Executive Summary – Enforcement Matter – Case No. 59750 Enterprise Products Operating LLC RN102323268 Docket No. 2020-1161-AIR-E

Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media:

AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

Enterprise Mont Belvieu Complex, 10207 Farm-to-Market Road 1942, Mont Belvieu,

Chambers County

Type of Operation:Natural gas processing plant

Other Significant Matters:

Additional Pending Enforcement Actions: No

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: August 13, 2021

Comments Received: No

Penalty Information

Total Penalty Assessed: \$14,625

Amount Deferred for Expedited Settlement: \$2.925

Total Paid to General Revenue: \$5,850 **Total Due to General Revenue:** \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$5,850

Name of SEP: Anahuac Independent School District (Third-Party Pre-Approved)

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A **Applicable Penalty Policy:** April 2014

Investigation Information

Complaint Date(s): N/A **Complaint Information**: N/A

Date(s) of Investigation: May 14, 2020 through June 5, 2020 and May 4, 2020

through October 30, 2020

Date(s) of NOE(s): August 21, 2020 and November 5, 2020

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Violation Information

- 1. Failed to prevent unauthorized emissions. Specifically, the Respondent released 143.06 pounds ("lbs") of carbon monoxide ("CO"), 288.27 lbs of volatile organic compounds ("VOC"), and 0.18 lb of sulfur dioxide from the Flare, Emissions Point Number ("EPN") SK25.901, during an emissions event (Incident No. 332968) that occurred on March 29, 2020 and lasted 13 hours and 53 minutes. The emissions event occurred when the Isobutane Dehydrogenation Unit experienced an increased discharge pressure to the customer that caused two pressure safety valves to lift, resulting in flaring. Since the emissions event was not caused by a sudden unavoidable breakdown of equipment or process beyond the control of the owner or operator and could have been avoided by better design and/or better operational and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222 [30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), New Source Review Permit No. 144873, Special Conditions No. 1, Federal Operating Permit ("FOP") No. O4187, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 11, and Tex. Health & Safety Code § 382.085(b)].
- 2. Failed to prevent unauthorized emissions. Specifically, the Respondent released 229.52 lbs of CO, 39.75 lbs of VOC, and 215.07 lbs of nitrogen oxides from the Flare, EPN FL-4, during an emissions event (Incident No. 279079) that began on February 20, 2018 and lasted 17 hours and 56 minutes. The emissions event occurred due to the failure of an exhaust valve that caused Recycle Valve FV1233 to fail open and overpressure in the De-Ethanizer Tower, resulting in flaring. Since the emissions event was not caused by a sudden unavoidable breakdown of equipment or process beyond the control of the owner or operator and could have been avoided by better design and/or better operational and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222 [30 Tex. Admin. Code §§ 116.115(c), 116.615(2), and 122.143(4), Standard Permit Registration No. 95777, FOP No. O1641, GTC and STC No. 19, and Tex. Health & Safety Code § 382.085(b)].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

The Respondent completed the following corrective actions in order to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 332968:

a. On March 29, 2020, inspected the two pressure safety valves, repaired one of the pressure safety valves, and replaced the other pressure safety valve; and

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b. By September 11, 2020, recalibrated the nearby pressure transmitters along the line to ensure accurate pressure readings are transmitted to the Operations Team.

Technical Requirements:

- 1. The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).
- 2. The Order will also require the Respondent to:
- a. Within 30 days, implement measures and/or procedures designed to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 279079; and
- b. Within 45 days, submit written certification to demonstrate compliance with a.

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: Yuliya Dunaway, Enforcement Division, Enforcement Team 4, MC R-13, (210) 403-4077; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

TCEQ SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division, MC 219, (512) 239-3565

SEP Third-Party Administrator: Anahuac Independent School District, P.O. Box 638, Anahuac, Texas 77514

Respondent: Robert E. Moss, Senior Vice President, Enterprise Products Operating LLC, 1100 Louisianna Street, Houston, Texas 77002

Respondent's Attorney: N/A



Penalty Calculation Worksheet (PCW)

Policy Revision 4 (April 2014) PCW Revision March 26, 2014

DATES Assigned 24-Aug-2020
PCW 26-Mar-2021 Screening 28-Aug-2020 EPA Due

RESPONDENT/FACILITY INFORMATION
Respondent Enterprise Products Operating LLC
Reg. Ent. Ref. No. RN102323268
Facility/Site Region 12-Houston Major/Minor Source Major

CASE INFORMATION

Enf./Case ID No. 59750

Docket No. 2020-1161-AIR-E

Media Program(s) Air
Multi-Media

Multi-Media

Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000

Penalty Calculation Section TOTAL BASE PENALTY (Sum of violation base penalties) \$7,500 Subtotal 1 ADJUSTMENTS (+/-) TO SUBTOTAL 1 Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage. **Compliance History** 100.0% Adjustment Subtotals 2, 3, & 7 \$7,500 Enhancement for three NOVs with same/similar violations, seven NOVs with dissimilar violations, and five orders containing a denial of liability. Notes Reduction for two notices of intent to conduct an audit and one disclosure of violations. Culpability 0.0% Enhancement Subtotal 4 \$0 No The Respondent does not meet the culpability criteria. Notes **Good Faith Effort to Comply Total Adjustments** Subtotal 5 -\$375 Subtotal 6 \$0 **Economic Benefit** 0.0% Enhancement* Total EB Amounts \$2,034 *Capped at the Total EB \$ Amount Estimated Cost of Compliance **SUM OF SUBTOTALS 1-7** Final Subtotal \$14,625 OTHER FACTORS AS JUSTICE MAY REQUIRE 0.0% Adjustment **\$0** Reduces or enhances the Final Subtotal by the indicated percentage. Notes Final Penalty Amount \$14,625 STATUTORY LIMIT ADJUSTMENT Final Assessed Penalty \$14,625 DEFERRAL 20.0% Reduction Adjustment -\$2,925 Reduces the Final Assessed Penalty by the indicated percentage. Deferral offered for expedited settlement. Notes **PAYABLE PENALTY** \$11,700

Policy Revision 4 (April 2014)

PCW Revision March 26, 2014

Docket No. 2020-1161-AIR-E

Respondent Enterprise Products Operating LLC

Case ID No. 59750

Reg. Ent. Reference No. RN102323268

Media Air

Enf. Coordinator Yuliya Dunaway

Compliance History Worksheet Compliance History Site Enhancement (Subtotal 2) Component Number of... Number Adjust. Written notices of violation ("NOVs") with same or similar violations as those in 3 15% the current enforcement action (number of NOVs meeting criteria) NOVs Other written NOVs 7 14% Any agreed final enforcement orders containing a denial of liability (number of 5 100% orders meeting criteria) Orders Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal 0 0% government, or any final prohibitory emergency orders issued by the commission Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or 0 0% **Judgments** consent decrees meeting criteria) and Consent Any adjudicated final court judgments and default judgments, or non-adjudicated Decrees final court judgments or consent decrees without a denial of liability, of this state n 0% or the federal government Any criminal convictions of this state or the federal government (number of Convictions n 0% counts) Chronic excessive emissions events (number of events) **Emissions** 0 0% Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 2 -2% 1995 (number of audits for which notices were submitted) Audits Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were -2% 1 disclosed) Environmental management systems in place for one year or more No 0% Voluntary on-site compliance assessments conducted by the executive director 0% No under a special assistance program Other Participation in a voluntary pollution reduction program No 0% Early compliance with, or offer of a product that meets future state or federal No 0% government environmental requirements Adjustment Percentage (Subtotal 2) 125% >> Repeat Violator (Subtotal 3) Adjustment Percentage (Subtotal 3) >> Compliance History Person Classification (Subtotal 7) Satisfactory Performer Adjustment Percentage (Subtotal 7) >> Compliance History Summary Compliance Enhancement for three NOVs with same/similar violations, seven NOVs with dissimilar violations, and five orders containing a denial of liability. Reduction for two notices of intent to conduct an **History** audit and one disclosure of violations. **Notes** Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) 125%

Final Adjustment Percentage *capped at 100%

100%

>> Final Compliance History Adjustment

		ening Date				ket No. 2020-116	1-AIR-E		PCW
			Enterprise Product	s Operating	g LLC			Policy	Revision 4 (April 2014)
_		Case ID No.						PCW R	evision March 26, 2014
Reg.	Ent. Ref		RN102323268						
	F	Media							
		Loorginator ation Number	Yuliya Dunaway						
	VIOI			CC 11	C 11 [(a) and	122 142(4) Na Ca			
		Rule Cite(s)				122.143(4), New So Federal Operating Po			
						GTC") and Special Te			
			("STC")) No. 11, aı	nd Tex. Healt	h & Safety Code § 3	82.085(b)		
			Failed to prevent	unauthori	zed emissions	. Specifically, the R	espondent relea	ased	
						de ("CO"), 288.27 lb	_		
						r dioxide from the Fla issions event (Incide			
					_	3 hours and 53 minu			
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	Violatio	Description	increased discha			tomer that caused to	•	-	
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						avoided by better de			
						e Respondent is pred			
			an affirr	mative defe	ense under 30	Tex. Admin. Code §	101.222.		
							Base Pe	nalty	\$25,000
>> Env	vironme	ntal, Prope	rty and Human	Health	Matrix			_	
		_	-	Harm					
OR		Release		1oderate	Minor				
OK		Actual Potential			Х	Percent	15.0%		
						i ci cciic	13.0 70		
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	Matrix				•	nsignificant amounts	•	- 1	
	Notes	not exceed I	evels that are prote		man health o he violation.	r environmental rece	eptors as a resu	lt of	
				tr	ne violation.				
						Adjustment	\$2	1,250	
									\$3,750
Violati	on Even	ts							
		Number of N	Violation Events	1		1 Number o	of violation days		
		Number of	Violation Events	1	L	1 Number o	or violation days		
			daily						
			weekly						
			monthly						
			quarterly	Х		Viol	ation Base Pe	nalty	\$3,750
			semiannual annual						
			single event						
					ļ				
			On	e quarterly	event is reco	mmended.			
Good F	aith Eff	orts to Com		10.0%			Redu	ıction	\$375
				re NOE/NOV	NOE/NOV to ED	PRP/Settlement Offer			
			Extraordinary						
			Ordinary		Х				
			N/A	The Boons	dont complet	ad the corrective ==	tions by		
				me kespon	•	ed the corrective ac			
			Notes S	September	11.2020 atta	er the Notice of Enfo			
			Notes S	September		er the Notice of Enfo ust 21, 2020.	rcement		
			Notes S	September			Violation Sub	ototal	\$3.375
Fconc	mic Ren	afit (FR) for		September		ust 21, 2020.	Violation Sub		\$3,375
Econor	mic Bene	•	this violation	September	dated Aug	ust 21, 2020. Statut o	Violation Sub ory Limit Te	st	
Econor	mic Bene	•		September		ust 21, 2020. Statut o	Violation Sub	st	\$3,375 \$7,125
Econor	mic Bene	•	this violation		dated Aug	ust 21, 2020. Statut o	Violation Sub ory Limit Te Final Penalty	st Total	

	E	conomic	Benefit	Wo	rksheet		
Case ID No.	59750	ducts Operating L	LC				
Reg. Ent. Reference No. Media Violation No.	Air					Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs				1			
Equipment	\$20,000	29-Mar-2020	29-Mar-2020	0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0 \$0	n/a	\$0
Training/Sampling Remediation/Disposal				0.00	\$0	n/a n/a	\$0 \$0
Permit Costs				0.00	\$0 \$0	n/a	\$0
Other (as needed)	\$10,000	20-Mar-2020	11-Sep-2020	0.45	\$227	n/a	\$227
Notes for DELAYED costs	and replace the along the line order to pre	he other pressure e to ensure accura event the recurre	safety valve (\$ ate pressure rea nce of emissions are the date the	20,000 dings a events) and to recalibrate are transmitted to s due to the same ons event occurred	air one of pressure : e the nearby pressu the Operations Tear or similar causes as I and the Final Date:	re transmitters n (\$10,000) in Incident No.
Avoided Costs	ANNU	ALIZE avoided o	osts before er	tering	item (except for	one-time avoide	d costs)
Disposal			•	0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							

	_	conomic	Dellell	AAO	ıksileet		
Respondent	Enterprise Pro	ducts Operating L	.LC				
Case ID No.	59750						
Rea. Ent. Reference No.							
Media							Years of
						Percent Interest	Depreciation
Violation No.	2						
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	20-Feb-2018	1-Oct-2021	3.61	\$1,807	n/a	\$1,807
Notes for DELAYED costs	events due	to the same or s emissions event l	began and the I			ne Date Required is	the date the
Avoided Costs						•	è.
Avolueu Costs	ANNU	ALIZE avoided c	osts before er	tering	item (except for	one-time avoide	d costs)
Disposal	ANNU	ALIZE avoided c	osts before er	tering 0.00	item (except for	one-time avoide	d costs) \$0
Disposal Personnel	ANNU	ALIZE avoided c	osts before er	0.00 0.00	s0 \$0	one-time avoide \$0 \$0	d costs) \$0 \$0
Disposal Personnel nspection/Reporting/Sampling	ANNU	ALIZE avoided o	osts before er	0.00 0.00 0.00	\$0 \$0 \$0 \$0	one-time avoide \$0 \$0 \$0	\$0 \$0 \$0 \$0
Disposal Personnel nspection/Reporting/Sampling Supplies/Equipment	ANNU	ALIZE avoided c	osts before er	0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0	**************************************	\$0 \$0 \$0 \$0 \$0
Disposal Personnel nspection/Reporting/Sampling Supplies/Equipment Financial Assurance	ANNU	ALIZE avoided o	osts before er	0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0 \$0
Disposal Personnel nspection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs	ANNU	ALIZE avoided c	osts before er	0.00 0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0 \$0 \$0
Disposal Personnel nspection/Reporting/Sampling Supplies/Equipment Financial Assurance	ANNU	ALIZE avoided c	osts before er	0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0 \$0
Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs	ANNU	ALIZE avoided c	osts before er	0.00 0.00 0.00 0.00 0.00 0.00	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$	\$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	\$0 \$0 \$0 \$0 \$0 \$0 \$0



Compliance History Report

Compliance History Report for CN603211277, RN102323268, Rating Year 2020 which includes Compliance History (CH) components from September 1, 2015, through August 31, 2020.

Customer, Respondent, CN603211277, Enterprise Products Classification: SATISFACTORY Rating: 4.02

or Owner/Operator: Operating LLC

Regulated Entity: RN102323268, ENTERPRISE MONT Classification: SATISFACTORY Rating: 18.84

BELVIEU COMPLEX

Complexity Points: 35 Repeat Violator: NO

CH Group: 03 - Oil and Gas Extraction

Location: 10207 FM RD 1942, MONT BELVIEU, CHAMBERS COUNTY, TX

TCEQ Region: REGION 12 - HOUSTON

AIR NEW SOURCE PERMITS REGISTRATION 154993

AIR NEW SOURCE PERMITS REGISTRATION 152723

AIR NEW SOURCE PERMITS REGISTRATION 141606

AIR NEW SOURCE PERMITS REGISTRATION 150604

AIR NEW SOURCE PERMITS REGISTRATION 155894

AIR NEW SOURCE PERMITS REGISTRATION 154473

AIR NEW SOURCE PERMITS EPA PERMIT N174M2

AIR NEW SOURCE PERMITS EPA PERMIT N174M1

AIR NEW SOURCE PERMITS PERMIT 144873

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER CI0008R
AIR OPERATING PERMITS PERMIT 3557
AIR OPERATING PERMITS PERMIT 4035

AIR OPERATING PERMITS PERMIT 4187

AIR OPERATING PERMITS PERMIT 27613

AIR NEW SOURCE PERMITS AFS NUM 4807100007

AIR NEW SOURCE PERMITS PERMIT 20698

AIR NEW SOURCE PERMITS ACCOUNT NUMBER CI0008R

AIR NEW SOURCE PERMITS PERMIT 76070 AIR NEW SOURCE PERMITS PERMIT 22105

AIR NEW SOURCE PERMITS PERMIT 5581 AIR NEW SOURCE PERMITS PERMIT 22113

AIR NEW SOURCE PERMITS PERMIT 8418
AIR NEW SOURCE PERMITS PERMIT 8707
AIR NEW SOURCE PERMITS PERMIT 21945

AIR NEW SOURCE PERMITS PERMIT 8/0/ AIR NEW SOURCE PERMITS PERMIT 21945

AIR NEW SOURCE PERMITS PERMIT 21945

AIR NEW SOURCE PERMITS PERMIT 19930

AIR NEW SOURCE PERMITS REGISTRATION 72757 AIR NEW SOURCE PERMITS REGISTRATION 5581A

AIR NEW SOURCE PERMITS PERMIT 22114 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX655

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX790

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX790M1

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1057 AIR NEW SOURCE PERMITS REGISTRATION 85477

AIR NEW SOURCE PERMITS REGISTRATION 87477 AIR NEW SOURCE PERMITS REGISTRATION 85755

AIR NEW SOURCE PERMITS REGISTRATION 94065

AIR NEW SOURCE PERMITS REGISTRATION 94067

AIR NEW SOURCE PERMITS REGISTRATION 94067 AIR NEW SOURCE PERMITS REGISTRATION 94133
AIR NEW SOURCE PERMITS REGISTRATION 95777 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1286

AIR NEW SOURCE PERMITS REGISTRATION 101478

AIR NEW SOURCE PERMITS EPA PERMIT N154

AIR NEW SOURCE PERMITS REGISTRATION 101481 AIR NEW SOURCE PERMIT 100091

AIR NEW SOURCE PERMITS REGISTRATION 103076 AIR NEW SOURCE PERMITS REGISTRATION 103498

AIR NEW SOURCE PERMITS REGISTRATION 110727 AIR NEW SOURCE PERMITS REGISTRATION 106767

AIR NEW SOURCE PERMITS REGISTRATION 115013 AIR NEW SOURCE PERMIT 107523

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX797M1 AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX33

AIR NEW SOURCE PERMITS REGISTRATION 105671 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX823

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX655M1 AIR NEW SOURCE PERMITS REGISTRATION 140705

AR NEW SOURCE PERMITS ELA LEMMIT ISDINOSSMI

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX813

AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX6

AIR NEW SOURCE PERMITS REGISTRATION 111147 AIR NEW SOURCE PERMITS REGISTRATION 115619

AIR NEW SOURCE PERMITS REGISTRATION 106844 AIR NEW SOURCE PERMIT PSDTX1336

AIR NEW SOURCE PERMITS REGISTRATION 108247 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX824

AIR NEW SOURCE PERMITS REGISTRATION 122457 AIR NEW SOURCE PERMITS REGISTRATION 124545

AIR NEW SOURCE PERMITS EPA PERMIT N174 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX789M1

AIR NEW SOURCE PERMITS REGISTRATION 150628

AIR NEW SOURCE PERMITS PERMIT AMOC168

AIR NEW SOURCE PERMITS REGISTRATION 163265

AIR NEW SOURCE PERMITS REGISTRATION 147993

AIR NEW SOURCE PERMITS PERMIT AMOC37

AIR NEW SOURCE PERMITS PERMIT 156320

AIR NEW SOURCE PERMITS REGISTRATION 153349
AIR NEW SOURCE PERMITS REGISTRATION 162955

AIR NEW SOURCE PERMITS REGISTRATION 154190

Page 1

AIR NEW SOURCE PERMITS REGISTRATION 158401 AIR NEW SOURCE PERMITS REGISTRATION 159045 AIR NEW SOURCE PERMITS REGISTRATION 158252 AIR NEW SOURCE PERMITS REGISTRATION 156560 AIR NEW SOURCE PERMITS REGISTRATION 156186 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1558 **AIR NEW SOURCE PERMITS REGISTRATION 158421 AIR NEW SOURCE PERMITS REGISTRATION 154580 AIR NEW SOURCE PERMITS** EPA PERMIT N272 **AIR NEW SOURCE PERMITS REGISTRATION 160377** AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX193 AIR NEW SOURCE PERMITS REGISTRATION 160647

STORMWATER PERMIT TXR05AV96 STORMWATER PERMIT TXR05CE50 STORMWATER PERMIT TXR1571EI WASTEWATER PERMIT WQ0002940000 **WASTEWATER EPA ID TX0102326 WASTEWATER EPA ID TX0134465** WASTEWATER PERMIT WQ0005014000 WASTEWATER PERMIT WQ0005311000 **WASTEWATER EPA ID TX0140783 WASTEWATER** EPA ID TX0141020

WASTEWATER PERMIT WQ0005304000 **AIR EMISSIONS INVENTORY** ACCOUNT NUMBER CI0008R

POLLUTION PREVENTION PLANNING ID NUMBER INDUSTRIAL AND HAZARDOUS WASTE EPA ID

TXT490013455 P00218

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

TAX RELIEF ID NUMBER 16722 REGISTRATION # (SWR) 31038 **TAX RELIEF ID NUMBER 16725** TAX RELIEF ID NUMBER 16724

TAX RELIEF ID NUMBER 16684 TAX RELIEF ID NUMBER 16720 TAX RELIEF ID NUMBER 16721 **TAX RELIEF ID NUMBER 16198**

Compliance History Period: September 01, 2015 to August 31, 2020 Rating Year: 2020 **Rating Date:** 09/01/2020

Date Compliance History Report Prepared: March 26, 2021 Agency Decision Requiring Compliance History: Enforcement Component Period Selected: March 26, 2016 to March 26, 2021

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Yuliya Dunaway Phone: (210) 403-4077

Site and Owner/Operator History:

YES 1) Has the site been in existence and/or operation for the full five year compliance period? 2) Has there been a (known) change in ownership/operator of the site during the compliance period? NO

Components (Multimedia) for the Site Are Listed in Sections A - J

A. Final Orders, court judgments, and consent decrees:

Effective Date: 06/20/2018 ADMINORDER 2016-1003-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Minor

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: Special Condition 11 PERMIT

Special Condition 24 PERMIT Special Term & Condition 19 OP

Description: Failure to monitor the total sulfur content of Merox Off Gas (MOG) fuel to the Heat Recovery Unit (HRU)

burners (Category B1 violation).

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 117, SubChapter B 117.310(c)(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Term & Condition 19 OP Special Term & Condition 1A OP

Description: Failure to prevent unauthorized carbon monoxide (CO) emissions from the 400 DIB Duct Burners (Category

A8 General Condition 3 Violation).

Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 19B PERMIT

Special Term & Condition 19 OP

Description: Failure to maintain the liquid flow to the scrubber (Category A.12.i.6 Violation).

Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 18 PERMIT
Special Term & Condition 19 OP

Description: Failure to prevent 900 DIB Heat Recovery Unit (HRU) from exceeding the authorized firing rate (Category

B13 Violation). Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(A)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: General Terms & Conditions OP

Description: Failure to report all deviations in the previous five deviation reports (Category B3 Violation).

2 Effective Date: 03/05/2020 ADMINORDER 2018-1669-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Major

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: General Terms and Conditions OP

Special Condition 1 PERMIT

STC No. 19 OP

Description: Failed to prevent unauthorized emissions.

Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: GTC OP

NSR Permi No. 6798 PERMIT

STC No. 19 OP

Description: Failed to prevent unauthorized emissions.

3 Effective Date: 07/20/2020 ADMINORDER 2017-1118-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 3 PERMIT

Special Terms & Conditions 19 OP

Description: Failed to comply with the concentration limits and the emissions limits for EPN 44, in violation of 30 TEX. ADMIN. CODE §§101.20(3), 116.115(c), and 122.143(4), TEX. HEALTH & SAFETY CODE §382.085(b), FOPNo. O1641, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 19, and New NSR Permit Nos. 20698 and PSDTX797M1, Special Conditions ("SC") No. 3. Specifically, the Respondent exceeded the CO concentration limit of 40 parts per million by volume dry ("ppmvd") at

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 3 PERMIT

Special Terms & Conditions 19 OP

Description: Failed to comply with the concentration limits and the MAERs for EPN 42, in violation of 30 TEX. ADMIN. CODE §§101.20(3), 116.115(b)(2)(F) and(c), and 122.143(4), TEX. HEALTH & SAFETY CODE §382.085(b), FOP No. O1641, GTC and STC No. 19, and NSR Permit Nos. 20698 and PSDTX797M1, SC Nos. 1 and 3. Specifically, for 161 days from July 14, 2012 through June 28, 2013, the Respondent exceeded the NOx MAER of 4.86 pounds per hour ("lbs/hr") by

an average of 3.25 lbs/hr for 107 hours; the CO concen

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter F 116.615(2)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Terms & Conditons 19 OP

Description: Failed to comply with the MAER for EPN HR15.001, in violation of 30 TEX. ADMIN. CODE §§116.615(2) and 122.143(4), TEX. HEALTH & SAFETY CODE §382.085(b), FOP No. 01641, GTC and STC No. 19, and Standard Permit Registration No. 87477. Specifically, the Respondent exceeded the NOx MAER of 7.0 lbs/hr by an average of 4.75 lbs/hr for three hours on November 11, 2012 and April 19, 2013 for the Hot Oil Heater, EPN HR15.001, resulting in the unauthorized release of 14.25 lbs of NOx.

Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.142(b)(2)(A)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Terms & Conditions 19 OP

Description: Failed to represent the correct applicable requirements in the FOP, in violation of 30 TEX. ADMIN. CODE §§122.142(b)(2)(A) and 122.143(4) and TEX. HEALTH & SAFETY CODE §382.085(b). Specifically, FOP No. 01641 incorrectly lists the NSR authorization for the Piping Components, Unit Identification ("ID") D5FU0124, as 30 TEX. ADMIN. CODE § 106.106 instead of NSR Permit No. 8418.

Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: General Terms & Conditons OP

Description: Failed to comply with the MAER for EPNs 6/7, in violation of 30 TEX. ADMIN. CODE §§116.115(b)(2)(F) and (c) and 122.143(4), TEX. HEALTH & SAFETY CODE §382.085(b), FOP No. 01641, GTC and STC No. 19, and NSR Permit No. 8418, SC No. 1. Specifically, the Respondent exceeded the CO MAERs of 4.46 lbs/hr by an average of 6.64 lbs/hr for 4,255 hours from January 13, 2016 to May 28, 2016 and from July 6, 2016 to December 31, 2016 for the three DIB 300 Unit 501 KC5 Allison Turbines With 15 MMBtu

Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP, General Terms and Conditions OP

Description: Failed to comply with the MAER for EPNs 8/9, in violation of 30 TEX. ADMIN. CODE §§116.115(b)(2)(F) and (c) and 122.143(4), TEX. HEALTH & SAFETY CODE §382.085(b), FOP No. 01641, GTC and STC No. 19, and NSR Permit No. 8418, SC No. 1. Specifically, the Respondent exceeded the CO MAER of 4.46 lbs/hr by an average 19.54 lbs/hr for 684 hours from January 1, 2016 to May 7, 2016 for the three DIB 400 Unit 501 KC5 Allison Turbines With 15 MMBtu/hr Duct Burner Contribution, EPNs 8/9, resulting in th

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition (SC) 17 PERMIT

Special Terms & Conditions (ST&C) 19 OP

Description: Failed to comply with the MAER for EPN HR15.615, in violation of 30 TEX. ADMIN. CODE $\S\S101.20(3)$, 116.115(b)(2)(F) and (c), and 122.143(4), TEX. HEALTH & SAFETY CODE $\S382.085(b)$, FOP No. 01641, GTC and STC No. 19, and NSR Permit Nos. 20698 and PSDTX797M1, SC No. 1. Specifically, the Respondent exceeded the CO MAER of 0.54 lb/hr by an average of 1.21 lbs/hr for 4,318 hours from February 26, 2016 to December 31, 2016 for the ORU Heater, EPN HR15.615, resulting in the estimated unauthorized r

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition (SC) 17 PERMIT

Special Terms & Conditions (ST&C) 19 OP

Description: Failed to comply with the MAER for EPN HR15.616, in violation of 30 TEX. ADMIN. CODE §§101.20(3),

116.115(b)(2)(F) and (c), and 122.143(4), TEX. HEALTH & SAFETY CODE §382.085(b), FOP No. 01641, GTC and STC No. 19, and NSR Permit Nos. 20698 and PSDTX797M1, SC No. 1. Specifically, the Respondent exceeded the CO MAER of 1.04

lbs/hr by an average of 5.14 lbs/hr for 5,733 hours from February 29, 2016 to December 31, 2016 for the RED Heater, EPN HR15.616, resulting in the estimated unauthorized

4 Effective Date: 11/20/2020 ADMINORDER 2020-0461-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: GTC & STC No. 6 OP

NSR Special Condition 1 PA

Description: Failed to comply with the MAER. Specifically, the Respondent exceeded the CO MAER of 3.8 pounds per hour ("lbs/hr") by an average of 0.97 lb/hr for 208 hours on 36 days from August 16, 2017 to February 8, 2018 for the Regenerant Heater, EPN HR15002A, resulting in 201.76 lbs of unauthorized CO emissions.

5 Effective Date: 02/01/2021 ADMINORDER 2020-0777-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: GTC and STC No. 19 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 155.73 pounds of volatile organic compounds as fugitive emissions, during an emissions event (Incident No. 276754) that began on January 19, 2018 and lasted 26 hours. The emissions event occurred due to accumulated water in the heat exchanger tubes that froze and expanded during freezing weather conditions and caused the tubes to leak at the Splitter I Junior Sub Cooler, resulting in the release to the atmosphere.

Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)(1)(J)

30 TAC Chapter 122, SubChapter B 122.143(4)

(132/1823)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: GTC and STC No. 2.F OP

Description: Failed to identify all required information on the final record for a reportable emissions event. Specifically, the Respondent did not properly identify the best known cause of the emissions event at the time of reporting on the final record for Incident No. 276754.

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

April 15 2016

N/A

Itom 1

D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item I	April 13, 2010	(1324023)
Item 2	April 19, 2016	(1340380)
Item 3	June 20, 2016	(1353609)
Item 4	July 07, 2016	(1312552)
Item 5	July 19, 2016	(1398611)
Item 6	August 23, 2016	(1286569)
Item 7	September 07, 2016	(1349377)
Item 8	September 14, 2016	(1299804)
Item 9	September 15, 2016	(1344896)
Item 10	September 20, 2016	(1345103)
Item 11	November 08, 2016	(1362927)
Item 12	February 17, 2017	(1406374)
Item 13	March 20, 2017	(1413490)
Item 14	March 28, 2017	(1395903)
Item 15	April 20, 2017	(1419933)
Item 16	May 18, 2017	(1427578)
Item 17	May 31, 2017	(1329205)

Item 18	June 13, 2017	(1329208)
Item 19	July 19, 2017	(1442149)
Item 20	August 18, 2017	(1445812)
Item 21	September 20, 2017	(1463722)
Item 22	October 20, 2017	(1458279)
Item 23	November 13, 2017	(1437315)
Item 24	November 17, 2017	(1463723)
Item 25	December 15, 2017	(1469304)
Item 26	January 19, 2018	(1476879)
Item 27	February 20, 2018	(1489008)
Item 28	April 17, 2018	(1495974)
		•
Item 29	May 18, 2018	(1502939)
Item 30	May 31, 2018	(1395607)
Item 31	June 13, 2018	(1447385)
Item 32	June 20, 2018	(1510032)
Item 33	July 13, 2018	(1496750)
Item 34	July 16, 2018	(1496749)
Item 35	August 16, 2018	(1506962)
Item 36	August 19, 2018	(1521531)
Item 37	September 07, 2018	(1507245)
Item 38	October 17, 2018	(1517554)
Item 39	November 19, 2018	(1511312)
Item 40	December 19, 2018	(1546640)
Item 41	January 31, 2019	(1527109)
Item 42	February 22, 2019	(1513422)
Item 43	March 19, 2019	(1566631)
Item 44	April 23, 2019	•
		(1554746)
Item 45	June 05, 2019	(1556633)
Item 46	July 17, 2019	(1569191)
Item 47	August 19, 2019	(1601770)
Item 48	September 09, 2019	(1579412)
Item 49	September 17, 2019	(1608670)
Item 50	October 16, 2019	(1615549)
Item 51	October 28, 2019	(1597006)
Item 52	November 18, 2019	(1604906)
Item 53	December 18, 2019	(1628687)
Item 54	January 16, 2020	(1622480)
Item 55	February 12, 2020	(1512794)
Item 56	February 14, 2020	(1626053)
Item 57	February 18, 2020	(1618502)
Item 58	February 19, 2020	(1642924)
Item 59	March 17, 2020	(1648597)
Item 60	March 20, 2020	(1649430)
Item 61	April 15, 2020	(1631913)
Item 62	April 16, 2020	(1654950)
Item 63	April 20, 2020	` ,
	•	(1655795)
Item 64	April 28, 2020	(1645429)
Item 65	May 05, 2020	(1632182)
Item 66	May 20, 2020	(1661511)
Item 67	June 15, 2020	(1668882)
Item 68	June 18, 2020	(1668044)
Item 69	June 23, 2020	(1632214)
Item 70	August 04, 2020	(1665907)
Item 71	August 05, 2020	(1632161)
Item 72	September 14, 2020	(1689169)
Item 73	September 17, 2020	(1506302)
Item 74	September 22, 2020	(1630339)
Item 75	October 19, 2020	(1695533)
Item 76	November 30, 2020	(1690629)
Item 77	, -	
	December 21, 2020	
Item 78	December 21, 2020 February 08, 2021	(1697468) (1701966)

Item 79 February 23, 2021 (1692387)Item 80 February 26, 2021 (1703433)Item 81 March 01, 2021 (1703440)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 Date: 04/30/2020 (1662336)

> Self Report? YES Classification: Moderate

2D TWC Chapter 26, SubChapter A 26.121(a) Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Failure to meet the limit for one or more permit parameter Description:

2 Date: 06/30/2020 (1675829)

> Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a) 30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

3 06/30/2020 (1674990) Date:

> Self Report? Classification: YES Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a) 30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

4 Date: 07/31/2020 (1681759)

> Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Failure to meet the limit for one or more permit parameter Description:

5 07/31/2020 (1682622)Date:

> Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

08/31/2020 (1688337)6 Date:

> Self Report? YES Classification: Moderate

2D TWC Chapter 26, SubChapter A 26.121(a) Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Failure to meet the limit for one or more permit parameter Description:

7 09/30/2020 (1694694) Date:

> Self Report? Classification: Moderate

2D TWC Chapter 26, SubChapter A 26.121(a) Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

8 Date: 11/23/2020 (1672482)

> Self Report? Classification: NO Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.722(d)(1) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii)

5C THSC Chapter 382 382.085(b) Special Condition 4A PERMIT Special Term and Condition 19 OP Special Term and Condition 1A OP

Description: Failure to maintain net heating value of the north storage flare (EPN: FL-2).

(Category B13 Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.144(1)

5C THSC Chapter 382 382.085(b)

General Terms and Conditions OP

Special Condition 7C PERMIT

Description: Failure to maintain ISOM cooling tower sample records (EPN: CT-1). (Category C3

Violation)

Classification: Self Report? NO Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

General Terms and Conditions OP Special Condition 21 PERMIT

Description: Failure to maintain Merox off-gas monitoring records. (Category B3 Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.144(1)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP Special Condition 13C PERMIT

Description: Failure to maintain splitter IV cooling tower sample records (EPN: CT-06).

(Category C3 Violation)

Self Report? Classification: Moderate

30 TAC Chapter 116, SubChapter F 116.615(2) Citation:

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

MAERT REG

Special Term and Condition 19 OP Special Term and Condition 22B OP

Description: Failure to maintain emission limit of south plant hot oil heater (EPN: SHOH).

(Category B13 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 1 PERMIT Special Term and Condition 19 OP

Description: Failure to maintain emission limit of the HRU-3 turbines and fired-HRU (EPN: 27).

(Category B13 Violation)

Moderate Self Report? Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 1 PERMIT Special Term and Condition 19 OP

Description: Failure to maintain emission limit of the Oleflex reactor heater (EPN: 44).

(Category B13 Violation)

Self Report? NO Classification: Minor

30 TAC Chapter 115, SubChapter D 115.352(4) Citation: 30 TAC Chapter 115, SubChapter H 115.783(5)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1)

5C THSC Chapter 382 382.085(b) Special Condition 11E PERMIT Special Condition 2E PERMIT Special Condition 3E PERMIT Special Condition 4E PERMIT Special Condition 5E PERMIT Special Condition 6E PERMIT Special Condition 7E PERMIT Special Condition 9E PERMIT Special Term and Condition 19 OP

Special Term and Condition 1A OP

Description: Failure to prevent open-ended lines (OELs). (Category C10 Violation) Self Report? Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

> 5C THSC Chapter 382 382.085(b) Special Condition 3A PERMIT Special Term and Condition 19 OP

Special Term and Condition 1A OP Special Term and Condition 22B OP

Description: Failure to maintain the net heating value of the south plant flare (EPN: FL-1).

(Category B13 Violation)

Self Report? Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.722(d)(1)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 116, SubChapter F 116.615(2) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii)

5C THSC Chapter 382 382.085(b)

MAERT REG

Special Term and Condition 19 OP Special Term and Condition 1A OP Special Term and Condition 22B OP

Description: Failure to maintain the net heating value of the north fracs flare (EPN: FL-4).

(Category B13 Violation)

Self Report? Classification: Minor

30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(4)

5C THSC Chapter 382 382.085(b) Special Condition 4C PERMIT Special Term and Condition 19 OP Special Term and Condition 1A OP

Description: Failure to prevent visible emissions from the north plant flare (EPN: 45).

(Category C4 Violation)

Self Report? NO

Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)(ii)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) General Terms and Conditions OP

Failure to conduct daily visible observations of the south plant flare (EPN: FL-1). Description:

(Category C3 Violation)

Self Report? Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

Special Term and Condition 19 OP

5C THSC Chapter 382 382.085(b) Special Condition 1 PERMIT

Description: Failure to maintain emission limit of the BEF hot oil heater (EPN: HR15.614).

(Category B13 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Special Term and Condition 19 OP Special Term and Condition 1A OP Special Term and Condition 22 OP

Description: Failure to maintain emission limit of the Frac IV Regen Heater (EPN: HR15.002).

(Category B13 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

MAERT REG

Special Term and Condition 19 OP Special Term and Condition 1A OP Special Term and Condition 22 OP

Description: Failure to maintain emission limit of the Frac VI Regen Heater (EPN: HR17.002).

(Category B13 Violation)

9 Date: 02/12/2021 (1692327)

> Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4) 30 TAC Chapter 115, SubChapter H 115.783(5)

30 TAC Chapter 116, SubChapter F 116.620(c)(1)(F) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-6(a)(1)

5C THSC Chapter 382 382.085(b)

FOP Special Term and Condition 1A PERMIT

Failure to prevent open-ended lines (OELs) in the Frac IX unit. Description: Self Report? Classification: Minor Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b)

MAFRT PERMIT

Failure to prevent exceedance of CO as allowed by permit Description:

Self Report? Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.722(d)(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii)

5C THSC Chapter 382 382.085(b)

FOP 4035 Special Term and Condition 1A OP

Description: Failure to maintain minimum net heating value of 300 Btu/scf for EPN: SK25.002

10 Date: 02/26/2021 (1692395)

> Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

AMOC 37 Condition F.5 PERMIT

FOP Special Term & Condition (ST&C) 11 OP

Description: Failure to maintain video records from Flare (EPN: SK25.801). (Category B3) Self Report? Classification:

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) FOP Special Term & Condition (ST&C) 11 OP

NSR Special Condition (SC) 1 PERMIT

Description: Failure to maintain emissions in pound per hour (lb/hr) for Reactor Charge Heater

(RCH) (EPN: HR15.101) within the limits of the Maximum Allowable Emissions

Rates (MAER). (Category B12)

Self Report? Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP NSR Special Condition (SC) 10 PERMIT

Failure to maintain the Reactor Charge Heater (RCH) (EPN: HR15.101) emissions Description:

concentrations) within the permit limit. (Category B12)

Self Report? Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP NSR Special Condition (SC) 10 PERMIT

Description: Failure to maintain emissions in pound per hour (lb/hr) for Auxiliary Boiler A (Aux

A) (EPN: BO10.103A) within the limits of the Maximum Allowable Emissions Rates

Moderate

(MAER). (Category B12)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP NSR Special Condition (SC) 1 PERMIT

Failure to maintain emissions in pound per hour (lb/hr) for Auxiliary Boiler B (Aux Description:

B) (EPN: BO10.103B) within the limits of the Maximum Allowable Emissions Rates

(MAER). (Category B12)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4) 5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP NSR Special Condition (SC) 12 PERMIT

Failure to maintain the Auxiliary Boiler A (Aux A) (EPN: BO10.103A) emissions Description:

concentrations within the permit limit. (Category B12)

Self Report? NO Classification: Citation:

Moderate 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT KKKK 60.4400(a)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP FOP Special Term & Condition (ST&C) 5B OP NSR Special Condition (SC) 3E PERMIT

Description: Failure to conduct performance test on Gas Turbines (EPN: GT26.101A).

(Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT KKKK 60.4400(a)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP FOP Special Term & Condition (ST&C) 5B OP NSR Special Condition (SC) 3E PERMIT

Description: Failure to conduct performance test on Gas Turbines (EPN: GT26.101B).

(Category C4)

Self Report? NO Classification: Minor

30 TAC Chapter 117, SubChapter B 117.310(f) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 1A OP

Description: Failure to operate PCR001 Emergency Generator Engine (ENP: GEN001) for

preventative maintenance outside of the hours of 06:00 and 12:00. (Category

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter D 115.352(4) 30 TAC Chapter 115, SubChapter H 115.783(5)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-6a(a)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP NSR Special Condition (SC) 20E PERMIT

Description: Failure to prevent open-ended lines (OELs). (Category C10)

Self Report? Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.782(c)(1)(B) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-7a(d)(1) 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-9a(a) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168(f)(1)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP NSR Special Condition (SC) 20H PERMIT

Description: Failure to properly identify a valve for delay of repair (DOR). (Category B13) Self Report? NO Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(4)(iii) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(7)(iii)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP NSR Special Condition (SC) 15A PERMIT

Description: Failure to maintain the exit velocity of Flare (EPN: SK25.801) below the calculated

Vmax. (Category B13)

Self Report? NO Classification: Minor

30 TAC Chapter 116, SubChapter B 116.115(c) Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP NSR Special Condition (SC) 26 PERMIT

Description: Failure to operate according to the parameters of the permit. (Category B17) Self Report? Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.722(d)(1)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(6)(ii)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP NSR Special Condition (SC) 15A PERMIT

Description: Failure to maintain Flare (EPN: SK25.801) net heating value above 300 Btu/scf.

(Category B13)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(4)

5C THSC Chapter 382 382.085(b)

AMOC 37 CND F.3 PERMIT

FOP Special Term & Condition (ST&C) 11 OP FOP Special Term & Condition (ST&C) 1A OP NSR Special Condition (SC) 15C PERMIT

Description: Failure to prevent visible emissions from Flare (EPN: SK25.801). (Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A)

5C THSC Chapter 382 382.085(b) FOP General Terms & Condition OP

Description: Failure to report a deviation in the proper time frame. (Category B3) Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 117, SubChapter B 117.310(f)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

FOP Special Term & Condition (ST&C) 1A OP

Description: Failure to operate Control Room Emergency Generator Engine (ENP: GEN003) for

preventative maintenance outside of the hours of 06:00 and 12:00. (Category

C4)

F. Environmental audits:

Notice of Intent Date: 02/08/2018 (1472368)

Disclosure Date: 07/27/2018 Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section D.1.(c)
PERMIT Part III, Section D.5.

Description: Failed to record rain gauge date and rainfall total daily during storm events.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section D.2.(a)(1)

PERMIT Part III, Section D.5.

Description: Failed to conduct quarterly sampling monitoring for qualifying events.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section D.1.(a)

PERMIT Part III, Section D.5.

Description: Failed to record quarterly visual monitoring for qualifying events.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section B.2.

PERMIT Part III, Section D.5.

Description: Failed to record periodic routine facility inspections. These inspections are part of best management

practices and must be conducted at least once per quarter.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rgmt Prov: PERMIT Part II, Section C.4.

Description: Failed to implement the SWP3 plan. The final plan must be signed by the Delegated Authorized

Representative.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section A.4.(f)

Description: Failed to implement the SWP3 plan training program. Training must be conducted at least once per year.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, C.1.(c)

PERMIT Part III, C.1.(e)

PERMIT Part III, Section C.1.(a)

PERMIT Part III, Section C.1.(b) PERMIT Part III, Section D.5. PERMIT Part III.C.1.(d)

Description: Failed to implement annual sampling/testing (metals) requirements.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section B.5.
PERMIT Part III, Section D.5.

Description: Failed to conduct annual compliance evaluations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT Part III, Section B.1.a.
PERMIT Part III, Section B.1.b.
PERMIT Part III, Section B.1.c.

Description: Failed to certify non-allowable non-storm water discharges within 180 days of Notice of Intent.

Viol. Classification: Minor

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

PERMIT Part III, Section B.1.d.

Rgmt Prov: PERMIT Part III, Section A.5.(3)

Description: Failed to assign a Delegated Authorized Representative under this permit. Specifically, the letter

designating a signatory authority by an authorized representative was not maintained.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter H 101.359(a)

Description: Failed to include the ORU (EPN HR15.615), RED (EPN HR15.616), and Hot Oil (EPN HR15.614) heaters in

the 2017 and 2018 annual compliance report for the Mass Emission Cap and Trade Program.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT DDDDD 63.7530(f)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT DDDDD 63.7545(e)

Description: Failed to submit a Notice of Compliance Status to TCEQ for the ORU (EPN HR15.615), Hot Oil (EPN

HR15.614), and RED (EPN HR15.616).

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.788(a)

Description: Failed to accurately report data in the third part HRVOC audit report submitted to TCEQ on November 16,

2017. Specifically, the report inadvertently included the 2016 HRVOC Comparative Monitoring Data.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.766(i)

Description: Failed to include Cooling Towers 107CT13.202 and CT2 in the quality assurance plan.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT F 63.104(c)(1)

Description: Failed to include Cooling Tower 107CT13.202 in HON Cooling Tower Monitoring Plan.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.764(b)(2)

30 TAC Chapter 115, SubChapter H 115.764(b)(3) 30 TAC Chapter 115, SubChapter H 115.764(b)(4)

Description: Failed to maintain monitoring records of the Cooling Tower (107CT13.202) total strippable VOC and

speciated strippable HRVOC concentrations.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.764(b)(5)

Description: Failed to collect additional samples at Cooling Tower 107CT13.202 in some instances.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Conditions No. 15.C.

Description: Failed to provide calibration records for the scrubber flow monitoring device to determine if calibration is

accurate and occurring at the frequency required.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)

Description: Instances were found for which daily visible emission observations were not conducted.

Viol. Classification: Minor

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT KKK 60.636(c)

Description: Failed to include the CSP Unit components as part of the 40 CFR KKK semiannual report.

Viol. Classification: Minor

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT OOOO 60.5422(c)

Description: Failed to include the North Plant Distribution, North Storage Degasser, and North Plant Gas Treater Unit

components as part of the 40 CFR 60 0000 semiannual report.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.150(c)(3)

Description: Failed to achieve the de minimis threshold for permit modifications to existing major sources of VOC by

federally enforceable means. Specifically, the project netting relied on VOC reductions attributable to a Flare Gas Recovery project, but the emission reduction was met through other means, such as installation

of rupture disks, that are not federally enforceable.

Notice of Intent Date: 11/12/2019 (1612845)

No DOV Associated

G. Type of environmental management systems (EMSs):

N/A

H. Voluntary on-site compliance assessment dates:

N/A

I. Participation in a voluntary pollution reduction program:

N/A

J. Early compliance:

N/A

Sites Outside of Texas:

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
ENTERPRISE PRODUCTS	§	
OPERATING LLC	§	
RN102323268	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2020-1161-AIR-E

I. JURISDICTION AND STIPULATIONS

On	, the Texas Commission on Environmental Quality ("the
Commission" or "TC	EQ") considered this agreement of the parties, resolving an enforcement
action regarding Ente	erprise Products Operating LLC (the "Respondent") under the authority of
TEX. HEALTH & SAFET	Y CODE ch. 382 and TEX. WATER CODE ch. 7. The Executive Director of the
TCEQ, through the E	nforcement Division, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a natural gas processing plant located at 10207 Farm-to-Market Road 1942 in Mont Belvieu, Chambers County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$14,625 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$5,850 of the penalty and \$2,925 of the penalty is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order and shall be waived only upon full compliance with all the terms and conditions of this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms and conditions contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.

Pursuant to Tex. Water Code § 7.067, \$5,850 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental

Environmental Project ("SEP") as defined in the attached SEP Agreement ("Attachment A", incorporated herein by reference). The Respondent's obligation to pay the conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.

- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully-integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that the Respondent completed the following corrective actions in order to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 332968:
 - a. On March 29, 2020, inspected the two pressure safety valves, repaired one of the pressure safety valves, and replaced the other pressure safety valve.
 - b. By September 11, 2020, recalibrated the nearby pressure transmitters along the line to ensure accurate pressure readings are transmitted to the Operations Team.

II. ALLEGATIONS

1. During a record review conducted from May 14, 2020 through June 5, 2020, an investigator documented that the Respondent failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), New Source Review Permit No. 144873, Special Conditions No. 1, Federal Operating Permit ("FOP") No. O4187, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 11, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent released 143.06 pounds ("lbs") of carbon monoxide ("CO"), 288.27 lbs of volatile organic compounds ("VOC"), and 0.18 lb of sulfur dioxide from the Flare, Emissions Point Number ("EPN") SK25.901, during an emissions event (Incident No. 332968) that occurred on March 29, 2020 and lasted 13 hours and 53 minutes. The emissions event occurred when the Isobutane Dehydrogenation Unit experienced an

Enterprise Products Operating LLC DOCKET NO. 2020-1161-AIR-E Page 3

increased discharge pressure to the customer that caused two pressure safety valves to lift, resulting in flaring. Since the emissions event was not caused by a sudden unavoidable breakdown of equipment or process beyond the control of the owner or operator and could have been avoided by better design and/or better operational and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222.

2. During a record review conducted from May 4, 2020 through October 30, 2020, an investigator documented that the Respondent failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code §§ 116.115(c), 116.615(2), and 122.143(4), Standard Permit Registration No. 95777, FOP No. O1641, GTC and STC No. 19, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent released 229.52 lbs of CO, 39.75 lbs of VOC, and 215.07 lbs of nitrogen oxides from the Flare, EPN FL-4, during an emissions event (Incident No. 279079) that began on February 20, 2018 and lasted 17 hours and 56 minutes. The emissions event occurred due to the failure of an exhaust valve that caused Recycle Valve FV1233 to fail open and overpressure in the De-Ethanizer Tower, resulting in flaring. Since the emissions event was not caused by a sudden unavoidable breakdown of equipment or process beyond the control of the owner or operator and could have been avoided by better design and/or better operational and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: Enterprise Products Operating LLC, Docket No. 2020-1161-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

2. The Respondent shall implement and complete an SEP as set forth in Section I, Paragraph No. 4. The amount of \$5,850 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any

portion of the SEP deemed by the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.

- 3. The Respondent shall undertake the following technical requirements:
 - a. Within 30 days after the effective date of this Order, implement measures and/or procedures designed to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 279079.
 - b. Within 45 days after the effective date of this Order, submit written certification, and include detailed supporting documentation including photographs, receipts, and/or other records to demonstrate compliance with Ordering Provision No.
 3.a. The certification shall be signed by the Respondent and shall include the following certification language:

"I certify under penalty of law that I have personally examined and am familiar with the information submitted and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

The certification shall be submitted to:

Order Compliance Team Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Air Section Manager Houston Regional Office Texas Commission on Environmental Quality 5425 Polk Street, Suite H Houston, Texas 77023-1452

- 4. All relief not expressly granted in this Order is denied.
- 5. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 6. If the Respondent fails to comply with any of the Ordering Provisions in this Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, the Respondent's failure to comply is not a violation of this Order. The Respondent shall have the burden of establishing to the Executive

Enterprise Products Operating LLC DOCKET NO. 2020-1161-AIR-E Page 5

Director's satisfaction that such an event has occurred. The Respondent shall notify the Executive Director within seven days after the Respondent becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.

- 7. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director. Extension requests shall be sent to the Order Compliance Team at the address listed above.
- 8. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- This Order may be executed in separate and multiple counterparts, which together shall 9. constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under TEX. BUS. ORG. CODE § 1.002.
- 10. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

Enterprise Products Operating LLC DOCKET NO. 2020-1161-AIR-E Page 6

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
Tor the commission	12/01/2021
For the Executive Director	Date
I, the undersigned, have read and understand the attached Order, and I do agree to the terms acknowledge that the TCEQ, in accepting paymon such representation.	he attached Order. I am authorized to agree to and conditions specified therein. I further ent for the penalty amount, is materially relying
I also understand that failure to comply with the and/or failure to timely pay the penalty amount	e Ordering Provisions, if any, in this Order t, may result in:
 A negative impact on compliance history; Greater scrutiny of any permit application Referral of this case to the Attorney General additional penalties, and/or attorney fees Increased penalties in any future enforcer Automatic referral to the Attorney General TCEQ seeking other relief as authorized be 	ns submitted; ral's Office for contempt, injunctive relief, , or to a collection agency; nent actions; nl's Office of any future enforcement actions; and
In addition, any falsification of any compliance	documents may result in criminal prosecution.
Signature ROBERT E. MOSS	7/4/2021 Date 50P
Name (Printed or typed) Authorized Representative of Enterprise Products Operating LLC	Title
\square If mailing address has changed, please che	ck this box and provide the new address below:

Attachment A

Docket Number: 2020-1161-AIR-E SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	Enterprise Products Operating LLC
Payable Penalty Amount:	\$11,700
SEP Offset Amount:	\$5,850
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Anahuac Independent School District
Project Name:	Clean School Bus Project
Location of SEP:	Texas Air Quality Control Region 216, Houston - Galveston

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Anahuac Independent School District** for the *Clean School Bus Project*. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to purchase a lower-emission school bus that is model year 2010 or newer ("Replacement Bus") to replace a bus that is model year 1995 ("Older Bus"), thus removing the Older Bus from the roads. The Third-Party Administrator shall ensure that the Replacement Bus has an engine that meets 2010 EPA Standards. The Third-Party Administrator certifies that the Older Bus is currently in use, driven on a regular route on a weekly basis for at least the past two years. The Third-Party Administrator shall own and operate the Replacement Bus for at least five years following the date of purchase. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

Enterprise Products Operating LLC Agreed Order - Attachment A

The Respondent's signature affixed to this Agreed Order certifies that the Respondent has no prior commitment to make this contribution and that it is being contributed solely to settle this enforcement action. The Respondent shall not profit from this SEP.

b. Environmental Benefit

The SEP will benefit air quality by reducing harmful exhaust emissions from an older school bus. Older school bus engines emit larger amounts of nitrogen oxides and particulate matter, as well as other harmful pollutants such as volatile organic compounds and carbon monoxide than new buses. These pollutants contribute to the formation of ozone and may cause or exacerbate a number of respiratory diseases, including asthma, especially in children. The Project will reduce these emissions by replacing a model year 1995 school bus with a new, lower-emission bus.

c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to **Anahuac Independent School District SEP** and shall mail the contribution with a copy of the Agreed Order to:

Anahuac Independent School District Attention: Business Manager P.O. Box 638 Anahuac, Texas 77514

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP, shall make the check payable to "Texas Commission on Environmental Quality," and shall mail it to:

Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of the Respondent must include a clear statement that **the project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.