accordance with the following requirements.

- (1) The air contaminant concentration measured as defined in (3) is less than 80 percent of the range of the tube and is at least 20 percent of the maximum range of the tube.
- (2) The tube is used in accordance with the manufacturer's guidelines.
- (3) At least 2 samples taken at least 5 minutes apart must satisfy the following prior to uncontrolled venting:

measured contaminant concentration (ppmv) < release concentration.

Where the release concentration is:

10,000\*mole fraction of the total air contaminants present that can be detected by the tube.

The mole fraction may be estimated based on process knowledge. The release concentration and basis for its determination shall be recorded.

Records shall be maintained of the tube type, range, measured concentrations, and time the samples were taken.

- C. Lower explosive limit measured with a lower explosive limit detector.

- (1) The detector shall be calibrated within 30 days of use with a certified pentane gas standard at 25% of the lower explosive limit (LEL) for pentane. Records of the calibration date/time and calibration result (pass/fail) shall be maintained.
- (2) A functionality test shall be performed on each detector within 24 hours of use with a certified gas standard at 25% of the LEL for pentane. The LEL monitor shall read no lower than 90% of the calibration gas certified value. Records, including the date/time and test results, shall be maintained.
- (3) A certified methane gas standard equivalent to 25% of the LEL for pentane may be used for calibration and functionality tests provided that the LEL response is within 95% of that for pentane.

- D. Sirius MultiGas Detector, Photo Ionization Detector (PID)

- (1) The detector shall be calibrated at least every 30 days of use with a gas as required in the operating manual to ensure proper detection of the chemicals that are being measured. Records of the calibration date/time and calibration result (pass/fail) shall be maintained.
- (2) The detector shall undergo a daily check to determine drift. If drift exceeds recommended values as indicated in the operating manual, the detector shall be calibrated prior to use. Records of the daily check date/time daily check result (pass/fail) shall be maintained.
- (3) The operating manual shall be kept with the records of calibration and daily checks.

29. This permit authorizes emissions from the storage tanks identified in the attached facility list during planned floating roof landings. Tank roofs may only be landed for changes of tank service or tank

inspection/maintenance as identified in the permit application. Emissions from change of service tank landings, for which the tank is not cleaned and degassed, shall not exceed 10 tons of VOC in any rolling 12 month period. Tank roof landings include all operations when the tank floating roof is on its supporting legs. These emissions are subject to the maximum allowable emission rates indicated on the MAERT. The following requirements apply to tank roof landings.

- A. The tank liquid level shall be continuously lowered after the tank floating roof initially lands on its supporting legs until the tank has been drained to the maximum extent practicable without entering the tank. Liquid level may be maintained steady for a period of up to two hours if necessary to allow for valve lineups and pump changes necessary to drain the tank. This requirement does not apply where the vapor under a floating roof is routed to control or a controlled recovery system during this process.
- B. If the VOC partial pressure of the liquid previously stored in the tank is greater than 0.50 psi at 95°F, tank refilling or degassing of the vapor space under the landed floating roof must begin within 24 hours after the tank has been drained unless the vapor under the floating roof is routed to control or a controlled recovery system during this period. The tank shall not be opened except as necessary to set up for degassing and cleaning. Floating roof tanks with liquid capacities less than 100,000 gallons may be degassed without control if the VOC partial pressure of the standing liquid in the tank has been reduced to less than 0.02 psia prior to ventilating the tank. Controlled degassing of the vapor space under landed roofs shall be completed as follows:
- (1) Any gas or vapor removed from the vapor space under the floating roof must be routed to a control device or a controlled recovery system and controlled degassing must be maintained until the VOC concentration is less than 10,000 ppmv or 10 percent of the LEL. The locations and identifiers of vents other than permanent roof fittings and seals, control device or controlled recovery system, and controlled exhaust stream shall be recorded. There shall be no other gas/vapor flow out of the vapor space under the floating roof when degassing to the control device or controlled recovery system.
  - (2) The vapor space under the floating roof shall be vented using good engineering practice to ensure air contaminants are flushed out of the tank through the control device or controlled recovery system to the extent allowed by the storage tank design.
  - (3) A volume of purge gas equivalent to twice the volume of the vapor space under the floating roof must have passed through the control device or into a controlled recovery system, before the vent stream may be sampled to verify acceptable VOC concentration. The measurement of purge gas volume shall not include any make-up air introduced into the control device or recovery system. The VOC sampling and analysis shall be performed as specified in Special Condition 28.
  - (4) The sampling point shall be upstream of the inlet to the control device or controlled recovery system. The sample ports and the collection system must be designed and operated such that there is no air leakage into the sample probe or the collection system downstream of the process equipment or vessel being purged.
  - (5) Degassing must be performed every 24 hours unless there is no standing liquid in the tank or the VOC partial pressure of the remaining liquid in the tank is less than 0.15 psia.
- C. The tank shall not be opened or ventilated without control, except as allowed below until one of the criteria in part D of this condition is satisfied.
- Minimize air circulation in the tank vapor space.

- (1) One manway may be opened to allow access to the tank to remove or de-volatilize the remaining liquid. Other manways or access points may be opened as necessary to remove or de-volatilize the remaining liquid. Wind barriers shall be installed at all open manways and access points to minimize air flow through the tank.
  - (2) Access points shall be closed when not in use
- D. The tank may be opened without restriction and ventilated without control, after all standing liquid has been removed from the tank or the liquid remaining in the tank has a VOC partial pressure less than 0.02 psia. These criteria shall be demonstrated in any one of the following ways.
- (1) Low VOC partial pressure liquid that is soluble with the liquid previously stored may be added to the tank to lower the VOC partial pressure of the liquid mixture remaining in the tank to less than 0.02 psia. This liquid shall be added during tank degassing if practicable. The estimated volume of liquid remaining in the drained tank and the volume and type of liquid added shall be recorded. The liquid VOC partial pressure may be estimated based on this information and engineering calculations.
  - (2) If water is added or sprayed into the tank to remove standing VOC, one of the following must be demonstrated:
    - (a) Take a representative sample of the liquid remaining in the tank and verify no visible sheen using the static sheen test from 40 CFR 435 Subpart A, Appendix 1.
    - (b) Take a representative sample of the liquid remaining in the tank and verify hexane soluble VOC concentration is less than 1000 ppmw using EPA method 1664 (may also use 8260B or 5030 with 8015 from SW-846).
    - (c) Stop ventilation and close the tank for at least 24 hours. When the tank manway is opened after this period, verify VOC concentration is less than 1000 ppmv through the procedure in Special Condition 28.
  - (3) No standing liquid verified through visual inspection.
- The permit holder shall maintain records to document the method used to release the tank.
- E. Tanks storing liquid with a vapor pressure greater than 0.5 psi at 95 °F or actual storage temperature shall be refilled as rapidly as practicable until the roof is off its legs with the following exceptions:
- (1) Only one tank with a landed floating roof can be filled at any time at a rate not to exceed 1,320 bbl/hr.
  - (2) The vapor space below the tank roof is directed to a control device when the tank is refilled until the roof is floating on the liquid. The control device used and the method and locations used to connect the control device shall be recorded. All vents from the tank being filled must exit through the control device.
- F. The occurrence of each roof landing and the associated emissions shall be recorded and the rolling 12-month tank roof landing emissions shall be updated on a monthly basis. These records shall include at least the following information:
- (1) the identification of the tank and emission point number, and any control devices or recovery systems used to reduce emissions;
  - (2) the reason for the tank roof landing;

- (3) for the purpose of estimating emissions, the date, time, and other information specified for each of the following events:
    - (a) the roof was initially landed,
    - (b) all liquid was pumped from the tank to the extent practical,
    - (c) start and completion of controlled degassing, and total volumetric flow,
    - (d) all standing liquid was removed from the tank or any transfers of low VOC partial pressure liquid to or from the tank including volumes and vapor pressures to reduce tank liquid VOC partial pressure to <0.02 psi,
    - (e) if there is liquid in the tank, VOC partial pressure of liquid, start and completion of uncontrolled degassing, and total volumetric flow,
    - (f) refilling commenced, liquid filling the tank, and the volume necessary to float the roof; and
    - (g) tank roof off supporting legs, floating on liquid;
  - (4) the estimated quantity of each air contaminant, or mixture of air contaminants, emitted between events c and g with the data and methods used to determine it. The emissions associated with roof landing activities shall be calculated using the methods described in Section 7.1.3.2 of AP-42 "Compilation of Air Pollution Emission Factors, Chapter 7 - Storage of Organic Liquids" dated November 2006 and the permit application.
30. Fixed roof storage tanks are subject to the requirements of Special Condition 29.C. and 29.D. If the ventilation of the vapor space is controlled, the emission control system shall meet the requirements of Special Condition 29.B(1) through 29.B(4). Records shall be maintained per Special Condition 29.F(3)(c) through 29.F(3)(e), and 29.F(4).
31. The following requirements apply to vacuum and air mover truck operations to support planned MSS at this site:
  - A. Prior to initial use, identify any liquid in the truck. Record the liquid level and document the VOC partial pressure. After each liquid transfer, identify the liquid, the volume transferred, and its VOC partial pressure.
  - B. If vacuum pumps or blowers are operated when liquid is in or being transferred to the truck, the following requirements apply:
    - (1) If the VOC partial pressure of the liquid in or being transferred to the truck is greater than 0.50 psi at 95°F, the vacuum/blower exhaust shall be routed to a control device or a controlled recovery system.
    - (2) Equip fill line intake with a "duckbill" or equivalent attachment if the hose end cannot be submerged in the liquid being collected.
    - (3) A daily record containing the information identified below is required for each vacuum truck in operation at the site each day.
      - (a) For each liquid transfer made with the vacuum operating, record the duration of any periods when air may have been entrained with the liquid transfer. The reason for operating in this manner and whether a "duckbill" or equivalent was

used shall be recorded. Short, incidental periods, such as those necessary to walk from the truck to the fill line intake, do not need to be documented.

- (b) If the vacuum truck exhaust is controlled with a control device other than an engine or oxidizer, VOC exhaust concentration upon commencing each transfer, at the end of each transfer, and at least every hour during each transfer shall be recorded, measured using an instrument meeting the requirements of Special Condition 28.A or B.
  - C. Record the volume in the vacuum truck at the end of the day, or the volume unloaded, as applicable.
  - D. The permit holder shall determine the vacuum truck emissions each month using the daily vacuum truck records and the calculation methods utilized in the permit application. If records of the volume of liquid transferred for each pick-up are not maintained, the emissions shall be determined using the physical properties of the liquid vacuumed with the greatest potential emissions. Rolling 12 month vacuum truck emissions shall also be determined on a monthly basis.
  - E. If the VOC partial pressure of all the liquids vacuumed into the truck is less than 0.10 psi, this shall be recorded when the truck is unloaded or leaves the plant site and the emissions may be estimated as the maximum potential to emit for a truck in that service as documented in the permit application. The recordkeeping requirements in Special Condition 31.A through 31.D do not apply.
32. Additional occurrences of MSS activities authorized by this permit may be authorized under permit by rule only if conducted in compliance with this permit's procedures, emission controls, monitoring, and recordkeeping requirements applicable to the activity.
33. All permanent facilities must comply with all operating requirements, limits, and representations in this permit during planned startup and shutdown unless alternate requirements and limits are identified in this permit. Alternate requirements for emissions from routine emission points are identified below.
- A. Combustion units at this site are exempt from NO<sub>x</sub> and CO operating requirements identified in special conditions in other NSR permits during planned startup and shutdown if the following criteria are satisfied.
    - (1) The maximum allowable emission rates listed on the MAERT are not exceeded.
    - (2) The startup period does not exceed 96 hours in duration and the firing rate does not exceed 75 percent of the design firing rate. The time it takes to complete the shutdown does not exceed 72 hours.
    - (3) Control devices are started and operating properly when venting a waste gas stream.
  - B. The limits identified below apply to the operations of the specified facilities during startup and shutdown.
    - (1) HF-201 Steam Superheater (EPN F-251) Startup/Shutdown Limits, not to exceed 300 hours per year:
      - (a) NO<sub>x</sub>: 45 lbs/hr
      - (b) CO: 8 lbs/hr

- (2) HS-101 Hot Oil Heater (EPN F-252) Startup/Shutdown Limits, not to exceed 300 hours per year:
    - (a) NO<sub>x</sub>: 19 lbs/hr
    - (b) CO: 5 lbs/hr
  - C. A record shall be maintained indicating the start and end times of each of the activities identified above occur and documenting that the requirements for each have been satisfied.
34. Control devices required by this permit for emissions from planned MSS activities are limited to those types identified in this condition. Control devices shall be operated with no visible emissions except periods not to exceed a total of five minutes during any two consecutive hours. Each device used must meet all the requirements identified for that type of control device.

Controlled recovery systems identified in this permit shall be directed to an operating process or to a collection system that is vented through a control device meeting the requirements of this permit condition.

- A. Carbon Adsorption System (CAS).
  - (1) The CAS shall consist of 2 carbon canisters in series with adequate carbon supply for the emission control operation.
  - (2) The CAS shall be sampled downstream of the first can and the concentration recorded at least once every hour of CAS run time to determine breakthrough of the VOC. The sampling frequency may be extended using either of the following methods:
    - (a) It may be extended to up to 30 percent of the minimum potential saturation time for a new can of carbon. The permit holder shall maintain records including the calculations performed to determine the minimum saturation time.
    - (b) The carbon sampling frequency may be extended to longer periods based on previous experience with carbon control of a MSS waste gas stream. The past experience must be with the same VOC, type of facility, and MSS activity. The basis for the sampling frequency shall be recorded. If the VOC concentration on the initial sample downstream of the first carbon canister following a new polishing canister being put in place is greater than 100 ppmv above background, it shall be assumed that breakthrough occurred while that canister functioned as the final polishing canister and a permit deviation shall be recorded.
  - (3) The method of VOC sampling and analysis shall be by detector meeting the requirements of Special Condition 28.A or B.
  - (4) Breakthrough is defined as the highest measured VOC concentration at or exceeding 100 ppmv above background. When the condition of breakthrough of VOC from the initial saturation canister occurs, the waste gas flow shall be switched to the second canister and a fresh canister shall be placed as the new final polishing canister within four hours. Sufficient new activated carbon canisters shall be maintained at the site to replace spent carbon canisters such that replacements can be done in the above specified time frame.
  - (5) Records of CAS monitoring shall include the following:
    - (a) Sample time and date.

- (b) Monitoring results (ppmv).
    - (c) Canister replacement log.
  - (6) Single canister systems are allowed if the time the carbon canister is in service is limited to no more than 30 percent of the minimum potential saturation time. The permit holder shall maintain records for these systems, including the calculations performed to determine the saturation time. The time limit on carbon canister service shall be recorded and the expiration date attached to the carbon can.
- 35. The following requirements apply to capture systems for the emissions that are routed to the flare system (BP Permit 1176).
  - A. Either conduct a once a month visual, audible, and/or olfactory inspection of the capture system to verify there are no leaking components in the capture system; or verify the capture system is leak-free by inspecting in accordance with 40 CFR Part 60, Appendix A, Test Method 21 once a year. Leaks shall be indicated by an instrument reading greater than or equal to 500 ppmv above background.
  - B. The control device shall not have a bypass.  
or  
If there is a bypass for the control device, comply with either of the following requirements:
    - (1) Install a flow indicator that records and verifies zero flow at least once every fifteen minutes immediately downstream of each valve that if opened would allow a vent stream to bypass the control device and be emitted, either directly or indirectly, to the atmosphere; or
    - (2) Once a month, inspect the valves, verifying that the position of the valves and the condition of the car seals that prevent flow out the bypass.  
  
A bypass does not include authorized analyzer vents, highpoint bleeder vents, low point drains, or rupture discs upstream of pressure relief valves if the pressure between the disc and relief valve is monitored and recorded at least weekly. A deviation shall be reported if the monitoring or inspections indicate bypass of the control device when it is required to be in service per this permit.
  - C. The date and results of each inspection performed shall be recorded. If the results of any inspection are not satisfactory, the deficiencies shall be recorded and the permit holder shall promptly take necessary corrective action, recording each action with the date completed.
- 36. With the exception of the MAERT emission limits, these MSS permit conditions became effective 180 days after issuance of the permit dated July 24, 2013. During this period, monitoring and recordkeeping shall satisfy the requirements of Special Condition 26.A through 26.D. Emissions shall be estimated using good engineering practice and methods to provide reasonably accurate representations for emissions. The basis used for determining the quantity of air contaminants to be emitted shall be recorded. The permit holder may maintain abbreviated records of emissions from Attachment A activities as allowed in Special Condition 26 rather than documenting all the information required by Special Condition 26 parts 26.A through 26.D. **(11/17)**
- 37. Planned maintenance activities must be conducted in a manner consistent with good practice for minimizing emissions, including the use of air pollution control equipment, practices and processes. All reasonable and practical efforts to comply with these Special Conditions must be used when

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conducting the planned maintenance activity, until the commission determines that the efforts are unreasonable or impractical, or that the activity is an unplanned maintenance activity.

Date: February 5, 2019

**Permit 8978 and PSDTX459M3  
Attachment A**

Routine Maintenance Activities

Catalyst changeout

Filter changeout

Sampling

Analyzer Vents

Pumps purged to the flare

Compressors purged to the flare

Valves purged to the flare

Valve changeout

Piping purged to the flare

Piping changeout

Filters purged to the flare

Filters changeout

Hoses purged to the flare

Hoses changeout

Solvent washing after purging

Relief valves changed out with blinds put in for isolation

Date: July 24, 2013

**Permit 8978 and PSDTX459M3  
Attachment B**

MSS ACTIVITY SUMMARY

<b>Facilities</b>	<b>Description</b>	<b>Emissions Activity</b>	<b>EPN</b>
all process units	process unit shutdown/depressurize/drain	vent to flare (BP Permit 1176)	N/A
all process units	process unit purge/degas/drain	vent to atmosphere	MSS
all process units	process unit startup	vent to flare (BP Permit 1176)	N/A
all process units and tanks	preparation for facility/component repair/replacement	vent to flare (BP Permit 1176)	N/A
all process units and tanks	preparation for facility/component repair/replacement	vent to atmosphere	MSS
all process units and tanks	recovery from facility/component repair/replacement	vent to flare (BP Permit 1176)	N/A
all process units and tanks	recovery from facility/component repair/replacement	vent to atmosphere	MSS
all process units and tanks	preparation for unit turnaround or facility/component repair/replacement	remove liquid	MSS
all floating roof tanks	removal of tank heel	Route to carbon canister, engine, or catalytic or thermal oxidizer	MSS
all floating roof tanks	degas of tank with landed roof	controlled degassing	MSS
all fixed roof tanks	residual liquid removal	Route to process or closed sump	N/A
all fixed roof tanks	Vacuum truck loading VP>0.5psia at 95 degrees F	Route to carbon canister, engine, or catalytic or thermal oxidizer	MSS
all tanks	tank cleaning activity solvents	Atmosphere	MSS
Steam superheater	Startup activities	Atmosphere	F-251MSS
Hot oil heater	Startup activities	Atmosphere	F-252MSS
see Attachment A	routine maintenance activities	see Attachment A	MSS

Date: July 24, 2013

Emission Sources - Maximum Allowable Emission Rates

Permit Numbers 8978 and PSDTX459M3

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities, sources, and related activities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

Air Contaminants Data

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lbs/hour	TPY (4)
F-251	Steam Superheater (6) (HF-201)	CO	4.51	19.01
		NO <sub>x</sub>	25.12	105.91
		VOC	1.74	7.32
		SO <sub>2</sub>	1.22	5.15
		PM <sub>10</sub>	3.22	13.58
		H <sub>2</sub> S	0.21	0.89
F-252	Hot Oil Heater (6) (HS-101)	CO	2.17	9.50
		NO <sub>x</sub>	9.30	40.73
		VOC	0.84	3.66
		SO <sub>2</sub>	0.59	2.57
		PM <sub>10</sub>	1.55	6.79
		H <sub>2</sub> S	0.69	3.00
F-251 MSS	Steam Superheater (HF-201) MSS	CO	8.00	1.20
		NO <sub>x</sub>	45.00	6.75
F-252 MSS	Hot Oil Heater (HS-101) MSS	CO	5.00	0.75
		NO <sub>x</sub>	19.00	2.85
ST-251	PEB Storage Tank (MF-112)	VOC	0.10	0.08
ST-252	PEB Residue Storage Tank (MF-121)	VOC	0.01	0.02
ST-253	Benzene Storage Tank (MF-302)	VOC	0.39	1.42
ST-254	Styrene Storage Tank (MF-304)	VOC	0.28	0.52
ST-255, ST-256, & ST-257	Styrene Storage Tanks (MF-305, MF-318A, & MF-318B)	VOC	5.28	10.88
ST-258	Off-Spec Storage Tank (MF-319)	VOC	1.85	1.28
ST-259	Residue Storage Tank (MF-321)	VOC	0.01	0.08
ST-260	Inhibitor Storage Tank (MF-225)	VOC	4.04	0.20
ST-261	Ethylbenzene Storage Tank (MF-303)	VOC	0.15	0.10

Emission Sources - Maximum Allowable Emission Rates

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lbs/hour	TPY (4)
ST-262	Ethylbenzene Storage Tank (MF-320)	VOC	6.65	0.92
CT-251	Styrene No. 2 Cooling Tower	VOC	2.10	9.20
		PM <sub>10</sub>	1.24	5.44
FU-251	No. 2 Styrene Process Fugitives (5)	VOC	3.55	15.53
GRPSUMP	Sumps	VOC	1.70	7.50
LPV-254	PEB Hotwell Vent	VOC	0.50	2.10
LPV-255	Oxygen Monitors	VOC	0.10	0.40
SP-251	Styrene & Styrene Residue Truck Loading	VOC	1.10	0.74
SP-252	EB Truck Loading	VOC	3.79	0.05
SP-253	PEB Truck Loading	VOC	0.56	0.12
SP-254	PEB Residue Truck Loading	VOC	0.03	0.01
SP-261	Styrene Railcar Loading	VOC	6.16	5.91
SP-301	MX Loading	VOC	5.86	1.07
EMERGENUT	Utilities Generator	CO	1.85	0.05
		NO <sub>x</sub>	8.59	0.22
		VOC	0.70	0.02
		SO <sub>2</sub>	0.57	0.01
		PM <sub>10</sub>	0.61	0.02
EMERGENSTY	Styrene Emergency Generator	CO	0.84	0.02
		NO <sub>x</sub>	3.88	0.10
		VOC	0.31	0.01
		SO <sub>2</sub>	0.26	0.01
		PM <sub>10</sub>	0.28	0.01
TK-DRUM	Drum Loading	VOC	0.08	0.01
BZ-DRUM	Benzene Drum Loading	VOC	0.02	0.01
DIESELTK	Diesel Tank	VOC	0.01	0.01
GASOTK	Gasoline Tank	VOC	0.03	0.14
TAR	Turnaround	VOC	5.15	0.05

Emission Sources - Maximum Allowable Emission Rates

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates	
			lbs/hour	TPY (4)
MSS	Maintenance, Startup, & Shutdown	VOC	402.93	4.63
		PM	2.06	0.06
		PM <sub>10</sub>	0.98	0.03
		PM <sub>2.5</sub>	0.98	0.03
F-401	Condensate Tank	VOC	0.16	0.50
D-401B	Condensate Flash Tank	VOC	0.06	0.22
D-404A/B	Deaerator Vents	VOC	0.57	1.76

(1) Emission point identification - either specific equipment designation or emission point number from plot plan.

(2) Specific point source name. For fugitive sources, use area name or fugitive source name.

- (3) NO<sub>x</sub> - total oxides of nitrogen  
CO - carbon monoxide  
VOC - volatile organic compounds as defined in Title 30 Texas Administrative Code § 101.1  
PM - total particulate matter, suspended in the atmosphere, including PM<sub>10</sub> and PM<sub>2.5</sub>  
PM<sub>10</sub> - total particulate matter equal to or less than 10 microns in diameter, including PM<sub>2.5</sub>  
PM<sub>2.5</sub> - particulate matter equal to or less than 2.5 microns in diameter  
SO<sub>2</sub> - sulfur dioxide  
H<sub>2</sub>S - hydrogen sulfide  
MSS - maintenance, startup, and shutdown

(4) Compliance with annual emission limits (tons per year) is based on a 12-month rolling period.

(5) Emission rate is an estimate and is enforceable through compliance with the applicable special condition(s) and permit application representations.

(6) Does not include startup and shutdown emissions.

Date: January 7, 2022