# Executive Summary – Enforcement Matter – Case No. 60915 INV Nylon Chemicals Americas, LLC RN102663671 Docket No. 2021-0858-WDW-E

Order Type:

1660 Agreed Order

**Findings Order Justification:** 

N/A **Media:** 

WDW

**Small Business:** 

No

Location(s) Where Violation(s) Occurred:

INV Nylon Chemicals Americas Victoria Site, 2695 Old Bloomington Road North,

Victoria, Victoria County

Type of Operation:

Chemical manufacturing plant

Other Significant Matters:

Additional Pending Enforcement Actions: Yes, Docket Nos. 2024-1502-AIR-E,

2024-0737-AIR-E, and 2022-0633-AIR-E

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: November 29, 2024

Comments Received: No

**Penalty Information** 

**Total Penalty Assessed:** \$148,140

**Amount Deferred for Expedited Settlement:** \$29,627

Total Paid to General Revenue: \$59,257

**Total Due to General Revenue:** \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$59,256

Name of SEP: The Guadalupe-Blanco River Trust (Third-Party Pre-Approved)

**Compliance History Classifications:** 

Person/CN - Satisfactory Site/RN - Satisfactory

**Major Source:** Yes

Statutory Limit Adjustment: N/A

**Applicable Penalty Policy:** January 2021

**Investigation Information** 

Complaint Date(s): N/A

**Complaint Information:** N/A

Date(s) of Investigation: April 22, 2021

**Date(s) of NOE(s):** June 10, 2021 and June 16, 2021

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# Violation Information

- 1. Failed to maintain an annulus pressure of at least 100 pounds per square inch gauge ("psig") greater than the injection tubing pressure to prevent leaks from the well into unauthorized zones. Specifically, the annulus differential pressure dropped below 100 psig one time on March 18, 2021 (lowest pressure recorded -55.46 psig) for a total of 178 minutes for WDW105; and three times on August 13, 2020 (lowest pressure recorded -55.46 psig) for a total of 47 minutes for WDW143 [30 Tex. ADMIN. CODE §§ 305.125(1) and 331.63(e), 40 CODE OF FEDERAL REGULATIONS ("CFR") § 146.67(c), and Underground Injection Control ("UIC") Permit Nos. Waste Disposal Well ("WDW") 105 and WDW143, Permit Provision ("PP") VII.E. Operating Parameters].
- 2. Failed to test and calibrate quarterly all gauges, pressure sensing, and recording devices. Specifically, the wellhead analog gauges were not calibrated quarterly for WDW105 and WDW143 [30 Tex. ADMIN. CODE § 331.63(g)].
- 3. Failed to sample and analyze injected fluids with a frequency sufficient to yield representative data of their characteristics. Specifically, on March 29, 2021, a grab sample of injected fluids was not collected or analyzed for WDW143 [30 Tex. ADMIN. CODE §§ 305.125(1) and 331.64(b), 40 CFR § 146.68(a), and UIC Permit No. WDW143, PP VII.F. Monitoring and Testing].
- 4. Failed to keep complete and accurate records of all monitoring according to permit requirements. Specifically, the WDW029 3rd Quarter 2019 Injection Report for July 2019 did not have an accurately reported value for the annulus differential pressure (the lowest value should have been reported as -30 psig) [30 Tex. ADMIN. CODE §§ 305.125(1) and 331.67(a) and UIC Permit No. WDW029, PP IX. Record Keeping Requirements].
- 5. Failed to test and calibrate quarterly all gauges, pressure sensing, and recording devices. Specifically, the wellhead analog gauges were not calibrated quarterly for WDW004, WDW029, WDW030, WDW106, and WDW144 [30 Tex. Admin. Code § 331.63(g)].
- 6. Failed to maintain an annulus pressure of at least 100 psig greater than the injection tubing pressure to prevent leaks from the well into unauthorized zones. Specifically, the annulus differential pressure dropped below 100 psig two times on September 18, 2019 (lowest pressure recorded -55.46 psig) for a total of 38 minutes for WDW004; one time on July 17, 2019 (lowest pressure recorded -30.71 psig) for 136 minutes for WDW029; and two times on March 22, 2020 (lowest pressure recorded -55.46 psig) for a total of 17 minutes and one time on September 16, 2020 (lowest pressure recorded -80 psig) for a period of 20 minutes for WDW106 [30 Tex. ADMIN. CODE §§ 305.125(1) and 331.63(e), 40 CFR § 146.67(c), and UIC Permit Nos. WDW004, WDW029, and WDW106, PP VII.E. Operating Parameters].

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7. Failed to maintain any chemical or physical characteristic of the injected fluids within specified permit limits. Specifically, the injected waste streams exceeded the pH maximum of 12.5 for WDW004 on July 29, 2020 (pH 12.7) and October 6, 2020 (pH 13.2); for WDW106 on September 10, 2020 (pH 13.1); and for WDW144 on July 29, 2020 (pH 12.7), and October 6, 2020 (pH 13.2). Additionally, the injected waste streams were below the pH minimum of 1.0 for WDW029 on January 25, 2020 (pH 0.6), and for WDW030 on August 26, 2020 (pH 0.8) [30 Tex. ADMIN. CODE §§ 305.125(1) and 331.63(h), 40 CFR § 146.67(c), and UIC Permit Nos. WDW004, WDW029, WDW030, WDW106, and WDW144, PP V.C. Character of the Waste Streams].

# Corrective Actions/Technical Requirements

# **Corrective Action(s) Completed:**

The Respondent implemented the following corrective measures:

- a. Revised the 3rd Quarter 2019 Injection Report to include accurate values for the annulus differential pressure for WDW029 by July 1, 2021;
- b. Developed and implemented procedures designed to ensure the annulus differential pressure is maintained at 100 psig or greater for WDW004, WDW029, WDW105, WDW106, and WDW143 by November 2, 2022;
- c. Developed and implemented procedures designed to ensure chemical and physical characteristics of injected fluids are maintained within permit limits for WDW004, WDW029, WDW030, WDW106, and WDW144 by March 12, 2021;
- d. Developed and implemented procedures designed to ensure all gauges, pressure sensing, and recording devices are tested and calibrated quarterly for WDW004, WDW029, WDW030, WDW105, WDW106, WDW143, and WDW144 by August 3, 2021; and
- e. Developed and implemented procedures designed to ensure that injected fluids are analyzed with a frequency sufficient to yield representative data of their characteristics for WDW143 by September 7, 2021.

## **Technical Requirements:**

The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).

# **Contact Information**

TCEQ Attorney: N/A

# Executive Summary - Enforcement Matter - Case No. 60915 INV Nylon Chemicals Americas, LLC RN102663671 Docket No. 2021-0858-WDW-E

**TCEQ Enforcement Coordinator:** Stephanie McCurley, Enforcement Division, Enforcement Team 3, MC 219, (512) 239-2607; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

**TCEQ SEP Coordinator**: Stuart Beckley, Enforcement Division, MC 219, (512) 239-3565 **SEP Third-Party Administrator**: The Guadalupe-Blanco River Trust, 933 East Court Street, Seguin, Texas 78155

Respondent: Adam Remlinger, Plant Manager, INV Nylon Chemicals Americas, LLC,

P.O. Box 2626, Victoria, Texas 77905

Respondent's Attorney: N/A



# Penalty Calculation Worksheet (PCW)

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

DATES Assigned 14-Jun-2021

PCW 26-Jun-2024 Screening 17-Jun-2021 EPA Due

RESPONDENT/FACILITY INFORMATION

Respondent INV Nylon Chemicals Americas, LLC (PCW No. 1 of 2)

Reg. Ent. Ref. No. RN102663671

Facility/Site Region 14-Corpus Christi Major/Minor Source Major

**CASE INFORMATION** 

Enf./Case ID No. 60915 No. of Violations 3

Docket No. 2021-0858-WDW-E Order Type 1660

Media Program(s) Underground Injection Control Government/Non-Profit No

Multi-Media

Enf. Coordinator

Stephanie McCurley

EC's Team

Enforcement Team 7

Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000

## Penalty Calculation Section

TOTAL BASE PENALTY (Sum of violation base penalties)

Subtotal 1

\$20,250

\$9,315

ADJUSTMENTS (+/-) TO SUBTOTAL 1

Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage.

Compliance History 46.0% Adjustment Subtotals 2, 3, & 7

Enhancement for six NOVs with dissimilar violations, two Orders containing a denial of liability and one Order without a denial of liability. Reduction for eleven notices of intent to conduct an audit and ten

disclosures of violations.

Culpability No 0.0% Enhancement Subtotal 4 \$0

Notes The Respondent does not meet the culpability criteria.

Good Faith Effort to Comply Total Adjustments Subtotal 5 -\$2,025

Economic Benefit 0.0% Enhancement\* Subtotal 6 \$0

Total EB Amounts \$1,585 \*Capped at the Total EB \$ Amount Estimated Cost of Compliance \$3,000

SUM OF SUBTOTALS 1-7 Final Subtotal \$27,540

OTHER FACTORS AS JUSTICE MAY REQUIRE 5.5% Adjustment \$1,513

Reduces or enhances the Final Subtotal by the indicated percentage.

Notes

Recommended enhancement to capture the avoided cost associated with Violation Nos. 2 and 3.

Final Penalty Amount \$29,053

STATUTORY LIMIT ADJUSTMENT Final Assessed Penalty \$29,053

DEFERRAL 20.0% Reduction Adjustment -\$5,810

Reduces the Final Assessed Penalty by the indicated percentage.

Notes Deferral offered for expedited settlement.

PAYABLE PENALTY \$23,243

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

**Respondent** INV Nylon Chemicals Americas, LLC (PCW No. 1 of 2) **Case ID No.** 60915

Reg. Ent. Reference No. RN102663671

Media Underground Injection Control

Enf. Coordinator Stephanie McCurley

# **Compliance History Worksheet**

>>	Compliance History Site Enhancement (Subtotal 2)	
	Communication to the state of t	

Component	Number of	Number	Adjust.
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action ( <i>number of NOVs meeting criteria</i> )	0	0%
	Other written NOVs  Any agreed final enforcement orders containing a denial of liability (number of		12%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	2	40%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	1	25%
Judgments	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government		0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	11	-11%
Addits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	10	-20%
	Environmental management systems in place for one year or more	No	0%

	Environmental management systems in place for one year or more	No	0%
	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%

Adjustment Percentage (Subtotal 2)

>> Repeat Violator (Subtotal 3)

Adjustment Percentage (Subtotal 3) 0%

>> Compliance History Person Classification (Subtotal 7)

Satisfactory Performer

Adjustment Percentage (Subtotal 7)

>> Compliance History Summary

Compliance History **Notes** 

Enhancement for six NOVs with dissimilar violations, two Orders containing a denial of liability and one Order without a denial of liability. Reduction for eleven notices of intent to conduct an audit and ten disclosures of violations.

> Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) 46%

>> Final Compliance History Adjustment

Final Adjustment Percentage \*capped at 100%

46%

	Screening Date				ket No. 2021-0858-WDW-E		PCW
	Respondent	•	nicals Americ	as, LLC (PCW	No. 1 of 2)	Policy Re	evision 5 (January 28, 2021)
D F	Case ID No.					PCW	Revision February 11, 2021
Reg. En	t. Reference No.						
		Underground Ir	-	rol			
	Enf. Coordinator Violation Number		urley				
	Rule Cite(s)				and 331.63(e), 40 Code of Fe		
					Inderground Injection Control		
		Permit Nos. V			(") 105 and WDW143, Permit F	Provision	
			("PP	") VII.E. Opera	ating Parameters		
		Failed to mai	ntain an annı	ulus pressure (	of at least 100 pounds per squ	are inch	
					tubing pressure to prevent le		
					fically, the annulus differential		
Vi	iolation Description				ch 18, 2021 (lowest pressure i		
					r WDW105; and three times o 5.46 psig) for a total of 47 min		
		13, 2020 (10	west pressur	e recorded -5.		utes ioi	
				VVDVV	143.		
					Rac	e Penalty	\$25,000
					Das	e renaity_	\$25,000
>> Enviro	onmental, Prope	rty and Hum	an Health	Matrix			
		N4-2-	Harm	M*			
OR	<b>Release</b> Actual		Moderate	Minor			
OK	Potential				Percent 30.0%		
	roteritiai	X			30.0%		
>>Progra	ammatic Matrix						
	Falsification	Major	Moderate	Minor			
					Percent 0.0%		
				'			
	Human hea	alth or the envir	onment will o	r could be exp	posed to pollutants that would	exceed	
	Matrix Notes levels that	at are protective	of human he		nmental receptors as a result	of the	
'	Ivotes			violation.			
					Adjustment	\$17,500	
					Aujustilicit		
					Aujustinent		+7.500
					Aujustilielle		\$7,500
Violation	Events				Aujustinent		\$7,500
Violation	Events				Acjustinent		\$7,500
Violation		/iolation Events	2		Number of violation	days	\$7,500
Violation			2	] [		days	\$7,500
Violation		daily	2			days	\$7,500
Violation		daily weekly	2			days	\$7,500
Violation		daily weekly monthly	2		Number of violation	, _	·
Violation		daily weekly monthly quarterly	2			, _	\$7,500 \$15,000
Violation		daily weekly monthly quarterly semiannual	2		Number of violation	, _	
Violation		daily weekly monthly quarterly semiannual annual			Number of violation	, _	
Violation		daily weekly monthly quarterly semiannual	2 X		Number of violation	, _	
Violation		daily weekly monthly quarterly semiannual annual			Number of violation	, _	
Violation	Number of \	daily weekly monthly quarterly semiannual annual single event	X	led (one for ea	Number of violation	e Penalty	
Violation	Number of \	daily weekly monthly quarterly semiannual annual single event	X	led (one for ea	2 Number of violation  Violation Bas	e Penalty	
	Number of \	daily weekly monthly quarterly semiannual annual single event	x e recommend	` <u> </u>	2 Number of violation  Violation Bas	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event	x e recommend		Number of violation  Violation Bas  ach non compliant day per wel	e Penalty	
	Number of \	daily weekly monthly quarterly semiannual annual single event	x e recommend		2 Number of violation  Violation Bas	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event	x e recommend	NOE/NOV to ED	Number of violation  Violation Bas  ach non compliant day per wel	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single events single events are	x e recommend		Number of violation  Violation Bas  ach non compliant day per wel	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event	x e recommend	NOE/NOV to ED	Number of violation  Violation Bas  ach non compliant day per wel	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single events single events are	x recommend	NOE/NOV to ED	Number of violation  Violation Bas  ach non compliant day per wel	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event  single events are  ply  Extraordinary Ordinary N/A	x e recommend 10.0% efore NOE/NOV	NOE/NOV to ED  X  dent came into	Number of violation  Violation Bas  ach non compliant day per wel  PRP/Settlement Offer  compliance on November 2,	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single events single events are	x e recommend 10.0% efore NOE/NOV	NOE/NOV to ED  x  dent came into	Number of violation  Violation Bas  ach non compliant day per well  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event  single events are  ply  Extraordinary Ordinary N/A	x e recommend 10.0% efore NOE/NOV	NOE/NOV to ED  x  dent came into	Number of violation  Violation Bas  ach non compliant day per wel  PRP/Settlement Offer  compliance on November 2,	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event  single events are  ply  Extraordinary Ordinary N/A	x e recommend 10.0% efore NOE/NOV	NOE/NOV to ED  x  dent came into	Number of violation  Violation Bas  ach non compliant day per well  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated	e Penalty	\$15,000
	Number of \	daily weekly monthly quarterly semiannual annual single event  single events are  ply  Extraordinary Ordinary N/A	x e recommend 10.0% efore NOE/NOV	NOE/NOV to ED  x  dent came into	Violation Bas  Wiolation Bas  ach non compliant day per well  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated 10, 2021.	e Penalty  ).  Reduction	\$15,000 \$1,500
	Number of \	daily weekly monthly quarterly semiannual annual single event  single events are  ply  Extraordinary Ordinary N/A	x e recommend 10.0% efore NOE/NOV	NOE/NOV to ED  x  dent came into	Violation Bas  Wiolation Bas  ach non compliant day per well  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated 10, 2021.	e Penalty	\$15,000
Good Fait	Number of \ Two s	daily weekly monthly quarterly semiannual annual single events are single events are Ordinary N/A Notes	X  e recommend  10.0%  efore NOE/NOV  The Respond 2022 after	NOE/NOV to ED  x  dent came into	Number of violation  Violation Bas  ach non compliant day per wel  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated 10, 2021.  Violation	e Penalty  ).  Reduction	\$15,000 \$1,500
Good Fait	Two s th Efforts to Com	daily weekly monthly quarterly semiannual annual single events are single events are Ordinary Ordinary N/A Notes	X  e recommend  10.0%  efore NOE/NOV  The Respond 2022 after	NOE/NOV to ED  X  dent came into the Notice of June 1	Number of violation  Violation Bas  ach non compliant day per wel  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated 10, 2021.  Violation  Statutory Limit	e Penalty  ).  Reduction  Subtotal	\$15,000 \$1,500 \$13,500
Good Fait	Two s th Efforts to Com	daily weekly monthly quarterly semiannual annual single events are single events are Ordinary N/A Notes	X  e recommend  10.0%  efore NOE/NOV  The Respond 2022 after	NOE/NOV to ED  x  dent came into	Number of violation  Violation Bas  ach non compliant day per wel  PRP/Settlement Offer  compliance on November 2, Enforcement ("NOE") dated 10, 2021.  Violation	e Penalty  ).  Reduction  Subtotal	\$15,000 \$1,500

	E	conomic	Benefit	Wo	rksheet		
Respondent	INV Nylon Che	micals Americas,	LLC (PCW No. 3	L of 2)			
Case ID No.	60915						
Reg. Ent. Reference No.	RN102663671						
Media	Underground 1	Injection Control				D	Years of
Violation No.	1					Percent Interest	Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description		2400					
Item Description							
Delayed Costs							
Delayed Costs Equipment		1		0.00	\$0	\$0	\$0
Buildings				0.00	\$0 \$0	\$0	\$0 \$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling	\$500	13-Aug-2020	2-Nov-2022	2.22	\$56	n/a	\$56
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs	pressure is m	aintained at 100 pressure dropped	psig or greater. I below 100 psig	The D g and th	ate Required is the ne Final Date is the	to ensure the annue first date the annue date of compliance	llus differential
Avoided Costs	ANNUA	LIZE avoided c	osts before er		<del></del>	one-time avoide	
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Financial Assurance ONE-TIME avoided costs				0.00	\$0	\$0	\$0 \$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs		1		0.00	<u>j</u>	1 40	<b>4</b> 0
Approx. Cost of Compliance		\$500			TOTAL		\$56

	Screening					et No. 2021-0858-WDW-E		PCW
	Respo	ondent	INV Nylon Che	micals America	s, LLC (PCW No.	1 of 2)	Policy R	evision 5 (January 28, 2021)
	Case	ID No.	60915				PCW	/ Revision February 11, 2021
Reg.	<b>Ent. Referen</b>	ce No.	RN102663671					
			Underground I	niection Contro	ol			
	Enf. Coord		Stephanie McC					
	Violation I			1				
		Cite(s)						
		(-,		30	Tex. Admin. Code	e § 331.63(g)		
						ges, pressure sensing, and re		
	Violation Des	cription	devices. Spe	cifically, the we	ilnead analog ga WDW105 and W	uges were not calibrated qua	rterly for	
					WDW105 and W	7DW143.		
						Base	Penalty	\$25,000
_		_						
>> En	vironmental,	Proper	rty and Hun		Matrix			
		Dalaaaa	Maiau	Harm	Minan			
OR	'	Release	Major	Moderate	Minor			
UK		Actual				<b>D</b>		
		Potential			X	Percent 7.0%		
> > D		4 - 4 - 1 - 1						
>>Pro	grammatic M		Major	Madarata	Minor			
	Faisi	ification	Major	Moderate	Minor	Devent 0.00/		
						Percent 0.0%		
						to insignificant amounts of p		
	Notes which	n would n	ot exceed level	•		health or environmental rece	ptors as a	
				resul	t of the violation.			
						Adjustment	\$23,250	
								\$1,750
							L	\$1,750
Violati	on Events							\$1,750
Violati			Calabian Franch					\$1,750
Violati		mber of V	/iolation Events	2		49 Number of violation (	days	\$1,750
Violati		mber of V		2		49 Number of violation (	days	\$1,750
Violati		mber of V	daily	2		49 Number of violation (	days	\$1,750
Violati		mber of V	daily weekly	2		49 Number of violation (	days	\$1,750
Violati		mber of V	daily weekly monthly	2				
Violati		mber of V	daily weekly monthly quarterly	2		49 Number of violation of violation of violation of violation Base		\$1,750 \$3,500
Violati		mber of V	daily weekly monthly quarterly semiannual	2				
Violati		mber of V	daily weekly monthly quarterly semiannual annual	2				
Violati		mber of V	daily weekly monthly quarterly semiannual	2				
Violati		mber of V	daily weekly monthly quarterly semiannual annual					
Violati		mber of V	daily weekly monthly quarterly semiannual annual single event	X	recommended (o	Violation Base		
Violati		mber of V	daily weekly monthly quarterly semiannual annual single event	X	recommended (o			
Violati		mber of V	daily weekly monthly quarterly semiannual annual single event	X	recommended (o	Violation Base		
	Nui		daily weekly monthly quarterly semiannual annual single event	x x	recommended (o	<b>Violation Base</b> ne for each well).	e Penalty	
			daily weekly monthly quarterly semiannual annual single event	X	recommended (o	<b>Violation Base</b> ne for each well).		\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event Two sing	x gle events are  10.0% Before NOE/NOV	`	<b>Violation Base</b> ne for each well).	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x  gle events are  10.0%  Before NOE/NOV	NOE/NOV to EDPRP,	<b>Violation Base</b> ne for each well).	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV	`	<b>Violation Base</b> ne for each well).	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV	NOE/NOV to EDPRP,	<b>Violation Base</b> ne for each well).	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV  The Responde	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV  The Responde	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV  The Responde	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021	e Penalty	\$3,500
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV  The Responde	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021 d June 10, 2021.	Penalty	\$3,500 \$350
	Nui		daily weekly monthly quarterly semiannual annual single event  Two sing	x gle events are  10.0% Before NOE/NOV  The Responde	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021	Penalty	\$3,500
Good F	Faith Efforts 1	to Com	daily weekly monthly quarterly semiannual annual single event  Two sing  Ply  Extraordinary Ordinary N/A  Notes	x x gle events are 10.0% Sefore NOE/NOV The Responde aft	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021 d June 10, 2021.  Violation	Reduction Subtotal	\$3,500 \$350
Good F	Nui	to Com	daily weekly monthly quarterly semiannual annual single event  Two sing  Ply  Extraordinary Ordinary N/A  Notes	x x gle events are 10.0% Sefore NOE/NOV The Responde aft	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021 d June 10, 2021.	Reduction Subtotal	\$3,500 \$350
Good F	Faith Efforts t	to Com	daily weekly monthly quarterly semiannual annual single event  Two sing  Ply  Extraordinary Ordinary N/A  Notes	x gle events are  10.0% Before NOE/NOV  The Responde aft	NOE/NOV to EDPRP	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021 d June 10, 2021.  Violation	Reduction Subtotal	\$3,500 \$350
Good F	Faith Efforts t	to Com	daily weekly monthly quarterly semiannual annual single event  Two sing  Ply  Extraordinary Ordinary N/A Notes	x  I 0.0% Before NOE/NOV  The Responder after the Responder on the Respond	NOE/NOV to EDPRP,  X  ent came into corer the NOE dated  \$1,015	Violation Base  ne for each well).  /Settlement Offer  mpliance by August 3, 2021 d June 10, 2021.  Violation  Statutory Limit	Reduction  Subtotal  Test	\$3,500 \$350 \$3,150

	E	conomic	Benefit	Wo	rksheet		
Respondent	INV Nylon Che	micals Americas,	LLC (PCW No. :	1 of 2)			
Case ID No.	60915						
Reg. Ent. Reference No.	RN102663671						
Media	Underground 1	injection Control				Damasuk Tukawask	Years of
Violation No.	2					Percent Interest	Depreciation
						5.0	15
	Item Cost	<b>Date Required</b>	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description		2000 110401100					
Item Description							
Delayed Costs							
Equipment	1	1		0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling	\$500	22-Apr-2021	3-Aug-2021	0.28	\$7	n/a	\$7
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs		ecording devices	are tested and	calibrat	-	d to ensure all gaug Date Required is th iance.	
Avoided Costs	ANNU/	LIZE avoided c	osts before er	tering	item (except for	one-time avoide	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)	\$1,000	22-Apr-2021	17-Jun-2021	0.15	\$8	\$1,000	\$1,008
Notes for AVOIDED costs			well). The Date	e Requir		ding devices and en tion date and the Fi	
Approx. Cost of Compliance		\$1,500			TOTAL		\$1,015

	Screening					No. 2021-0858	3-WDW-E		PCW
	Respo	ndent	INV Nylon Che	micals America	as, LLC (PCW No. 1	of 2)		Policy Re	evision 5 (January 28, 2021)
	Case I							PCW	Revision February 11, 2021
Reg. I	Ent. Referenc	ce No.	RN102663671						
			Underground I		ol				
			Stephanie McC	urley					
	Violation N		3						
	Rule	Cite(s)	30 Tex. Admir	n. Code 88 30	5.125(1) and 331.0	54(b), 40 CFR 8 1	46.68(a). a	nd UIC	
					DW143, PP VII.F. N				
					<u> </u>				
			Failed to car	mnle and anal	yze injected fluids	with a frequency	cufficient to	viold	
	Violation Desc	ription			characteristics. Sp				
					uids was not collect				
							_		+25.000
							Base	Penalty	\$25,000
>> Env	ironmental,	Droper	rty and Hum	an Haalth	Matriy				
// LIIV	ii oiiiileiitai,	Fiopei	ity and mun	Harm	Matrix				
	R	Release	Major	Moderate	Minor				
OR		Actual				_			
	P	Potential			X	Percent	7.0%		
_									
>>Prog	grammatic Ma		Madau	Madausta	Min				
	Faisir	fication	Major	Moderate	Minor	Borcont	0.00/		
						Percent	0.0%		
	11					. iiifi			
					could be exposed to ective of human he				
	Notes	would in	ot exceed levels	•	t of the violation.	calculate cultural and	ciitai recept	.013 u3 u	
						Adjustment		\$23,250	
						,			
									\$1,750
									\$1,730
								L	\$1,730
Violatio	on Events							L	\$1,730
Violatio		mher of V	/iolation Events	1		Number of	violation da	ave	\$1,730
Violatio		nber of V	/iolation Events	1		Number of	violation da	ays	\$1,730
Violatio		nber of V	/iolation Events	1		L Number of	violation da	ays	\$1,730
Violatio		mber of V		1		Number of	violation da	ays	\$1,730
Violatio		nber of V	daily	1		Number of	violation da	ays	\$1,730
Violatio		nber of V	daily weekly	1			violation da	_	\$1,750 \$1,750
Violatio		nber of V	daily weekly monthly quarterly semiannual	1				_	
Violatio		nber of V	daily weekly monthly quarterly semiannual annual					_	
Violatio		nber of V	daily weekly monthly quarterly semiannual	1				_	
Violatio		nber of V	daily weekly monthly quarterly semiannual annual					_	
Violatio		nber of V	daily weekly monthly quarterly semiannual annual	X	event is recommen	Viola		_	
Violatio		nber of V	daily weekly monthly quarterly semiannual annual	X	event is recommer	Viola		_	
	Nun		daily weekly monthly quarterly semiannual annual single event	X	event is recommer	Viola		_	
			daily weekly monthly quarterly semiannual annual single event	X One single		Viola ded.	ition Base	_	
	Nun		daily weekly monthly quarterly semiannual annual single event	x One single	event is recommer	Viola ded.	ition Base	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event	X One single	NOE/NOV to EDPRP/S	Viola ded.	ition Base	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary	X One single		Viola ded.	ition Base	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event	X One single	NOE/NOV to EDPRP/S	Viola ded.	ition Base	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A	X One single  10.0% Sefore NOE/NOV	NOE/NOV to EDPRP/S	Violanded.	Re	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary	X One single  10.0% Sefore NOE/NOV  The Responde	NOE/NOV to EDPRP/S	violanded.	Rember 7,	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A	X One single  10.0% Sefore NOE/NOV  The Responde	NOE/NOV to EDPRP/S  x  dent came into com	violanded.	Rember 7,	Penalty	\$1,750
	Nun		daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A	X One single  10.0% Sefore NOE/NOV  The Responde	NOE/NOV to EDPRP/S  x  dent came into com	ettlement Offer Inpliance by Septeed June 10, 2021	Rember 7,	Penalty eduction	\$1,750 \$175
	Nun		daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A	X One single  10.0% Sefore NOE/NOV  The Responde	NOE/NOV to EDPRP/S  x  dent came into com	ettlement Offer Inpliance by Septeed June 10, 2021	Rember 7,	Penalty eduction	\$1,750
Good Fa	Nun	o Com	daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A Notes	X One single  10.0% Sefore NOE/NOV  The Respond	NOE/NOV to EDPRP/S  x  dent came into com	ettlement Offer ppliance by Septeed June 10, 2021	Rember 7,	Penalty eduction	\$1,750 \$175
Good Fa	aith Efforts to	o Com	daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A Notes	X One single  10.0% Sefore NOE/NOV  The Respond 2021	NOE/NOV to EDPRP/S  X  dent came into com after the NOE date	violanded.  ettlement Offer  inpliance by Septeed June 10, 2021	Rember 7, Violation S	Penalty eduction subtotal	\$1,750 \$175 \$1,575
Good Fa	aith Efforts to	o Com	daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A Notes	X One single  10.0% Sefore NOE/NOV  The Respond 2021	NOE/NOV to EDPRP/S  x  dent came into com	violanded.  ettlement Offer  inpliance by Septeed June 10, 2021	Rember 7,	Penalty eduction subtotal	\$1,750 \$175
Good Fa	aith Efforts to	o Com	daily weekly monthly quarterly semiannual annual single event   ply  Extraordinary Ordinary N/A Notes	X  One single  10.0%  Before NOE/NOV  The Respond 2021	NOE/NOV to EDPRP/S  X  dent came into com after the NOE date	ettlement Offer pliance by Septeed June 10, 2021  Statuto Violation F	mber 7,  Violation S ry Limit 1	Penalty  eduction  subtotal  Fest  ty Total	\$1,750 \$175 \$1,575

	E	conomic	Benefit	Wo	rksheet		
Respondent	INV Nylon Che	micals Americas,	LLC (PCW No. :	of 2)			
Case ID No.	60915		`	,			
Reg. Ent. Reference No.	RN102663671						
		injection Control					Years of
Violation No.	_	,				Percent Interest	Depreciation
						5.0	15
	Item Cost	<b>Date Required</b>	Final Date	Yrs	<b>Interest Saved</b>	Costs Saved	EB Amount
Item Description							
<u> </u>							
Delayed Costs							
Équipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling	\$500	22-Apr-2021	7-Sep-2021	0.38	\$9	n/a	\$9
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs	analyzed	with a frequency Required is the in	sufficient to yie vestigation date	d repre e and th	sentative data of t ne Final Date is the	to ensure that injec heir characteristics. date of compliance	The Date
Avoided Costs	ANNUA	LIZE avoided c	osts before er	tering	item (except for	one-time avoide	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)	\$500	29-Mar-2021	17-Jun-2021	0.22	\$5	\$500	\$505
Notes for AVOIDED costs	Estimated avo				have it analyzed. Final Date is the s	The Date Required creening date.	is the date the
Approx. Cost of Compliance		\$1,000			TOTAL		\$514



# Penalty Calculation Worksheet (PCW)

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

DATES Assigned 21-Jun-2021

PCW 26-Jun-2024 Screening 28-Jun-2021 EPA Due

RESPONDENT/FACILITY INFORMATION

Respondent INV Nylon Chemicals Americas, LLC (PCW No. 2 of 2)

Reg. Ent. Ref. No. RN102663671

Facility/Site Region 14-Corpus Christi Major/Minor Source Major

**CASE INFORMATION** 

**PAYABLE PENALTY** 

Enf./Case ID No. 60915 No. of Violations 4

Docket No. 2021-0858-WDW-E Order Type 1660
Media Program(s) Underground Injection Control Government/Non-Profit No

Multi-Media Enf. Coordinator Stephanie McCurley
EC's Team Enforcement Team 7

Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000

		7.5	- I Y				
		Penalty Calc	ulation	n Sectio	n		
TOTAL BASE PENA	ALTY (Sum of	violation base pe	nalties	)		Subtotal 1	\$91,500
ADJUSTMENTS (+	/-) TO SUBTO	TAL 1					
ADJUSTMENTS (+ Subtotals 2-7 are o	btained by multiplying						+42.000
Compliance Hi		46.0 t for six NOVs with diss		justment		otals 2, 3, & 7	\$42,090
Notes	containing a deni	al of liability and one C eleven notices of inten disclosures of vi	order with	nout a denia	al of liability.		
Culpability	No	0.0	<b>0%</b> Enh	ancement		Subtotal 4	\$0
Notes	The Res	pondent does not meet	the culp	ability crite	ria.		
Good Faith Eff	ort to Comply To	tal Adjustments				Subtotal 5	-\$17,025
Economic Ben	_		<b>0%</b> Enhar			Subtotal 6	\$0
Estimated	Total EB Amounts d Cost of Compliance	\$2,667 *C \$4,550	Capped at th	ne Total EB \$ A	Amount		
<b>SUM OF SUBTOTA</b>	LS 1-7					Final Subtotal	\$116,565
OTHER FACTORS	AS HISTICE M	AV REQUIRE		2.2%		Adjustment	\$2,522
Reduces or enhances the Fina				212 /0		Aujustinent	<del>+-,</del>
Notes	Recommended er	hancement to capture Violation No		ded cost ass	sociated with	ו	
					Final Pe	nalty Amount	\$119,087
STATUTORY LIMI	T ADJUSTMEN	Т			Final Asse	essed Penalty	\$119,087
DEFERRAL				20.0%	Reduction	Adjustment	-\$23,817
Reduces the Final Assessed Pe	enalty by the indicated	percentage.					
Notes	De	eferral offered for expe	dited set	tlement.			
						<del>-</del>	

\$95,270

Policy Revision 5 (January 28, 2021)

PCW Revision February 11, 2021

**Respondent** INV Nylon Chemicals Americas, LLC (PCW No. 2 of 2)

**Case ID No.** 60915

Reg. Ent. Reference No. RN102663671

Media Underground Injection Control

Enf. Coordinator Stephanie McCurley

# **Compliance History Worksheet**

>> Compliance History Site Enhancement (Subtotal 2)	>>	Compliance	History Site	Enhancement	(Subtotal 2)
---	----	------------	--------------	-------------	--------------

Component	Number of	Number	Adjust.
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	0	0%
	Other written NOVs	6	12%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	2	40%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	1	25%
Judgments	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audite	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	11	-11%
Audits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	10	-20%
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
Other	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal	No	0%

Adjustment Percentage (Subtotal 2)

>> Repeat Violator (Subtotal 3)

No

Adjustment Percentage (Subtotal 3)

>> Compliance History Person Classification (Subtotal 7)

government environmental requirements

Satisfactory Performer

Adjustment Percentage (Subtotal 7)

>> Compliance History Summary

History **Notes** 

Compliance Enhancement for six NOVs with dissimilar violations, two Orders containing a denial of liability and one Order without a denial of liability. Reduction for eleven notices of intent to conduct an audit and ten disclosures of violations.

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7)

>> Final Compliance History Adjustment

Final Adjustment Percentage \*capped at 100%

46%

46%

		ening Date				<b>lo.</b> 2021-0858-WDW-E		PCW
				micals Americ	as, LLC (PCW No. 2	of 2)	Policy Re	evision 5 (January 28, 2021)
		ase ID No.					PCW	Revision February 11, 2021
Reg.	Ent. Ref		RN102663671					
			Underground Ir		rol			
			Stephanie McCı	urley				
	Viola	tion Number	1					
		Rule Cite(s)	30 Tex. Admi	n. Code §§ 30	05.125(1) and 331.6	67(a) and Underground Inj	ection	
			Control ("UIC			II ("WDW") 029, Permit Pro	vision	
				("PP") I	IX. Record Keeping I	Requirements		
						s of all monitoring accordir 029 3rd Quarter 2019 Inje		
	Violation	Description				ly reported value for the ar		
				,		have been reported as -30		
						Rase I	Penalty	\$25,000
						buse	Citatey	Ψ23,000
>> Env	vironmer	ital, Propei	rty and Hum	an Health	Matrix			
		<u> </u>		Harm				
0.0		Release	Major	Moderate	Minor			
OR		Actual				<b>D</b>		
		Potential				Percent 0.0%		
>> Dro	aramma	tic Matrix						
//F10	gi aiiiiia	Falsification	Major	Moderate	Minor			
			110,01		X	Percent 1.0%		
	L							
	Matrix		Less th	an 30% of the	e rule requirement v	vas not met.		
	Notes							
	L							
						Adjustment	\$24,750	
							Г	¢250
							L	\$250
Violatio	on Event	S						
		Number of V	iolation Events/	1	67	Number of violation da	ays	
			daily					
			weekly					
			monthly			Wielskies Bees I	<b>.</b>	#2F0
			quarterly semiannual			Violation Base	Penaity	\$250
			annual					
			single event	X				
			Single event	^				
				One single	event is recommend	ed.		
Cood	-:+b Fff-	ta ta Cam	- les	10.00/		<b>n</b>		¢2E
Good F	aith Effo	rts to Com		10.0%	NOE/NOV to EDPRP/Set		eduction	\$25
			Extraordinary	5.516 1452/1457				
			Ordinary		Х			
			N/A		^			
			11/ 🔿					
				The Respond	dent came into comp	pliance on July 1, 2021		
			Notes	after the Not		("NOE") dated June 16,		
					2021.			
						Violation S	ubtotal	\$225
								Ψ223
Econor	nic Bene	fit (EB) for	this violation	on		Statutory Limit T	est	
					+0			+2.17
		Estimate	ed EB Amount		\$0	Violation Final Penalt	y rotal	\$347
				This viola	ition Final Assesse	ed Penalty (adjusted for	limits)	\$347
							- ,	

	E	conomic	Benefit	Wo	rksheet		
Respondent	INV Nylon Che	emicals Americas,	LLC (PCW No. 2	2 of 2)			
Case ID No.	60915						
Reg. Ent. Reference No.	RN102663671						
		Injection Control				B	Years of
Violation No.	1	-				Percent Interest	Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description		•					
pao							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System	\$50	22-Apr-2021	1-Jul-2021	0.19	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs	values for the	annulus different	ial pressure. Tl is the	ne Date date of	Required is the incompliance.	ction Report to incluvestigation date and	d the Final Date
Avoided Costs	ANNU	ALIZE avoided c	osts before er	tering	item (except for	one-time avoide	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							

	Screening Date			cet No. 2021-0858-WDW-	E	PCW
	-		Americas, LLC (PCW No	o. 2 of 2)	Policy Re	vision 5 (January 28, 2021)
	Case ID No.	60915			PCW	Revision February 11, 2021
Reg.	Ent. Reference No.	RN102663671				
	Media	Underground Injectio	n Control			
	Enf. Coordinator					
	<b>Violation Number</b>					
	Rule Cite(s)					
			30 Tex. Admin. Co	de § 331.63(g)		
	Violation Description			uges, pressure sensing, and		
	violation Description			auges were not calibrated q , WDW106, and WDW144.	uarterly for	
				Ва	se Penalty	\$25,000
>> En	vironmental, Propei					
	Release		<b>arm</b> Ierate Minor			
OR	Actual	Major Mod	lerate Minor			
OK	Potential		X	Percent 7.0%	6	
	i oteritiai			7.07	0	
>>Pro	grammatic Matrix					
,,,,,	Falsification	Major Mod	lerate Minor			
				Percent 0.0%	6	
					-1	
	Human healt	h or the environment	will or could be expose	d to insignificant amounts of	nollutants	
	Matrix which would n			n health or environmental re		
	Notes		result of the violation			
	<u> </u>					
				Adjustment	\$23,250	
					L	\$1,750
Violati	on Events					
	Number of \	/iolation Events	5	67 Number of violatio	n days	
	Number of V	riolation Events	5	Number of violatio	ii uays	
		daily				
		weekly				
		monthly				
		quarterly		Violation Ba	se Penalty	\$8,750
		semiannual		Violation be	ise Fellalty	φ0,730
		annual				
			X			
		Single event	^			
		Five single eve	nts are recommended (	one for each well).		
		_		· · · · ·		
	·					
Good F	aith Efforts to Com		10.0%		Reduction	\$875
			OE/NOV NOE/NOV to EDPR	RP/Settlement Offer		
		Extraordinary				
		Ordinary	X			
		N/A		· ·	<b>=</b> 1	
		The P	Respondent came into c	ompliance by August 3, 202	1	
		Notes	•	ed June 16, 2021.		
			5.15. 5.16 1.16 dat			
						+3.6==
				Violatio	on Subtotal	\$7,875
Econor	mic Benefit (EB) for	this violation		Statutory Lim	it Test	
				-	_	
	F - 4.5 4 -		±2 F20	Violation Final Pe	maltir Tatal	\$12,157
	Estimate	ed EB Amount	\$2,529	Violation Final Pe	naity rotai	ψ12,13 <i>7</i>
	Estimate			sessed Penalty (adjusted	_	\$12,157

	E	conomic	Benefit	Wo	rksheet		
Respondent Case ID No. Reg. Ent. Reference No.	60915	emicals Americas,	LLC (PCW No. 2	? of 2)			
	Underground :	Injection Control				Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs				1			
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land	<b>#</b> F00	22 Amr 2021	2 4 2021	0.00	\$0 \$7	n/a	\$0 \$7
Record Keeping System	\$500	22-Apr-2021	3-Aug-2021	0.28	\$7	n/a n/a	\$0
Training/Sampling Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs	sensing, and	recording devices da	are tested and te and the Final	calibrat Date is	ed quarterly. The the date of compl		e investigation
Avoided Costs	ANNU	ALIZE avoided c	osts before en			one-time avoide	
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Supplies/Equipment Financial Assurance				0.00	\$0 \$0	\$0 \$0	\$0 \$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0 \$0
Other (as needed)	\$2,500	22-Apr-2021	28-Jun-2021	0.18	\$22	\$2,500	\$2,522
Notes for AVOIDED costs	Estimated a	voided cost to tes	t all gauges, pre	essure s	sensing, and record	ding devices and en e Final Date is the s	sure they are
Approx. Cost of Compliance		\$3,000			TOTAL		\$2,529

	28-Jun-2021	<b>Docket No.</b> 2021-0858-WDW-E	PCW
Respondent	INV Nylon Chemicals Amer	icas, LLC (PCW No. 2 of 2)	Policy Revision 5 (January 28, 2021)
Case ID No	. 60915		PCW Revision February 11, 2021
Reg. Ent. Reference No	RN102663671		
Media	Underground Injection Con	trol	
Enf. Coordinator	Stephanie McCurley		
Violation Numbe	r 3		
Rule Cite(s	30 Tex. Admin. Code 88 3	05.125(1) and 331.63(e), 40 Code of Federal Re	egulations
	= =	UIC Permit Nos. WDW004, WDW029, and WDW VII.E. Operating Parameters	_
Violation Description	gauge ("psig") greater tha well into unauthorized zone below 100 psig two times of psig) for a total of 38 m pressure recorded -30.7 March 22, 2020 (lowest pre	nnulus pressure of at least 100 pounds per squal in the injection tubing pressure to prevent leaks es. Specifically, the annulus differential pressure on September 18, 2019 (lowest pressure recorde inutes for WDW004; one time on July 17, 2019 (1 psig) for 136 minutes for WDW029; and two tiessure recorded -55.46 psig) for a total of 17 minutes, 2020 (lowest pressure recorded -80 psig) for a 20 minutes for WDW106.	from the edropped ed -55.46 (lowest mes on nutes and
>> Environmental Drope	outy and Urman Healt		Penalty \$25,000
>> Environmental, Prope	erty and Human Healt Harm	II MAUIX	
Release		Minor	
OR Actua			
Potentia	l x	Percent 30.0%	
>>Programmatic Matrix			
Falsification	Major Moderate		
		Percent 0.0%	
		could be exposed to pollutants that would excer or environmental receptors as a result of the viol	
		Adjustment	\$17,500
			\$7,500
Violation Events			
Violation Events			
Number of	Violation Events 4	4 Number of violation of	days
	daily		
	weekly		
	monthly		
	quarterly	Violation Base	Penalty \$30,000
	semiannual		
	annualx		
	single event x		
	single event x		
	single event x	nmended (one for each non compliant day).	
	single event x	nmended (one for each non compliant day).	
Good Faith Efforts to Con	single events are recorningly 10.0%	/o	Reduction \$3,000
Good Faith Efforts to Con	single events are recorning 10.09  Before NOE/NO:	/o	Reduction \$3,000
Good Faith Efforts to Con	Four single events are recorning 10.09  Before NOE/NOE  Extraordinary	NOE/NOV to EDPRP/Settlement Offer	Reduction \$3,000
Good Faith Efforts to Con	Four single events are recorning 10.09  Before NOE/NO  Extraordinary Ordinary	/o	Reduction \$3,000
Good Faith Efforts to Con	Four single events are recorning 10.09  Before NOE/NOE  Extraordinary	NOE/NOV to EDPRP/Settlement Offer	Reduction \$3,000
Good Faith Efforts to Con	Four single events are recorning 10.09  Before NOE/NO  Extraordinary Ordinary N/A  Notes The Response	NOE/NOV to EDPRP/Settlement Offer  X  And the set of th	Reduction \$3,000
Good Faith Efforts to Con	Four single events are recorning 10.09  Before NOE/NO  Extraordinary Ordinary N/A  Notes The Response	NOE/NOV to EDPRP/Settlement Offer	Reduction \$3,000
Good Faith Efforts to Con	Four single events are recorning 10.09  Before NOE/NO  Extraordinary Ordinary N/A  Notes The Response	NOE/NOV to EDPRP/Settlement Offer  X  And the set of th	
	Four single events are recorning 10.09  Before NOE/NO Extraordinary Ordinary N/A  Notes The Respo	NOE/NOV to EDPRP/Settlement Offer  X  Node to EDPRP/Settlement Offer  X  Violation	<b>Subtotal</b> \$27,000
Economic Benefit (EB) fo	Four single events are recorning 10.09  Before NOE/NO Extraordinary Ordinary N/A Notes The Responsition 10.09  The Responsitio	NOE/NOV to EDPRP/Settlement Offer  X  Indent came into compliance on November 2, 22 after the NOE dated June 16, 2021.  Violation  Statutory Limit	Subtotal \$27,000 Test
Economic Benefit (EB) fo	Four single events are recorning 10.09  Before NOE/NO Extraordinary Ordinary N/A  Notes The Respo	NOE/NOV to EDPRP/Settlement Offer  X  Node to EDPRP/Settlement Offer  X  Violation	Subtotal \$27,000 Test

	E	conomic	Benefit	Wol	rksneet		
Respondent	INV Nylon Che	micals Americas,	LLC (PCW No. 2	of 2)			
Case ID No.	•	•	•	,			
Reg. Ent. Reference No.							
		iniaatian Cambual					V
	_	injection Control				<b>Percent Interest</b>	Years of
Violation No.	3						Depreciation
						5.0	15
	Item Cost	<b>Date Required</b>	Final Date	Yrs	<b>Interest Saved</b>	Costs Saved	EB Amount
Item Description		•					
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling	\$500	17-Jul-2019	2-Nov-2022	3.30	\$82	n/a	\$82
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)				0.00	\$0	n/a	\$0
Notes for DELAYED costs	pressure is m	aintained at 100	psig or greater.	The Da	ate Required is the	to ensure the annue first date the annue date of compliance	llus differential
Avoided Costs	ANNUA	LIZE avoided c	osts before en	tering	item (except for	one-time avoide	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$500			TOTAL		\$82

Despondent					rksheet		
RESPONDENT	INV Nylon Che	micals Americas,	LLC (PCW No. 2	of 2)			
Case ID No.	•	,		,			
Reg. Ent. Reference No.							
		and a street Comment					V
		njection Control				<b>Percent Interest</b>	Years of
Violation No.	4						Depreciation
						5.0	15
	Item Cost	<b>Date Required</b>	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Item Description							
Dalawad Casta							
Delayed Costs		1	1	0.00	40	#0	<b>#</b> 0
Equipment Buildings				0.00	\$0 \$0	\$0 \$0	\$0 \$0
<del>-</del>				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Other (as needed)				0.00		\$0 \$0	\$0 \$0
Engineering/Construction				0.00	\$0 \$0	n/a	\$0 \$0
Land				0.00	\$0 \$0	n/a	\$0 \$0
Record Keeping System	\$1,000	25-Jan-2020	12 Mar 2021	1.13	\$56	n/a	\$56
Training/Sampling Remediation/Disposal	\$1,000	23-Jan-2020	12-Mai-2021	0.00	\$30 \$0	n/a	\$0
Permit Costs							\$0 \$0
Other (as needed)						n/a n/a I to ensure chemica	\$0 I and physical
	characteristics	of injected fluids	are maintained	0.00 nent pr within	\$0 ocedures designed permit limits. The	n/a	\$0 I and physical ne first date the
Other (as needed)	characteristics p	of injected fluids H was outside the	are maintained permitted rang	0.00 nent pr within ge and t	\$0 ocedures designed permit limits. The the Final Date is th	n/a I to ensure chemica Date Required is the	\$0 I and physical ne first date the ce.
Other (as needed)  Notes for DELAYED costs	characteristics p	of injected fluids H was outside the	are maintained permitted rang	0.00 nent pr within ge and t	\$0 ocedures designed permit limits. The the Final Date is th	n/a I to ensure chemica Date Required is the date of compliance	\$0 I and physical ne first date the ce.
Other (as needed)  Notes for DELAYED costs  Avoided Costs	characteristics p	of injected fluids H was outside the	are maintained permitted rang	0.00 nent pr within ge and t	\$0 ocedures designed permit limits. The he Final Date is the litem (except for	n/a I to ensure chemica Date Required is the date of compliance	\$0 I and physical ne first date the ce. d costs)
Other (as needed)  Notes for DELAYED costs  Avoided Costs  Disposal Personnel	characteristics p	of injected fluids H was outside the	are maintained permitted rang	nent pr within ge and t tering	\$0 ocedures designed permit limits. The the Final Date is the final (except for \$0	n/a I to ensure chemica Date Required is the date of compliance one-time avoide	\$0 I and physical ne first date the ce.  d costs)
Other (as needed)  Notes for DELAYED costs  Avoided Costs  Disposal Personnel	characteristics p	of injected fluids H was outside the	are maintained permitted rang	nent pr within ge and t tering 0.00 0.00	\$0 ocedures designed permit limits. The the Final Date is the final Cate of the fina	n/a  I to ensure chemica Date Required is the date of compliance  one-time avoide  \$0 \$0	I and physical ne first date the ce.  d costs)  \$0  \$0  \$0
Other (as needed)  Notes for DELAYED costs  Avoided Costs  Disposal Personnel Inspection/Reporting/Sampling	characteristics p	of injected fluids H was outside the	are maintained permitted rang	nent pr within ge and t tering 0.00 0.00 0.00	\$0  ocedures designed permit limits. The the Final Date is the fin	n/a  to ensure chemica Date Required is the date of compliance  one-time avoide  \$0 \$0 \$0 \$0	I and physical ne first date the ce.  d costs)  \$0  \$0  \$0  \$0  \$0
Other (as needed)  Notes for DELAYED costs  Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment	characteristics p	of injected fluids H was outside the	are maintained permitted rang	nent pr within ge and t tering 0.00 0.00 0.00	\$0  ocedures designed permit limits. The the Final Date is the fin	n/a  to ensure chemical Date Required is the date of compliance  one-time avoide  \$0  \$0  \$0  \$0  \$0	I and physical ne first date the re.  d costs) \$0 \$0 \$0 \$0 \$0 \$0
Other (as needed)  Notes for DELAYED costs  Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance	characteristics p	of injected fluids H was outside the	are maintained permitted rang	0.00 nent pr within ge and t tering 0.00 0.00 0.00 0.00 0.00	so ocedures designed permit limits. The the Final Date is the item (except for \$0 \$0 \$0 \$0	n/a  I to ensure chemica Date Required is the date of compliance  one-time avoide  \$0 \$0 \$0 \$0 \$0 \$0 \$0	I and physical ne first date the ce.  d costs)  \$0  \$0  \$0  \$0  \$0  \$0
Other (as needed)  Notes for DELAYED costs  Avoided Costs Disposal Personnel Inspection/Reporting/Sampling Supplies/Equipment Financial Assurance ONE-TIME avoided costs	characteristics p	of injected fluids H was outside the	are maintained permitted rang	0.00 nent pr within ge and t tering 0.00 0.00 0.00 0.00 0.00 0.00	ocedures designed permit limits. The the Final Date is the second	n/a  I to ensure chemical Date Required is the date of compliance  one-time avoide  \$0 \$0 \$0 \$0 \$0 \$0 \$0 \$0	I and physical ne first date the ce.  d costs)  \$0  \$0  \$0  \$0  \$0  \$0  \$0  \$0  \$0  \$



# Compliance History Report

Compliance History Report for CN605811850, RN102663671, Rating Year 2022 which includes Compliance History (CH) components from September 1, 2017, through August 31, 2022.

Customer, Respondent, CN605811850, INV Nylon Chemicals or Owner/Operator: Classification: SATISFACTORY Rating: 3.88

Regulated Entity: RN102663671, INV Nylon Chemicals Classification: SATISFACTORY Rating: 3.83

Americas Victoria Site

Complexity Points: 53 Repeat Violator: NO

**CH Group:** 05 - Chemical Manufacturing

Location: 2695 Old Bloomington Road North in Victoria, Victoria County, Texas

TCEQ Region: REGION 14 - CORPUS CHRISTI

**AIR NEW SOURCE PERMITS REGISTRATION 134439** 

**AIR NEW SOURCE PERMITS REGISTRATION 151197** 

**AIR NEW SOURCE PERMITS PERMIT AMOC58** 

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER VCA001A AIR OPERATING PERMITS ACCOUNT NUMBER VC0008Q

AIR OPERATING PERMITS PERMIT 1415 AIR OPERATING PERMIT 1867
AIR OPERATING PERMITS PERMIT 1902 AIR OPERATING PERMITS PERMIT 1904

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION AIR NEW SOURCE PERMITS PERMIT 809

2350014

AIR NEW SOURCE PERMITS PERMIT 810 AIR NEW SOURCE PERMITS PERMIT 812

AIR NEW SOURCE PERMITS PERMIT 813

AIR NEW SOURCE PERMITS PERMIT 7186

AIR NEW SOURCE PERMITS REGISTRATION 7873

AIR NEW SOURCE PERMITS PERMIT 9560

AIR NEW SOURCE PERMITS REGISTRATION 14751 AIR NEW SOURCE PERMITS PERMIT 23271

AIR NEW SOURCE PERMITS PERMIT 31376 AIR NEW SOURCE PERMITS REGISTRATION 37067

AIR NEW SOURCE PERMITS REGISTRATION 43301 AIR NEW SOURCE PERMITS REGISTRATION 43502

AIR NEW SOURCE PERMITS REGISTRATION 43501 AIR NEW SOURCE PERMITS REGISTRATION 44234

AIR NEW SOURCE PERMITS REGISTRATION 45256

AIR NEW SOURCE PERMITS REGISTRATION 47610

AIR NEW SOURCE PERMITS REGISTRATION 166294

AIR NEW SOURCE PERMITS AFS NUM 4846900001 AIR NEW SOURCE PERMITS REGISTRATION 71504

AIR NEW SOURCE PERMITS REGISTRATION 71789 AIR NEW SOURCE PERMITS REGISTRATION 56688

AIR NEW SOURCE PERMITS REGISTRATION 73896 AIR NEW SOURCE PERMITS REGISTRATION 74109

AIR NEW SOURCE PERMITS REGISTRATION 73898 AIR NEW SOURCE PERMITS REGISTRATION 76575

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1079 AIR NEW SOURCE PERMITS REGISTRATION 80416L

AIR NEW SOURCE PERMITS REGISTRATION 89577 AIR NEW SOURCE PERMITS REGISTRATION 92605

AIR NEW SOURCE PERMITS REGISTRATION 93064 AIR NEW SOURCE PERMIT PSDTX1079M1

AIR NEW SOURCE PERMITS REGISTRATION 91536 AIR NEW SOURCE PERMITS REGISTRATION 92339

AIR NEW SOURCE PERMITS REGISTRATION 96200 AIR NEW SOURCE PERMITS REGISTRATION 102817
AIR NEW SOURCE PERMITS REGISTRATION 98317 AIR NEW SOURCE PERMITS REGISTRATION 109746

The state of the s

AIR NEW SOURCE PERMITS REGISTRATION 99179 AIR NEW SOURCE PERMITS REGISTRATION 103298

AIR NEW SOURCE PERMITS REGISTRATION 141367 AIR NEW SOURCE PERMITS REGISTRATION 105010

AIR NEW SOURCE PERMITS REGISTRATION 131067 AIR NEW SOURCE PERMITS REGISTRATION 111679

AIR NEW SOURCE PERMITS REGISTRATION 119719 AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX129

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1079M2 AIR NEW SOURCE PERMITS REGISTRATION 122193

AIR NEW SOURCE PERMITS REGISTRATION 108018 AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX145

AIR NEW SOURCE PERMITS REGISTRATION 138475
AIR NEW SOURCE PERMITS REGISTRATION 105728
AIR NEW SOURCE PERMITS REGISTRATION 111677
AIR NEW SOURCE PERMITS REGISTRATION 111677

AR NEW SOURCE EXHITS ENAMED SOURCE EXHITS REGISTRATION 1117

AIR NEW SOURCE PERMITS REGISTRATION 115157 AIR NEW SOURCE PERMITS REGISTRATION 115101

AIR NEW SOURCE PERMITS REGISTRATION 122233 AIR NEW SOURCE PERMITS REGISTRATION 122060

AIR NEW SOURCE PERMITS REGISTRATION 136474 AIR NEW SOURCE PERMITS REGISTRATION 106823

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1448
AIR NEW SOURCE PERMITS REGISTRATION 128539
AIR NEW SOURCE PERMITS REGISTRATION 137118
AIR NEW SOURCE PERMITS REGISTRATION 137118

AR NEW SOURCE PERMITS REGISTRATION 111070 AIR NEW SOURCE PERMITS REGISTRATION 137110

AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX13 AIR NEW SOURCE PERMITS REGISTRATION 107096

AIR NEW SOURCE PERMITS REGISTRATION 112388

AIR NEW SOURCE PERMITS REGISTRATION 154387

**AIR NEW SOURCE PERMITS REGISTRATION 154192** 

AIR NEW SOURCE PERMITS REGISTRATION 151513	AIR NEW SOURCE PERMITS PERMIT AMOC64
AIR NEW SOURCE PERMITS REGISTRATION 167926	AIR NEW SOURCE PERMITS REGISTRATION 162811
AIR NEW SOURCE PERMITS REGISTRATION 167600	AIR NEW SOURCE PERMITS REGISTRATION 162330
AIR NEW SOURCE PERMITS REGISTRATION 163343	AIR NEW SOURCE PERMITS REGISTRATION 167794
AIR NEW SOURCE PERMITS REGISTRATION 166572	AIR NEW SOURCE PERMITS REGISTRATION 163344
AIR NEW SOURCE PERMITS REGISTRATION 163737	AIR NEW SOURCE PERMITS REGISTRATION 169119
AIR NEW SOURCE PERMITS REGISTRATION 163502	AIR NEW SOURCE PERMITS REGISTRATION 168709
AIR NEW SOURCE PERMITS REGISTRATION 164298	AIR NEW SOURCE PERMITS REGISTRATION 163531
AIR NEW SOURCE PERMITS REGISTRATION 168055	AIR NEW SOURCE PERMITS REGISTRATION 163730
AIR NEW SOURCE PERMITS REGISTRATION 163501	AIR NEW SOURCE PERMITS REGISTRATION 163880
AIR NEW SOURCE PERMITS REGISTRATION 165831	AIR NEW SOURCE PERMITS REGISTRATION 166286
AIR NEW SOURCE PERMITS REGISTRATION 163030	AIR NEW SOURCE PERMITS REGISTRATION 163729
AIR NEW SOURCE PERMITS REGISTRATION 163881	AIR NEW SOURCE PERMITS REGISTRATION 162917
AIR NEW SOURCE PERMITS REGISTRATION 146503	AIR NEW SOURCE PERMITS REGISTRATION 147180
AIR NEW SOURCE PERMITS EPA PERMIT	AIR NEW SOURCE PERMITS REGISTRATION 146876
GHGPSDTX145M1	
AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX160	AIR NEW SOURCE PERMITS REGISTRATION 156653
AIR NEW SOURCE PERMITS REGISTRATION 160437	AIR NEW SOURCE PERMITS REGISTRATION 160761
AIR NEW SOURCE PERMITS REGISTRATION 160438	AIR NEW SOURCE PERMITS REGISTRATION 155252
AIR NEW SOURCE PERMITS REGISTRATION 154311	AIR NEW SOURCE PERMITS REGISTRATION 157983
AIR NEW SOURCE PERMITS REGISTRATION 156654	AIR NEW SOURCE PERMITS REGISTRATION 169118
AIR NEW SOURCE PERMITS REGISTRATION 171805	AIR NEW SOURCE PERMITS REGISTRATION 172447
AIR NEW SOURCE PERMITS REGISTRATION 172334	AIR NEW SOURCE PERMITS REGISTRATION 169856
AIR NEW SOURCE PERMITS REGISTRATION 172333	AIR NEW SOURCE PERMITS REGISTRATION 172762
PETROLEUM STORAGE TANK REGISTRATION	PETROLEUM STORAGE TANK REGISTRATION
REGISTRATION 24717  IHW CORRECTIVE ACTION SOLID WASTE REGISTRATION	REGISTRATION 90505  IHW CORRECTIVE ACTION SOLID WASTE REGISTRATION
# (SWR) 30079	# (SWR) 87449
UNDERGROUND INJECTION CONTROL PERMIT WDW004	UNDERGROUND INJECTION CONTROL PERMIT WDW028
UNDERGROUND INJECTION CONTROL PERMIT WDW029	UNDERGROUND INJECTION CONTROL PERMIT WDW030
UNDERGROUND INJECTION CONTROL PERMIT WDW105	UNDERGROUND INJECTION CONTROL PERMIT WDW106
UNDERGROUND INJECTION CONTROL PERMIT WDW142	UNDERGROUND INJECTION CONTROL PERMIT WDW143
UNDERGROUND INJECTION CONTROL PERMIT WDW144	STORMWATER PERMIT TXRNEBT37
WASTEWATER PERMIT WQ0000476000	WASTEWATER EPA ID TX0006050
AIR EMISSIONS INVENTORY ACCOUNT NUMBER	POLLUTION PREVENTION PLANNING ID NUMBER
VC0008Q	P06852
INDUSTRIAL AND HAZARDOUS WASTE EPA ID TXR000057968	INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50393
INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50056	INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE
	REGISTRATION # (SWR) 87449
TAX RELIEF ID NUMBER 16591	TAX RELIEF ID NUMBER 20128
TAX RELIEF ID NUMBER 16929	TAX RELIEF ID NUMBER 17849
TAX RELIEF ID NUMBER 23356	TAX RELIEF ID NUMBER 16589
TAX RELIEF ID NUMBER 20129	TAX RELIEF ID NUMBER 16734
TAX RELIEF ID NUMBER 18582	TAX RELIEF ID NUMBER 16590
TAX RELIEF ID NUMBER 16592	
Compliance History Period: September 01, 2017 to Augu	ust 31, 2022 <b>Rating Year:</b> 2022 <b>Rating Date:</b> 09/01/2022
Date Compliance History Report Prepared: July 12,	2023
Agency Decision Requiring Compliance History:	nforcement
Component Period Selected: July 12, 2018 to July 12,	2023
TCEQ Staff Member to Contact for Additional Inform	nation Regarding This Compliance History.
Name: Stephanie McCurley	Phone: (512) 239-2607
Site and Owner/Operator History:	
1) Has the site been in existence and/or operation for the full five	vo voar compliance period? VES
I I mak the cite heen in evictence and/or oneration for the full five	A VEST COMPUSAÇE PETINGA YES

1) Has the site been in existence and/or operation for the full five year compliance period?YES2) Has there been a (known) change in ownership/operator of the site during the compliance period?YES

3) Who is the current owner/operator?

Inv Performance Surfaces, LLC OWNER OPERATOR since 4/30/2004

E. I. du Pont de Nemours and Company OWNER OPERATOR since 1/1/1800

Equistar Chemicals, LP OPERATOR since 1/1/1800

Rexco, Inc. OPERATOR since 1/18/2006 Opal Group, Inc. OPERATOR since 1/22/2016

G.S.D. Trading U.S.A., Inc. OPERATOR since 7/6/2018

INV Nylon Chemicals Americas, LLC OWNER OPERATOR since 9/9/2020

New Distributing Co., Inc. OWNER OPERATOR since 3/25/2019

4) Who was/were the prior owner(s)/operator(s)?

Unbridled Resources, LLC, OWNER, 11/23/2020 to 11/23/2020

#### Components (Multimedia) for the Site Are Listed in Sections A - J

#### A. Final Orders, court judgments, and consent decrees:

Effective Date: 07/25/2018 ADMINORDER 2017-0236-IHW-E (1660 Order-Agreed Order With Denial)

Classification: Minor

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

30 TAC Chapter 335, SubChapter F 335.152(a)(8)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT J 264.195(b) 40 CFR Chapter 264, SubChapter I, PT 264, SubPT J 264.195(c)

Rqmt Prov PP.III.D General Inspection Requirements PERMIT

Description: Failed to conduct daily inspections of permitted HW tanks and less than 90-day HW tanks

Classification: Minor

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

30 TAC Chapter 335, SubChapter F 335.152(a)(1)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT B 264.15(d)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT B 265.15(d)

Rqmt Prov PP.III.D General Inspection Requirements PERMIT

Description: Failed to properly record inspections in an inspection log or summary

Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

30 TAC Chapter 335, SubChapter F 335.152(a)(7)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT I 264.171

Rqmt Prov: PP.V.B.2 Container Storage Areas PERMIT

Description: Failed to properly manage containers holding HW

Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter C 335.69(a)(1)(B)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT J 265.193(e)(1)(iii)

Description: Failed to maintain the external liners of secondary containment systems free of cracks and gaps

Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter E 335.112(a)(9)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT J 265.193(e)(3)(ii)

Description: Failed to protect a double-walled tank system, if constructed of metal, from both corrosion of the primary

tank interior and the external surface of the outer shell

Classification: Minor

Citation: 30 TAC Chapter 335, SubChapter C 335.69(a)(3)

30 TAC Chapter 335, SubChapter C 335.69(d)(2)

40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(a)(3)

40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(c)(1)(ii)

Description: Failed to clearly label all HW containers with the words "Hazardous Waste"

Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter C 335.69(d)(1)

40 CFR Chapter 262, SubChapter I, PT 262, SubPT C 262.34(c)(1)(i)

40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.173(a)

Description: Failed to keep a container storing HW closed except when adding or removing waste

Classification: Minor

Citation: 30 TAC Chapter 335, SubChapter A 335.6(c)

Description: Failed to update the Facility's NOR

Classification: Minor

Citation: 30 TAC Chapter 335, SubChapter A 335.10(a)

40 CFR Chapter 262, SubChapter I, PT 262, SubPT B 262.20(a)(1)

Description: Failed to properly complete an HW manifest

2 Effective Date: 05/13/2019 ADMINORDER 2018-0096-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SC 14 PERMIT

STC 14 OP STC 16 OP

Description: Failure to perform daily visible emissions observations when the associated baghouse and particulate scrubbers are in operation.

3 Effective Date: 01/27/2022 ADMINORDER 2021-0086-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov:\PSDTX1079M2\GHGPSDTX145M1 PERMIT

FOP-1904 STC No. 2(F) OP

Description: Failure to submit an initial notification for a reportable emissions event no later than 24 hours after the

discovery of an emissions event.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov:\PSDTX1079M2\GHGPSDTX145M1 GC No. 8 PERMIT

\PSDTX1079M2\GHGPSDTX145M1 GC. No 14 PERMIT \PSDTX1079M2\GHGPSDTX145M1 SC No. 1 PERMIT

FOP No. O-1904, STC No. 28 OP

Description: Failure to prevent unauthorized emissions. The Respondent released 0.1 pound ("lb") of hydrogen cyanide and 316 lbs of volatile organic compounds as fugitive emissions, during an emissions event (Incident No. 325563) that began on November 22, 2019 and lasted 200 hours.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, Subchapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov Special Condition 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emission event that was discovered on September 11, 2020, TCEQ/STEERS Incident No. 342433.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Description: Failure to notify the TCEQ Corpus Christi Region Office of a reportable emissions event within 24 hours after the discovery of the event.

#### **B.** Criminal convictions:

N/A

#### C. Chronic excessive emissions events:

N/A

#### D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	July 18, 2018	(1514024)
Item 2	August 02, 2018	(1506476)
Item 3	August 20, 2018	(1520086)
Item 4	August 27, 2018	(1512265)

Item 5	September 20, 2018	(1527251)
Item 6	September 28, 2018	(1513672)
Item 7	October 01, 2018	(1513685)
Item 8	October 11, 2018	(1519563)
Item 9	October 17, 2018	(1533609)
Item 10	October 24, 2018	(1519338)
Item 11	November 29, 2018	(1525087)
Item 12	January 14, 2019	(1532406)
Item 13	January 17, 2019	(1559659)
Item 14	January 24, 2019	(1539278)
Item 15	February 19, 2019	(1559657)
Item 16	February 25, 2019	(1549775)
Item 17	March 18, 2019	(1559658)
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Item 18	March 29, 2019	(1551550)
Item 19	April 18, 2019	(1571825)
Item 20	May 20, 2019	(1583259)
Item 21	May 28, 2019	(1569602)
Item 22	May 30, 2019	(1553423)
Item 23	June 19, 2019	(1583260)
Item 24	June 21, 2019	(1575818)
Item 25	June 28, 2019	(1570896)
	July 02, 2019	, ,
Item 26		(1578105)
Item 27	July 11, 2019	(1575847)
Item 28	July 19, 2019	(1593138)
Item 29	August 01, 2019	(1580321)
Item 30	August 07, 2019	(1579874)
Item 31	August 08, 2019	(1580982)
Item 32	October 17, 2019	(1613235)
Item 33	October 31, 2019	(1604035)
Item 34	November 01, 2019	(1604022)
Item 35	December 12, 2019	(1611822)
Item 36	December 19, 2019	(1626401)
Item 37	February 18, 2020	(1640661)
Item 38	March 18, 2020	(1647181)
Item 39	April 17, 2020	(1653517)
Item 40	May 27, 2020	(1651341)
Item 41	June 18, 2020	(1666608)
Item 42	June 26, 2020	(1657712)
Item 43	June 29, 2020	(1658245)
Item 44	July 16, 2020	(1673565)
Item 45	July 29, 2020	(1665306)
Item 46	August 05, 2020	(1665506)
Item 47	August 17, 2020	(1680340)
Item 48	August 25, 2020	(1650930)
Item 49	August 31, 2020	(1671744)
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Item 50	September 17, 2020	(1686909)
Item 51	September 25, 2020	(1678190)
Item 52	October 06, 2020	(1679294)
Item 53	October 20, 2020	(1679423)
Item 54	October 26, 2020	(1684969)
Item 55	November 12, 2020	(1712458)
Item 56	November 13, 2020	(1685140)
Item 57	November 17, 2020	(1686149)
Item 58	December 03, 2020	(1691410)
Item 59	December 09, 2020	(1678701)
Item 60	·	(1678701)
	December 15, 2020	
Item 61	December 16, 2020	(1712459)
Item 62	January 18, 2021	(1712460)
Item 63	February 19, 2021	(1725513)
Item 64	March 03, 2021	(1703786)

Item 65	March 10, 2021	(1725514)
	March 19, 2021	(1725514)
Item 66	April 15, 2021	(1725515)
Item 67	May 03, 2021	(1709524)
Item 68	May 04, 2021	(1710914)
Item 69	May 13, 2021	(1710534)
Item 70	May 14, 2021	(1712031)
Item 71	May 20, 2021	(1740063)
Item 72	May 26, 2021	(1710985)
Item 73	June 18, 2021	(1747579)
Item 74	June 23, 2021	(1705863)
Item 75	June 24, 2021	(1736788)
Item 76	July 26, 2021	(1739026)
Item 77	August 17, 2021	(1739533)
Item 78	August 23, 2021	(1756053)
Item 79	September 01, 2021	(1711431)
Item 80	September 16, 2021	(1766249)
Item 81	September 21, 2021	(1739229)
Item 82	• •	,
	October 13, 2021	(1749279)
Item 83	October 14, 2021	(1761660)
Item 84	November 15, 2021	(1760676)
Item 85	November 18, 2021	(1783621)
Item 86	November 19, 2021	(1772262)
Item 87	December 02, 2021	(1775280)
Item 88	December 16, 2021	(1790647)
Item 89	January 13, 2022	(1783386)
Item 90	January 14, 2022	(1771086)
Item 91	January 20, 2022	(1798441)
Item 92	January 28, 2022	(1788912)
Item 93	January 31, 2022	(1788875)
Item 94	February 16, 2022	(1806315)
Item 95	March 10, 2022	(1797521)
Item 96	March 16, 2022	(1802220)
Item 97	March 23, 2022	(1802329)
Item 98	April 18, 2022	(1810107)
Item 99	April 20, 2022	(1819953)
Item 100	April 27, 2022	(1810657)
Item 101	May 11, 2022	(1796443)
Item 102	May 19, 2022	(1828792)
Item 103	June 16, 2022	(1812845)
Item 103	June 17, 2022	(1835084)
Item 105	July 14, 2022	(1827089)
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Item 106 Item 107	July 19, 2022	(1842289)
	August 11, 2022	(1834044)
Item 108	August 18, 2022	(1848422)
Item 109	August 19, 2022	(1838977)
Item 110	September 20, 2022	(1856220)
Item 111	September 21, 2022	(1840478)
Item 112	September 29, 2022	(1845858)
Item 113	September 30, 2022	(1845930)
Item 114	October 05, 2022	(1845935)
Item 115	October 07, 2022	(1845936)
Item 116	October 11, 2022	(1847856)
Item 117	October 20, 2022	(1862577)
Item 118	November 06, 2022	(1853154)
Item 119	November 08, 2022	(1854956)
Item 120	November 18, 2022	(1856059)
Item 121	November 21, 2022	(1856090)
Item 122	December 06, 2022	(1861472)
Item 123	December 07, 2022	(1845917)
Item 124	December 08, 2022	(1846350)
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Item	125	December 20, 2022	(1847190)
Item	126	December 21, 2022	(1852404)
Item	127	December 29, 2022	(1855538)
Item	128	January 03, 2023	(1862007)
Item	129	January 19, 2023	(1868652)
Item	130	January 20, 2023	(1868553)
Item	131	January 31, 2023	(1873402)
Item	132	February 13, 2023	(1868989)
Item	133	February 16, 2023	(1889977)
Item	134	February 21, 2023	(1873481)
Item	135	March 05, 2023	(1881239)
Item	136	March 07, 2023	(1852407)
Item	137	March 20, 2023	(1898536)
Item	138	March 21, 2023	(1878812)
Item	139	March 29, 2023	(1873485)
Item	140	March 30, 2023	(1873500)
Item	141	April 03, 2023	(1879765)
Item	142	April 04, 2023	(1873122)
Item	143	April 19, 2023	(1905324)
Item	144	April 28, 2023	(1880203)
Item	145	May 04, 2023	(1887193)
Item	146	May 08, 2023	(1879766)
Item	147	June 15, 2023	(1903177)
Item	148	June 19, 2023	(1902155)
Item	149	June 30, 2023	(1860642)
Item	150	July 05, 2023	(1910733)

# E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 Date: 08/16/2022 (1833028)

Self Report? NO Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)(1) 30 TAC Chapter 305, SubChapter F 305.125(1) Permit Conditions; No. 2g, Pg. 7 PERMIT

Description: Failed to prevent an unauthorized discharge of wastewater or any other waste.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)
Monitoring Requirements No. 1, Pg. 2i-2k PERMIT

Other Requirements No. 22, Pg. 19 PERMIT

Description: Failed to analyze the volatile organic compounds for Outfall 151 using an

approved EPA method for the "24-hour composite" sampling.

2 Date: 08/18/2022 (1824223)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Special Term and Condition No. 3A(iv)(1) OP

Description: Failure to perform visible emissions monitoring at least once during each calendar

quarter.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition No. 13C(1) PERMIT

Description: Failure to conduct Total Dissolved Solids (TDS) sampling weekly.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition No. 6 OP

Special Term and Condition No. 22 OP

Description: Failure to comply with permitted emissions limits.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition No. 1 PERMIT Special Condition No. 13B PERMIT Special Term and Condition No. 22 OP

Description: Failure to comply with permitted TDS limits.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition No. 13 PERMIT Special Term and Condition No. 22 OP

Description: Failure to maintain minimum flow rate requirements during loading.

3 Date: 08/23/2022 (1832423)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter F 335.152(a)(7)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT I 264.173(a)

Description: Failed to ensure a container holding hazardous waste is always closed during

storage except when it is necessary to add or remove waste.

4 Date: 11/30/2022 (1861208)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

GCs & SC 1 PA GTCs & STC 15 OP

Description: Failure to comply with permitted maintenance, startup, shutdown (MSS) annual

emission limits, as represented. Specifically, the AOP Flare - EPN 14FLR1-MSS exceeded the annual 12-month rolling tons per year (TPY) for carbon monoxide

(CO), ammonia (NH3), and nitrogen oxide (NOx) for MSS activities.

Refer to FOP 01867 deviation report for the reporting period of DR2-2022 dated

06/22/2022, Deviation Item 12.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

GCs & SC 1 PA GTCs & STC 15 OP

Description: Failure to comply with permitted maintenance, startup, shutdown (MSS) hourly

and/or annual emission limits, as represented. Specifically, the following emission

limit exceedances were documented:

(1) West Powerhouse Area Miscellaneous Fugitive MSS - EPN 14FUG-MSS exceeded the hourly volatile organic compound (VOC) emissions limit related to

MSS activities

(2) West Powerhouse Boiler Nos. 3 & 4 exceeded the hourly and annual CO

emissions limit related to MSS.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

GCs & SC 1 PA GTCs & STC 15 OP

Description: Failure to comply with permitted maintenance, startup, shutdown (MSS) annual

emission limits, as represented. Specifically, Boiler Nos. 7 & 8 MSS – EPN 17STK-007-MSS exceeded the annual CO emissions limit related to MSS.

5 Date: 02/17/2023 (1861392)

Self Report? NO Classification: Minor

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(b) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT JJJJ 60.4243(d)(2)

5C THSC Chapter 382 382.085(b)

Description: Failure to operate the emergency engine within the permitted limits. Self Report? NO Classification: Minor

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to monitor Leak Detection and Repair (LDAR) component on a timely

manner.

Self Report? NO Classification: Minor

Citation: 1415 OP

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to cap or plug open-ended lines (OELs).

Self Report? NO Classification: Minor

Citation: 1415 OP

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to maintain readily accessible calibration records.

Self Report? NO Classification: Moderate

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to conduct weekly total dissolved solids (TDS) testing.

Self Report? NO Classification: Minor

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

813 PERMIT

Description: Failure to report Continuous Emission Monitoring System (CEMS) downtime within

24 hours of discovery to the TCEQ Region 14 Office during a CEMS downtime

excess of four hours.

Self Report? NO Classification: Major

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 111, SubChapter A 111.111 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

809 PERMIT

Description: Failure to maintain a minimum flow of 2,350 standard cubic feet per hour (SCFH)

of supplemental natural gas flow to the ring burner.

Self Report? NO Classification: Moderate

Citation: 1415 OP

1415 PERMIT 23271 PERMIT

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.354(c)

5C THSC Chapter 382 382.085(b)

Description: Failure to conduct annual calibration in a timely manner.

Self Report? NO Classification: Moderate

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1209(b)

5C THSC Chapter 382 382.085(b)

812 PERMIT 813 PERMIT 9560 PERMIT Description: Failure to conduct calibrations in a timely manner.

Self Report? NO Classification: Moderate

Citation: 1415 OP

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to sum the Maintenance, Start-Up, and Shutdown (MSS) emissions

monthly.

Self Report? NO Classification: Moderate

Citation: 1415 OP

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to update the MSS emissions on a monthly basis.

Self Report? NO Classification: Moderate

Citation: 1415 OP

30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.113b(a)(2)

5C THSC Chapter 382 382.085(b)

810 PERMIT

Description: Failure to conduct visual inspection once every 12 months for tanks.

6 Date: 02/23/2023 (1868068)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Special Term and Condition No. 3A(iv)(1) OP

Description: Failure to conduct visible emissions monitoring at least once during each calendar

quarter.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition No. 10 PERMIT Special Term and Condition No. 22 OP

Description: Failure to conduct wastewater sampling at least once during each calendar

quarter.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition No. 14 PERMIT Special Term and Condition No. 22 OP

Description: Failure to comply with permitted maximum hourly loading rates.

#### F. Environmental audits:

Notice of Intent Date: 10/24/2018 (1526495)

Disclosure Date: 01/29/2019 Viol. Classification: Moderate

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT EEE 63.1211(c)(4)

Description: Failed to implement the new operating parameter limits included in the Notification of Compliance Status for

Boilers 7 and 8 signed on May 22, 2018.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.146(4)

Description: Failed to report excess emissions of NOX from Boiler 7 during a period of Subpart D applicability on April 27

and 28, 2018. Specifically, the performance test for Boilers 7 and 8 performed under 40 CFR 60 Subpart D resulted in an emissions rate below 70% of the emission standard for oxides of nitrogen (NOx). As a result, Subpart D did not require the units to use continuous emissions monitoring systems for NOx.

However, the units had NOx analyzers on the individual ducts.

Viol. Classification: Minor

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT D 60.45(e)

Description: Failed to use the required method to convert NOx concentration data to units of the standard using the

F-factor for the appropriate fuel consumed. Specifically, the conversion was performed using the

correlation between combustion air flow and stack gas flow derived from the Hazardous Waste Combustion

MACT (MACT EEE) performance test, which did not conform to the method required by the regulation (NSPS D).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 13.A.

Description: Failed to maintain required monitored emission rate data stored in units of pounds per hour on a 30-day

rolling average basis for the West Power House. Specifically, this data was not readily available.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC No. 18.A.

PERMIT SC No. 5.A. PERMIT SC No. 5.B. PERMIT SC No. 6

Description: Failed to generate and maintain 24-hour and 30-day rolling average emissions data for the Cogen unit.

Specifically, this data was not readily available after February 2017.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 75, SubChapter C, PT 75, SubPT H 75.70(a)(2)

Description: Failed to perform sampling for methane or gross calorific value required by the referenced section of 40

CFR Part 75 Appendix D. Natural gas sampling was performed as required by 40 CFR 60 Subpart GG to

demonstrate compliance with the sulfur standard.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 10.E.

Description: Failed to maintain records of tank throughput for the previous month and the past 12 consecutive months

for August and September 2018.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC No. 41

Description: Failed to review the control efficiency calculations of the VNOx system. Specifically, the Special Condition

No. 41 of Permit No. 810 requires the VNOx system to operate at an overall N2O control efficiency of 95% for Adipic Acid unit off gas (there are no monitoring requirements or operating parameter limits specified in the permit to assure 95% control efficiency). The efficiency appeared to be calculated in the site

monitoring system but this data was not routinely reviewed.

Notice of Intent Date: 05/10/2019 (1569892)

Disclosure Date: 10/09/2019

Viol. Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter A 101.20(2)

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(a)(1)(i)

Rqmt Prov: PERMIT Special Condition No. 16.F

Description: Failed to monitor accessible valves by leak-checking for fugitive emissions at least quarterly using and

approved gas analyzer. Specifically, 53 light liquid/gas vapor normal to monitor valves were not previously

included in the LDAR program.

Viol. Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter A 101.20(2)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(a)(1)(i)

Description: Failed to design and operate the closed vent system with no detectable emissions. Specifically, 82

connectors were not previously included in the LDAR program.

Notice of Intent Date: 09/12/2019 (1597949)

Disclosure Date: 10/18/2019
Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Condition No. 1

Description: Failed to maintain Natural Gas (NG) supplemental fuel flow rates for the Cold NH3 Flare (EPN 10FLR004A)

at rates used to calculate the MAER. Specifically, the NG flow was determined to be 6500 scfh which is greater than the NG flow for NH3 Secondary Condenser Purge (normal operations) and for 11 MSS

activities.

Notice of Intent Date: 10/23/2019 (1609957)

Disclosure Date: 02/25/2020 Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 1

Description: Failed to use accurate calculations affecting the calculated emission rates. Specifically, Adipic Acid Unit

(AAU) Storage Tank and Process Vessel emission calculations contain inaccuracies and draft revised emission calculations indicate actual emission rates potentially greater than MAER, affecting: 06TFX012, 06TFL015, 06TFL016, 06TFX033, 06TFX044, 06TFX045, 06TFX046, 06TFX054, 06TFX387, and 18SMP736.

Viol. Classification: Moderate

30 TAC Chapter 101, SubChapter A 101.20(3) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT GC 1

Description: Failed to use accurate calculations affecting the calculated emission rates. Specifically, Adipic Acid and

Dodecanedioic Acid (DDDA) loading and transloading emission calculations contain inaccuracies affecting the calculated emission rates, affecting the following units: 06DDDA, 06LRC112, 06LRC113A, 06LRC113B,

Viol. Classification: Moderate

30 TAC Chapter 101, SubChapter A 101.20(3) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1

Description: Failed to base the ADBA Truck Loading allowable emission rates on the correct capture efficiency.

Specifically, the ADBA Truck Loading allowable emission rates are based on a capture efficiency that is higher that in some permit application representations and the resulting allowable emission rates are lower than actual emission rates unless the higher capture efficiency used in the calculations is achieved, affecting

the following unit: 06LTR019.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.10(a)(1)

30 TAC Chapter 101, SubChapter A 101.10(b)(1)

Description: Failed to capture Acids Waste tank annual emissions in the site Emissions Inventory (EI) since the 2016 EI,

affecting the following units: 18TFL027, 18LTR027, 18LTR073, 18TFL030, 18LTR030, 18SMP063, 18TFL065,

18TFX072, 18TFX073, 18SEP075, 18SMP736, AND 18SMP737.

Disclosure Date: 08/27/2020 Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Conditions No. 1

Description: Failed to have accurate emission calculations associated with MSS activities related to tank roof landings of

Adipic Acid Storage Tanks and Process Vessels affecting the calculated emission rates. Draft revised emission calculations indicate that actual emission rates are potentially greater than the MAERT: 06TFL014C, 06TFL016C, 18TFL030, 18TFL065, 18SMP736, 18TRN027, 18TRN030, and 18TRN065.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: PERMIT Special Conditions No. 1

Description: Failed to have accurate emission calculations associated with KA barge loading and unloading normal

operations affecting the calculated emission rates. Draft revised emission calculations indicate that actual emission rates are potentially greater than the air permit allowable emission rates: 06LBA084 - KA Barge

Loading and Unloading (Normal Operations).

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Conditions No. 1

Description: Failed to have accurate emission calculations associated with NVR Truck Loading, COP Acid Truck loading,

KA truck loading, Class "A" Waste Truck and Frac Tank Loading, WET Truck Loading, WET Oil Truck Loading, and WET Tank Truck Loading of desludging waste affecting the calculated emission rates. Draft revised emission calculations indicate that actual emission rates are potentially greater than the air permit

allowable emission rates: 06LTR074, 06LTR075, 18LTR027, 18LTR073, and 18LTR030F.

Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT Special Conditions No. 1

Description: Failed to have accurate emission calculations associated with the Adipic Acid Cooling Towers affecting the calculated emission rates. Draft revised emission calculations indicate that actual emission rates are

potentially greater than the air permit allowable emission rates: 06CTL090 - Cooling Towers.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Special Conditions No. 1

Description: Failed to have accurate emission calculations associated with the loading of lean oil affecting the calculated

emission rates. Draft revised emission calculations indicate that actual emission rates are potentially

greater than the air permit allowable emission rates: 06LTR116 - Lean Oil Loading.

Disclosure Date: 09/23/2020 Viol. Classification: Moderate

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT Special Conditions No. 1

Description: Failed to have accurate emission calculations. Specifically, fugitive emission calculations contain

inaccuracies affecting the calculated emission rates affecting the following FINs/EPNs: 06FUG-Fugitives;

06FUG-MSS-MSS Fugitive Emissions (MSS Operations); and 07FUG-Fugitive Emissions.

Notice of Intent Date: 04/28/2020 (1645995)

No DOV Associated

Notice of Intent Date: 09/03/2020 (1672623)

Disclosure Date: 10/27/2020 Viol. Classification: Moderate

Citation: 30 TAC Chapter 334, SubChapter N 334.602(a)

Description: Failed to perform or properly document Class C Operator training.

Viol. Classification: Minor

Citation: 30 TAC Chapter 334, SubChapter A 334.7(d)(1)

30 TAC Chapter 334, SubChapter A 334.7(d)(1)(C)

Description: Failed to update the tank registration after the UST No. 2's use was changed from gas to diesel in

mid-2011.

Viol. Classification: Minor

Citation: 30 TAC Chapter 334, SubChapter C 334.42(i)

Description: Failed to document spill containment inspections of sumps and manways.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 334, SubChapter C 334.50(d)(9)

30 TAC Chapter 334, SubChapter C 334.50(d)(9)(A) 30 TAC Chapter 334, SubChapter C 334.50(d)(9)(A)(i) 30 TAC Chapter 334, SubChapter C 334.50(d)(9)(A)(iii)

Description: Failed to reconcile tank daily inventory and throughput monthly for CY2020.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 334, SubChapter N 334.602(a)(4)

Description: Failed to post safety and emergency contact information signage at fuel dispensers.

Notice of Intent Date: 12/15/2020 (1698245)

Disclosure Date: 09/23/2021 Viol. Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

30 TAC Chapter 335, SubChapter A 335.6(c)

Rgmt Prov: PERMIT Provision No. II. C.

Description: Failed to update the Notice of Registration for the Nitrile Basin. Specifically, the facility operated a Nitrile

Basin (NOR No. 253) which is used to collect process stromwater and it is registered as a RCRA permit-exempt wastewater treatment unit. An out-of-service inspection during the audit discovered cracking in the basin floor which could have received or released hazardous constituents, prevent this from

being an exempt unit, and could require additional waste codes on the NOR.

Disclosure Date: 05/19/2022 Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.6(c)(5)

Description: Failed to accurately identify nine aqueous sumps associated with the Nitrile Basin (NOR No. 253) that are

used to collect process stormwater as non-hazardous regulated waste units on the NOR and include wastes received by the units on the NOR. The sumps are registered as permit-exempt waster water treatment units within NOR No. 236; however, during the audit it was determined that the primary use was

conveyance prior to discharge to the onsite deepwell injection system.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.6(c)(5)

Description: Failed to identify a HCN/ADN stormwater catch basin (HCN Basin, NOR No. 252) which is used to collect

process stormwater as a non-hazardous regulated waste unit in the NOR and include any wastes received by the unit on the NOR. The unit was registered as a RCRA permit-exempt waster water treatment unit, but during the audit it was determined that the HCN Basin does not meet the wastewater treatment unit

exemption.

Notice of Intent Date: 04/14/2021 (1710203)

Disclosure Date: 07/01/2021 Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.6(c)

Description: Failed to maintain Notice of Registration information. Specifically, during the audit of active <90-day

container storage areas and <90-day tanks, INVISTA checked the STEERS unit status to the actual status of the unit and identified NOR Units 118, and 270 were not correct. Specifically, the unit status was "Active" and the correct unit status is "Inactive" and during the review of recycled materials, INVISTA

noticed the recycling information was not updated for Texas Waste Code 4036409H.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.9(a)(1)(A)

Description: Failed to keep records including the description, character, and classification of each waste, and any

changes and additional information required under §335.6(c) and (d). Specifically, waste characterizations

were not current.

Viol. Classification: Minor

Citation: 30 TAC Chapter 335, SubChapter C 335.69(a)(1)

Description: Failed to keep records including the location of all hazardous waste accumulation areas, situated at or near

any point of generation, where hazardous wastes under the control of the operator of the process generating the wastes are placed in containers and initially accumulated without a permit or interim.

Specifically, Satellite Accumulation maps were not current.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter C 335.69(a)(2)

30 TAC Chapter 335, SubChapter C 335.69(a)(3)

Description: Failed to properly label containers with the date upon which each period of accumulation begins and with

the words "hazardous waste".

Viol. Classification: Moderate

Citation: 40 CFR Chapter 262, SubChapter I, PT 262, SubPT A 262.17(a)(1)(v)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT I 264.174 40 CFR Chapter 264, SubChapter I, PT 264, SubPT J 264.195

30 TAC Chapter 305, SubChapter F 305.125(1)

Rqmt Prov: PERMIT PP.III.D

Description: Failed to accurately complete inspection requirements for <90 day container areas, <90 day tanks, and

permitted units at the required frequency and ensure they cover the specific required items and incorporate

corrective actions when a deficiency is discovered.

Viol. Classification: Moderate

Citation: 40 CFR Chapter 264, SubChapter I, PT 264, SubPT D 264.54(a)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT D 264.54(b) 40 CFR Chapter 264, SubChapter I, PT 264, SubPT D 264.54(c) 40 CFR Chapter 264, SubChapter I, PT 264, SubPT D 264.54(d) 40 CFR Chapter 264, SubChapter I, PT 264, SubPT D 264.54(e)

30 TAC Chapter 305, SubChapter F 305.125(1)

Rgmt Prov: PERMIT PP.II.C.2.c

Description: Failed to review the RCRA contingency plan whenever the facility permit is revised, the plan fails in an

emergency, the facility changes in a way that materially increases the potential for fires, explosions, or releases of hazardous waste or hazardous waste constituents, or changes the response necessary in an emergency, the list of emergency coordinators changes, or the list of emergency equipment changes.

Notice of Intent Date: 06/03/2021 (1736499)

Disclosure Date: 06/16/2022 Viol. Classification: Moderate

Citation: 30 TAC Chapter 290, SubChapter D 290.44(a)(1)

Description: Failed to ensure all newly installed pipes and related products conform to ANSI/NSF Standard 61.

Specifically, INVISTA historical records did not confirm the use of NSF-61 certified piping with internal pipe

codes only requiring lead-free piping.

Notice of Intent Date: 11/09/2021 (1774094)

Disclosure Date: 04/28/2022

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 19

Description: Failed to calculate the ammonia concentration as dry ammonia at 3% oxygen.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 13.H

Description: Failed to have monthly emission records with calculated emissions of VOC from 17TFX-004 (Waste Organics

Tank), 17TFX-008 (Waste Lube Oil Tank), 17TFX-009 (Waste VAMT Tank), 17TFX547 (East Stormwater

Tank), and 17 TFX548 (West Stormwater Tank) over the previous 12-month period.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 4

Description: Failed to demonstrate compliance with the total heat input.

Viol. Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 14

Description: Failed to maintain the date, time, and duration of each Selective Non-Catalytic Reduction (SNCR) System

maintenance event.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 17

Description: Failed to consistently calculate the monthly and rolling 12-month MSS emissions by the end of the following

month.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 7.B

Description: Failed to respond within one hour of the discovery of a leak on March 31, 2021.

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.145(2)

Description: Failed to report deviations above in prior deviation reports.

Notice of Intent Date: 12/08/2022 (1866892)

Disclosure Date: 04/28/2023

Viol. Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-7a(a)(1)

Ramt Prov: OP STC 1.A

Description: Failed to complete the second successive monthly Method 21 monitoring required in December 2022 on

four new components installed in November 2022 in the Hydrogen Cyanide (HCN) Unit (NSPA VVa). The LeakDAS database did not include the NSPS VVa requirement to trigger the second successive monthly

monitoring.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)

Rqmt Prov: PERMIT SC 16.E

OP STC 1.A

Description: failed to prevent one open-ended line (OEL), missing plug, was discovered during routine Method 21

monitoring representing 0.3% of the total potential OELs in the HMD unit.

Viol. Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

Rqmt Prov: PERMIT SC 1

OP STC 16

Description: Failed to prevent emissions above 500 ppm associated to the Cyclohexane (Cyane) Tank No. 4 detected

during a pilot project using next generation VOC technology and confirmed with Method 21.

#### G. Type of environmental management systems (EMSs):

N/A

#### H. Voluntary on-site compliance assessment dates:

N/A

#### I. Participation in a voluntary pollution reduction program:

N/A

#### J. Early compliance:

N/A

#### **Sites Outside of Texas:**

N/A

# TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEVAC COMMISSION ON
INV NYLON CHEMICALS AMERICAS,	§	TEXAS COMMISSION ON
LLC	§	
RN102663671	§	ENVIRONMENTAL QUALITY

## AGREED ORDER DOCKET NO. 2021-0858-WDW-E

## I. JURISDICTION AND STIPULATIONS

On	, the Texas Commission on Environmental Quality ("the
Commission" or "TCEQ")	considered this agreement of the parties, resolving an enforcement
action regarding INV Nyl	on Chemicals Americas, LLC (the "Respondent") under the authority of
TEX. HEALTH & SAFETY COD	E ch. 361 and Tex. WATER CODE chs. 7 and 27. The Executive Director of
the TCEQ, through the E	nforcement Division, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a chemical manufacturing plant located at 2695 Old Bloomington Road North in Victoria, Victoria County, Texas (the "Facility"). The Respondent is utilizing, has begun drilling, or is converting injection wells as that term is defined in Tex. Water Code § 27.002(11).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 361, Tex. Water Code ch. 27, and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$148,140 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$59,257 of the penalty and \$29,627 of the penalty is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order and shall be waived only upon full compliance with all the terms and conditions of this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms and conditions contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.

Pursuant to Tex. Water Code § 7.067, \$59,256 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental Environmental Project ("SEP") as defined in the attached SEP Agreement ("Attachment A", incorporated herein by reference). The Respondent's obligation to pay the conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms

- and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.
- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully-integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that the Respondent implemented the following corrective measures at the Facility:
  - a. Revised the 3rd Quarter 2019 Injection Report to include accurate values for the annulus differential pressure for WDW029 by July 1, 2021;
  - b. Developed and implemented procedures designed to ensure the annulus differential pressure is maintained at 100 pounds per square inch gauge ("psig") or greater for WDW004, WDW029, WDW105, WDW106, and WDW143 by November 2, 2022;
  - c. Developed and implemented procedures designed to ensure chemical and physical characteristics of injected fluids are maintained within permit limits for WDW004, WDW029, WDW030, WDW106, and WDW144 by March 12, 2021;
  - d. Developed and implemented procedures designed to ensure all gauges, pressure sensing, and recording devices are tested and calibrated quarterly for WDW004, WDW029, WDW030, WDW105, WDW106, WDW143, and WDW144 by August 3, 2021; and
  - e. Developed and implemented procedures designed to ensure that injected fluids are analyzed with a frequency sufficient to yield representative data of their characteristics for WDW143 by September 7, 2021.

#### II. ALLEGATIONS

During an investigation at the Facility conducted on April 22, 2021, an investigator documented that the Respondent:

- 1. Failed to maintain an annulus pressure of at least 100 psig greater than the injection tubing pressure to prevent leaks from the well into unauthorized zones, in violation of 30 Tex. Admin. Code §§ 305.125(1) and 331.63(e), 40 Code of Federal Regulations ("CFR") § 146.67(c), and Underground Injection Control ("UIC") Permit Nos. Waste Disposal Well ("WDW") 105 and WDW143, Permit Provision ("PP") VII.E. Operating Parameters. Specifically, the annulus differential pressure dropped below 100 psig one time on March 18, 2021 (lowest pressure recorded -55.46 psig) for a total of 178 minutes for WDW105; and three times on August 13, 2020 (lowest pressure recorded -55.46 psig) for a total of 47 minutes for WDW143.
- 2. Failed to test and calibrate quarterly all gauges, pressure sensing, and recording devices, in violation of 30 Tex. Admin. Code § 331.63(g). Specifically, the wellhead analog gauges were not calibrated quarterly for WDW105 and WDW143.
- 3. Failed to sample and analyze injected fluids with a frequency sufficient to yield representative data of their characteristics, in violation of 30 Tex. Admin. Code §§ 305.125(1) and 331.64(b), 40 CFR § 146.68(a), and UIC Permit No. WDW143, PP VII.F. Monitoring and Testing. Specifically, on March 29, 2021, a grab sample of injected fluids was not collected or analyzed for WDW143.
- 4. Failed to keep complete and accurate records of all monitoring according to permit requirements, in violation of 30 Tex. ADMIN. CODE §§ 305.125(1) and 331.67(a) and UIC Permit No. WDW029, PP IX. Record Keeping Requirements. Specifically, the WDW029 3rd Quarter 2019 Injection Report for July 2019 did not have an accurately reported value for the annulus differential pressure (the lowest value should have been reported as -30 psig).
- 5. Failed to test and calibrate quarterly all gauges, pressure sensing, and recording devices, in violation of 30 Tex. Admin. Code § 331.63(g). Specifically, the wellhead analog gauges were not calibrated quarterly for WDW004, WDW029, WDW030, WDW106, and WDW144.
- 6. Failed to maintain an annulus pressure of at least 100 psig greater than the injection tubing pressure to prevent leaks from the well into unauthorized zones, in violation of 30 Tex. Admin. Code §§ 305.125(1) and 331.63(e), 40 CFR § 146.67(c), and UIC Permit Nos. WDW004, WDW029, and WDW106, PP VII.E. Operating Parameters. Specifically, the annulus differential pressure dropped below 100 psig two times on September 18, 2019 (lowest pressure recorded -55.46 psig) for a total of 38 minutes for WDW004; one time on July 17, 2019 (lowest pressure recorded -30.71 psig) for 136 minutes for WDW029; and two times on March 22, 2020 (lowest pressure recorded -55.46 psig) for a total of 17 minutes and one time on September 16, 2020 (lowest pressure recorded -80 psig) for a period of 20 minutes for WDW106.
- 7. Failed to maintain any chemical or physical characteristic of the injected fluids within specified permit limits, in violation of 30 Tex. ADMIN. CODE §§ 305.125(1) and 331.63(h), 40 CFR § 146.67(c), and UIC Permit Nos. WDW004, WDW029, WDW030, WDW106, and WDW144, PP V.C. Character of the Waste Streams. Specifically, the injected waste streams exceeded the pH maximum of 12.5 for WDW004 on July 29, 2020 (pH 12.7) and

INV Nylon Chemicals Americas, LLC DOCKET NO. 2021-0858-WDW-E Page 4

October 6, 2020 (pH 13.2); for WDW106 on September 10, 2020 (pH 13.1); and for WDW144 on July 29, 2020 (pH 12.7), and October 6, 2020 (pH 13.2). Additionally, the injected waste streams were below the pH minimum of 1.0 for WDW029 on January 25, 2020 (pH 0.6), and for WDW030 on August 26, 2020 (pH 0.8).

#### III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

#### IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: INV Nylon Chemicals Americas, LLC, Docket No. 2021-0858-WDW-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall implement and complete the SEP as set forth in Section I, Paragraph No. 4. The amount of \$59,256 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any portion of the SEP deemed by the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.
- 3. All relief not expressly granted in this Order is denied.
- 4. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Facility operations referenced in this Order.
- 5. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
- 6. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's

INV Nylon Chemicals Americas, LLC DOCKET NO. 2021-0858-WDW-E Page 5

jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.

- 7. This Order may be executed in separate and multiple counterparts, which together shall constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under Tex. Bus. Org. Code § 1.002.
- 8. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

INV Nylon Chemicals Americas, LLC DOCKET NO. 2021-0858-WDW-E Page 6

#### SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

TEXAS COMMISSION ON ENVIRONMENTAL QUALIT	Y
For the Commission	Date
For the Executive Director	_1/14/2025
For the Executive Director	Date
I, the undersigned, have read and understand the athe attached Order, and I do agree to the terms and acknowledge that the TCEQ, in accepting payment on such representation.	l conditions specified therein. I further
I also understand that failure to comply with the O and/or failure to timely pay the penalty amount, m	
<ul> <li>A negative impact on compliance history;</li> <li>Greater scrutiny of any permit applications sometimes.</li> <li>Referral of this case to the Attorney General's additional penalties, and/or attorney fees, or</li> <li>Increased penalties in any future enforcement.</li> <li>Automatic referral to the Attorney General's Compared to the At</li></ul>	s Office for contempt, injunctive relief, to a collection agency; t actions; Office of any future enforcement actions; and
In addition, any falsification of any compliance doc	cuments may result in criminal prosecution.
Signature	10/29/2024 Date
Adam Remlinger	Plant Manager
Name (Printed or typed)	Title
Authorized Representative of INV Nylon Chemicals Americas, LLC	

 $\Box$  If mailing address has changed, please check this box and provide the new address below:

#### Attachment A

#### Docket Number: 2021-0858-WDW-E

#### SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	INV Nylon Chemicals Americas, LLC
Payable Penalty Amount:	\$118,513
SEP Offset Amount:	\$59,256
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	The Guadalupe-Blanco River Trust
Project Name:	Shorebird and Waterfowl Habitat Conservation and Restoration Project

<u>Location of SEP:</u> Aransas, Atascosa, Bandera, Bastrop, Bee, Bexar, Blanco, Caldwell, Calhoun, Comal, DeWitt, Fayette, Gillespie, Goliad, Gonzales, Guadalupe, Hays, Jackson, Karnes, Kendall, Kerr, Lavaca, Live Oak, Medina, Nueces, Real, Refugio, San Patricio, Travis, Victoria, and Wilson Counties

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

#### 1. Project Description

## a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to **The Guadalupe-Blanco River Trust** for the *Shorebird and Waterfowl Habitat Conservation and Restoration Project*. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to conduct due diligence, purchase conservation easements from private landowners, conduct restoration activities, and provide property stewardship.

After a property has been identified for conservation easement acquisition, the Third-Party Administrator shall submit a proposal to TCEQ that includes property owner information, metes and bounds, purchase price, amount of SEP Offset Amount to be used for due diligence and purchase, deed encumbrance language, and any other information that may be requested by TCEQ. Upon written approval by TCEQ, the Third-Party Administrator may use the SEP Offset Amount for approved due diligence activities and purchase of the conservation easement. The Third-Party Administrator shall address and remedy all encumbrances to the property title, including mortgages and other liens, prior to closing on the conservation easement purchase. The Third-Party Administrator shall not sell conservation easements or any other land interests acquired with the SEP Offset Amount. The Third-Party Administrator shall record a copy of each conservation easement in the county deed records within 15 days of closing. After a conservation easement is acquired, the Third-Party Administrator shall use the SEP Offset Amount for property stewardship to ensure that the terms of the easement are followed. Property stewardship activities include monitoring the property, compliance enforcement, and

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providing continual resources to the property owner. The SEP Offset Amount shall not be used for any legal fees associated with property stewardship. The Third-Party Administrator certifies that the conservation easements purchased for this Project will not be part of a mitigation project.

The Third-Party Administrator shall also use the SEP Offset Amount for habitat restoration and enhancement, including planting native species, removal of invasive species, and grading. Restoration activities will be conducted by a contractor and will take place on public land managed by entities such as the Texas Parks and Wildlife Department and U.S. Fish and Wildlife Services or private property protected by a conservation easement. Restoration activities will take place on former wetlands with effectively drained hydric soil map units, filled areas with no development, impounded areas, excavated areas, or farmed wetlands as well as degraded wetlands that are partially drained, impounded, excavated, farmed, or contain tidal restrictions. Prior to starting restoration activities, the Third-Party Administrator shall submit a proposal to TCEQ that includes the exact property location and description, property owner information, specific restoration activities to be conducted, amount of the SEP Offset Amount to be used for restoration activities, and any other information that may be requested by TCEQ. Upon written approved by TCEQ, the Third-Party Administrator may use the SEP Offset Amount for the approved restoration activities. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that the Respondent has no prior commitment to make this contribution and that it is being contributed solely to settle this enforcement action. The Respondent shall not profit from this SEP.

#### b. Environmental Benefit

This Project is needed because important wildlife habitats for wetland-dependent and other species are under threat from an expanding human footprint into previously undeveloped areas. Conserving properties through conservation easements will ensure that those lands are permanently protected from environmentally harmful activities and use. Restoring habitats through native plantings, removal of invasive species, and grading will protect water quality and provide habitat for native birds and other aquatic and coastal species, such as the whooping crane, piping plover, reddish egret, sooty tern, white-faced ibis, white-tailed hawk, black-spotted newt, sheet frog, and northern Aplomado falcon. Potential property acquisition areas have been identified and prioritized as the highest quality habitat based on data derived from the U.S. Fish and Wildlife Service with input from Texas Parks and Wildlife Department, Ducks Unlimited, Gulf Coast Bird Observatory, and the International Crane Foundation. Protection of these strategic sites will also protect and improve both water quality and quantity through increased filtration into groundwater sources and increased filtration of pollutants. Potential restoration activity areas have been identified and prioritized based on maps of historic wetlands from the National Wetland Inventory and local wetland maps that have been detailed by U.S. Fish and Wildlife Services through the Coastal Prairie Conservation Initiative.

## c. Minimum Expenditure

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The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

#### 2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to **The Guadalupe-Blanco River Trust SEP** and shall mail the contribution with a copy of the Agreed Order to:

The Guadalupe-Blanco River Trust SEP Attention: Executive Director 933 East Court Street Seguin, Texas 78155

## 3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

#### 4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP, shall make the check payable to "Texas Commission on Environmental Quality," and shall mail it to:

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> Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

# 5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of the Respondent must include a clear statement that **the project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

## 6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

# 7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.