# Executive Summary – Enforcement Matter – Case No. 62084 OXY USA Inc. RN103758470 Docket No. 2022-0295-AIR-E

Order Type:

1660 Agreed Order

**Findings Order Justification:** 

N/A **Media:** AIR

**Small Business:** 

No

Location(s) Where Violation(s) Occurred:

Seminole Gas Processing Plant, located approximately 3.5 miles northwest on Texas Highway 214 from the United States Highway 180 and Texas Highway 214 intersection, Seminole. Gaines County

Type of Operation:

Gas processing plant

Other Significant Matters:

Additional Pending Enforcement Actions: Yes, Docket No. 2024-0634-AIR-E

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: October 4, 2024

Comments Received: No

**Penalty Information** 

**Total Penalty Assessed:** \$219,105

Amount Deferred for Expedited Settlement: \$43,821

Total Paid to General Revenue: \$87,642

Total Due to General Revenue: \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$87,642

Name of SEP: Texas Congress of Parents and Teachers dba Texas PTA (Third-

Party Pre-Approved)

**Compliance History Classifications:** 

Person/CN - High Site/RN - N/A

Major Source: Yes

Statutory Limit Adjustment: N/A

**Applicable Penalty Policy:** January 2021

**Investigation Information** 

Complaint Date(s): N/A Complaint Information: N/A

**Date(s) of Investigation:** February 15, 2022

Date(s) of NOE(s): February 25, 2022

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### **Violation Information**

- 1. Failed to maintain the in-stack concentration of oxygen ("O2") from the Tail Gas Incinerator ("TGI") no less than 1.0 percent ("%") by volume and no greater than 12% by volume. Specifically, the Respondent did not maintain the in-stack concentration of O2 from the TGI no less than 1.0% by volume and no greater than 12% by volume for a total of 4,558 hours on 242 days from April 10, 2019 to April 9, 2021 for the Sulfur Recovery Unit ("SRU") Nos. 1 and 2 [30 Tex. Admin. Code §§ 101.20(3), 116.115(c), and 122.143(4), New Source Review ("NSR") Permit Nos. 9235 and PSDTX485M1, Special Conditions ("SC") No. 8 (effective December 6, 2019), NSR Permit Nos. 8414, PSDTX328M4, and PSDTX485M1, SC No. 26 (effective March 6, 2020), Federal Operating Permit ("FOP") No. O627, General Terms and Conditions ("GTC") and Special Terms and Conditions Nos. 1.A. and 11, and Tex. Health & Safety Code § 382.085(b)].
- 2. Failed to report all instances of deviations. Specifically, the deviation report for the April 10, 2019 through October 9, 2019 reporting period did not include deviations for 37 reportable emissions events, failing to comply with the emissions event reporting requirements, and failing to comply with the scheduled maintenance, startup, and shutdown reporting requirements [30 Tex. Admin. Code §§ 122.143(4) and 122.145(2)(A), FOP No. O627, GTC, and Tex. Health & Safety Code § 382.085(b)].

### Corrective Actions/Technical Requirements

## **Corrective Action(s) Completed:**

N/A

# **Technical Requirements:**

- 1. The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).
- 2. The Order will also require the Respondent to:
- a. Within 30 days:
- i. Implement measures designed to maintain the in-stack concentration of O2 from the TGI no less than 1.0% by volume and no greater than 12% by volume for SRU Nos. 1 and 2; and
- ii. Submit a revised deviation report for the April 10, 2019 through October 9, 2019 reporting period to report the deviations for 37 reportable emissions events, failing to

# Executive Summary – Enforcement Matter – Case No. 62084 OXY USA Inc. RN103758470 Docket No. 2022-0295-AIR-E

comply with the emissions event reporting requirements, and failing to comply with the scheduled maintenance, startup, and shutdown reporting requirements.

b. Within 45 days, submit written certification to demonstrate compliance with a.

# **Contact Information**

TCEQ Attorney: N/A

**TCEQ Enforcement Coordinator:** Yuliya Dunaway, Enforcement Division, Enforcement Team 2, MC R-13, (210) 403-4077; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

**TCEQ SEP Coordinator**: Stuart Beckley, SEP Coordinator, Enforcement Division, MC 219, (512) 239-3565

**SEP Third-Party Administrator:** Texas PTA, 408 West 11<sup>th</sup> Street, Austin, Texas 78701 **Respondent:** Femi Serrano, Environmental Advisor, OXY USA Inc., 5 Greenway Plaza, Suite 110, Houston, Texas 77046-0521

Mario Guerrero, Operations Manager, OXY USA Inc., 5 Greenway Plaza, Suite 110, Houston. Texas 77046-0521

**Respondent's Attorney:** N/A



# Penalty Calculation Worksheet (PCW)

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

DATES Assigned 28-Feb-2022
PCW 22-Aug-2024 Screening 3-Mar-2022 EPA Due

RESPONDENT/FACILITY INFORMATION

Respondent OXY USA Inc.

Reg. Ent. Ref. No. RN103758470

Facility/Site Region 7-Midland Major/Minor Source Major

CASE INFORMATION

Enf./Case ID No. 62084

Docket No. 2022-0295-AIR-E

Media Program(s) Air

Multi-Media

Multi-Media

Admin. Penalty \$ Limit Minimum \$0 Maximum \$25,000

Penalty Calculation Section TOTAL BASE PENALTY (Sum of violation base penalties) Subtotal 1 \$135,250 ADJUSTMENTS (+/-) TO SUBTOTAL 1
Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage. **Compliance History 62.0%** Adjustment Subtotals 2, 3, & 7 \$83,855 Enhancement for one NOV with same or similar violations and three agreed orders without a denial of liability. Reduction for four Notices of Intent, two Disclosure of Violations, and High Performer Classification. Culpability Subtotal 4 No 0.0% Enhancement **\$0** The Respondent does not meet the culpability criteria. Notes **Good Faith Effort to Comply Total Adjustments** Subtotal 5 \$0 Subtotal 6 **Economic Benefit** 0.0% Enhancement\* \$0 Total EB Amounts Capped at the Total EB \$ Amount \$3,058 Estimated Cost of Compliance \$10,250 **SUM OF SUBTOTALS 1-7** \$219,105 Final Subtotal OTHER FACTORS AS JUSTICE MAY REQUIRE 0.0% \$0 Adjustment Reduces or enhances the Final Subtotal by the indicated percentage Notes Final Penalty Amount \$219,105 STATUTORY LIMIT ADJUSTMENT Final Assessed Penalty \$219,105 **DEFERRAL** 20.0% Reduction Adjustment -\$43,821 Reduces the Final Assessed Penalty by the indicated percentage. Deferral offered for expedited settlement. Notes **PAYABLE PENALTY** \$175,284

Reg. Ent. Reference No. RN103758470

**Media** Air

**Enf. Coordinator** Yuliya Dunaway

**Docket No.** 2022-0295-AIR-E

**PCW** 

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

# **Compliance History Worksheet**

Component	Number of	Number	Adjust.
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action ( <i>number of NOVs meeting criteria</i> )	1	5%
	Other written NOVs	0	0%
	Any agreed final enforcement orders containing a denial of liability ( <i>number of orders meeting criteria</i> )	0	0%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	3	75%
Judgments	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	4	-4%
Audits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	2	-4%
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
Care	Participation in a voluntary pollution reduction program	No	0%

chyrronnental management systems in place for one year or more	INO	0%
Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
Participation in a voluntary pollution reduction program	No	0%
Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%

Adjustment Percentage (Subtotal 2) 72%

### >> Repeat Violator (Subtotal 3)

N/A

Adjustment Percentage (Subtotal 3) 0%

# >> Compliance History Person Classification (Subtotal 7)

High Performer

Adjustment Percentage (Subtotal 7) -10%

### >> Compliance History Summary

Compliance History Notes

Enhancement for one NOV with same or similar violations and three agreed orders without a denial of liability. Reduction for four Notices of Intent, two Disclosure of Violations, and High Performer Classification.

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7)

>> Final Compliance History Adjustment

Final Adjustment Percentage \*capped at 100%

62%

62%

	E	conomic	Benefit	Wor	rksheet		
Respondent	OXY USA Inc.						
Case ID No.	62084						
Reg. Ent. Reference No.							
Media							Years of
Violation No.						Percent Interest	Depreciation
Violation No.	1					- 0	
						5.0	15
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Delayed Costs							
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs	11000	10.1.0010		0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	10-Apr-2019	1-Apr-2025	5.98	\$2,990	n/a	\$2,990
Notes for DELAYED costs	no less th	an 1.0% by volun	ne and no great	er than	12% by volume fo	c concentration of O r SRU Nos. 1 and 2 estimated date of c	The Date
A							·
Avoided Costs	ANNU	ALIZE avoided C	osts before er		<del></del>	one-time avoided	
Disposal Personnel				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Inspection/Reporting/Sampling				0.00	\$0	\$0 \$0	\$0 \$0
Supplies/Equipment				0.00	\$0	\$0 \$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$10,000			TOTAL		\$2,990

	E	conomic	Benefit	Wor	rksheet		
Respondent							
Case ID No.							
Reg. Ent. Reference No.	RN103758470						
Media Violation No.	Air					Percent Interest	Years of Depreciation
Violation No.	2					5.0	15
	Itom Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Th B	Item Cost	Date Required	rillai Date	115	Interest Saveu	Costs Saveu	EB Alliount
Item Description							
Delayed Costs		1					
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0 \$0	n/a	\$0 \$0
Permit Costs Other (as needed)	\$250	8-Nov-2019	1-Apr-2025	5.40	\$68	n/a n/a	\$68
Other (as needed)	\$230	6-N0V-2019	1-Apr-2025	5.40	\$00	II/d	\$00
Notes for DELAYED costs	Estimated cost to submit a revised deviation report for the April 10, 2019 through October 9, 2019 reporting period to report the deviations for 37 reportable emissions events, failing to comply with the emissions event reporting requirements, and failing to comply with the scheduled maintenance, startup, and shutdown reporting requirements. The Date Required is the date the deviation report was due and the Final Date is the estimated date of compliance.			iply with the ince, startup,			
Avoided Costs	ANNU	ALIZE avoided c	osts before ei	ntering	item (except for	one-time avoided	l costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$250			TOTAL		\$68

To request a more accessible version of this report, please contact the TCEQ Help Desk at (512) 239-4357.



# Compliance History Report

Compliance History Report for CN604677401, RN103758470, Rating Year 2023 which includes Compliance History (CH) components from September 1, 2018, through August 31, 2023.

Customer, Respondent, CN604677401, OXY USA Inc. Classification: HIGH Rating: 0.05

or Owner/Operator:

Regulated Entity: RN103758470, SEMINOLE GAS Classification: NOT APPLICABLE Rating: N/A

PROCESSING PLANT

**Complexity Points:** Repeat Violator: N/A N/A

**CH Group:** 03 - Oil and Gas Extraction

Location: APPROXIMATELY 3.5 MILES NORTHWEST ON TEXAS HIGHWAY 214 FROM THE UNITED STATES HIGHWAY 180

AND TEXAS HIGHWAY 214 INTERSECTION IN SEMINOLE, GAINES COUNTY, TEXAS

**TCEQ Region: REGION 07 - MIDLAND** 

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER GA0085T **AIR OPERATING PERMITS PERMIT 627** PUBLIC WATER SYSTEM/SUPPLY REGISTRATION **AIR NEW SOURCE PERMITS PERMIT 8414** 

**AIR NEW SOURCE PERMITS REGISTRATION 25266 AIR NEW SOURCE PERMITS ACCOUNT NUMBER** 

GA0085T

AIR NEW SOURCE PERMITS EPA PERMIT PSDTX328M3 **AIR NEW SOURCE PERMITS** EPA PERMIT PSDTX485M1 **AIR NEW SOURCE PERMITS REGISTRATION 76036** AIR NEW SOURCE PERMITS AFS NUM 4816500017 **AIR NEW SOURCE PERMITS REGISTRATION 76908 AIR NEW SOURCE PERMITS REGISTRATION 102941** AIR NEW SOURCE PERMITS EPA PERMIT PSDTX328M4 **AIR EMISSIONS INVENTORY** ACCOUNT NUMBER

GA0085T

Compliance History Period: September 01, 2018 to August 31, 2023 Rating Year: 2023 **Rating Date:** 09/01/2023

Date Compliance History Report Prepared: April 01, 2024 Agency Decision Requiring Compliance History: Enforcement

Component Period Selected: April 01, 2019 to April 01, 2024

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Yuliya Dunaway Phone: (210) 403-4077

### Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period?

YES

2) Has there been a (known) change in ownership/operator of the site during the compliance period?

NO

### Components (Multimedia) for the Site Are Listed in Sections A - J

### A. Final Orders, court judgments, and consent decrees:

Effective Date: 04/02/2020 ADMINORDER 2018-1470-PWS-E (Findings Order-Agreed Order Without

Denial)

Classification: Moderate

Citation: 30 TAC Chapter 290, SubChapter F 290.106(f)(3)(C)

5A THSC Chapter 341, SubChapter A 341.0315(c)

Description: ARS MCL 2Q2018 - During the 2nd quarter of 2018 the system violated the maximum contaminant

level for Arsenic with a RAA of 0.014 mg/L.

Classification: Moderate

30 TAC Chapter 290, SubChapter F 290.106(f)(3)(C)

5A THSC Chapter 341, SubChapter A 341.0315(c)

Description: ARS MCL 1Q2018 - During the 1st quarter of 2018 the system violated the maximum contaminant level

for Arsenic with a RAA of 0.014 mg/L.

Classification: Moderate

30 TAC Chapter 290, SubChapter F 290.106(f)(3)(C)

5A THSC Chapter 341, SubChapter A 341.0315(c)

Description: ARS MCL 4Q2017 - During the 4th quarter of 2017 the system violated the maximum contaminant level

for Arsenic with a RAA of 0.014 mg/L.

2 Effective Date: 11/20/2020 ADMINORDER 2020-0205-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Major

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

> 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: 8414, PSDTX328M3, PSDTX485M1/SC No. 1 PERMIT

FOP No. 0627, GTC and STC No. 9 OP

Description: Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN. CODE §§ 101.20(3), 116.115(c), and 122.143(4), NSR Permit Nos. 8414, PSDTX328M3, and PSDTX485M1, Special Conditions No. 1, Federal Operating Permit No. 0627, General Terms and Conditions and Special Terms and Conditions No. 9, and TEX. HEALTH & SAFETY CODE §382.085(b). The emissions event was determined to be an excessive emissions event.

3 Effective Date: 08/15/2022 ADMINORDER 2021-0281-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Minor

30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Rqmt Prov: FOP O627 GTC and STC No. 2.F OP

Description: Failed to submit an initial notification for a reportable emissions event no later than 24 hours after the

discovery of an emissions event.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

> 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Rgmt Prov: FOP O627 GTC and STC No. 9 OP

NSR Nos. 8414, PSDTX328M4, and PSDTX485M PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 3,911.00 pounds ("lbs") of carbon monoxide, 338.40 lbs of hydrogen sulfide, 456.20 lbs of nitrogen oxides, 2,966.00 lbs of volatile organic compounds, and 31,211.00 lbs of sulfur dioxide from the Plant Flare, Emissions Point Number EMERFLARE, during an emissions event (Incident Nos. 343039 and 343042) that occurred on September 27, 2020 and lasted eight hours and three minutes.

### **B.** Criminal convictions:

N/A

### C. Chronic excessive emissions events:

### D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	May 17, 2019	(1569257)
Item 2	August 05, 2019	(1541978)
Item 3	August 16, 2019	(1551625)
Item 4	October 11, 2019	(1591240)
Item 5	October 30, 2019	(1604141)
Item 6	November 18, 2019	(1610653)
Item 7	November 19, 2019	(1610794)
Item 8	December 04, 2019	(1610852)
Item 9	December 06, 2019	(1612980)
Item 10	March 06, 2020	(1606108)
Item 11	May 07, 2020	(1640181)
Item 12	June 01, 2020	(1646461)
Item 13	June 18, 2020	(1657030)
Item 14	June 26, 2020	(1656947)

T. 45		(4.650004)
Item 15	June 29, 2020	(1653081)
Item 16	July 13, 2020	(1657172)
Item 17	July 22, 2020	(1663333)
Item 18	August 05, 2020	(1665212)
Item 19	August 10, 2020	(1666371)
Item 20	August 17, 2020	(1523919)
Item 21	August 31, 2020	(1669858)
Item 22	September 17, 2020	(1658367)
Item 23	September 30, 2020	(1672870)
Item 24	October 08, 2020	(1658867)
Item 25	October 09, 2020	(1679927)
Item 26	October 16, 2020	(1680026)
Item 27	November 05, 2020	(1653306)
Item 28	November 10, 2020	(1678513)
Item 29	November 13, 2020	(1513478)
Item 30	December 07, 2020	(1692693)
Item 31	December 10, 2020	(1683785)
Item 32	December 17, 2020	(1658184)
Item 33	December 30, 2020	(1666209)
Item 34	January 07, 2021	
		(1678677)
Item 35	January 20, 2021	(1683787)
Item 36	January 21, 2021	(1684066)
Item 37	January 30, 2021	(1700701)
Item 38	February 05, 2021	(1700566)
Item 39	February 23, 2021	(1702819)
Item 40	February 24, 2021	(1702602)
Item 41	February 25, 2021	(1702696)
Item 42	March 12, 2021	(1704964)
Item 43	March 30, 2021	(1706830)
Item 44	April 08, 2021	(1706919)
Item 45	April 16, 2021	(1708546)
Item 46	April 28, 2021	(1710385)
Item 47	May 21, 2021	(1722322)
Item 48	May 25, 2021	(1723078)
Item 49	June 21, 2021	(1736486)
Item 50	June 24, 2021	(1736917)
Item 51	June 28, 2021	(1737334)
Item 52	June 30, 2021	(1737399)
Item 53	July 01, 2021	(1737724)
Item 54	July 06, 2021	(1737962)
Item 55	July 09, 2021	(1738899)
Item 56	July 13, 2021	(1711807)
Item 57	July 14, 2021	(1700188)
Item 58	July 16, 2021	(1744933)
Item 59	July 27, 2021	(1745400)
Item 60	January 21, 2022	(1775790)
Item 61	January 25, 2022	(1775793)
Item 62	January 26, 2022	(1775794)
Item 63	February 17, 2022	(1775795)
Item 64	March 21, 2022	(1751473)
Item 65	February 27, 2023	(1840612)
Item 66	May 31, 2023	(1903028)
Item 67	October 27, 2023	(1937437)
Item 68	November 30, 2023	(1936703)
Item 69	December 07, 2023	(1931433)
Item 70	December 28, 2023	(1942911)
Item 71	January 30, 2024	(1922767)
Item 72	January 31, 2024	(1938717)
TI	F.I	(4055555
Item 73	February 20, 2024	(1965628)

### E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 Date: 07/28/2023 (1916922)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.145(2)(C)

5C THSC Chapter 382 382.085(b)

Description: Failure to submit a deviation report no later than 30 days after the end of

each reporting period.

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

30 TAC Chapter 122, SubChapter B 122.146(2)

5C THSC Chapter 382 382.085(b)

Description: Failure to submit Title V Annual Compliance Certification no later than 30

days after the end of the certification period for a major source.

### F. Environmental audits:

Notice of Intent Date: 08/21/2020 (1671650)

Disclosure Date: 01/18/2021

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 5

Description: Oxy identified some equipment that are emission sources and were not labelled with the

corresponding EPN.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 23

Description: After review, records of alternating Refrigeration compressor turbines have not been located.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 1, MAERT

Description: There are missing records for the rolling 12 months tons/yr calculation sheets for the following

sources;- Inlet Compressors, Refrigeration Compressors, and Auxiliary Boiler.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 15

Description: Oxy found that Incinerator (TGI) Firebox thermocouples cannot be calibrated, therefore recommend

to have PMs for annual

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 20

Description: Oxy found that the SRUs AVO records are maintained monthly, and not per shift as required.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 22

Description: Oxy could not locate records for flare-out pilot light camera monitoring to show the date, time and

duration of loss of flame. Oxy could not locate records for the flare flow meters monitoring

spreadsheet to track 95% operations for rolling 12 months. Oxy could not locate records for annual

calibrations of the flare flow meters.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 28

Description: Oxy could not locate records for the Cylinder Gas Audits due to PMs transfer from Maximo to SAP.

SAP program was newly implemented in January 2020 for the organization.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 13

Description: Oxy could not locate records for the sulfur content for the Plant Residue Fuel Gas.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 27

Description: Oxy recently upgraded the SRU automation to include instrument acid gas analyzer on the SRU inlet,

and upgraded the flow meter for pressure and temperature compensation. As a result of this, Oxy is able to use the acid gas inlet composition and Tail Gas Incinerator (TGI) stack CEMS SO2 for an improved SRU Recovery Efficiency calculation. Therefore NSR permit language needs to be revised to

match current methodology.

Notice of Intent Date: 03/31/2021 (1736389)

Disclosure Date: 11/11/2021

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 5

Description: Oxy identified some equipment that are emission sources and were not labelled with the

corresponding EPN.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 213C

Description: After review, records of alternating Refrigertion compressor turbines have not been located.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 1

Description: There are mlsslng records for the rolling 12 months tons/yr calculation sheets for the following

sources: Inlet Compressors, Refrigeration Compressors, and Auxiliary Boiler.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 15

Description: Oxy found that Incinerator (TGI) firebox thermocouples cannot be calibrated, therefore recommend

to have PMs for annual replacement.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 15

Description: Oxy found that the SRUs AVO records are maintained monthly, and not per shift as required,

Viol. Min

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Ramt Prov: PERMIT SC 22

Description: Oxy could not locate records for flare-out pilot light camera monitoring to show the date, time and

duration of loss of flame, could not locate records for flare flow meters monitoring spreadsheet to track 95% operations for rolling 12 months, and could not locate records for annual calibrations of the

flare flow meters.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 28

Description: Oxy could not locate records for the O,,tlnder Gas Audits {CGA) due to PMs transfer from Maximo to

SAP. SAP program was newly transferred from Maximo to SAP and ensure records are implemented

In January 2020 for the organization.

Viol. Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 13

Description: Oxy could not locate records for the sulfur content for the Plant Residue Fuel Gas.

Viol. Moderate

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 27

Description: Oxy recently upgraded the SRU automation to Include Instrument Operations. As a result of this,

NSR permit language needs to be revised to reflect current operations and methodology.

Notice of Intent Date: 11/09/2021 (1828261)

No DOV Associated

Notice of Intent Date: 06/27/2023 (1916183)

No DOV Associated

G. Type of environmental management systems (EMSs): N/A
H. Voluntary on-site compliance assessment dates: N/A
I. Participation in a voluntary pollution reduction program: N/A
J. Early compliance: N/A

Sites Outside of Texas:

N/A

### **Component Appendices**

### Appendix A

### All NOVs Issued During Component Period 4/1/2019 and 4/1/2024

1 Date: 01/28/2020 (1623856)

> Self Report? NO Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

5C THSC Chapter 382 382.085(b)

Description: Failure to report Incident Nos. 308613, 308679, and 317929 properly to the

> TCEQ MRO within 24 hours after the discovery of the event under 30 TAC

101.201(a)(1)(B), the unauthorized emissions became ineligible for

exemption

2 Date: 11/13/2020 (1666191)

> Self Report? NO Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter F 101.201(a)(1)(B)

5C THSC Chapter 382 382.085(b)

Description: Failure to report the incident properly to the TCEQ Midland Regional Office

within 24 hours after the discovery of the event.

3 Date: 12/09/2020 (1677722)

> Self Report? NO Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter F 101.201(a)

Oxy USA Inc submitted the Initial incident report to the TCEQ via the State of Description:

Texas Electronic Reporting System (STEERS) on August 2, 2020. The

emissions Event occurred at 08/01/2020 at 10:00 A.m. for 5 hours. The initial

record was due no later than 10:00 A.M. on August 2, 2020 and was submitted to TCEQ via STEERS at 3:25 P.M. on August 2, 2020.

01/05/2021 Date: (1698107)4

> Self Report? Classification: Minor

Citation:

30 TAC Chapter 101, SubChapter F 101.201(c)

Failure to report the incident properly to the TCEO Midland Regional Office Description:

within 14 days after the end of the event under 30 TAC 101.201(c), the

unauthorized emissions became ineligible for exemption.

5 Date: 01/08/2021 (1698570)

> Self Report? Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter F 101.201(b)(1)

Description: Oxy USA Inc submitted the final incident report to the TCEQ via the State of

> Texas Electronic Reporting System (STEERS) on December 11, 2020. The emissions Event occurred at November 24, 2020 at 12:11 p.m. for 2 hours and 35 minutes. The final record was due no later than 12:11 p.m. on December 8, 2020 and was submitted to TCEQ via STEERS at 7:56 a.m. on

December 11, 2020.

6 Date: 04/01/2021 (1704958)

> Self Report? Classification: Moderate

Citation:

30 TAC Chapter 101, SubChapter F 101.201(a)(1)

Description: 30 Texas Administrative Code (30 TAC) Rule 101.201 (a)(1) states that as

> soon as practicable, but not later than 24 hours after the discovery of an emissions event, the owner or operator of a regulated entity shall notify the commission office for the region in which the regulated entity is located, and

all appropriate local air pollution control agencies with jurisdiction, if the emissions event is reportable.

7 Date: 08/31/2021 (1751346)

Self Report? NO Classification: Moderate

Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b)

Description: Failure for permit holder to comply with all special conditions contained in

Permit No. 9235 as stated in Title 30 of the Texas Administrative Code Chapter 116.115(c) (30 TAC  $\S116.115(c)$ ). Specifically, for Permit No. 9235, the RE reported 110 deviations of Special Condition 1, 548 deviations of Special Condition 3, 518 deviations of Special Condition 8, and 53 deviations

of Special Condition 10.

8\* Date: 07/28/2023 (1916922)

Self Report? NO Classification: Minor

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.145(2)(C)

5C THSC Chapter 382 382.085(b)

Description: Failure to submit a deviation report no later than 30 days after the end of

each reporting period.

Self Report? NO Classification: Minor

Citation:

30 TAC Chapter 122, SubChapter B 122.143(4) 30 TAC Chapter 122, SubChapter B 122.146(2)

5C THSC Chapter 382 382.085(b)

Description: Failure to submit Title V Annual Compliance Certification no later than 30

days after the end of the certification period for a major source.

# Appendix B All Investigations Conducted During Component Period April 01, 2019 and April 01, 2024

Item 1*	May 17, 2019**	(1569257)
Item 2*	August 05, 2019**	(1541978)
Item 3*	August 16, 2019**	(1551625)
Item 4*	October 11, 2019**	(1591240)
Item 5*	October 30, 2019**	(1604141)
Item 6*	November 18, 2019**	(1610653)
Item 7*	November 19, 2019**	(1610794)
Item 8*	December 04, 2019**	(1610852)
Item 9*	December 06, 2019**	(1612980)
Item 10	January 17, 2020**	(1623032)
Item 11	January 24, 2020**	(1623856)
Item 12*	March 06, 2020**	(1606108)
Item 13*	May 07, 2020**	(1640181)
Item 14*	June 01, 2020**	(1646461)
Item 15*	June 18, 2020**	(1657030)
Item 16*	June 26, 2020**	(1656947)
Item 17*	June 29, 2020**	(1653081)
Item 18*	July 13, 2020**	(1657172)
Item 19*	July 22, 2020**	(1663333)
Item 20*	August 05, 2020**	(1665212)

<sup>\*</sup> NOVs applicable for the Compliance History rating period 9/1/2018 to 8/31/2023

Item 21*	August 10, 2020**	(1666371)
Item 22*	August 17, 2020**	(1523919)
Item 23*	August 31, 2020**	(1669858)
Item 24*	September 17, 2020**	(1658367)
Item 25*	September 30, 2020**	(1672870)
Item 26*	October 08, 2020**	(1658867)
Item 27*	October 09, 2020**	(1679927)
Item 28*	October 16, 2020**	(1680026)
Item 29	October 19, 2020**	(1679995)
Item 30*	November 05, 2020**	(1653306)
Item 31*	November 10, 2020**	(1678513)
Item 32*	November 13, 2020**	(1513478)
Item 33*	December 07, 2020**	(1692693)
Item 34	December 08, 2020**	(1666191)
Item 35*	December 10, 2020**	(1683785)
Item 36	December 16, 2020**	(1677722)
Item 37*	December 17, 2020**	(1658184)
Item 38*	December 30, 2020**	(1666209)
Item 39*	January 07, 2021**	(1678677)
Item 40*	January 20, 2021**	(1683787)
Item 41*	January 21, 2021**	(1684066)
Item 42	January 29, 2021**	(1683791)
Item 43	January 30, 2021**	(1698570)
Item 44*	February 05, 2021**	(1700566)
Item 45*	February 23, 2021**	(1702819)
Item 45* Item 46*	February 23, 2021** February 24, 2021**	(1702819) (1702602)
Item 46*	February 24, 2021**	(1702602)
Item 46* Item 47*	February 24, 2021** February 25, 2021**	(1702602) (1702696)
Item 46* Item 47* Item 48	February 24, 2021** February 25, 2021** March 12, 2021**	(1702602) (1702696) (1704958)
Item 46* Item 47* Item 48 Item 49*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021**	(1702602) (1702696) (1704958) (1706830)
Item 46* Item 47* Item 48 Item 49* Item 50*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** June 21, 2021** June 24, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737339)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737399) (1737724)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59* Item 60*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737399) (1737724) (1737962)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59* Item 60* Item 61*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736486) (1737334) (1737334) (1737724) (1737962) (1738899)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59* Item 60* Item 61* Item 62*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021** July 13, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737399) (1737724) (1737962) (1738899) (1711807)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59* Item 60* Item 61* Item 62* Item 63*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021** July 13, 2021** July 14, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736486) (1737334) (1737334) (1737724) (1737962) (1738899) (1711807) (1700188)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 55* Item 56* Item 57* Item 59* Item 60* Item 61* Item 62* Item 63* Item 64*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021** July 13, 2021** July 14, 2021** July 16, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737339) (1737724) (1737962) (173899) (1711807) (1700188) (1744933)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59* Item 60* Item 61* Item 62* Item 63* Item 64* Item 65*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021** July 13, 2021** July 14, 2021** July 16, 2021** July 16, 2021** July 27, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737334) (1737724) (1737962) (1738899) (1711807) (1700188) (1744933) (1745400)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 55* Item 56* Item 57* Item 59* Item 60* Item 61* Item 62* Item 63* Item 64* Item 65* Item 66	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021** July 13, 2021** July 14, 2021** July 16, 2021** July 27, 2021** August 31, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737399) (1737724) (1737962) (1738899) (1711807) (1700188) (1744933) (1745400) (1751346)
Item 46* Item 47* Item 48 Item 49* Item 50* Item 51* Item 52* Item 53* Item 54* Item 55* Item 56* Item 57* Item 58* Item 59* Item 60* Item 61* Item 62* Item 63* Item 64* Item 65*	February 24, 2021** February 25, 2021** March 12, 2021** March 30, 2021** April 08, 2021** April 16, 2021** April 28, 2021** May 21, 2021** May 25, 2021** June 21, 2021** June 24, 2021** June 28, 2021** June 30, 2021** July 01, 2021** July 06, 2021** July 09, 2021** July 13, 2021** July 14, 2021** July 16, 2021** July 16, 2021** July 27, 2021**	(1702602) (1702696) (1704958) (1706830) (1706919) (1708546) (1710385) (1722322) (1723078) (1736486) (1736917) (1737334) (1737334) (1737724) (1737962) (1738899) (1711807) (1700188) (1744933) (1745400)

Item 69*	January 25, 2022**	(1775793)
Item 70*	January 26, 2022**	(1775794)
Item 71*	February 17, 2022**	(1775795)
Item 72	February 25, 2022**	(1781777)
Item 73*	March 21, 2022**	(1751473)
Item 74*	February 27, 2023**	(1840612)
Item 75*	May 31, 2023**	(1903028)
Item 76	July 28, 2023**	(1916922)
Item 77*	October 27, 2023	(1937437)
Item 78*	November 30, 2023	(1936703)
Item 79*	December 07, 2023	(1931433)
Item 80*	December 28, 2023	(1942911)
Item 81*	January 30, 2024	(1922767)
Item 82*	January 31, 2024	(1938717)
Item 83*	February 20, 2024	(1965628)

 $<sup>\</sup>ensuremath{^{*}}$  No violations documented during this investigation

<sup>\*\*</sup>Investigation applicable for the Compliance History Rating period between 09/01/2018 and 08/31/2023.

# TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN § BEFORE THE
ENFORCEMENT ACTION §
CONCERNING § TEXAS COMMISSION ON
OXY USA INC. §
RN103758470 § ENVIRONMENTAL QUALITY

### AGREED ORDER DOCKET NO. 2022-0295-AIR-E

### I. JURISDICTION AND STIPULATIONS

On	, the Texas Commission on Environmental Quality ("the
Commission" or "T	CEQ") considered this agreement of the parties, resolving an enforcement
action regarding O	XY USA Inc. (the "Respondent") under the authority of Tex. HEALTH & SAFETY
CODE ch. 382 and T	EX. WATER CODE ch. 7. The Executive Director of the TCEQ, through the
Enforcement Divisi	on, and the Respondent together stipulate that:

- 1. The Respondent owns and operates a gas processing plant located approximately 3.5 miles northwest on Texas Highway 214 from the United States Highway 180 and Texas Highway 214 intersection in Seminole, Gaines County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$219,105 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$87,642 of the penalty and \$43,821 of the penalty is deferred contingent upon the Respondent's timely and satisfactory compliance with all the terms of this Order and shall be waived only upon full compliance with all the terms and conditions of this Order. If the Respondent fails to timely and satisfactorily comply with any of the terms and conditions contained in this Order, the Executive Director may demand payment of all or part of the deferred penalty amount.

Pursuant to Tex. Water Code § 7.067, \$87,642 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental Environmental Project ("SEP") as defined in the attached SEP Agreement ("Attachment A", incorporated herein by reference). The Respondent's obligation to pay the conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms

- and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.
- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.

### II. ALLEGATIONS

During an investigation at the Plant conducted on February 15, 2022, an investigator documented that the Respondent:

- 1. Failed to maintain the in-stack concentration of oxygen ("O2") from the Tail Gas Incinerator ("TGI") no less than 1.0 percent ("%") by volume and no greater than 12% by volume, in violation of 30 Tex. Admin. Code §§ 101.20(3), 116.115(c), and 122.143(4), New Source Review ("NSR") Permit Nos. 9235 and PSDTX485M1, Special Conditions ("SC") No. 8 (effective December 6, 2019), NSR Permit Nos. 8414, PSDTX328M4, and PSDTX485M1, SC No. 26 (effective March 6, 2020), Federal Operating Permit ("FOP") No. O627, General Terms and Conditions ("GTC") and Special Terms and Conditions Nos. 1.A. and 11, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent did not maintain the in-stack concentration of O2 from the TGI no less than 1.0% by volume and no greater than 12% by volume for a total of 4,558 hours on 242 days from April 10, 2019 to April 9, 2021 for the Sulfur Recovery Unit ("SRU") Nos. 1 and 2.
- 2. Failed to report all instances of deviations, in violation of 30 Tex. Admin. Code §§ 122.143(4) and 122.145(2)(A), FOP No. O627, GTC, and Tex. Health & Safety Code § 382.085(b). Specifically, the deviation report for the April 10, 2019 through October 9, 2019 reporting period did not include deviations for 37 reportable emissions events, failing to comply with the emissions event reporting requirements, and failing to comply with the scheduled maintenance, startup, and shutdown reporting requirements.

### III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

### IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: OXY USA Inc., Docket No. 2022-0295-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall implement and complete the SEP as set forth in Section I, Paragraph No. 4. The amount of \$87,642 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any portion of the SEP deemed by the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.
- 3. The Respondent shall undertake the following technical requirements at the Plant:
  - a. Within 30 days after the effective date of this Order:
    - i. Implement measures designed to maintain the in-stack concentration of O2 from the TGI no less than 1.0% by volume and no greater than 12% by volume for SRU Nos. 1 and 2; and
    - ii. Submit a revised deviation report for the April 10, 2019 through October 9, 2019 reporting period to report the deviations for 37 reportable emissions events, failing to comply with the emissions event reporting requirements, and failing to comply with the scheduled maintenance, startup, and shutdown reporting requirements.
  - b. Within 45 days after the effective date of this Order, submit written certification, and include detailed supporting documentation including photographs, receipts, and/or other records to demonstrate compliance with Ordering Provision No.
    3.a. The certification shall be signed by the Respondent and shall include the following certification language:

"I certify under penalty of law that I have personally examined and am familiar with the information submitted and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations."

The certification shall be submitted to:

Enforcement Division, MC 149A Texas Commission on Environmental Quality P.O. Box 13087 Austin, Texas 78711-3087

with a copy to:

Air Section Manager Midland Regional Office Texas Commission on Environmental Quality 10 Desta Drive, Suite 350E Midland, Texas 79705

- 4. All relief not expressly granted in this Order is denied.
- 5. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 6. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director. Extension requests shall be sent to the Enforcement Division at the address listed above.
- 7. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- 8. This Order may be executed in separate and multiple counterparts, which together shall constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or

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process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under Tex. Bus. Org. Code  $\S$  1.002.

9. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

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### SIGNATURE PAGE

### TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
Cunt	11/27/2024
For the Executive Director	Date
ror morvecultive prrector	Date

I, the undersigned, have read and understand the attached Order. I am authorized to agree to the attached Order, and I do agree to the terms and conditions specified therein. I further acknowledge that the TCEQ, in accepting payment for the penalty amount, is materially relying on such representation.

I also understand that failure to comply with the Ordering Provisions, if any, in this Order and/or failure to timely pay the penalty amount, may result in:

- A negative impact on compliance history;
- Greater scrutiny of any permit applications submitted;
- Referral of this case to the OAG for contempt, injunctive relief, additional penalties, and/or attorney fees, or to a collection agency;
- Increased penalties in any future enforcement actions;
- · Automatic referral to the OAG of any future enforcement actions; and
- TCEQ seeking other relief as authorized by law.

In addition, any falsification of any compliance documents may result in criminal prosecution.

VIARIS CIVERRE

Name (Printed or typed) Authorized Representative of

OXY USA Inc.

Signature

☐ If mailing address has changed, please check this box and provide the new address below:

### Attachment A

### Docket Number: 2022-0295-AIR-E

### SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	OXY USA Inc.
Payable Penalty Amount:	\$175,284
SEP Offset Amount:	\$87,642
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Texas Congress of Parents and Teachers dba Texas PTA
Project Name:	Texas PTA Clean School Bus Replacement Program
Location of SEP:	Texas Air Quality Control Region 218: Midland-Odessa-San Angelo - Preference for Gaines County

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The SEP Offset Amount is set forth above and such offset is conditioned upon completion of the project in accordance with the terms of this Attachment A.

### 1. Project Description

### a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Texas Congress of Parents and Teachers dba Texas PTA** for the *Texas PTA Clean School Bus Replacement Program*. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the contribution will be used to reduce nitrogen oxides, volatile organic compounds, carbon monoxide, and particulate matter emissions by replacing older diesel buses with newer buses that meet more stringent emission standards. The Third-Party Administrator shall use the SEP Offset Amount for up to 100% of the purchase price of a model year 2010 or newer bus to replace a diesel school bus that is model year 2002 or older. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of the Project, including but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that it has no prior commitment to make this contribution and that it is being contributed solely to settle this enforcement action. The Respondent shall not profit in any manner from this SEP.

### b. Environmental Benefit

This SEP will directly benefit air quality by reducing harmful exhaust emissions which contribute to the formation of ozone and may cause or exacerbate many respiratory diseases, including asthma. In addition, by encouraging less school bus idling, this SEP contributes to public awareness of environmental matters.

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### c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

### 2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to **Texas Congress of Parents and Teachers SEP** and shall mail the contribution with a copy of the Agreed Order to:

Texas PTA 408 West 11th Street Austin, Texas 78701

### 3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement Division SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount due to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

### 4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP; shall make the check payable to "Texas Commission on Environmental Quality"; and shall mail it to:

Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087 OXY USA Inc. Docket No. 2022-0295-AIR-E Agreed Order - Attachment A

### 5. Publicity

Any public statements concerning this SEP made by or on behalf of the Respondent, must include a clear statement that **the Project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

## 6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

### 7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.