Order Type:

1660 Agreed Order

Findings Order Justification:

N/A

Media:

AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

Citgo Corpus Christi Refinery West Plant, 7350 IH-37, Corpus Christi, Nueces County

Type of Operation: Petroleum refinery

Other Significant Matters:

Additional Pending Enforcement Actions: No

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: June 13, 2025

Comments Received: No

Penalty Information

Total Penalty Assessed: \$95,475

Amount Deferred for Expedited Settlement: \$19,095

Total Paid to General Revenue: \$76,380 **Total Due to General Revenue:** \$0

Payment Plan: N/A

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A

Applicable Penalty Policy: January 2021

Investigation Information

Complaint Date(s): N/A

Complaint Information: N/A

Date(s) of Investigation: October 20, 2021 through November 3, 2021, November 23, 2021 through December 8, 2021, and August 26, 2022 through September 1, 2022 **Date(s) of NOE(s):** January 14, 2022, February 2, 2022, and September 26, 2022

Violation Information

- 1. Failed to comply with the temperature limit. Specifically, the Respondent exceeded the established daily average temperature limit of 298 degrees Fahrenheit ("°F"), by a range from 0.20°F to 27.48°F on 24 days from June 25, 2020 to August 18, 2020 for the Continuous Regen Vent, Emissions Point Number ("EPN") EP-1 [30 Tex. ADMIN. CODE §§ 101.20(3), 116.115(c), and 122.143(4), New Source Review ("NSR") Permit Nos. 7741A and PSDTX337M1, Special Conditions ("SC") Nos. 5 and 10, Federal Operating Permit ("FOP") No. 01420, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 20, and Tex. Health & Safety Code § 382.085(b)].
- 2. Failed to comply with the maximum allowable emissions rate ("MAER"), the concentration limits, and the temperature limit. Specifically, the Respondent exceeded the sulfur dioxide ("SO2") MAER of 22.39 pounds per hour ("lbs/hr") by a range from 4.26 lb/hr to 81.21 lbs/hr for a total of eight hours on six days from September 25, 2020 to June 13, 2021; exceeded the SO2 concentration limit of 250 parts per million by volume ("ppmv") by a range from 20.81 ppmv to 1,860.336 ppmv for a total of nine hours on seven days from November 26, 2020 to June 13, 2021, the hydrogen sulfide ("H2S") concentration limit of 160 parts per million ("ppm") by 1.47 ppm for one hour on April 30, 2021, and the SO2 12-hour rolling limit of 250 ppm by a range from 17.88 ppm to 117.13 ppm for a total of 11 hours on June 10, 2021 and June 11, 2021; and did not maintain a minimum firebox exit six-minute average temperature of 1,344°F, with temperatures ranging from 584.83°F to 1,209.56°F for a total of 11 instances on June 10, 2021, for the Sulfur Recovery Unit ("SRU") Tail Gas Incinerator ("TGI"), EPN 554-ME5, resulting in approximately 197.06 lbs of unauthorized SO2 [30 Tex. ADMIN. CODE §§ 101.20(1) and (3), 116.115(b)(2)(F) and (c), and 122.143(4), 40 CODE OF FEDERAL REGULATIONS ("CFR") § 60.104(a)(2)(i), NSR Permit Nos. 8778A and PSDTX408M3, SC Nos. 1 and 19, NSR Permit Nos. 149680, PSDTX337M1, and PSDTX408M3, SC Nos. 18, 19, and 48.C, FOP No. 01420, GTC and STC Nos. 1.A and 20, and Tex. Health & Safety Code § 382.085(b)].
- 3. Failed to comply with the emissions limits. Specifically, the Respondent exceeded the established flue gas oxygen ("O2") content requirement of 2.6 percent ("%") O2 dry by a range from 1.42% O2 dry to 8.34% O2 dry for a total of 12 hours on August 11, 2020 and the established heat input limit of 62.0 million British thermal units per hour ("MMBtu/hr") by a range from 0.01 MMBtu/hr to 33.50 MMBtu/hr for a total of 291 hours on 40 days from July 25, 2020 to June 15, 2021 for Boiler No. 2, EPN 561-B2 [30 Tex. ADMIN. Code §§ 101.20(3), 116.115(b)(2) and (c), and 122.143(4), NSR Permit Nos. 7741A and PSDTX337M1, General Conditions ("GC") No. 9 and SC No. 11.A, NSR Permit Nos. 149680, PSDTX337M1, and PSDTX408M3, GC No. 9, FOP No. O1420, GTC and STC No. 20, and Tex. Health & Safety Code § 382.085(b)].
- 4. Failed to maximum O2 excess operating limit. Specifically, the Respondent exceeded the maximum O2 excess operating limit of 9.31% by a range from 0.13% O2 to 10.62% O2 for a total of 107 hours on seven days from May 14, 2021 to June 5, 2021 for the ULSD Reboiler Heater, EPN 590-H2 [30 Tex. Admin. Code §§ 101.20(1) and 122.143(4),

40 CFR § 60.107a(c)(6), FOP No. O1420, GTC and STC Nos. 1.A and 20, and TEX. HEALTH & SAFETY CODE § 382.085(b)].

- 5. Failed to prevent unauthorized emissions. Specifically, the Respondent released 0.01 lb of H2S and 746.40 lbs of SO2 from the SRU TGI, EPN 554-ME-5, during an emissions event (Incident No. 368974) that occurred on October 23, 2021 and lasted three hours [30 Tex. Admin. Code §§ 101.20(3), 116.115(c), and 122.143(4), NSR Permit Nos. 149680, PSDTX337M1, and PSDTX408M3, SC No. 1, FOP No. 01420, GTC and STC No. 20, and Tex. Health & Safety Code § 382.085(b)].
- 6. Failed to comply with the representations with regard to construction plans and operation procedures in a permit application. Specifically, the Respondent represented in the permit application for NSR Permit Nos. 7741A and PSDTX337M1 that the heat input limit for Boiler No. 1, EPN 565-B1, was 86.0 MMBtu/hr, but the heat input limit was exceeded by a range from 0.95 MMBtu/hr to 5.58 MMBtu/hr for a total of five hours on four days from October 13, 2020 to December 14, 2020 [30 Tex. ADMIN. CODE §§ 116.116(a)(1) and 122.143(4), FOP No. O1420, GTC and STC No. 20, and Tex. HEALTH & SAFETY CODE § 382.085(b)].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

On November 19, 2020, the Respondent performed a stack test that established a new daily average temperature limit of 350°F for the Continuous Regen Vent, EPN EP-1.

Technical Requirements:

The Order will require the Respondent to:

- a. Within 30 days:
- i. Implement measures and/or procedures designed to comply with the SO2 hourly MAER, the SO2 and H2S concentration limits, and the firebox exit six-minute average temperature limit for the SRU TGI, EPN 554-ME5;
- ii. Implement measures and/or procedures designed to comply with the flue gas O2 content requirement and the heat input limit for Boiler No. 2, EPN 561-B2;
- iii. Implement measures and/or procedures designed to comply with the maximum O2 excess operating limit for ULSD Reboiler Heater, EPN 590-H2;
- iv. Implement measures and/or procedures designed to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 368974; and

v. Implement measures and/or procedures designed to comply with the heat input representations for Boiler No. 1, EPN 565-B1.

b. Within 45 days, submit written certification to demonstrate compliance with a.

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: Johnnie Wu, Enforcement Division, Enforcement Team 2, MC 219, (512) 239-2524; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

Respondent: J. Ryan Vining, General Manager and Vice President, CITGO REFINING AND CHEMICALS COMPANY L.P., P.O. Box 9176, Corpus Christi, Texas 78469

Respondent's Attorney: N/A



Penalty Calculation Worksheet (PCW)

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

DATES Assigned 18-Jan-2022
PCW 6-Feb-2025 Screening 21-Jan-2022 EPA Due

RESPONDENT/FACILITY INFORMATION
Respondent CITGO REFINING AND CHEMICALS COMPANY L.P.
Reg. Ent. Ref. No. RN100238799
Facility/Site Region 14-Corpus Christi Major/Minor Source Major

Au	illili. Pelialty \$	LIIIIC MIIIIIIIIIII	\$0 P1	axiiiiuiii	\$25,000			
			Penalty	Calcula	tion Section	n		
TOTA	AL BASE PENA	ALTY (Sum o	f violation ba	se penal	ties)		Subtotal 1	\$82,500
ADJU	JSTMENTS (+							
	Subtotals 2-7 are o Compliance Hi		ng the Total Base Pen	alty (Subtotal 1 18.0%) by the indicated po Adjustment		otals 2, 3, & 7	\$14,850
	Notes	Enhancement f containing a c con						
	Culpability	No		0.0%	Enhancement		Subtotal 4	\$0
	Notes The Respondent does not meet the culpability criteria.							
	Good Faith Eff	ort to Comply	Total Adjustme	nts			Subtotal 5	-\$1,875
	Economic Ben				Enhancement*		Subtotal 6	\$0
	Estimated	Total EB Amounts d Cost of Compliance		*Cappe	d at the Total EB \$ A	lmount		
SUM	OF SUBTOTA	LS 1-7				F	inal Subtotal	\$95,475
OTHE Reduces	ER FACTORS As or enhances the Fina	AS JUSTICE I	MAY REQUIR icated percentage.	E	0.0%		Adjustment	\$0
	Notes							
						Final Per	nalty Amount	\$95,475
STAT	UTORY LIMI	T ADJUSTME	NT			Final Asse	essed Penalty	\$95,475
	RRAL the Final Assessed Pe	analty by the indicat	ad parcentage		20.0%	Reduction	Adjustment	-\$19,095
Neuuces	Notes		Deferral offered	for expedited	d settlement.			
PAYA	RIF PENALT	V						\$76.380

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

Respondent CITGO REFINING AND CHEMICALS COMPANY L.P. **Case ID No.** 61844

Reg. Ent. Reference No. RN100238799

Media Air

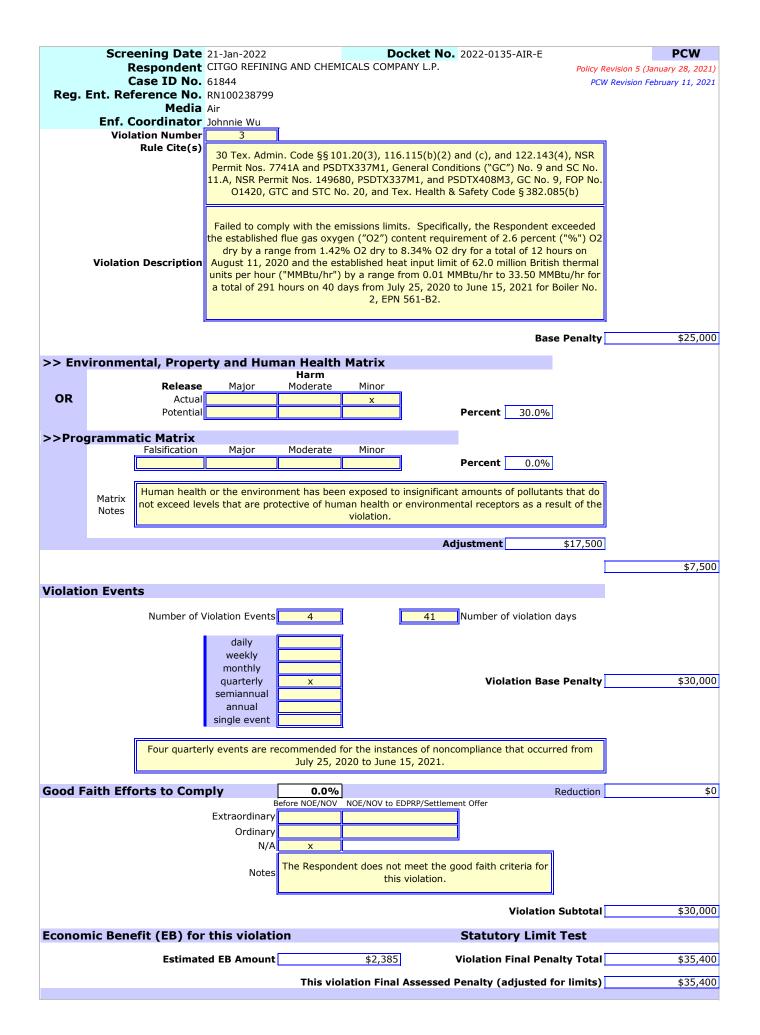
Enf. Coordinator Johnnie Wu

Compliance History Worksheet >> Compliance History Site Enhancement (Subtotal 2)								
>> C	Component	Number of	Number	Adjust.				
	NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (<i>number of NOVs meeting criteria</i>)	1	5%				
		Other written NOVs	0	0%				
		Any agreed final enforcement orders containing a denial of liability (<i>number of orders meeting criteria</i>)	1	20%				
	Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	0	0%				
	Judgments and Consent	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%				
	and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government		0%				
	Convictions	0	0%					
	Emissions	Chronic excessive emissions events (number of events)	0	0%				
	Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)		-3%				
	Audits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (<i>number of audits for which violations were disclosed</i>)	2	-4%				
				1				
		Environmental management systems in place for one year or more	No	0%				
	Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%				
		Participation in a voluntary pollution reduction program	No	0%				
		Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%				
		Adjustment Per	rcentage (Sub	total 2)	18%			
>> R	epeat Violator	(Subtotal 3)						
	No	Adjustment Per	rcentage (Sub	total 3)	0%			
>> C	ompliance Hist	ory Person Classification (Subtotal 7)						
	Satisfactory	Performer Adjustment Per	rcentage (Sub	total 7)	0%			
>> C	ompliance Hist	ory Summary						
	Compliance History Notes	Enhancement for one NOV with same or similar violations and one order contain liability. Reduction for three notices of intent to conduct an audit and two disclosu	_					
		Total Compliance History Adjustment Percentage (Subtotals 2,	3, & 7)	18%			
>> Fin	ial Compliance	History Adjustment Final Adjustment Percent	age *canned :	at 100%	18%			
		· ····································	Juppou (-0 /0			

	Screening Date			■ 2022-0135-AIR-E	PCW
		t CITGO REFINING AND CH	EMICALS COMPANY L.P.	Po	olicy Revision 5 (January 28, 2021)
D = ==	Case ID No				PCW Revision February 11, 2021
Reg.	Ent. Reference No Media				
	Enf. Coordinato				
	Violation Numbe				
			S 101 20/2) 116 11E/a)	and 122 142(4) Now Cours	
	Rule Cite(s			and 122.143(4), New Source 7M1, Special Conditions ("SC	
				No. 01420, General Terms a	
		Conditions ("GTC") and	Special Terms and Condit	tions ("STC") No. 20, and Te	x.
		He	ealth & Safety Code § 382	2.085(b)	
		Failed to comply with	the temperature limit.	Specifically, the Respondent	
				erature limit of 298 degrees	
	Violation Descriptio			18°F on 24 days from June 2	
		2020 to August 18, 2020		n Vent, Emissions Point Num	ber
			("EPN") EP-1.		
				Base Pen	alty \$25,000
				Dase Fell	μ25,000
>> Env	vironmental, Prop	erty and Human Heal	th Matrix		
	Releas	Harm e Major Moderate	e Minor		
OR	Actua		X		
0.11	Potentia		^	Percent 30.0%	
		,			
>>Pro	grammatic Matrix				
	Falsification	Major Moderate	e Minor	Percent 0.0%	
				7ercent 0.0%	
	Human hea	Ith or the environment has	neen exposed to insignific	cant amounts of pollutants th	nat
	Matrix do not exce			ronmental receptors as a res	
	Notes	·	of the violation.	·	
			Ac	djustment \$17,	500
					\$7,500
Violatio	on Events				
	Number of	Violation Events 1	24	Number of violation days	
		1			
		daily			
		weekly			
		monthly		Wielstien Beer Ben	- Maria
		quarterly x semiannual		Violation Base Pen	\$7,500
		annual			
		single event			
			<u> </u>		
	One guarter	y event is recommended for	the instances of noncom	pliance that occurred from J	une
		•	20 to August 18, 2020.	•	
Good F	aith Efforts to Cor	nply 25.0	%	Reduc	tion \$1,875
		Before NOE/NO	OV NOE/NOV to EDPRP/Settler	ment Offer	
		Extraordinary			
		Ordinary x			
		N/A	ondent achieved complian	uca an Navambar 10	
		The state of the s	or to the Notice of Enforce	•	
		2020, pric	14, 2022.	, , , , , , , , , , , , , , , , , , , ,	
		<u> </u>			
				Violation Subto	otal \$5,625
Econor	nic Benefit (EB) fo	r this violation		Statutory Limit Test	
	Estima	ted EB Amount	\$161	Violation Final Penalty To	otal \$6,975
	EStillid			•	
		This vi	olation Final Assessed	Penalty (adjusted for lim	its) \$6,975

	E	conomic	Benefit	Wor	ksheet		
Respondent	CITGO REFINI	NG AND CHEMICA	ALS COMPANY L	Р.			
Case ID No.	61844						
Reg. Ent. Reference No.	RN100238799)					
Media Violation No.						Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description		•					
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System		1		0.00	\$0 \$0	n/a	\$0 \$0
Training/Sampling Remediation/Disposal				0.00	\$0	n/a n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$8,000	25-Jun-2020	19-Nov-2020	0.40	\$161	n/a	\$161
Notes for DELAYED costs	EP-1. The D	ate Required is th	e first date of no	on-comp	pliance and the Fin	emperature limit of al Date is the date o	of compliance.
Avoided Costs	ANNU	ALIZE avoided c	osts before en			one-time avoided	
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling Supplies/Equipment				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Financial Assurance				0.00	\$0	\$0 \$0	\$0 \$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs				0.00	, 40	, 40	
Approx. Cost of Compliance		\$8,000			TOTAL		\$161

	E	conomic	Benefit	Wor	'ksheet		
Respondent	CITGO REFINI	NG AND CHEMICA	ALS COMPANY L	.P.			
Case ID No.	61844						
Reg. Ent. Reference No.	RN100238799						
Media							Years of
Violation No.						Percent Interest	Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	25-Sep-2020		4.60	\$2,300	n/a	\$2,300
	Estimated co	st to implement n	neasures and/o	proced	ures designed to c	omply with the SO2	hourly MAER,
Notes for DELAYED costs	the SO2 and	l H2S concentrati	on limits, and th	ne firebo	x exit six-minute a	verage temperatur	e limit for the
Notes for DELATED Costs	SRU TGI, EP	N 554-ME5. The	Date Required i	s the ini	tial date of noncor	npliance and the Fin	al Date is the
			estimate	ed date o	of compliance.		
Avoided Costs	ANNU	ALIZE avoided o	osts before ei	ntering	item (except for	one-time avoided	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$2,300



	E	conomic	Benefit	Woı	rksheet		
Respondent	CITGO REFINI	NG AND CHEMICA	ALS COMPANY L	.Р.			
Case ID No.	61844						
Reg. Ent. Reference No.	RN100238799						
Media Violation No.	Air					Percent Interest	Years of Depreciation
7.0.00.0						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	25-Jul-2020	1-May-2025	4.77	\$2,385	n/a	\$2,385
Notes for DELAYED costs	requirement	and the heat inpu compliance	ut limit for Boile and the Final D	No. 2, ate is th	EPN 561-B2. The ne estimated date	·	date of non-
Avoided Costs	ANNU	ALIZE avoided c	osts before en	tering	item (except for	one-time avoided	l costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$2,385

	E	conomic	Benefit	Wor	'ksheet		
Respondent	CITGO REFINI	NG AND CHEMICA	ALS COMPANY L	.P.			
Case ID No.	61844						
Reg. Ent. Reference No.	RN100238799	1					
Media Violation No.						Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	14-May-2021	1-May-2025	3.97	\$1,984	n/a	\$1,984
Notes for DELAYED costs		g limit for ULSD R	eboiler Heater,	EPN 590		mply with the maxir quired is the first da of compliance.	
Avoided Costs	ANNU	ALIZE avoided o	osts before ei	ntering	item (except for	one-time avoided	l costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$1,984

		ening Date				ocket No. 2022-0135-AIR-E	PCW	V
		•	CITGO REFININ	ig and chem	ICALS COMP	ANY L.P.	Policy Revision 5 (January 28, 2	2021)
		Case ID No.					PCW Revision February 11, .	2021
Reg.	Ent. Ref	ference No.						
		Media						
		Coordinator		T				
	Viol	ation Number	5					
		Rule Cite(s)	30 Tex. Admi	n. Code 88 10	1.20(3), 116	5.115(c), and 122.143(4), NSR Permit I	No.	
						3, SC No. 1, FOP No. O1420, GTC and		
				No. 20, and	Tex. Health 8	k Safety Code § 382.085(b)		
			Failed to prev	vent unauthor	ized emissior	ns. Specifically, the Respondent releas	ed	
	Violatio	n Description	0.01 lb of H29			om the SRU TGI, EPN 554-ME-5, during		
	Violatio	ii Description	emissions ev	vent (Incident) that occurred on October 23, 2021 an	<mark>id</mark>	
					lasted th	ree hours.		
						Base Pen	salty \$25,	,000
> = F==	.ivon m	ntal Drama	white and Urion	an Haalth	Matrix			
// En	viionme	iitai, Prope	rty and Hum	ian Heaith Harm	Matrix			
		Release	Major	Moderate	Minor	_		
OR		Actual			Х			
		Potential				Percent 30.0%		
5 5 D		tis Matrice						
>>PF0	gramma	rtic Matrix Falsification	Major	Moderate	Minor			
		Taisincation	1-10/01	Hoderate	1411101	Percent 0.0%		
		Human health	or the environ	ment has bee	n exposed to	insignificant amounts of pollutants tha	t do	
	Matrix Notes					environmental receptors as a result of		
	Notes				violation.			
						A.J.	, F00	
						Adjustment \$17	7,500	
							\$7,	,500
Violati	on Even	tc						
Violati	OII EVCII							
		Number of \	Violation Events	1		1 Number of violation days		
					- त			
			daily					
			weekly	.,				
			monthly quarterly	Х		Violation Base Pen	nalty \$7	,500
			semiannual			Violation base i en	Ψ,	,500
			annual					
			single event					
		1			_			
				One monthly	v event is rec	commended.		
Good F	aith Eff	orts to Com	inly	0.0%		Reduc	ction	\$0
JJUU F	aidi Lil	orts to com		Before NOE/NOV	NOE/NOV to E	DPRP/Settlement Offer	AIOH	ΨU
					II————————————————————————————————————			
			Extraordinary					
			Extraordinary Ordinary					
				X				
			Ordinary N/A		lent does not	meet the good faith criteria for		
			Ordinary			meet the good faith criteria for violation.		
			Ordinary N/A			_		
			Ordinary N/A			_	otal \$7,	,500
	wie D		Ordinary N/A Notes	The Respond		violation. Violation Subt		,500
Econor	mic Bend	efit (EB) for	Ordinary N/A	The Respond		violation.		,500
Econor	mic Bend		Ordinary N/A Notes	The Respond		Violation. Violation Subt Statutory Limit Tes	it	,500 ,850
Econor	mic Bend		Ordinary N/A Notes	The Respond	\$1,762	Violation. Violation Subt Statutory Limit Tes	otal \$8,	

Economic Benefit Worksheet							
Respondent	CITGO REFINI	NG AND CHEMICA	ALS COMPANY L	.Р.			
Case ID No.	61844						
Reg. Ent. Reference No.	RN100238799)					
Media Violation No.	Air					Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description		•					
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	23-Oct-2021	1-May-2025	3.52	\$1,762	n/a	\$1,762
Notes for DELAYED costs	events due	e to the same or s	imilar causes as	Incider	it No. 368974. Th	revent the recurrence e Date Required is t d date of complianc	he date the
Avoided Costs	ANNU	ALIZE avoided o	osts before er	tering	item (except for	one-time avoided	l costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$1,762

		ning Date				2022-0135-AIR-E	PCW
	Re	espondent	CITGO REFININ	NG AND CHEM	ICALS COMPANY L.P.		Policy Revision 5 (January 28, 2021)
		ase ID No.					PCW Revision February 11, 2021
Reg.	Ent. Refe	rence No.	RN100238799				
		Media					
	Enf. Co	ordinator	Johnnie Wu	-			
		ion Number	6				
		Rule Cite(s)	30 Tex Admir	n Code 88 116	5 116(a)(1) and 122 14	3(4), FOP No. O1420, GT	and
					d Tex. Health & Safety		S difd
			Failed to comp	ly with the wit	h the representations i	with regard to construction	nlans
			· ·	•	•	Specifically, the Respond	•
		B	·	•		it Nos. 7741A and PSDTX3	
	violation	Description	that the heat	input limit for	Boiler No. 1, EPN 565-	31, was 86.0 MMBtu/hr, bu	<mark>ut the</mark>
						MMBtu/hr to 5.58 MMBtu,	
			a total of five	hours on fou	r days from October 13	, 2020 to December 14, 2	020.
						Base Po	enalty \$25,000
							, , , , , , , , , , , , , , , , , , , ,
>> Env	vironmen	tal, Prope	rty and Hum	nan Health	Matrix		
				Harm			
65		Release	Major	Moderate	Minor		
OR		Actual			X	Davasant 20 00/	
		Potential				Percent 30.0%	
> > D		is Makein					
>>Prog	grammat	ic Matrix Falsification	Major	Moderate	Minor		
	l l	Taisincación	Major	Moderate	MINO	Percent 0.0%	
	L					0.070	
	i i	Human haalth	or the environ	mont has book	a avanced to incignifica	nt amounts of pollutants th	nat do
	Matrix					ental receptors as a result	
	Notes	not exceed lev	reis triat are pro	rective of fluit	violation.	entai receptors as a result	of the
	L				VIOIGEIOIII		
					Δ	djustment \$1	17,500
						.,	
							\$7,500
Violatio							
Violatio	on Events	5					
Violatio	on Events		/iolation Events	4		Number of violation days	
Violatio	on Events		/iolation Events	1	4	Number of violation day	s
Violatio	on Event			1	4	Number of violation day	s
Violatio	on Event		daily	1	4	Number of violation day	s
Violatio	on Event		daily weekly	1	4	Number of violation day	s
Violatio	on Event		daily weekly monthly	1 x	4		
Violatio	on Event		daily weekly monthly quarterly	1 x	4	Number of violation day Violation Base Po	
Violatio	on Event		daily weekly monthly	1 x	4		
Violatio	on Event:		daily weekly monthly quarterly semiannual	1 X	4		
Violatio	on Event:		daily weekly monthly quarterly semiannual annual	1 x	4		
Violatio	on Event:	Number of \	daily weekly monthly quarterly semiannual annual single event			Violation Base Po	enalty \$7,500
Violation	on Event:	Number of \	daily weekly monthly quarterly semiannual annual single event	ommended fo	r the instances of nonc	Violation Base Po	enalty \$7,500
Violation	on Event:	Number of \	daily weekly monthly quarterly semiannual annual single event	ommended fo		Violation Base Po	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event	ommended fo	r the instances of nonc	Violation Base Po compliance that occurred fro 120.	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event	ommended fo October 13, 20	r the instances of nonc 120 to December 14, 20	Violation Base Ponting Pompliance that occurred from 120.	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event	ommended fo	r the instances of nonc	Violation Base Ponting Pompliance that occurred from 120.	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec	ommended fo October 13, 20	r the instances of nonc 120 to December 14, 20	Violation Base Ponting Pompliance that occurred from 120.	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec	ommended for October 13, 20 0.0% Sefore NOE/NOV	r the instances of nonc 120 to December 14, 20	Violation Base Ponting Pompliance that occurred from 120.	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec	ommended fo October 13, 20	r the instances of nonc 120 to December 14, 20	Violation Base Ponting Pompliance that occurred from 120.	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A	ommended fo October 13, 20 0.0% Before NOE/NOV	r the instances of nonc 120 to December 14, 20	Ompliance that occurred from 1220. Red	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec	ommended fo October 13, 20 0.0% Before NOE/NOV	r the instances of nonc 120 to December 14, 20 NOE/NOV to EDPRP/Settler	Ompliance that occurred from 1220. Red	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A	ommended fo October 13, 20 0.0% Before NOE/NOV	NOE/NOV to EDPRP/Settler	Ompliance that occurred from 1220. Red	enalty \$7,500
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A	ommended fo October 13, 20 0.0% Before NOE/NOV	NOE/NOV to EDPRP/Settler	Ompliance that occurred from the content of the con	enalty \$7,500 om uction \$0
		Number of \	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A	ommended fo October 13, 20 0.0% Before NOE/NOV	NOE/NOV to EDPRP/Settler	Ompliance that occurred from 1220. Red	enalty \$7,500 om uction \$0
Good F	aith Effo	One quarte	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A	ommended for October 13, 20 0.0% Sefore NOE/NOV X The Respond	NOE/NOV to EDPRP/Settler	Ompliance that occurred from the content of the con	enalty \$7,500 om \$0 uction \$0
Good F	aith Effo	One quarters to Com	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A Notes	ommended for October 13, 20 0.0% Sefore NOE/NOV X The Respond	NOE/NOV to EDPRP/Settler ent does not meet the this violation.	Violation Base Portion Base Por	enalty \$7,500 om \$0 uction \$0 btotal \$7,500
Good F	aith Effo	One quarters to Com	daily weekly monthly quarterly semiannual annual single event erly event is rec Extraordinary Ordinary N/A Notes	ommended for October 13, 20 0.0% Sefore NOE/NOV X The Respond	NOE/NOV to EDPRP/Settler	Violation Base Portion Base Por	enalty \$7,500 om \$0 uction \$0 btotal \$7,500
Good F	aith Effo	One quarters to Com	daily weekly monthly quarterly semiannual annual single event erly event is rec ply Extraordinary Ordinary N/A Notes	ommended for October 13, 20 0.0% Sefore NOE/NOV x The Respond	n the instances of nonce 120 to December 14, 20 NOE/NOV to EDPRP/Settler ent does not meet the this violation.	Violation Base Portion Base Por	\$7,500 \$7,500 \$7,500 \$0 \$0 \$7,500 \$0 \$0 \$0 \$0 \$0 \$0 \$0

	Economic Benefit Worksheet							
		NG AND CHEMICA	ALS COMPANY L	Ρ.				
Case ID No.								
Reg. Ent. Reference No. Media Violation No.	Air	•				Percent Interest	Years of Depreciation	
						5.0	15	
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount	
Item Description								
Delayed Costs				7				
Equipment				0.00	\$0	\$0	\$0	
Buildings				0.00	\$0	\$0	\$0	
Other (as needed)				0.00	\$0	\$0	\$0	
Engineering/Construction				0.00	\$0 \$0	\$0	\$0 \$0	
Land				0.00	\$0	n/a n/a	\$0	
Record Keeping System Training/Sampling				0.00	\$0 \$0	n/a	\$0	
Remediation/Disposal				0.00	\$0	n/a	\$0	
Permit Costs				0.00	\$0	n/a	\$0	
Other (as needed)	\$5,000	13-Oct-2020	1-May-2025	4.55	\$1,138	n/a	\$1,138	
Notes for DELAYED costs		ns for Boiler No. 1	, EPN 565-B1. T	he Date		to comply with the	•	
					·			
Avoided Costs	ANNU	ALIZE avoided c	osts before en			one-time avoided		
Disposal				0.00	\$0	\$0	\$0	
Personnel Inspection/Reporting/Sampling				0.00	\$0 \$0	\$0 \$0	\$0 \$0	
Supplies/Equipment				0.00	\$0 \$0	\$0 \$0	\$0	
Financial Assurance				0.00	\$0	\$0	\$0	
ONE-TIME avoided costs				0.00	\$0	\$0	\$0	
Other (as needed)				0.00	\$0	\$0	\$0	
Notes for AVOIDED costs					7-	-		
Approx. Cost of Compliance		\$5,000			TOTAL		\$1,138	



Compliance History Report

Compliance History Report for CN600127922, RN100238799, Rating Year 2024 which includes Compliance History (CH) components from September 1, 2019, through August 31, 2024.

Classification: SATISFACTORY Rating: 5.04 Customer, Respondent, CN600127922, CITGO REFINING AND

or Owner/Operator: CHEMICALS COMPANY L.P.

Regulated Entity: Classification: SATISFACTORY Rating: 3.16 RN100238799, CITGO CORPUS

CHRISTI REFINERY WEST PLANT

Complexity Points: Repeat Violator: NO

CH Group: 02 - Oil and Petroleum Refineries

Location: 7350 IH 37 CORPUS CHRISTI, TX 78409-2812, NUECES COUNTY

TCEQ Region: **REGION 14 - CORPUS CHRISTI**

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER NE0192F AIR OPERATING PERMITS PERMIT 1420

AIR NEW SOURCE PERMITS ACCOUNT NUMBER AIR NEW SOURCE PERMITS EPA PERMIT PSDTX408M3

NE0192F

P00138

AIR NEW SOURCE PERMITS REGISTRATION 170246 AIR NEW SOURCE PERMITS AFS NUM 4835500115

AIR NEW SOURCE PERMITS PERMIT 80810 AIR NEW SOURCE PERMITS REGISTRATION 108020

AIR NEW SOURCE PERMITS REGISTRATION 138835 AIR NEW SOURCE PERMITS REGISTRATION 117179 AIR NEW SOURCE PERMITS REGISTRATION 139778 AIR NEW SOURCE PERMITS REGISTRATION 113569

AIR NEW SOURCE PERMITS REGISTRATION 134875 **AIR NEW SOURCE PERMITS REGISTRATION 133911**

AIR NEW SOURCE PERMITS REGISTRATION 134879 AIR NEW SOURCE PERMITS REGISTRATION 150967 AIR NEW SOURCE PERMITS PERMIT AMOC52 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX337

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX337M1 **AIR NEW SOURCE PERMITS REGISTRATION 168898**

AIR NEW SOURCE PERMITS REGISTRATION 148016 AIR NEW SOURCE PERMITS PERMIT 149680

AIR NEW SOURCE PERMITS REGISTRATION 146216 AIR NEW SOURCE PERMITS REGISTRATION 150757

AIR NEW SOURCE PERMITS PERMIT AMOC69 AIR NEW SOURCE PERMITS REGISTRATION 151100

AIR NEW SOURCE PERMITS REGISTRATION 155086 AIR NEW SOURCE PERMITS REGISTRATION 160981 AIR NEW SOURCE PERMITS REGISTRATION 156155 AIR NEW SOURCE PERMITS REGISTRATION 155603

AIR NEW SOURCE PERMITS REGISTRATION 168536 AIR NEW SOURCE PERMITS REGISTRATION 175606

AIR NEW SOURCE PERMITS REGISTRATION 168104 AIR NEW SOURCE PERMITS REGISTRATION 172341 AIR NEW SOURCE PERMITS REGISTRATION 175885 IHW CORRECTIVE ACTION SOLID WASTE

REGISTRATION # (SWR) 33763

WASTEWATER PERMIT TXG670386 AIR EMISSIONS INVENTORY ACCOUNT NUMBER NE0192F

INDUSTRIAL AND HAZARDOUS WASTE EPA ID POLLUTION PREVENTION PLANNING ID NUMBER

TXD981153711

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE **INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50353** REGISTRATION # (SWR) 33763

Compliance History Period: September 01, 2019 to August 31, 2024

Rating Year: 2024 **Rating Date:** 09/01/2024

Date Compliance History Report Prepared: December 16, 2024 Agency Decision Requiring Compliance History:

Component Period Selected: December 16, 2019 to December 16, 2024

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Johnnie Wu **Phone:** (512) 239-2524

Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period? YFS NO

2) Has there been a (known) change in ownership/operator of the site during the compliance period?

A. Final Orders, court judgments, and consent decrees:

1 Effective Date: 07/06/2020 ADMINORDER 2019-1571-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Rqmt Prov: Special Condition 1 PERMIT Special Term & Condition 15 OP

Description: Failure to prevent unauthorized emissions to the atmosphere.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SC 1 OP SC1 OP

SC1 OP STC 15 OP

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event discovered on

May 17, 2019, TCEQ/STEERS Incident No. 308770.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: STC 3.F OP

Description: Failure to notify the TCEQ Corpus Christi Office within 24-hours after discovery of an emissions event.

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

January 06, 2020

N/A

D. The approval dates of investigations (CCEDS Inv. Track. No.):

(1612261)

Item I	January 00, 2020	(1012201)
Item 2	January 28, 2020	(1618887)
Item 3	February 20, 2020	(1631148)
Item 4	May 18, 2020	(1645840)
Item 5	June 08, 2020	(1652257)
Item 6	August 03, 2020	(1665621)
Item 7	August 06, 2020	(1665491)
Item 8	August 07, 2020	(1666372)
Item 9	August 20, 2020	(1664711)
Item 10	September 11, 2020	(1672926)
Item 11	October 09, 2020	(1677998)
Item 12	December 04, 2020	(1692499)
Item 13	May 06, 2021	(1704744)
Item 14	May 20, 2021	(1709520)
Item 15	July 13, 2021	(1738757)
Item 16	August 16, 2021	(1755174)
Item 17	September 01, 2021	(1760477)
Item 18	April 01, 2022	(1788662)
Item 20	September 30, 2022	(1846056)
Item 21	December 13, 2022	(1862315)
Item 22	February 03, 2023	(1861026)
Item 24	October 02, 2023	(1924750)
Item 25	April 05, 2024	(1902965)
Item 26	July 15, 2024	(1989092)
Item 27	September 18, 2024	(2008806)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 Date: 02/09/2024 (1938554)

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-2a(a)(1)

5C THSC Chapter 382 382.085(b)

STC 1A PERMIT

Description: Failure to conduct monthly leak detection and repair (LDAR) inspections for

pumps in light liquid service.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-7a(c)(1)(i)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to conduct quarterly LDAR inspections for 79 valves in light liquid

service.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-7a(a)(1)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to conduct monthly LDAR inspections for 97 valves in light liquid

service.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-6a(a)(1)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to equip each open-ended valve or line with a cap, blind flange, plug,

or a second valve.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 68, SubChapter C, PT 68, SubPT D 68.69(a)

5C THSC Chapter 382 382.085(b)

STC 25 OP

Description: Failure to develop and implement written operating procedures that provide

clear instructions for safely conducting activities involved in each covered

process consistent with the process safety information.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.113b(a)(2)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to take tanks out of service within the initial 45 days after discovering

an issue with the floating roofs or within the 30 day extension.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.113b(a)(2)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to take tanks out of service within the initial 45 days after discovering

an issue with the floating roofs and/or within the 30 day extension.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(A)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.113b(a)(4)

5C THSC Chapter 382 382.085(b)

STC 25 OP

Description: Failure to conduct the 5-year inspection for an external floating roof (EFR)

tank as required.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 46(B) OP STC 20 OP

Description: Failure to conduct a stack test within 60 days of the notifications as required.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 113, SubChapter C 113.100

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.670(c)

5C THSC Chapter 382 382.085(b)

SC 3 OP STC 1(A) OP STC 20 OP

Description: Failure to prevent visible emissions from a flare for more than five minutes in

any two-hour period.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 113, SubChapter C 113.100 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.112b(a)(2)(ii) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.640(n)(8)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to maintain each opening in the external floating roof (EFR) of a tank

in a closed position.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.349(a)(1)(i)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to conduct quarterly LDAR inspections for closed-vent systems and

control devices.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 113, SubChapter C 113.100 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.670(e)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to maintain the net heating value of flare combustion zone gas

(NHVcz) at or above 270 British thermal units per standard cubic feet

Moderate

(Btu/scf).

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 110, Subchapter B 110.113(c)

5C THSC Chapter 382 382.085(b)

SC 1 OP STC 1(A) OP STC 20 OP

Description: Failure to operate in compliance with Maximum Allowable Emissions Rate

Table (MAERT) limits.

Self Report? YES Classification: Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 101, SubChapter B 116.125(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 1 OP STC 20 OP

Description: Failure to operate in compliance with Maximum Allowable Emissions Rate

Table (MAERT) limits.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

SC 14(C) OP STC 20 OP

Description: Failure to maintain at least three days of holdup (excess) capacity of total

sour water storage.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

Page 4

5C THSC Chapter 382 382.085(b)

SC 1 OP STC 20 OP

Description: Failure to comply with Maximum Allowable Emissions Rate Table (MAERT)

limits.

Self Report? YES Classification: Moderate

Citation: 30 TAC Chapter 113, SubChapter C 113.100

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.671(a)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UUU 63.1572(c)(1)

5C THSC Chapter 382 382.085(b)

STC 1(A) OP

Description: Failure to perform quarterly checks and annual calibrations for fuel flow

meters and the continuous parameter monitoring system (CPMS).

F. Environmental audits:

Notice of Intent Date: 09/23/2019 (1602715)

Disclosure Date: 09/29/2020 Viol. Moderate

Citation: 30 TAC Chapter 335, SubChapter C 335.69(a)(3)

Description: Failure to label the hazardous waste tank at the West Plant 588 TK6019 as hazardous waste.

Viol. Moderate

Citation: 40 CFR Chapter 265, SubChapter I, PT 265, SubPT I 265.173(a)

Description: Failure to maintain the can puncturing attachment on the aerosol can drum located in the West Plant

machine shop in a closed position when not in use.

Viol. Moderate

Citation: 30 TAC Chapter 335, SubChapter C 335.69(a)(1)(A)

Description: Failure to properly manage aerosol cans.

Viol. Moderate

Citation: 40 CFR Chapter 266, SubChapter I, PT 266, SubPT O 268.7(a)(7)

Description: Failure to demonstrate have each waste stream meets the exemption or exclusion claimed.

Viol. Moderate

Citation: 40 CFR Chapter 261, SubChapter I, PT 261, SubPT A 261.2(c)

Description: Failure to demonstrate that employees have been trained on universal waste management.

Notice of Intent Date: 06/14/2021 (1739063)

Disclosure Date: 01/12/2022 Viol. Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.136(b)

30 TAC Chapter 115, SubChapter B 115.136(b)(1) 30 TAC Chapter 115, SubChapter B 115.136(b)(2) 30 TAC Chapter 115, SubChapter B 115.136(b)(3) 30 TAC Chapter 115, SubChapter B 115.136(b)(4)

Description: Failed to maintain records for the exemption in the CITGO West Plant Title V permit that indicates that

the CPI separator meets the 1.5 psia exemption criteria for 30 TAC 115.137(b)(3).

Disclosure Date: 07/12/2022 Viol. Moderate

Classification:

Citation: 30 TAC Chapter 101, SubChapter A 101.10(a)

Description: Failed to report emissions associated with the fugitive components in the WWTP in the annual

emissions inventory as the components were not included in LDAR database counts, accounting for

approximately 4.98 tons per year for the fugitive components.

Notice of Intent Date: 11/09/2021 (1803617)

No DOV Associated

G. Type of environmental management systems (EMSs):

N/A

H. Voluntary on-site compliance assessment dates:

I. Participation in a voluntary pollution reduction program: N/A

J. Early compliance:

Sites Outside of Texas:

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
CITGO REFINING AND CHEMICALS	§	
COMPANY L.P.	§	
RN100238799	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2022-0135-AIR-E

I. JURISDICTION AND STIPULATIONS

On	, the Texas Commission on Environmental Quality ("the
Commission" or "	TCEQ") considered this agreement of the parties, resolving an enforcement
action regarding	CITGO REFINING AND CHEMICALS COMPANY L.P. (the "Respondent") under
the authority of T	EX. HEALTH & SAFETY CODE ch. 382 and TEX. WATER CODE ch. 7. The Executive
Director of the TO	CEQ, through the Enforcement Division, and the Respondent together stipulate
that:	-

- 1. The Respondent owns and operates a petroleum refinery located at 7350 Interstate Highway 37 in Corpus Christi, Nueces County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$95,475 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$76,380 of the penalty and \$19,095 is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order. The deferred amount shall be waived only upon full compliance with all the terms and conditions contained in this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms or requirements contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.
- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.

- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that on November 19, 2020, the Respondent performed a stack test that established a new daily average temperature limit of 350 degrees Fahrenheit ("°F") for the Continuous Regen Vent, Emissions Point Number ("EPN") EPN EP-1.

II. ALLEGATIONS

- 1. During an investigation for the Plant conducted from October 20, 2021 through November 3, 2021, an investigator documented that the Respondent:
 - a. Failed to comply with the temperature limit, in violation of 30 Tex. ADMIN. CODE §§ 101.20(3), 116.115(c), and 122.143(4), New Source Review ("NSR") Permit Nos. 7741A and PSDTX337M1, Special Conditions ("SC") Nos. 5 and 10, Federal Operating Permit ("FOP") No. 01420, General Terms and Conditions ("GTC") and Special Terms and Conditions ("STC") No. 20, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent exceeded the established daily average temperature limit of 298°F, by a range from 0.20°F to 27.48°F on 24 days from June 25, 2020 to August 18, 2020 for the Continuous Regen Vent, EPN EP-1.
 - b. Failed to comply with the maximum allowable emissions rate ("MAER"), the concentration limits, and the temperature limit, in violation of 30 Tex. ADMIN. CODE §§ 101.20(1) and (3), 116.115(b)(2)(F) and (c), and 122.143(4), 40 CODE OF FEDERAL REGULATIONS ("CFR") § 60.104(a)(2)(i), NSR Permit Nos. 8778A and PSDTX408M3, SC Nos. 1 and 19, NSR Permit Nos. 149680, PSDTX337M1, and PSDTX408M3, SC Nos. 18, 19, and 48.C, FOP No. O1420, GTC and STC Nos. 1.A and 20, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent exceeded the sulfur dioxide ("SO2") MAER of 22.39 pounds per hour ("lbs/hr") by a range from 4.26 lb/hr to 81.21 lbs/hr for a total of eight hours on six days from September 25, 2020 to June 13, 2021; exceeded the SO2 concentration limit of 250 parts per million by volume ("ppmv") by a range from 20.81 ppmv to 1,860.336 ppmv for a total of nine hours on seven days from November 26, 2020 to June 13, 2021, the hydrogen sulfide ("H2S") concentration limit of 160 parts per million ("ppm") by 1.47 ppm for one hour on April 30, 2021, and the SO2 12hour rolling limit of 250 ppm by a range from 17.88 ppm to 117.13 ppm for a total of 11 hours on June 10, 2021 and June 11, 2021; and did not maintain a minimum firebox exit six-minute average temperature of 1,344°F, with temperatures ranging from 584.83°F to 1,209.56°F for a total of 11 instances on June 10, 2021, for the Sulfur Recovery Unit ("SRU") Tail Gas Incinerator ("TGI"), EPN 554-ME5, resulting in approximately 197.06 lbs of unauthorized SO2.

- c. Failed to comply with the emissions limits, in violation of 30 Tex. Admin. Code §§ 101.20(3), 116.115(b)(2) and (c), and 122.143(4), NSR Permit Nos. 7741A and PSDTX337M1, General Conditions ("GC") No. 9 and SC No. 11.A, NSR Permit Nos. 149680, PSDTX337M1, and PSDTX408M3, GC No. 9, FOP No. 01420, GTC and STC No. 20, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent exceeded the established flue gas oxygen ("O2") content requirement of 2.6 percent ("%") O2 dry by a range from 1.42% O2 dry to 8.34% O2 dry for a total of 12 hours on August 11, 2020 and the established heat input limit of 62.0 million British thermal units per hour ("MMBtu/hr") by a range from 0.01 MMBtu/hr to 33.50 MMBtu/hr for a total of 291 hours on 40 days from July 25, 2020 to June 15, 2021 for Boiler No. 2, EPN 561-B2.
- d. Failed to comply with the maximum O2 excess operating limit, in violation of 30 Tex. ADMIN. CODE §§ 101.20(1) and 122.143(4), 40 CFR § 60.107a(c)(6), FOP No. O1420, GTC and STC Nos. 1.A and 20, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent exceeded the maximum O2 excess operating limit of 9.31% by a range from 0.13% O2 to 10.62% O2 for a total of 107 hours on seven days from May 14, 2021 to June 5, 2021 for the ULSD Reboiler Heater, EPN 590-H2.
- During a record review for the Plant conducted from November 23, 2021 through December 8, 2021, an investigator documented that the Respondent failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code §§ 101.20(3), 116.115(c), and 122.143(4), NSR Permit Nos. 149680, PSDTX337M1, and PSDTX408M3, SC No. 1, FOP No. O1420, GTC and STC No. 20, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent released 0.01 lb of H2S and 746.40 lbs of SO2 from the SRU TGI, EPN 554-ME-5, during an emissions event (Incident No. 368974) that occurred on October 23, 2021 and lasted three hours.
- 3. During a record review for the Plant conducted from August 26, 2022 through September 1, 2022, an investigator documented that the Respondent failed to comply with the with the representations with regard to construction plans and operation procedures in a permit application, in violation of 30 Tex. Admin. Code §§ 116.116(a)(1) and 122.143(4), FOP No. O1420, GTC and STC No. 20, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent represented in the permit application for NSR Permit Nos. 7741A and PSDTX337M1 that the heat input limit for Boiler No. 1, EPN 565-B1, was 86.0 MMBtu/hr, but the heat input limit was exceeded by a range from 0.95 MMBtu/hr to 5.58 MMBtu/hr for a total of five hours on four days from October 13, 2020 to December 14, 2020.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

NOW. THEREFORE. THE TEXAS COMMISSION ON ENVIRONMENTAL OUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for

violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: CITGO REFINING AND CHEMICALS COMPANY L.P., Docket No. 2022-0135-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall undertake the following technical requirements for the Plant:
 - a. Within 30 days after the effective date of this Order:
 - i. Implement measures and/or procedures designed to comply with the SO2 hourly MAER, the SO2 and H2S concentration limits, and the firebox exit six-minute average temperature limit for the SRU TGI, EPN 554-ME5;
 - ii. Implement measures and/or procedures designed to comply with the flue gas O2 content requirement and the heat input limit for Boiler No. 2, EPN 561-B2;
 - iii. Implement measures and/or procedures designed to comply with the maximum O2 excess operating limit for ULSD Reboiler Heater, EPN 590-H2;
 - iv. Implement measures and/or procedures designed to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 368974; and
 - v. Implement measures and/or procedures designed to comply with the heat input representations for Boiler No. 1, EPN 565-B1.
 - b. Within 45 days after the effective date of this Order, submit written certification, and include detailed supporting documentation including photographs, receipts, and/or other records to demonstrate compliance with Ordering Provision No.
 2.a. The certification shall be signed by the Respondent and shall include the following certification language:

"I certify under penalty of law that I have personally examined and am familiar with the information submitted and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

The certification shall be submitted to:

Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Air Section Manager Corpus Christi Regional Office Texas Commission on Environmental Quality 500 North Shoreline Boulevard, Suite 500 Corpus Christi, Texas 78401

- 3. All relief not expressly granted in this Order is denied.
- 4. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 5. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director. Extension requests shall be sent to the Enforcement Division at the address listed above.
- 6. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- 7. This Order may be executed in separate and multiple counterparts, which together shall constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under Tex. Bus. Org. Code § 1.002.

CITGO REFINING AND CHEMICALS COMPANY L.P. DOCKET NO. 2022-0135-AIR-E Page 6

8. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

CITGO REFINING AND CHEMICALS COMPANY L.P. DOCKET NO. 2022-0135-AIR-E Page 7

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date		
Kriot Melo-Jurach For the Executive Director	07/16/2025 Date		
I, the undersigned, have read and understand the attached Order. I am authorized to agree to the attached Order, and I do agree to the terms and conditions specified therein. I further acknowledge that the TCEQ, in accepting payment for the penalty amount, is materially relying on such representation.			
I also understand that failure to comply with the Ordering Provisions, if any, in this Order and/or failure to timely pay the penalty amount, may result in:			
 A negative impact on compliance history; Greater scrutiny of any permit applications submitted; Referral of this case to the OAG for contempt, injunctive relief, additional penalties, and/or attorney fees, or to a collection agency; Increased penalties in any future enforcement actions; Automatic referral to the OAG of any future enforcement actions; and TCEQ seeking other relief as authorized by law. 			
In addition, any falsification of any compliance documents may result in criminal prosecution.			
Signature Signature	4/29/25 Date		
J. Ryan Vining Name (Printed or typed)	VP and GM Corpus Christi Refinery Title		
Authorized Representative of CITGO REFINING AND CHEMICALS COMPANY L.P.			

☐ If mailing address has changed, please check this box and provide the new address below: