Executive Summary – Enforcement Matter – Case No. 60465 LCY ELASTOMERS LP RN102325974 Docket No. 2021-0351-AIR-E

Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media: AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

LCY Elastomers LP, 4803 Decker Drive, Baytown, Harris County

Type of Operation:

Synthetic rubber manufacturing plant

Other Significant Matters:

Additional Pending Enforcement Actions: No

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: June 17, 2022

Comments Received: No

Penalty Information

Total Penalty Assessed: \$99,378

Amount Deferred for Expedited Settlement: \$19,875

Total Paid to General Revenue: \$79,503

Total Due to General Revenue: \$0

Payment Plan: N/A

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A

Applicable Penalty Policy: April 2014 and January 2021

Investigation Information

Complaint Date(s): N/A Complaint Information: N/A

Date(s) of Investigation: October 6, 2020 through January 5, 2021 and April 15, 2021

through May 25, 2021

Date(s) of NOE(s): January 7, 2021 and May 26, 2021

Executive Summary – Enforcement Matter – Case No. 60465 LCY ELASTOMERS LP RN102325974 Docket No. 2021-0351-AIR-E

Violation Information

- 1. Failed to prevent unauthorized emissions. Specifically, the Respondent released 440 pounds of 1,3-butadiene as fugitive emissions, during an emissions event (Incident No. 277952) that occurred on February 5, 2018 and lasted 14 hours and four minutes. The emissions event occurred due to corrosion at the outer lip of the filter housing that contributed to the O-ring gasket failure, resulting in the release to the atmosphere. Since the emissions event was not caused by a sudden unavoidable breakdown of equipment or process beyond the control of the owner or operator and could have been avoided by better design and/or better operational and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222 [30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), New Source Review ("NSR") Permit No. 20311, Special Conditions ("SC") No. 1, Federal Operating Permit ("FOP") No. 01756, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 10, and Tex. Health & Safety Code § 382.085(b)].
- 2. Failed to identify all required information on the final record for a reportable emissions event. Specifically, the Respondent did not identify the estimated total quantities of the carbon monoxide ("CO"), nitrogen oxides ("NOx"), and volatile organic compounds ("VOC") emissions that were released from the High Pressure Flare H7902, Emissions Point Number ("EPN") VE-12, on the final record for Incident No. 277952 [30 Tex. ADMIN. CODE §§ 101.201(b)(1)(G) and (H) and 122.143(4), FOP No. O1756, GTC and STC No. 2.F, and Tex. HEALTH & SAFETY CODE § 382.085(b)].
- 3. Failed to comply with the differential pressure limits. Specifically, the Respondent did not meet the Compliance Assurance Monitoring ("CAM") minimum pressure drop limit of eight inches of water when the pressure drop ranged from 0.07 inch to 7.93 inches of water for a total of 1,890 hours from March 17, 2020 to September 30, 2020 and exceeded the CAM maximum pressure drop limit of 12 inches of water when the pressure drop ranged from 12.03 inches to 17.35 inches of water for a total of 148 hours from March 17, 2020 to July 16, 2020 for Wet Cyclone CY-7720 [30 Tex. ADMIN. CODE §§ 116.115(c) and 122.143(4), NSR Permit No. 20311, SC No. 35.A, FOP No. O1756, GTC and STC No. 10, and Tex. HEALTH & SAFETY CODE § 382.085(b)].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

The Respondent implemented a corrective measure by providing the estimated total quantities of the CO, NOx, and VOC emissions that were released from the High Pressure Flare H7902, EPN VE-12, during Incident No. 277952 on October 20, 2020.

Technical Requirements:

The Respondent shall undertake the following technical requirements:

Executive Summary – Enforcement Matter – Case No. 60465 LCY ELASTOMERS LP RN102325974 Docket No. 2021-0351-AIR-E

a. Within 30 days:

- i. Implement measures and/or procedures designed to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 277952; and
- ii. Implement measures and/or procedures designed to comply with the CAM pressure drop limits for Wet Cyclone CY-7720.
- b. Within 45 days, submit written certification to demonstrate compliance with a.

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: Amanda Diaz, Enforcement Division, Enforcement Team 2, MC R-12, (713) 422-8912; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

Respondent: Garry Osan, Plant Manager, LCY ELASTOMERS LP, 4803 Decker Drive, Baytown, Texas 77520

Nolan A. Smith, General Manager, LCY ELASTOMERS LP, 4803 Decker Drive, Baytown,

Texas 77520

Respondent's Attorney: N/A



Penalty Calculation Worksheet (PCW)

Policy Revision 4 (April 2014) PCW Revision March 26, 2014

DATES Assigned 12-Jan-2021 PCW 22-Apr-2022 Screening 11-Feb-2021 EPA Due

RESPONDENT/FACILITY INFORMATION
Respondent | LCY ELASTOMERS LP
Reg. Ent. Ref. No. | RN102325974
Facility/Site Region | 12-Houston | Major/Minor Source | Major

CASE INFORMATION

Enf./Case ID No. 60465
Docket No. 2021-0351-AIR-E
Media Program(s) Air
Multi-Media
Multi-Media
Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000

Penalty Calculation Section TOTAL BASE PENALTY (Sum of violation base penalties) Subtotal 1 \$4,000 ADJUSTMENTS (+/-) TO SUBTOTAL 1
Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage. **Compliance History 76.0%** Adjustment Subtotals 2, 3, & 7 \$3,040 Enhancement for one NOV with the same or similar violations, four NOVs with dissimilar violations, two agreed orders containing a denial of liability, and one agreed order without a denial of liability. Reduction for one Disclosure of Violations. Culpability No Subtotal 4 **0.0%** Enhancement \$0 The Respondent does not meet the culpability criteria. Notes **Good Faith Effort to Comply Total Adjustments** Subtotal 5 -\$62 Subtotal 6 **\$0 Economic Benefit** 0.0% Enhancement* \$2,444 Total EB Amounts *Capped at the Total EB \$ Amount Estimated Cost of Compliance SUM OF SUBTOTALS 1-7 Final Subtotal \$6,978 OTHER FACTORS AS JUSTICE MAY REQUIRE \$0 0.0% Adjustment Reduces or enhances the Final Subtotal by the indicated percentage Notes Final Penalty Amount \$6,978 STATUTORY LIMIT ADJUSTMENT Final Assessed Penalty \$6,978 20.0% **DEFERRAL** -\$1,395 Reduction Adjustment Reduces the Final Assessed Penalty by the indicated percentage. Deferral offered for expedited settlement. Notes **PAYABLE PENALTY** \$5,583

Policy Revision 4 (April 2014) PCW Revision March 26, 2014

Respondent LCY ELASTOMERS LP

Case ID No. 60465 Reg. Ent. Reference No. RN102325974

Media Air

Enf. Coordinator Amanda Diaz

Compliance History Worksheet

Component	Number of	Number	Adjust
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	1	5%
	Other written NOVs	4	8%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	2	40%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	1	25%
Judgments	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	0	0%
Addits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	1	-2%
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
0 0.	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%

>> Repeat Violator (Subtotal 3)

No

Adjustment Percentage (Subtotal 3) 0%

>> Compliance History Person Classification (Subtotal 7)

Satisfactory Performer

Adjustment Percentage (Subtotal 7) 0%

>> Compliance History Summary

Compliance History Notes

Enhancement for one NOV with the same or similar violations, four NOVs with dissimilar violations, two agreed orders containing a denial of liability, and one agreed order without a denial of liability. Reduction for one Disclosure of Violations.

> Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) 76%

>> Final Compliance History Adjustment

Final Adjustment Percentage *capped at 100%

	E	conomic	Benefit	Wo	rksheet		
Respondent	LCY ELASTOM	ERS LP					
Case ID No.							
Reg. Ent. Reference No.							
Media Violation No.	Air					Percent Interest	Years of Depreciation
21012010111101						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description	200 0050	Date Required	rinai Bate		Interest Sureu	costs sureu	25 Amount
Item Description							
Delayed Costs							
Delayed Costs Equipment		1 1		0.00	\$0	\$0	\$0
Equipment Buildings				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Other (as needed)				0.00	\$0 \$0	\$0 \$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	5-Feb-2018	1-Dec-2022	4.82	\$2,411	n/a	\$2,411
Notes for DELAYED costs	events due	to the same or s	imilar causes as	Incider	nt No. 277952. Th	revent the recurrenge Date Required is added date of compliance	the date the
Avoided Costs	ANNU	ALIZE avoided c	osts before er	tering	item (except for	one-time avoide	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$2,411

	E	conomic	Benefit	Wo	rksheet		
Respondent	LCY ELASTOM	ERS LP					
Case ID No.	60465						
Reg. Ent. Reference No.	RN102325974	ļ					
Media Violation No.	Air					Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$250	19-Feb-2018	20-Oct-2020	2.67	\$33	n/a	\$33
Notes for DELAYED costs	released from	n the High Pressur	e Flare H7902, al record was du	EPN VE- ue and t	-12, during Incider the Final Date is th	ox, and VOC emissiont No. 277952. The date of compliance	Date Required e.
Avoided Costs	ANNU	ALIZE avoided c	osts before er			one-time avoide	
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance	l			0.00	\$0	\$0	\$0
	li						
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
ONE-TIME avoided costs Other (as needed) Notes for AVOIDED costs				0.00	\$0 \$0	\$0 \$0	\$0 \$0



Penalty Calculation Worksheet (PCW)

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

DATES Assigned 1-Jun-2021
PCW 22-Apr-2022 Screening 15-Jul-2021 EPA Due

RESPONDENT/FACILITY INFORMATION
Respondent
Reg. Ent. Ref. No.
Facility/Site Region
12-Houston

RESPONDENT/FACILITY INFORMATION
Respondent
LCY ELASTOMERS LP
RN102325974
Major/Minor Source Major

CASE INFORMATION

Enf./Case ID No. 60465
Docket No. 2021-0351-AIR-E
Media Program(s) Air
Multi-Media
Multi-Media
Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000

			Penalty	Calcula	tion Section	on		
TOTAL BASE	PENA	Subtotal 1	\$52,500					
ADJUSTMENT								
Subtotals 2 Complia		otained by multiplying story	the Total Base Pena	alty (Subtotal 1 76.0%	 by the indicated p Adjustment 		otals 2, 3, & 7	\$39,900
		Enhancement for	ar violations, two e agreed order w	the same or	similar violation lers containing a nial of liability. F	ns, four NOVs a denial of	5	
Culpabil	ity	No		0.0%	Enhancement		Subtotal 4	\$0
	Notes	The Res	spondent does n	not meet the	culpability crite	eria.		
Good Fa	ith Eff	ort to Comply T	otal Adjustmer	nts			Subtotal 5	\$0
Economi	ic Bene	efit Total EB Amounts	+1 2FF		Enhancement*	Amount	Subtotal 6	\$0
E	stimated	Cost of Compliance	\$1,355 \$10,000	<i>"Сарре</i>	d at the Total EB \$ /	Amourit		
SUM OF SUBT	ΓΟΤΑΙ	LS 1-7				F	Final Subtotal	\$92,400
OTHER FACTO	ORS A	AS JUSTICE M	IAY REQUIR	E	0.0%		Adjustment	\$0
Reduces or enhances	the Final	Subtotal by the indic	ated percentage.					
Note	es							
	I					Final Per	nalty Amount	\$92,400
STATUTORY	ITMTT	CADILISTMEN	JT			Final Acce	essed Penalty	\$92,400
SIRIOIORI		ADJUSTINE	••			Filial Asse	sseu remarty	Ψ32/.00
DEFERRAL Reduces the Final Ass	erand Do		d = ===nontogo		20.0%	Reduction	Adjustment	-\$18,480
Reduces the Fillar Ass	esseu re	naity by the mulcated	i percentage.				1	
Note	es		Deferral offered f	for expedite	d settlement.			
PAYABLE PEN	NALT	·					- 	\$73,920

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

Respondent LCY ELASTOMERS LP

Case ID No. 60465

Reg. Ent. Reference No. RN102325974

Media Air

Enf. Coordinator Amanda Diaz

Compliance History Worksheet					
Compliance Hist Component	ory Site Enhancement (Subtotal 2) Number of	Number	Adjust.		
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	1	5%		
	Other written NOVs	4	8%		
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	2	40%		
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	1	25%		
Judgments and Consent	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%		
Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%		
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%		
Emissions	Chronic excessive emissions events (number of events)	0	0%		
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	0	0%		
Addits	Disclosures of violations under the Texas Environmental, Health, and Safety Aud Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)		-2%		
	Environmental management systems in place for one year or more	No	0%		
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%		
	Participation in a voluntary pollution reduction program	No	0%		
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%		
	Adjustment Per	centage (Sub	total 2)		
epeat Violator	(Subtotal 3)				
No	Adjustment Per	centage (Sub	total 3)		
Compliance Hist	ory Person Classification (Subtotal 7)				
Satisfactory	Performer Adjustment Per	centage (Sub	total 7)		
Compliance Hist	ory Summary				
Compliance History Notes	Enhancement for one NOV with the same or similar violations, four NOVs with violations, two agreed orders containing a denial of liability, and one agreed ordenial of liability. Reduction for one Disclosure of Violations.				
			1		

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) 76%

>> Final Compliance History Adjustment

Final Adjustment Percentage *capped at 100%

76%

	E	conomic	Benefit	Woi	ksheet		
Respondent	LCY ELASTOM	ERS LP					
Case ID No.	60465						
Reg. Ent. Reference No.	RN102325974						
Media						Percent Interest	Years of
Violation No.	1					Percent Interest	Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs				_			
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling Remediation/Disposal				0.00	\$0 \$0	n/a n/a	\$0 \$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	17-Mar-2020	1-Dec-2022	2.71	\$1,355	n/a	\$1,355
Notes for DELAYED costs			. The Date Req	uired is		omply with the CAM non-compliance and	
Avoided Costs	ANNU	ALIZE avoided c	osts before en	tering	item (except for	one-time avoided	l costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$1,355



Compliance History Report

Compliance History Report for CN602579542, RN102325974, Rating Year 2021 which includes Compliance History (CH) components from September 1, 2016, through August 31, 2021.

Customer, Respondent, CN602579542, LCY ELASTOMERS LP

Classification: SATISFACTORY

Rating: 5.77

or Owner/Operator: Regulated Entity:

RN102325974, LCY ELASTOMERS

Classification: SATISFACTORY

Rating: 5.77

Complexity Points:

05 - Chemical Manufacturing

Location:

CH Group:

4803 DECKER DRIVE, BAYTOWN, HARRIS COUNTY, TEXAS

TCEQ Region: **REGION 12 - HOUSTON**

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER HG3757A

AIR NEW SOURCE PERMITS PERMIT 20311

AIR NEW SOURCE PERMITS ACCOUNT NUMBER HG3757A

AIR NEW SOURCE PERMITS REGISTRATION 112539

AIR NEW SOURCE PERMITS REGISTRATION 156229 STORMWATER PERMIT TXR05T536

WASTEWATER EPA ID TX0128015

POLLUTION PREVENTION PLANNING ID NUMBER

P01973

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

REGISTRATION # (SWR) 23457

TAX RELIEF ID NUMBER 23901

TAX RELIEF ID NUMBER 23898

TAX RELIEF ID NUMBER 22604

TAX RELIEF ID NUMBER 22605

Repeat Violator: NO

AIR OPERATING PERMITS PERMIT 1756

AIR NEW SOURCE PERMITS PERMIT 42213

AIR NEW SOURCE PERMITS AFS NUM 4820101298 **AIR NEW SOURCE PERMITS REGISTRATION 149215**

AIR NEW SOURCE PERMITS REGISTRATION 155008

WASTEWATER PERMIT WQ0004772000

AIR EMISSIONS INVENTORY ACCOUNT NUMBER

HG3757A

INDUSTRIAL AND HAZARDOUS WASTE EPA ID

TXD988067070

TAX RELIEF ID NUMBER 23899

TAX RELIEF ID NUMBER 23902

TAX RELIEF ID NUMBER 23900

TAX RELIEF ID NUMBER 22422

TAX RELIEF ID NUMBER 22607

Compliance History Period: September 01, 2016 to August 31, 2021 **Rating Date:** 09/01/2021 Rating Year: 2021

Date Compliance History Report Prepared: April 05, 2022

Agency Decision Requiring Compliance History: Enforcement

Component Period Selected: April 05, 2017 to April 05, 2022

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Amanda Diaz Phone: (713) 422-8912

Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period?

YES

2) Has there been a (known) change in ownership/operator of the site during the compliance period? NO

Components (Multimedia) for the Site Are Listed in Sections A - J

A. Final Orders, court judgments, and consent decrees:

ADMINORDER 2017-0615-IWD-E (Findings Order-Agreed Order Without Denial) Effective Date: 08/15/2018

Classification: Moderate

2D TWC Chapter 26, SubChapter A 26.121(a)(1)

30 TAC Chapter 305, SubChapter F 305.125(1)

Rgmt Prov: Eff. Lim. & Mon. Reg. No. 1 PERMIT

Description: Failed to comply with permitted effluent limitations

2 Effective Date: 05/25/2020 ADMINORDER 2018-1104-IWD-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)(1)

30 TAC Chapter 305, SubChapter F 305.125(1)

Rgmt Prov: Effluent Limits PERMIT

Description: Failed to comply with permitted effluent limitations, in violation of 30 TEX. ADMIN. CODE §305.125(1), TEX. WATER CODE §26.121(a)(1), and Texas Pollutant Discharge Elimination System ("TPDES") Permit No. WQ0004772000,

Effluent Limitations and Monitoring Requirements No. 1.

3 Effective Date: 05/11/2021 ADMINORDER 2020-1091-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 117, SubChapter G 117.8010 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP Special Term & Condition 10 OP

NSR Special Condition 12 PERMIT

Description: Failure to submit a compliance stack test report that included the minimum contents.

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

N/A

D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	May 02, 2017	(1427362)
Item 2	June 12, 2017	(1433356)
Item 3	August 06, 2017	(1445601)
Item 4	August 13, 2017	(1458064)
Item 5	November 02, 2017	(1463494)
Item 6	June 18, 2018	(1509808)
Item 7	August 15, 2018	(1522165)
Item 8	November 16, 2018	(1543545)
Item 9	November 28, 2018	(1526611)
Item 10	December 14, 2018	(1547249)
Item 11	March 18, 2019	(1565956)
Item 12	April 18, 2019	(1573899)
Item 13	May 20, 2019	(1587391)
Item 14	August 12, 2019	(1601539)
Item 15	September 17, 2019	(1608450)
Item 16	January 17, 2020	(1636082)
Item 17	August 11, 2020	(1670071)
Item 18	November 10, 2020	(1684478)
Item 19	February 25, 2021	(1699845)
Item 20	April 12, 2021	(1731592)
Item 21	July 07, 2021	(1738374)
Item 22	August 13, 2021	(1746354)
Item 23	August 18, 2021	(1759080)
Item 24	October 18, 2021	(1779202)
Item 25	November 10, 2021	(1679530)
Item 26	November 16, 2021	(1785633)
Item 27	December 13, 2021	(1792682)
Item 28	January 18, 2022	(1800519)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

Date: 04/30/2021 (1743077)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

2 Date: 05/26/2021 (1704198)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 35A PERMIT Special Term & Condition 8 OP

Description: Failure to maintain differential pressure for Cyclone CY-7703. (CATEGORY B18.g.1

Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1)

5C THSC Chapter 382 382.085(b) Special Condition 12 PERMIT Special Term & Condition 1A OP Special Term & Condition 8 OP

Description: Failure to prevent visible emissions for Flare (Unit ID: H-7901). (CATEGORY C4

Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 23A PERMIT Special Term & Condition 8 OP

Description: Failure to maintain flow rate for Coupling Agent Scrubber (Unit ID: VE-2).

(CATEGORY B19.g.1 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.764(a)(3) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Term & Condition 1A OP

Description: Failure to continuously operate Cooling Tower (Unit ID: H-7624) monitoring

system at least 95 percent of the required time. (CATEGORY B19.g.1 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Special Condition 33 PERMIT Special Term & Condition 8 OP

Description: Failure to maintain combustion zone net heating values (NHV) for High Pressure

Flare (Unit ID: H-7901). (CATEGORY C4 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 33 PERMIT Special Term & Condition 8 OP

Description: Failure to maintain combustion zone net heating values (NHV) for Low Pressure

Flare (Unit ID: H-7902). (CATEGORY C4 Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.722(d) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(2)

5C THSC Chapter 382 382.085(b) Special Condition 12B PERMIT Special Term & Condition 1A OP Special Term & Condtion 8 OP

Description: Failure to maintain Low Pressure Flare (Unit ID: H-7902) pilot. (CATEGORY C4

Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1)

5C THSC Chapter 382 382.085(b) Special Condition 12 PERMIT Special Term & Condition 1A OP Special Term & Condition 8 OP

Description: Failure to prevent visible emissions Flare (Unit ID: H-7902). (CATEGORY C4

Violation)

3 Date: 05/31/2021 (1748614)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

4 Date: 06/30/2021 (1753698)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

5 Date: 08/31/2021 (1768453)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

F. Environmental audits:

Notice of Intent Date: 02/28/2017 (1396808)

Disclosure Date: 11/03/2017

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 10G

Description: Failed to have all new and replacement pumps shall be equipped with a shaft sealing system such as duel

seals with a barrier fluid at higher pressure than the process pressure.

Viol. Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.782

30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 10H

Description: Delay of repair components are listed but emissions are not being calculated.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(G)

Description: At the finishing area vent to Boiler air feed line there is deteriorated ductwork that needs repair.

Viol. Classification: Minor

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6603(a)

Description: Emergency generator maintenance records do not indicate that spark plugs are being checked at least

annually.

Viol. Classification: Major

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)

Description: A rework grinder including pneumatic conveyor and cyclone system is being operated without proper

authorization.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(G)

Description: The bag filter from the antioxidant dump station filter vent VE-10 has been discovered to be missing.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter H 115.725(d)

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 9D

Description: The HP Flare flow meter and the HP Flare GC does not provide measurement of the total flow rate and

composition of the gas being vented to the HP Flare if there is flow from these sources.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 205, SubChapter A 205.2

Rqmt Prov: PERMIT Part III, Section B.1.

Description: The Multi-Sector General Permit requires a certification of non-storm water discharges and basis for the

evaluation. This certification is not present in the storm water pollution prevention plan. It must also be

signed by a responsible corporate official.

Viol. Classification: Minor

Citation: 40 CFR Chapter 205, SubChapter G, PT 205, SubPT A 205.2

Rqmt Prov: PERMIT Part III, Section A.1.

Description: The SW3P certification must be signed by a responsible corporate official. It is currently signed by the EHS

manager.

Viol. Classification: Minor

Citation: 30 TAC Chapter 205, SubChapter A 205.2

Rqmt Prov: PERMIT Part III, Section B.5.

Description: The MSGP requires an annual comprehensive site compliance inspection with significantly more detail than

the quarterly visual inspections. Currently the SW3P basically relies on a quarterly visual inspection for the more comprehensive annual inspection. This is insufficient.

Viol. Classification: Minor

Citation: 30 TAC Chapter 205, SubChapter A 205.2

Rqmt Prov: PERMIT Part IV, Section B. 1
PERMIT Part IV, Section B. 2

Description: The MSGP requires semi-annual benchmarking for zinc and the annual submittal of the Benchmark

Monitoring Analyses Report since the facility is SIC Code 2822.

Viol. Classification: Minor

Citation: 40 CFR Chapter 205, SubChapter G, PT 205, SubPT A 205.2

Description: The MSGP requires annual hazardous metals (Inland) analyses and the annual submittal of the Discharge

Monitoring Report (DMR).

G. Type of environmental management systems (EMSs):

ÑΛ

H. Voluntary on-site compliance assessment dates:

N/A

I. Participation in a voluntary pollution reduction program:

N/A

J. Early compliance:

N/A

Sites Outside of Texas:

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN ENFORCEMENT ACTION **CONCERNING** LCY ELASTOMERS LP RN102325974

§	BEFORE THE
§	TTV-1.6. GOLD (1987-01) O.V.
§	TEXAS COMMISSION ON
§ 8	ENVIRONMENTAL QUAL
- 3	

ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2021-0351-AIR-E

I. JURISDICTION AND STIPULATIONS

On	the Texas Commission on Environmental Quality ("the
Commission" or "TC	Q") considered this agreement of the parties, resolving an enforcement
action regarding LC	ELASTOMERS LP (the "Respondent") under the authority of Tex. Health &
SAFETY CODE ch. 382	nd Tex. Water Code ch. 7. The Executive Director of the TCEQ, through
the Enforcement Div	sion, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a synthetic rubber manufacturing plant located at 4803 Decker Drive in Baytown, Harris County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEO has jurisdiction to enter this Order pursuant to Tex. WATER CODE §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEO's jurisdiction. The TCEO has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety CODE ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- An administrative penalty in the amount of \$99,378 is assessed by the Commission in 4. settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$79,503 of the penalty and \$19,875 is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order. The deferred amount shall be waived only upon full compliance with all the terms and conditions contained in this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms or requirements contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.
- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. Admin. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement

- proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully-integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that the Respondent implemented a corrective measure at the Plant by providing the estimated total quantities of the carbon monoxide ("CO"), nitrogen oxides ("NOx"), and volatile organic compounds ("VOC") emissions that were released from the High Pressure Flare H7902, Emissions Point Number ("EPN") VE-12, during Incident No. 277952 on October 20, 2020.

II. ALLEGATIONS

- 1. During a record review conducted from October 6, 2020 through January 5, 2021, an investigator documented that the Respondent:
 - Failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code a. §§ 116.115(c) and 122.143(4), New Source Review ("NSR") Permit No. 20311, Special Conditions ("SC") No. 1, Federal Operating Permit ("FOP") No. 01756, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 10. and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent released 440 pounds of 1,3-butadiene as fugitive emissions, during an emissions event (Incident No. 277952) that occurred on February 5, 2018 and lasted 14 hours and four minutes. The emissions event occurred due to corrosion at the outer lip of the filter housing that contributed to the O-ring gasket failure, resulting in the release to the atmosphere. Since the emissions event was not caused by a sudden unavoidable breakdown of equipment or process beyond the control of the owner or operator and could have been avoided by better design and/or better operational and maintenance practices, the Respondent is precluded from asserting an affirmative defense under 30 Tex. Admin. Code § 101.222.
 - b. Failed to identify all required information on the final record for a reportable emissions event, in violation of 30 Tex. Admin. Code §§ 101.201(b)(1)(G) and (H) and 122.143(4), FOP No. O1756, GTC and STC No. 2.F, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent did not identify the estimated total quantities of the CO, NOx, and VOC emissions that were released from the High Pressure Flare H7902, EPN VE-12, on the final record for Incident No. 277952.
- 2. During a record review conducted from April 15, 2021 through May 25, 2021, an investigator documented that the Respondent failed to comply with the differential pressure limits, in violation of 30 Tex. Admin. Code §§ 116.115(c) and 122.143(4), NSR Permit No. 20311, SC No. 35.A, FOP No. 01756, GTC and STC No. 10, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent did not meet the Compliance Assurance Monitoring ("CAM") minimum pressure drop limit of eight inches of water

when the pressure drop ranged from 0.07 inch to 7.93 inches of water for a total of 1,890 hours from March 17, 2020 to September 30, 2020 and exceeded the CAM maximum pressure drop limit of 12 inches of water when the pressure drop ranged from 12.03 inches to 17.35 inches of water for a total of 148 hours from March 17, 2020 to July 16, 2020 for Wet Cyclone CY-7720.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: LCY ELASTOMERS LP, Docket No. 2021-0351-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall undertake the following technical requirements:
 - a. Within 30 days after the effective date of this Order:
 - i. Implement measures and/or procedures designed to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 277952; and
 - ii. Implement measures and/or procedures designed to comply with the CAM pressure drop limits for Wet Cyclone CY-7720.
 - b. Within 45 days after the effective date of this Order, submit written certification, and include detailed supporting documentation including photographs, receipts, and/or other records to demonstrate compliance with Ordering Provision No.
 2.a. The certification shall be signed by the Respondent and shall include the following certification language:

"I certify under penalty of law that I have personally examined and am familiar with the information submitted and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

The certification shall be submitted to:

Order Compliance Team Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Air Section Manager Houston Regional Office Texas Commission on Environmental Quality 5425 Polk Street, Suite H Houston, Texas 77023-1452

- 3. All relief not expressly granted in this Order is denied.
- 4. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 5. If the Respondent fails to comply with any of the Ordering Provisions in this Order within the prescribed schedules, and that failure is caused solely by an act of God, war, strike, riot, or other catastrophe, the Respondent's failure to comply is not a violation of this Order. The Respondent shall have the burden of establishing to the Executive Director's satisfaction that such an event has occurred. The Respondent shall notify the Executive Director within seven days after the Respondent becomes aware of a delaying event and shall take all reasonable measures to mitigate and minimize any delay.
- 6. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director. Extension requests shall be sent to the Order Compliance Team at the address listed above.
- 7. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- 8. This Order may be executed in separate and multiple counterparts, which together shall constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this

LCY ELASTOMERS LP DOCKET NO. 2021-0351-AIR-E Page 5

Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under Tex. Bus. Org. Code § 1.002.

9. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
Cunt	9/14/2022
For the Executive Director	Date
I, the undersigned, have read and understand the attached order, and I do agree to the terms and co acknowledge that the TCEQ, in accepting payment for on such representation.	nditions specified therein. I further
I also understand that failure to comply with the Orde and/or failure to timely pay the penalty amount, may be	ring Provisions, if any, in this Order result in:
 A negative impact on compliance history; Greater scrutiny of any permit applications subm Referral of this case to the Attorney General's Of additional penalties, and/or attorney fees, or to a Increased penalties in any future enforcement ac Automatic referral to the Attorney General's Office TCEQ seeking other relief as authorized by law. 	fice for contempt, injunctive relief, a collection agency; tions:
In addition, any falsification of any compliance docum	ents may result in criminal prosecution.
MCQ. Chem	
Signature	Date
Notan A. Sm. H. Name (Printed or typed) Authorized Representative of LCY ELASTOMERS LP	General Monager Title

 \Box If mailing address has changed, please check this box and provide the new address below: