### Executive Summary – Enforcement Matter – Case No. 63600 Phillips 66 Company RN101619179 Docket No. 2023-0210-AIR-E

Order Type:

1660 Agreed Order

**Findings Order Justification:** 

N/A **Media:** AIR

**Small Business:** 

No

Location(s) Where Violation(s) Occurred:

Sweeny Refinery and Petrochemical Complex, 8189 Old Farm-to-Market Road 524, Old

Ocean, Brazoria County

Type of Operation:

Oil refinery

Other Significant Matters:

Additional Pending Enforcement Actions: No

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

**Texas Register Publication Date:** July 11, 2025

Comments Received: No

**Penalty Information** 

**Total Penalty Assessed:** \$13,125

**Total Paid to General Revenue:** \$6,563 **Total Due to General Revenue:** \$0

Payment Plan: N/A

**Supplemental Environmental Project ("SEP") Conditional Offset:** \$6,562

Name of SEP: Houston-Galveston Area Council-AERCO (Third-Party Pre-

Approved)

**Compliance History Classifications:** 

Person/CN - Satisfactory

Site/RN - High Major Source: Yes

Statutory Limit Adjustment: N/A

**Applicable Penalty Policy:** January 2021

**Investigation Information** 

Complaint Date(s): N/A Complaint Information: N/A

**Date(s) of Investigation:** January 18, 2022 through August 16, 2022

Date(s) of NOE(s): January 25, 2023

## Executive Summary - Enforcement Matter - Case No. 63600 Phillips 66 Company RN101619179 Docket No. 2023-0210-AIR-E

### Violation Information

Failed to prevent unauthorized emissions. Specifically, the Respondent released 12.19 pounds ("lbs") of carbon monoxide, 1.27 lbs of nitrogen oxides, 3,916.30 lbs of sulfur dioxide, 51.85 lbs of volatile organic compounds, and 0.43 lb of hydrogen sulfide from multiple Emission Point Numbers during an emissions event (Incident No. 372185) that occurred on January 2, 2022 and lasted eight hours and four minutes [30 Tex. ADMIN. CODE §§ 101.20(3), 116.115(c), and 122.143(4), New Source Review ("NSR") Permit No. 118699, Special Conditions ("SC") No. 2, NSR Permit Nos. 5920A, N292, and PSDTX103M4, SC No. 1, NSR Permit No. 30513, SC No. 1, Federal Operating Permit No. 01626, General Terms and Conditions and Special Terms and Conditions No. 29, and Tex. Health & Safety Code § 382.085(b)].

### Corrective Actions/Technical Requirements

### Corrective Action(s) Completed:

By August 19, 2022, the Respondent surveyed and corrected remaining digital control system ("DCS") cabinets for inactive cabinet alarms that may not have been properly communicated to the control boards, reviewed and corrected all DCS cabinet alarm wiring to ensure cabinet alarms are not connected to common trouble alarm indication, updated the maintenance scheduling for cabinet power supplies to reflect best management practices for involved equipment following the incident, reviewed failsafe configurations for all process controllers in the unit with the operations team for Unit 26.2 to ensure personnel understood the impact fail to safe positions, and updated the servicing procedures of all DCS cabinets to include servicing of the air filtration system, more in depth inspection of the internal components, and testing of power supply alarms by third-party contractors on an annual basis in order to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 372185.

#### **Technical Requirements:**

The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).

## Executive Summary - Enforcement Matter - Case No. 63600 Phillips 66 Company RN101619179 Docket No. 2023-0210-AIR-E

### **Contact Information**

TCEQ Attorney: N/A

**TCEQ Enforcement Coordinator:** Johnnie Wu, Enforcement Division, Enforcement Team 2, MC 219, (512) 239-2524; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

TCEQ SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division, MC

219, (512) 239-3565

**SEP Third-Party Administrator:** Houston-Galveston Area Council-AERCO, Emission Reduction Credit Corporation, 3555 Timmons Lane, Suite 120, Houston, Texas 77027

**Respondent:** William Stone, Vice President, Phillips 66 Company, P.O. Box 866,

Sweeny, Texas 77480

**Respondent's Attorney:** N/A



# Penalty Calculation Worksheet (PCW)

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

DATES Assigned 30-Jan-2023
PCW 28-Feb-2025 Screening 7-Feb-2023 EPA Due

RESPONDENT/FACILITY INFORMATION
Respondent Phillips 66 Company
Reg. Ent. Ref. No. RN101619179
Facility/Site Region 12-Houston Major/Minor Source Major

CASE INFORMATION

Enf./Case ID No. 63600
Docket No. 2023-0210-AIR-E
Media Program(s) Air
Multi-Media
Multi-Media

Admin. Penalty \$ Limit Minimum

\$0 Maximum

No. of Violations
Corder Type

Government/Non-Profit
Enf. Coordinator
EC's Team
Enforcement Team 2

\$25,000

Penalty Calculation Section TOTAL BASE PENALTY (Sum of violation base penalties) Subtotal 1 \$7,500 ADJUSTMENTS (+/-) TO SUBTOTAL 1 Subtotals 2-7 are obtained by multiplying the Total Base Penalty (Subtotal 1) by the indicated percentage. **Compliance History** 100.0% Adjustment Subtotals 2, 3, & 7 \$7,500 Enhancement for two NOVs with same or similar violations, seven NOVs with dissimilar violations, nine orders containing a denial of liability, and one order without a denial of liability. Reduction for 41 notices of intent to conduct an audit and 23 disclosures of violations. Culpability Subtotal 4 No **0.0%** Enhancement \$0 The Respondent does not meet the culpability criteria. Notes **Good Faith Effort to Comply Total Adjustments** Subtotal 5 -\$1,875 Subtotal 6 **Economic Benefit** 0.0% Enhancement\* **\$0** Total EB Amounts Capped at the Total EB \$ Amount \$314 Estimated Cost of Compliance \$10,000 **SUM OF SUBTOTALS 1-7** \$13,125 Final Subtotal OTHER FACTORS AS JUSTICE MAY REQUIRE 0.0% \$0 Adjustment Reduces or enhances the Final Subtotal by the indicated percentage. Notes Final Penalty Amount \$13,125 STATUTORY LIMIT ADJUSTMENT Final Assessed Penalty \$13,125 **DEFERRAL** 0.0% Reduction \$0 Adjustment Reduces the Final Assessed Penalty by the indicated percentage. No deferral for orders in which the Respondent has two or more prior administrative penalty orders as set out in Tex. Water Code § Notes 7.105(b)(2), (b)(4), and (b)(6). **PAYABLE PENALTY** \$13,125

**PCW** 

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

Respondent Phillips 66 Company **Case ID No.** 63600

Reg. Ent. Reference No. RN101619179

>>

**Media** Air

Enf. Coordinator Johnnie Wu

## Compliance History Worksheet

omponent	Number of	Number	Adjust.
NOVs	Written notices of violation ("NOVs") with same or similar violations as those in the current enforcement action (number of NOVs meeting criteria)	2	10%
	Other written NOVs	7	14%
	Any agreed final enforcement orders containing a denial of liability (number of orders meeting criteria)	9	180%
Orders	Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or any final prohibitory emergency orders issued by the commission	1	25%
Judgments	Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or consent decrees meeting criteria)	0	0%
and Consent Decrees	Any adjudicated final court judgments and default judgments, or non-adjudicated final court judgments or consent decrees without a denial of liability, of this state or the federal government	0	0%
Convictions	Any criminal convictions of this state or the federal government (number of counts)	0	0%
Emissions	Chronic excessive emissions events (number of events)	0	0%
Audits	Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which notices were submitted)	41	-41%
Addits	Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were disclosed)	23	-46%
	Environmental management systems in place for one year or more	No	0%
Other	Voluntary on-site compliance assessments conducted by the executive director under a special assistance program	No	0%
Other	Participation in a voluntary pollution reduction program	No	0%
	Early compliance with, or offer of a product that meets future state or federal government environmental requirements	No	0%

Adjustment Percentage (Subtotal 2) 142%

>> Repeat Violator (Subtotal 3)

No

Adjustment Percentage (Subtotal 3)

>> Compliance History Person Classification (Subtotal 7)

Satisfactory Performer

Adjustment Percentage (Subtotal 7)

>> Compliance History Summary

History Notes

Compliance Enhancement for two NOVs with same or similar violations, seven NOVs with dissimilar violations, nine orders containing a denial of liability, and one order without a denial of liability. Reduction for 41 notices of intent to conduct an audit and 23 disclosures of violations.

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) 142%

>> Final Compliance History Adjustment

Final Adjustment Percentage \*capped at 100%

	E	conomic	<b>Benefit</b>	Woı	rksheet		
Respondent Case ID No. Reg. Ent. Reference No.	63600 RN101619179	npany					
Media Violation No.						Percent Interest	Years of Depreciation
						5.0	15
	Item Cost	<b>Date Required</b>	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Item Description							
Dalassad Cooks							
Delayed Costs		1		0.00	\$0	\$0	\$0
Equipment Buildings				0.00	\$0 \$0	\$0 \$0	\$0 \$0
Other (as needed)				0.00	\$0	\$0 \$0	\$0 \$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0	n/a	\$0
Training/Sampling				0.00	\$0	n/a	\$0
Remediation/Disposal				0.00	\$0	n/a	\$0
Permit Costs				0.00	\$0	n/a	\$0
Other (as needed)	\$10,000	2-Jan-2022	19-Aug-2022	0.63	\$314	n/a	\$314
Notes for DELAYED costs	alarms that r cabinet ala update the r involved equ unit with the c and update more in dep contractors o similar cause	may not have bee rm wiring to ensu maintenance sche iipment following perations team fo the servicing proc th inspection of th n an annual basis es as Incident No.	n properly common properly cabinet alarm duling for cabinet the incident, revorunt 26.2 to encoder of all DC and internal componin order to prevorunt 272185. The Date internal Date	nunicated as are not power fail name part onents, rent the ate the is the fail name part onents, rent the ate Rectis the fail name part onents, rent the fail name part onents on	ed to the control b ot connected to co r supplies to reflect safe configurations ersonnel underston ets to include serve, and testing of port recurrence of em quired is the date to date of compliance		orrect all DCS n indication, practices for trollers in the safe positions, sition system, by third-party to the same or occurred and
Avoided Costs	ANNU	ALIZE avoided c	osts before en		<del></del>	one-time avoided	
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0 \$0	\$0 \$0	\$0 #0
Supplies/Equipment Financial Assurance				0.00	\$0 \$0	\$0 \$0	\$0 \$0
ONE-TIME avoided costs				0.00	\$0	\$0 \$0	\$0 \$0
Other (as needed)				0.00	\$0	\$0 \$0	\$0
Notes for AVOIDED costs		<u> </u>		0.00	1 40	Ψ.	υψ.
Approx. Cost of Compliance		\$10,000			TOTAL		\$314

# Phillips 66 Company Docket No. 2023-0210-AIR-E; Case No. 63600

Emissions Event Table (Incident No. 372185)						
Source Name	EPN	Pollutants (lbs)				
Source Name		СО	NOx	SO2	VOC	H2S
Unit 29.1 Flare	29-61-1	12.19	1.27	9.87	51.85	0.43
Unit 25.1 Crude Charge Heater	25.1-36-1	N/A	0.00	992.91	0.00	N/A
Unit 25.2 Reactor Charge Heater	25.2-CS	0.00	0.00	206.52	0.00	N/A
Unit 26.1 Heater	26-CS	0.00	0.00	413.80	0.00	N/A
Unit 35 CCR Furnace	35-36-1	0.00	0.00	1,756.22	0.00	N/A
Unit 38 Reactor Charge Heater	38-36-251	0.00	0.00	188.66	0.00	N/A
Unit 38 Stripper Reboiler	38-36-252	0.00	0.00	189.97	0.00	N/A
Unit 45 ULSG Heater	45-36-1	0.00	0.00	158.35	0.00	N/A
	Totals: 12.19 1.27 3,916.30 51.85 0.43					

To request a more accessible version of this report, please contact the TCEQ Help Desk at (512) 239-4357.



# Compliance History Report

Compliance History Report for CN604065912, RN101619179, Rating Year 2024 which includes Compliance History (CH) components from September 1, 2019, through August 31, 2024.

Customer, Respondent, CN604065912, Phillips 66 Company Classification: SATISFACTORY Rating: 0.10

or Owner/Operator:

Regulated Entity: RN101619179, SWEENY REFINERY AND Classification: HIGH Rating: 0.00

PETROCHEMICAL COMPLEX

**Complexity Points:** Repeat Violator: NO

CH Group: 02 - Oil and Petroleum Refineries

Location: 8189 OLD FM 524, OLD OCEAN, BRAZORIA COUNTY, TX

TCEQ Region: **REGION 12 - HOUSTON** 

ID Number(s):

**AIR OPERATING PERMITS PERMIT 1626** 

AIR QUALITY NON PERMITTED ACCOUNT NUMBER

BL0042G

**AIR NEW SOURCE PERMITS REGISTRATION 72035 AIR NEW SOURCE PERMITS REGISTRATION 10779** 

**AIR NEW SOURCE PERMITS REGISTRATION 12993** 

**AIR NEW SOURCE PERMITS REGISTRATION 13929** 

**AIR NEW SOURCE PERMITS PERMIT 1486A** 

**AIR NEW SOURCE PERMITS PERMIT 5920A** 

**AIR NEW SOURCE PERMITS PERMIT 18142** 

**AIR NEW SOURCE PERMITS PERMIT 22086** 

**AIR NEW SOURCE PERMITS REGISTRATION 24717** 

**AIR NEW SOURCE PERMITS REGISTRATION 25434** 

**AIR NEW SOURCE PERMITS REGISTRATION 33153** 

**AIR NEW SOURCE PERMITS REGISTRATION 43038** 

**AIR NEW SOURCE PERMITS REGISTRATION 75616** 

AIR NEW SOURCE PERMITS AFS NUM 4803900010

**AIR NEW SOURCE PERMITS REGISTRATION 54666** 

**AIR NEW SOURCE PERMITS** EPA PERMIT PSDTX103M1

**AIR NEW SOURCE PERMITS REGISTRATION 76731** 

**AIR NEW SOURCE PERMITS REGISTRATION 77648** 

**AIR NEW SOURCE PERMITS REGISTRATION 77156 AIR NEW SOURCE PERMITS REGISTRATION 77152** 

**AIR NEW SOURCE PERMITS REGISTRATION 78566** 

**AIR NEW SOURCE PERMITS REGISTRATION 81104** 

**AIR NEW SOURCE PERMITS EPA PERMIT PSDTX103M4** 

**AIR NEW SOURCE PERMITS REGISTRATION 25389** 

**AIR NEW SOURCE PERMITS PERMIT 118699** 

**AIR NEW SOURCE PERMITS REGISTRATION 111673** 

**AIR NEW SOURCE PERMITS REGISTRATION 118459** 

**AIR NEW SOURCE PERMITS EPA PERMIT PSDTX103M5** 

**AIR NEW SOURCE PERMITS REGISTRATION 106776** 

**AIR NEW SOURCE PERMITS REGISTRATION 158959 AIR NEW SOURCE PERMITS REGISTRATION 152547** 

**AIR NEW SOURCE PERMITS REGISTRATION 168860** 

**AIR NEW SOURCE PERMITS REGISTRATION 164644 AIR NEW SOURCE PERMITS REGISTRATION 148130** 

**AIR NEW SOURCE PERMITS REGISTRATION 160243** 

**AIR NEW SOURCE PERMITS EPA PERMIT N278** 

AIR OPERATING PERMITS ACCOUNT NUMBER BL0042G PUBLIC WATER SYSTEM/SUPPLY REGISTRATION

0200756

**AIR NEW SOURCE PERMITS REGISTRATION 72036 AIR NEW SOURCE PERMITS REGISTRATION 12344** 

**AIR NEW SOURCE PERMITS REGISTRATION 13744** 

**AIR NEW SOURCE PERMITS REGISTRATION 13978** 

**AIR NEW SOURCE PERMITS PERMIT 5689A** 

**AIR NEW SOURCE PERMITS PERMIT 7467A AIR NEW SOURCE PERMITS PERMIT 21265** 

**AIR NEW SOURCE PERMITS REGISTRATION 24161** 

**AIR NEW SOURCE PERMITS REGISTRATION 26533** 

**AIR NEW SOURCE PERMITS PERMIT 30513** 

**AIR NEW SOURCE PERMITS REGISTRATION 39026** 

**AIR NEW SOURCE PERMITS ACCOUNT NUMBER** 

BL0042G

**AIR NEW SOURCE PERMITS REGISTRATION 75713** 

**AIR NEW SOURCE PERMITS PERMIT 49140** 

**AIR NEW SOURCE PERMITS REGISTRATION 74130** 

**AIR NEW SOURCE PERMITS** EPA PERMIT PSDTX103M2

**AIR NEW SOURCE PERMITS** EPA PERMIT PSDTX103M3

**AIR NEW SOURCE PERMITS REGISTRATION 77153** 

**AIR NEW SOURCE PERMITS REGISTRATION 77157** 

**AIR NEW SOURCE PERMITS REGISTRATION 77154** 

**AIR NEW SOURCE PERMITS PERMIT 80806** 

**AIR NEW SOURCE PERMITS REGISTRATION 82601** 

**AIR NEW SOURCE PERMITS REGISTRATION 95086** 

**AIR NEW SOURCE PERMITS REGISTRATION 111670** 

**AIR NEW SOURCE PERMITS REGISTRATION 114522** 

**AIR NEW SOURCE PERMITS** EPA PERMIT PSDTX751

**AIR NEW SOURCE PERMITS REGISTRATION 116241** 

**AIR NEW SOURCE PERMITS REGISTRATION 111676** 

**AIR NEW SOURCE PERMITS REGISTRATION 151092** 

**AIR NEW SOURCE PERMITS REGISTRATION 151896** 

**AIR NEW SOURCE PERMITS REGISTRATION 168576** 

**AIR NEW SOURCE PERMITS REGISTRATION 169961 AIR NEW SOURCE PERMITS REGISTRATION 165952** 

**AIR NEW SOURCE PERMITS REGISTRATION 147128** 

**AIR NEW SOURCE PERMITS** EPA PERMIT N292

**AIR NEW SOURCE PERMITS REGISTRATION 159203** 

**AIR NEW SOURCE PERMITS REGISTRATION 160791 AIR NEW SOURCE PERMITS REGISTRATION 157719 AIR NEW SOURCE PERMITS REGISTRATION 172379 AIR NEW SOURCE PERMITS REGISTRATION 171069** 

PETROLEUM STORAGE TANK REGISTRATION

**REGISTRATION 20580** 

IHW CORRECTIVE ACTION SOLID WASTE

REGISTRATION # (SWR) 30048 **STORMWATER PERMIT TXR15530B** WASTEWATER PERMIT WQ0000721000 **WASTEWATER PERMIT TXG670470** 

**WASTEWATER PERMIT TXG670203** 

**POLLUTION PREVENTION PLANNING ID NUMBER** 

P00531

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

REGISTRATION # (SWR) 30048

Compliance History Period: September 01, 2019 to August 31, 2024 Rating Date: 09/01/2024 Rating Year: 2024

BL0042G

TXD048210645

**AIR NEW SOURCE PERMITS REGISTRATION 155673** 

**AIR NEW SOURCE PERMITS REGISTRATION 176092** 

**AIR NEW SOURCE PERMITS REGISTRATION 167892** 

**AIR NEW SOURCE PERMITS REGISTRATION 175812** 

PETROLEUM STORAGE TANK REGISTRATION

**AIR EMISSIONS INVENTORY** ACCOUNT NUMBER

INDUSTRIAL AND HAZARDOUS WASTE EPA ID

**INDUSTRIAL AND HAZARDOUS WASTE PERMIT 50186** 

**REGISTRATION 83813** 

**STORMWATER PERMIT TXR05BI93** 

**WASTEWATER EPA ID TX0007536** 

**WASTEWATER PERMIT TXG670460** 

**WASTEWATER PERMIT TXG670471** 

**Date Compliance History Report Prepared:** February 20, 2025 Agency Decision Requiring Compliance History: Enforcement

Component Period Selected: February 20, 2020 to February 20, 2025

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Johnnie Wu Phone: (512) 239-2524

### **Site and Owner/Operator History:**

1) Has the site been in existence and/or operation for the full five year compliance period? YES

2) Has there been a (known) change in ownership/operator of the site during the compliance period? NO

### Components (Multimedia) for the Site Are Listed in Sections A - J

#### A. Final Orders, court judgments, and consent decrees:

1 Effective Date: 04/06/2021 ADMINORDER 2019-1794-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. 01626, GTC STC Nos. 3.A and 29 OP

NSR Nos. 5920A and PSDTX103M4, SC No. 1 PERMIT

Description: Failed to prevent an excess opacity event. Specifically, the Respondent experienced 44 percent opacity at the Fluid Catalytic Cracker Regenerator Exhaust, EPN 27.1-36-RE, during an excess opacity event that occurred on June 2, 2017 (Incident No. 259388) and lasted 12 minutes.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Rgmt Prov: 5920A, Special Condition 1 PERMIT

FOP No. 01626, GTC and STC No. 29 OP

NSR Nos. 5920A and PSDTX103M4, SC No. 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 103.32 pounds ("lbs") of carbon monoxide ("CO"), 5,289.71 lbs of sulfur dioxide ("SO2"), 20.28 lbs of nitrogen oxides ("NOx"), 57.35 lbs of hydrogen sulfide ("H2S"), and 186.04 lbs of volatile organic compounds ("VOC") from the Flare, Emissions Point Number ("EPN") 29-61-1, during an emissions event (Incident No. 270723) that began on October 22, 2017 and lasted four hours and 15 minutes.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. 01626, GTC and STC No. 2.F OP

Description: Failed to submit a final record for a reportable emissions event no later than two weeks after the end of the emissions event. Specifically, the final record for Incident No. 270723 was due by November 5, 2017, but was not submitted until September 19, 2018.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. 01626, GTC and STC No. 29 OP

NSR Nos. 5920A and PSDTX103M4, SC No. 1 PERMIT

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 64 lbs of CO, 1,793 lbs of SO2, 13 lbs of NOx, 10 lbs of H2S, and 99 lbs of VOC from the Flare, EPN 29-61-1, during an emissions event (Incident No. 276617) that began on January 17, 2018 and lasted one hour.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. 01626, GTC and STC No. 29 OP

NSR Nos. 5920A and PSDTX103M4, SC No. 1 PERMIT

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 150 lbs of CO, 781.30 lbs of SO2, 29.40 lbs of NOx, and 12.20 lbs of H2S from the Flare, EPN 29-61-1, during an emissions event (Incident No. 274115) that began on December 6, 2017 and lasted three hours and 30 minutes.

Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter F 101.201(f)

5C THSC Chapter 382 382.085(b)

Description: Failed to provide the requested additional information for an emissions event within the time established in the request. Specifically, the TCEQ requested additional information for Incident No. 274115 to be submitted by November 22, 2019, but was not submitted until November 25, 2019.

2 Effective Date: 01/27/2022 ADMINORDER 2020-1530-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GTC and STC 29 OP

Special Condition 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was discovered on December 5, 2017, TCEQ/STEERS Incident No. 273862. (Category A12.i.(6))

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GTC and STC 29 OP

Special Conditions No.1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was discovered on August 22, 2020, TCEQ/STEERS Incident No. 341093.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)(1)(J)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GTC and STC 2.F OP

Description: Failure to submit an accurate final record associated with emissions event, TCEQ/STEERS Incident No. 341093.

Effective Date: 07/07/2022 ADMINORDER 2021-0220-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

3

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GTC and STC 29 OP

Special Conditions 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on October 12, 2020, TCEQ/STEERS Incident No. 343850.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GTC and STC 29 OP

Special Conditions 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on November 13, 2020, TCEQ/STEERS Incident No. 346007. [Caategory A.12.i.6]

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GOP and STC 29 OP

Special Conditions 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on November 21, 2020, TCEQ/STEERS Incident No. 346420. [Category A.12.i.6]

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 GTC and STC 29 OP

Special Conditions 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on January 2, 2021, TCEQ/STEERS Incident No. 348430. [Category A.12.i.6]

Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter F 101.201(f)

5C THSC Chapter 382 382.085(b)

Description: Failure to respond to a request for additional information for an emissions event, TCEQ/STEERS

Incident No. 348430. [Category B3]

4 Effective Date: 12/20/2022 ADMINORDER 2021-0335-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on February 19, 2018, TCEQ/STEERS Incident No. 278916. (Category A12.i.6)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on May 21, 2018, TCEQ/STEERS Incident No. 284217. (Category A12.i.6)

Classification: Moderate

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30 TAC Chapter 101, SubChapter A 101,20(3)
          30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)
          30 TAC Chapter 116, SubChapter B 116.115(c)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
Rqmt Prov: FOP O1626 OP
          NSR 5920A and PSDTX103M4 PERMIT
Description: Failure to prevent visible emissions with opacity greater than a limit of 20 percent (%) averaged over a
six-minute period from Emissions Point Number (EPN) 27.1-36-RE. [Category A12.i.(6)]
Classification: Moderate
          30 TAC Chapter 101, SubChapter A 101.20(3)
Citation:
          30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)
          30 TAC Chapter 116, SubChapter B 116.115(c)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
Rqmt Prov: FOP O1626 OP
          NSR 5920A and PSDTX103M4 PERMIT
Description: Failure to prevent visible emissions with opacity greater than a limit of 20 percent (%) averaged over a
six-minute period from Emissions Point Number (EPN) 27.1-36-RE. (Category A12.i.(6)]
Classification: Moderate
          30 TAC Chapter 101, SubChapter A 101.20(3)
Citation:
          30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)
          30 TAC Chapter 116, SubChapter B 116.115(c)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
Rqmt Prov: FOP 01626 OP
          Special Condition 1 PERMIT
Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was
discovered on June 25, 2018, TCEQ/STEERS Incident No. 287245. (Category A12.i.[6]).
Classification: Minor
Citation:
          30 TAC Chapter 101, SubChapter F 101.201(b)(1)(G)
          30 TAC Chapter 101, SubChapter F 101.201(b)(1)(H)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
Ramt Prov: FOP 01626 OP
Description: Failure to submit a complete final record associated with emissions event, TCEQ/STEERS Incident No.
287245. (Category C3)
Classification: Moderate
Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)
          30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)
          30 TAC Chapter 116, SubChapter B 116.115(c)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
Ramt Prov: FOP 01626 OP
          NSR 5920A and PSDTX103M4 PERMIT
Description: Failure to prevent visible emissions with opacity greater than a limit of 20 percent (%) averaged over a
six-minute period from Emissions Point Number (EPN) 27.1-36-RE. (Category A12.i.[6])
Classification: Moderate
          30 TAC Chapter 101, SubChapter A 101.20(3)
Citation:
          30 TAC Chapter 116, SubChapter B 116.115(c)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
Rqmt Prov: FOP O1626 OP
          Special Condition 1 PERMIT
Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was
discovered on
August 25, 2018, TCEQ/STEERS Incident No. 290993. (Category A.12.i.[6])
Classification: Moderate
Citation:
          30 TAC Chapter 101, SubChapter A 101.20(3)
          30 TAC Chapter 116, SubChapter B 116.115(c)
          30 TAC Chapter 122, SubChapter B 122.143(4)
          5C THSC Chapter 382 382.085(b)
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Rqmt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an emissions event that was

discovered on

August 31, 2018, TCEQ/STEERS Incident No. 291418. (Category A.12.i.[6])

5 Effective Date: 07/27/2023 ADMINORDER 2021-0654-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Ramt Prov: FOP No. 01626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 45.17 pounds ("lbs") of volatile organic compounds ("VOC"), 92.80 lbs of carbon monoxide ("CO"), 73.96 lbs of hydrogen sulfide ("H2S"), 17.09 lbs of nitrogen oxides ("NOX"), and 6,821.92 lbs of sulfur dioxide ("SO2") from the Coker Flare, Emissions Point Number ("EPN") 29-61-1, during an emissions event (Incident No. 327253) that occurred on December 26, 2019 and lasted 29 minutes. The emissions event occurred when

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: 49140 PERMIT FOP No. 01626 OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 14,721.85 lbs of VOC as fugitive emissions, during an emissions event (Incident No. 324198) that occurred on November 5, 2019 and lasted 20 minutes. The emissions event occurred when a railcar was overfilled with hexane, resulting in the release to the atmosphere.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR No. 118699 PERMIT NSR No. 30513 PERMIT NSR No. 5920A PERMIT NSR No. 7467A PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 2,642.86 lbs of VOC, 3,804.36 lbs of CO, 28.45 lbs of H2S, 1,201.11 lbs of NOx, and 5,645.77 lbs of SO2 from multiple EPNs, during an emissions event (Incident No. 353741) that occurred on April 3, 2021 and lasted three hours and 27 minutes. The emissions event occurred when a malfunction on a lube oil pump occurred and the backup lube oil pump was unable to start quickly enough to keep a

6 Effective Date: 07/27/2023 ADMINORDER 2021-1034-AIR-E (Findings Order-Agreed Order Without Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 222.00 lbs of CO, 140.50 lbs of H2S, 43.50 lbs of NOx, 16,003.00 lbs of SO2, and 219.00 lbs of VOC from the Coker Flare, EPN 29-61-1, during an emissions event (Incident No. 287534) that occurred on July 1, 2018 and lasted eight hours and 30 minutes. The emissions event occurred when a check valve on the discharge of the turbine driven Lube Oil Pump

P-71 stuck closed that caused low lube oil pressure during a swap

Classification: Major

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)(1)(H)

30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: NSR Permit 18142, Special Condition 1 PERMIT

NSR Permit 5920A, Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 824.13 pounds ("lbs") of volatile organic compounds ("VOC"), 128.00 lbs of carbon monoxide ("CO"), 347.58 lbs of hydrogen sulfide ("H2S"), 27.00 lbs of nitrogen oxides ("NOx"), and 62,619.45 lbs of sulfur dioxide ("SO2") from multiple Emissions Point Numbers ("EPNs") as shown in the table below, during an emissions event (Incident No. 271476) that occurred on October 30, 2017 and lasted two hours. The emissions

Classification: Minor

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR No. 18142 PERMIT NSR No. 5920A OP

Description: Failed to identify all required information on the final record for a reportable emissions event. Specifically, the Respondent did not properly identify the amount of H2S released from the DEA Stripper Flare, EPN 28.1-61-9, on the final record for Incident No. 271476.

7 Effective Date: 07/27/2023 ADMINORDER 2021-1066-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Major

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR Permit No. 5920A PERMIT

Description: Failed to prevent an excess opacity event. Specifically, the Respondent experienced 51.62 percent ("%") opacity from the Unit 27.1 Fluid Catalytic Cracking ("FCC") Regenerator, Emissions Point Number ("EPN") 27.1-36-RE, during an excess opacity event (Incident No. 299470) that occurred on December 26, 2018 and lasted 20 minutes. The excess opacity event occurred when an insulator on a transmission line failed that caused a power loss and decreased efficiency to the electrostatic precipitator

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR Permit No. 5920A PERMIT

Description: Failed to prevent an excess opacity event. Specifically, the Respondent experienced 50.24% opacity from the Unit 27.1 FCC Regenerator, EPN 27.1-36-RE, during an excess opacity event (Incident No. 304211) that occurred on March 8, 2019 and lasted six minutes. The excess opacity event occurred when low differential pressure contributed by both improper catalyst feed fed into Unit 27 and poor standpipe aeration caused a plug valve to stick open and trip the electrostatic precipitators, resulting

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 61.28 lbs of VOC, 32.37 lbs of CO, 30.42 lbs of H2S, 5.72 lbs of NOx, and 2,806.09 lbs of SO2 from the Coker Flare, EPN 29-61-1, during an emissions event (Incident No. 299757) that began on January 2, 2019 and lasted one hour and 10 minutes. The emissions event occurred when rainwater interfered with the level instrumentation that caused false readings and a compressor to trip and a low level alarm being lower than

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR Permit No. 22086 PERMIT NSR Permit No. 30513 PERMIT NSR Permit No. 5920A PERMIT

#### NSR Permit No. 7467A PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 5.62 lbs of VOC, 90.35 lbs of CO, 9.50 lbs of H2S, 17.48 lbs of NOx, and 876.18 lbs of SO2 from multiple EPNs as shown in the table below, during an emissions event (Incident No. 355478) that occurred on May 7, 2021 and lasted one hour and 18 minutes. The emissions event occurred due to high cycle fatigue failure of a piston rod that caused a Unit 35 compressor to trip, resulting in flaring.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 1,580.66 lbs of VOC, 1,393.16 lbs of CO, 28.71 lbs of H2S, 614.84 lbs of NOx, and 2,648.81 lbs of SO2 from multiple EPNs as shown in the table below, during an emissions event (Incident No. 358273) that occurred on May 15, 2021 and lasted one hour and 11 minutes. The emissions event occurred due to liquid carryover from the hydrogen entrainment that caused a compressor to trip, resulting in flaring.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. 01626 OP

NSR Permit No. 22086 PERMIT NSR Permit No. 30513 PERMIT NSR Permit No. 5920A PERMIT NSR Permit No. 7467A PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 789.37 lbs of VOC, 755.34 lbs of CO, 31.08 lbs of H2S, 108.62 lbs of NOx, and 2,866.46 lbs of SO2 from multiple EPNs as shown in the table below, during an emissions event (Incident No. 358564) that began on May 18, 2021 and lasted two hours and 33 minutes. The emissions event occurred due to rapid cooling during a rainstorm and the third-party pull on the steam system that caused a dip in the 150 lb steam supply,

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 9.97 lbs of volatile organic compounds ("VOC"), 17.15 lbs of carbon monoxide ("CO"), 7.37 lbs of hydrogen sulfide ("H2S"), 3.37 lbs of nitrogen oxides ("NOx"), and 679.59 lbs of sulfur dioxide ("SO2") from the Coker Flare, EPN 29-61-1, during an emissions event (Incident No. 358907) that occurred on May 24, 2021 and lasted 45 minutes. The emissions event occurred due to fouling that caused the Unit 26.2 cold box to

8 Effective Date: 07/27/2023 ADMINORDER 2021-1250-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR No. 5920A and PSDTX103M4 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent experienced 89.60 percent opacity and released 5,894.24 pounds ("lbs") of particulate matter ("PM") from the Fluid Catalytic Cracking Regenerator Exhaust, Emissions Point Number ("EPN") 27.1-36-RE, during an emissions event (Incident No. 303118) that began on February 20, 2019 and lasted 27 hours. The emissions event occurred when a malfunctioning plug valve in the regenerator caused the resulting loss of catalyst level in

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. O1626 OP

NSR No. 5920A and PSDTX103M4 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 669.38 lbs of volatile organic compounds ("VOC"), 240.51 lbs of carbon monoxide ("CO"), 61.63 lbs of hydrogen sulfide ("H2S"), 33.30 lbs of nitrogen oxides ("NOX"), and 5,684.74 lbs of sulfur dioxide ("SO2") from the Flare, EPN 29-61-1, during an emissions event (Incident No. 304700) that occurred on March 13, 2019 and lasted 46 minutes. The emissions event occurred when excessive steam generated from quench water

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR No. 5920A and PSDTX103M4 PERMIT Special Term and Condition 3.A.(i) OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent experienced 87.37 percent opacity and released 94.34 lbs of ammonia, 651.34 lbs of CO, and 1,863.00 lbs of PM from the Fluid Catalytic Cracking Regenerator Exhaust, EPN 27.1-36-RE, and released 77.62 lbs of CO, 10.75 lbs of NOx, 14.08 lbs of SO2, and 167.89 lbs of VOC from the Flare, EPN 29-61-1, during an emissions event (Incident No. 309892) that occurred on June 1, 2019 and lasted seven hours. The emissions event occurred

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. O1626 OP

NSR No. 5920A and PSDTX103M4 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 1,933.08 lbs of VOC, 323.90 lbs of SO2, 3.51 lbs of H2S, 105.02 lbs of NOx, and 758.51 lbs of CO from the Flare, EPN 29-61-1, during an emissions event (Incident No. 313845) that began on July 1, 2019 and lasted eight hours and 45 minutes. The emissions event occurred when a steam leak melted a control panel wire and caused a dual modular valve to fail open, resulting in flaring.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O1626 OP

Special conditions, 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 1,824.89 lbs of VOC, 1,192.33 lbs of CO, 35.70 lbs of H2S, 153.67 lbs of NOx, and 3,293.07 lbs of SO2 from multiple EPNs as shown in the table below, during an emissions event (Incident No. 359511) that began on June 3, 2021 and lasted 11 hours and 58 minutes. The emissions event occurred when a malfunctioning feeder caused an upstream breaker to trip from a ground fault and led to a power loss, resulting in flaring

9 Effective Date: 08/22/2023 ADMINORDER 2021-0897-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 10,602.20 lbs of SO2, 117.00 lbs of H2S, 107.70 lbs of NOx, 251.70 lbs of CO, and 537.70 lbs of VOC from multiple EPNs, during an emissions event (Incident No. 290648) that occurred on August 21, 2018 and lasted 49 minutes. The emissions event occurred due to a change in the crude slate that caused the compressor to shut down, resulting in flaring. Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR No. 5920A PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent experienced 40.90 percent opacity and released 67.00 lbs of PM from EPN 27.1-36-RE, released 3.00 lbs of VOC, 2.00 lbs of CO, and 3.00 lbs of SO2 from EPN 29-61-1, and released 679.00 lbs of VOC, 722.00 lbs of CO, 1.00 lb of H2S, 84.00 lbs of NOx, and 22.00 lbs of SO2 from EPN 56-61-16, during an emissions event (Incident No. 292017) that began on September 11, 2018 and lasted six hours and three minutes.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP No. O1626 OP

NSR No. 30513 PERMIT NSR No. 5920A PERMIT NSR No. 7467A PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 247.95 lbs of VOC, 136.96 lbs of CO, 15.09 lbs of H2S, 20.20 lbs of NOx, and 1,388.44 lbs of SO2 from multiple EPNs as shown in the table below, during an emissions event (Incident No. 297621) that occurred on November 20, 2018 and lasted 10 hours. The emissions event occurred when a valve was inadvertently left blocked while swapping dryers that caused the system to pressure up, resulting in flaring.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP No. O1626 OP

Special Conditions 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 293.86 lbs of VOC, 249.10 lbs of CO, 11.24 lbs of H2S, 108.52 lbs of NOx, and 1,036.33 lbs of SO2 from multiple EPNs, during an emissions event (Incident No. 354850) that occurred on April 26, 2021 and lasted 34 minutes. The emissions event occurred when low lube oil supply pressure caused the compressor to trip, resulting in flaring.

10 Effective Date: 10/01/2024 ADMINORDER 2021-1545-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Ramt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent experienced 82.83 percent opacity from the Unit 27 - Fluid Catalytic Cracking Regenerator Exhaust, EPN 27.1-36-RE; released 1,284.94 lbs of VOC, 555.92 lbs of SO2, 521.00 lbs of CO, 7.00 lbs of H2S, and 73.60 lbs of NOx from the Expansion High Pressure Flare, EPN 5..... during an emissions event (Incident No. 311104) that occurred on June 10, 2019 and lasted 19 hours and 30 minutes.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 111, SubChapter A 111.111(a)(1)(B)

30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Special Terms and Conditions (A)(i) OP Special Terms and Conditions 1A OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent experienced 87.94 percent opacity and released 1,156.25 lbs of VOC from the Unit 27 - Fluid Catalytic Cracking Regenerator Exhaust, EPN 27.1-36-RE; released 192.83 lbs of CO, 28.96 lbs of NOx, 10,924.08 lbs of SO2, 118.41 lbs of H2S, and 728.34 lbs of VOC from the Coker Flare..... during an emissions event (Incident No. 338605) that occurred on July 8, 2020 and lasted six hours and 13 minutes.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 57.55 lbs of H2S and 5,308.14 lbs of SO2 from the Diethanolamine Stripper Flare, EPN 28.1-61-9; released 676.60 lbs of SO2 from the Unit 25.1 Crude Charge Heater, EPN 25.1-36-1; released 118.76 lbs of SO2 from the Unit 25.2 Reactor Charge Heater, EPN 25.2-CS..... during an emissions event (Incident No. 365800) that occurred on August 30, 2021 and lasted six hours.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Ramt Prov: FOP 01626 OP

Special Condition 1 PERMIT Special Condition 2 PERMIT

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 299.14 lbs of SO2 from the Unit 25.1 Crude Charge Heater, EPN 25.1-36-1; released 60.00 lbs of SO2 from the Unit 25.2 Reactor Charge Heater, EPN 25.2-CS; released 149.89 lbs of SO2 from the Unit 26 Atmospheric Residuum Desulfurization Charge Heater, EPN 26-CS..... during an emissions event (Incident No. 367062) that occurred on September 21, 2021 and lasted one hour.

Classification: Minor

Citation: 30 TAC Chapter 101, SubChapter F 101.201(b)(1)(G)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: FOP O1626 OP

Description: Failed to identify all required information on the final record for a reportable emissions event, in violation of 30 TEX. ADMIN. CODE  $\S\S101.201(b)(1)(G)$  and 122.143(4), FOP No. O1626, GTC and STC No. 2.F., and TEX. HEALTH & SAFETY CODE  $\S382.085(b)$ . Specifically, the Respondent did not identify the estimated total quantities of CO and NOx on the final record for Incident No. 367062.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: FOP O1626 OP

Special Condition 1 PERMIT

Description: Failed to prevent unauthorized emissions, in violation of 30 TEX. ADMIN. CODE §§ 101.20(3), 116.115(c), and 122.143(4), NSR Permit Nos. 5920A, N292, and PSDTX103M4, SC No. 1, FOP No. O1626, GTC and STC No. 29, and TEX. HEALTH & SAFETY CODE § 382.085(b). Specifically, the Respondent released 484.58 lbs of VOC as fugitive emissions, during an emissions event (Incident No. 369865) that occurred on November 9, 2021 and lasted one minute.

#### **B.** Criminal convictions:

N/A

#### C. Chronic excessive emissions events:

N/A

### D. The approval dates of investigations (CCEDS Inv. Track. No.):

Item 1	March 19, 2020	(1647219)
Item 2	April 22, 2020	(1645136)
Item 3	May 15, 2020	(1646416)
Item 4	June 19, 2020	(1666646)
Item 5	June 24, 2020	(1639387)
Item 6	September 09, 2020	(1672190)
Item 7	September 15, 2020	(1666358)
Item 8	November 13, 2020	(1632678)
Item 9	December 15, 2020	(1684789)
Item 10	December 18, 2020	(1712573)

Item 11	January 19, 2021	(1712574)
Item 12	February 19, 2021	(1725627)
Item 13	March 17, 2021	(1725628)
Item 14	March 18, 2021	(1701387)
Item 15	April 15, 2021	(1704972)
Item 16	April 16, 2021	(1725629)
Item 17	April 23, 2021	(1710125)
Item 18	May 18, 2021	
		(1740115)
Item 19	May 19, 2021	(1711305)
Item 20	May 28, 2021	(1710983)
Item 21	June 14, 2021	(1710695)
Item 22	June 25, 2021	(1685173)
Item 23	June 28, 2021	(1686177)
Item 24	July 01, 2021	(1724218)
Item 25	July 09, 2021	(1683582)
Item 26	July 12, 2021	(1690433)
Item 27	July 14, 2021	(1685739)
Item 28	July 15, 2021	(1724182)
Item 29	August 16, 2021	(1751511)
Item 30	August 23, 2021	(1683680)
Item 31	August 30, 2021	(1472287)
	_	,
Item 32	September 10, 2021	(1750110)
Item 33	October 04, 2021	(1747477)
Item 34	October 20, 2021	(1776750)
Item 35	December 10, 2021	(1775170)
Item 36	December 17, 2021	(1771883)
Item 37	January 18, 2022	(1783487)
Item 38	February 15, 2022	(1806353)
Item 39	March 08, 2022	(1797225)
Item 40	March 16, 2022	(1788034)
Item 41	April 07, 2022	(1764907)
Item 43	April 19, 2022	(1797561)
Item 44	May 05, 2022	(1801991)
Item 45		
	May 19, 2022	(1828830)
Item 46	May 25, 2022	(1701919)
Item 47	June 20, 2022	(1835123)
Item 48	June 30, 2022	(1711335)
Item 49	July 06, 2022	(1812827)
Item 50	July 20, 2022	(1842327)
Item 51	August 11, 2022	(1812756)
Item 52	August 19, 2022	(1848460)
Item 53	September 20, 2022	(1856258)
Item 54	October 03, 2022	(1834728)
Item 55	October 18, 2022	(1862615)
100 00	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	(1001010)
Item 56	November 28, 2022	(1854133)
Item 57	November 29, 2022	(1852934)
Item 58	December 19, 2022	(1875378)
Item 59	January 05, 2023	
		(1860732)
Item 60	January 20, 2023	(1882199)
Item 61	February 13, 2023	(1878943)
Item 62	February 20, 2023	(1890015)
Item 63	February 22, 2023	(1874726)
Item 64	March 13, 2023	(1869160)
Item 65	March 16, 2023	(1898574)
Item 66	March 28, 2023	(1860757)
Item 67	May 02, 2023	(1852636)
Item 68	May 15, 2023	(1898292)
Item 69	May 18, 2023	(1912546)
Item 70	June 02, 2023	(1886890)
10111 / 0	Jane 02, 2025	(1000000)

Item 71	June 06, 2023	(1903231)
Item 72	June 19, 2023	(1904843)
Item 73	July 31, 2023	(1916540)
Item 74	August 02, 2023	(1845758)
Item 75	August 08, 2023	(1845687)
Item 76	August 10, 2023	(1841307)
Item 77	August 11, 2023	(1918848)
Item 78	August 18, 2023	(1933076)
Item 79	August 28, 2023	(1922901)
Item 80	September 14, 2023	(1925916)
Item 81	September 19, 2023	(1939213)
Item 82	October 02, 2023	(1925511)
Item 83	October 19, 2023	(1946063)
Item 84	November 15, 2023	(1937314)
Item 85	November 19, 2023	(1951755)
Item 86	December 20, 2023	(1961517)
Item 87	December 29, 2023	(1943772)
Item 88	February 20, 2024	(1977176)
Item 89	March 13, 2024	(1965411)
Item 90	March 18, 2024	(1983741)
Item 91	March 26, 2024	(1930038)
Item 92	June 07, 2024	(1989187)
Item 93	July 25, 2024	(1917396)
Item 94	August 14, 2024	(1772356)
Item 95	August 15, 2024	(2002224)
Item 96	August 16, 2024	(1966670)
Item 97	August 19, 2024	(2016836)
Item 98	September 16, 2024	(2023853)
Item 99	October 02, 2024	(2007737)
Item 100	November 05, 2024	(2022963)
Item 101	November 14, 2024	(2036297)
Item 102	November 18, 2024	(2022643)
Item 103	December 17, 2024	(2042408)
Item 104	January 16, 2025	(1942745)
Item 105	January 17, 2025	(1951112)
Item 106	January 31, 2025	(1942747)
Item 107	February 03, 2025	(1918843)

### E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

1 Date: 03/31/2024 (1990271)

Self Report? YES Classification: Moderate Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

2 Date: 04/30/2024 (1996728)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a) 30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

3 Date: 05/31/2024 (2003679)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

4 Date: 06/30/2024 (2011232)

Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

5 Date: 07/25/2024 (1960667)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

5C THSC Chapter 382 382.085(b) Special Condition 1 PERMIT

Description: Failure to prevent unauthorized emissions to the atmosphere during an

emissions event that was discovered on January 16, 2024, TCEQ/STEERS

Incident No. 415746 [Category B18.g(13)].

6 Date: 08/28/2024 (1972975)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

40 CFR Chapter 264, SubChapter I, PT 264, SubPT B 264.15(c) 40 CFR Chapter 264, SubChapter I, PT 264, SubPT B 264.15(d)

III.D. IHWPERMTCP

Description: Failure to follow the inspection requirements established in Permit Table

III.D.—Inspection Schedule.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 335, SubChapter A 335.4

II.C.I IHWPERMTCP

Description: Failure to maintain industrial solid waste or municipal hazardous waste in such

a manner as to minimize the creation and/or maintenance nuisance.

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1) 30 TAC Chapter 335, SubChapter F 335.152

40 CFR Chapter 264, SubChapter I, PT 264, SubPT B 264.14(c)

III.C.3. IHWPERMTCP

Description: The facility failed to maintain the warning signs on the post closure units. Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 305, SubChapter F 305.125(1)

VII.G. IHWPERMTCP

Description: Failure to maintain the vegetative cover over 100% of the closed land

treatment unit and the run-off and run-on control systems.

7 Date: 08/28/2024 (1924564)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 335, SubChapter A 335.6(c)

Description: Failure to update the Notice of Registration (NOR).

8 Date: 08/29/2024 (1966669)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.670(e)

5C THSC Chapter 382 382.085(b) Special Term & Condition 1A OP

Description: Failure to maintain combustion zone net heating values for Flare (Unit ID:

29-61-1). (Category B12)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 17G(2) PERMIT Special Term & Condition 29 OP

Description: Failure to maintain differential pressure (Unit ID: 3-95-3) within permitted

limit. (Category B12)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(4)

5C THSC Chapter 382 382.085(b) Special Condition 25 PERMIT Special Term & Condition 1A OP Special Term & Condition 29 OP

Description: Failure to prevent visible emissions from Flare (Unit ID: 56-61-23). (Category

Self Report? NO

Self Report? NO Classification:

Citation: 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(4)

5C THSC Chapter 382 382.085(b) Special Condition 8(C) PERMIT Special Term & Condition 1A OP Special Term & Condition 29 OP

Description: Failure to prevent visible emissions from Flare (Unit ID: 29-61-1). (Category

B13)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-7a(a)(2)(i)

Moderate

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 1A OP

Description: Failure to conduct leak detection and repair (LDAR) initial 30-day monitoring.

(CATEGORY C1 Violation)

Self Report? NO Classification: Minor

Citation: 30 TAC Chapter 115, SubChapter H 115.788(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 1A OP

Description: Failure to submit leak detection and repair (LDAR) audit notification.

(CATEGORY B3 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.658(a)

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 1A OP

Description: Failure to conduct sampling along the facility property boundary. (CATEGORY

B1 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Special Condition 10B PERMIT Special Term & Condition 29 OP

Description: Failure to maintain Cooling Tower (Unit ID: 54-22-1) total dissolved solid

(TDS) concentration within permitted limit. (Category C4)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)(2)(G) 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 29 OP

Description: Failure to maintain temperatures within permitted limit for Thermal Oxidizer

(Unit ID: 56-61-152). (CATEGORY B12 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter D 115.354(2)(C) 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-7(a)(1)

5C THSC Chapter 382 382.085(b) Special Condition 34F PERMIT Special Term & Condition 1A OP Special Term & Condition 29 OP

Description: Failure to conduct leak detection and repair (LDAR) valve monitoring.

(Category C1)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.670(e)

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 1A OP

Description: Failure to maintain combustion zone net heating values for Flare (Unit ID:

56-61-17). (CATEGORY B12 Violation)

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 115, SubChapter B 115.112(a)(2)(A)

30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT WW 63.1063(b)(3)

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 1A OP

Failure to maintain Tank (Unit IDs: 68-95-205; 68-95-206; 68-95-207; Description:

68-95-213) sample hatches in closed position. (CATEGORY C4 Violation)

Self Report?

Classification:

30 TAC Chapter 115, SubChapter D 115.354(11) Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

> 5C THSC Chapter 382 382.085(b) Special Condition 36 PERMIT Special Term & Condition 1A OP Special Term & Condition 29 OP

Description: Failure to conduct leak detection and repair (LDAR) flange monitoring.

(Category C1)

Self Report? NO Classification: Minor

30 TAC Chapter 115, SubChapter D 115.352(4) Citation: 30 TAC Chapter 115, SubChapter H 115.783(5)

30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-6a(a)(1)

5C THSC Chapter 382 382.085(b) FOP, Special Term & Condition 1A OP FOP, Special Term & Condition 29 OP NSR, Special Condition 34 PERMIT

Description: Failure to prevent open-ended lines (OEL). (CATEGORY C10 Violation)

9 Date: 09/30/2024 (2029977)

> Self Report? YES Classification: Moderate

Citation: 2D TWC Chapter 26, SubChapter A 26.121(a)

30 TAC Chapter 305, SubChapter F 305.125(1)

Description: Failure to meet the limit for one or more permit parameter

#### F. Environmental audits:

Disclosure Date: 06/16/2020 Viol. Moderate

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 17

Description: Monthly average production rate exceeded 110% of demonstrated rates during previous stack testing,

without re-stack testing within 90 days. There were three monthly average production rates greater

than 110% of the demonstrated rates. (EPN 25.2-CS)

Viol. Minor

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: PERMIT SC 12

Description: Intermittent missed daily fluoride testing on Cooling Tower 16. (EPN 54-20-16)

Viol.

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT SC 12

Description: Cooling Tower 16 pH not continuously monitored. Online analyzer was not ranged correctly and was

not functioning properly.

Viol.

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Ramt Prov: PERMIT SC 15

Description: Unit 30 Acid Relief Neutralizer (ARN) pH not continuously monitored. Online analyzer not functioning

properly and alarmed at 6 pH instead of IO pH.

Viol Minor

Classification:

30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F) Citation:

Description: Unit 35 emission calculations had an error in the firing rate calculation. The firing rate is also used in

PM and (b)(2)(F) VOC calculations.

Notice of Intent Date: 07/30/2019 (1591930)

Disclosure Date: 06/17/2020 Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC 17

Description: The temperature of the thermal oxidizer is intermittently lower than the demonstrated stack test

temperature.

Notice of Intent Date: 08/22/2019 (1598742)

Disclosure Date: 04/30/2020

Viol. Minor

Classification:

Citation: 2H THSC Chapter 161, SubChapter A 161.355(c)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.355(3)(ii)

Description: BWON sample coolers were non-compliant with Method 250, due to the size of the cooling coils and

sample tube material.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(a)(1)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(a)(2) 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(a)(3)

Description: Unit 45 was inadvertently left off of the 2017/2018 TAB report.

Notice of Intent Date: 04/23/2020 (1645425)

No DOV Associated

Notice of Intent Date: 06/17/2020 (1657540)

Disclosure Date: 06/18/2021

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 27A

Description: Caustic circulation was below minimum limit specified on PN 30513, SC 27A.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UUU 63.1572(c)(1)

Rqmt Prov: PERMIT SC 27C and 27D

Description: Daily/quarterly calibration checks and quarterly inspections of scrubber liquid pH meter were not

completed. Biennial calibration checks and quarterly inspections were not completed on liquid and gas flow rate sensors . Weekly calibration/cleaning was not completed on the scrubber liquid pH meter.

Annual calibration checks were not completed on liquid and gas flow rate sensors.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 27F

Description: Gas flowmeter downtime exceeded 5% in a rolling 12-month period.

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(E)

Rqmt Prov: PERMIT MAERT

Description: Rolling 12 mo. emissions were not monitored on a monthly basis for 35-95-102.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UUU 63.1567(b)(2)

Description: On the initial RMACT II compliance test, only two of three liquid flows and one of two gas flows were

included on the stack test report. The absence of these values affects the liquid flow requirement in

PN3015 and the required Liquid to Gas Ratio required by RMACT II.

Notice of Intent Date: 07/29/2020 (1665620)

Disclosure Date: 08/18/2020

Viol. Minor

Classification:

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UUU 63.1572(a)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT UUU 63.1572(a)(2)

Description: Relative Accuracy Test Audits (RAT As) were not conducted on an annual basis for SRU Incinerators'

(EPNs 28.2-36-2 and 39.1-95-118).

Viol. Minor

Classification:

Citation: 30 TAC Chapter 122, SubChapter B 122.145(2)(A)

Description: Item 1 was not previously disclosed in Title V Deviation reports submitted for those periods in which

annual RAT As were not performed.

Notice of Intent Date: 08/28/2020 (1672228)

No DOV Associated

Notice of Intent Date: 09/09/2020 (1673083)

No DOV Associated

Notice of Intent Date: 10/07/2020 (1679850)

Disclosure Date: 12/16/2020

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

30 TAC Chapter 122, SubChapter B 122.145(2)(A)

Rqmt Prov: PERMIT SC 56 D

Description: Unit 29.2 D-102 (coke drum) was vented to atmosphere at a 5-minute rolling average pressure of 3.8

PSI, versus a limit of 2.5 PSI. This exceedance occurred once, on

3/6/2019.

Notice of Intent Date: 10/08/2020 (1680065)

No DOV Associated

Notice of Intent Date: 10/23/2020 (1690884)

No DOV Associated

Notice of Intent Date: 12/10/2020 (1696686)

Disclosure Date: 12/15/2021

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT MAERT

PERMIT SC 1 PERMIT SC 54

Description: H2S04 emission monitoring was not performed for sulfur plant incinerators (EPNs 28.2-36-2, and

39.1-95-118). When initial calculations were developed, intermittent exceedances were indicated.

Notice of Intent Date: 03/23/2021 (1709328)

No DOV Associated

Notice of Intent Date: 04/19/2021 (1709648)

Disclosure Date: 04/20/2022

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.111(a)(2)(G)

30 TAC Chapter 116, SubChapter B 116.115(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.126(a)

Rqmt Prov: PERMIT SC 11

Description: During the audit it was discovered that hexane railcar loading was not adequately controlled (vapors

not being routed to the RTO), as represented in a 2000 permit renewal application and required by PN49140, SCI 1. The vapors had not been routed to the RTO due to high levels of oxygen in the

incoming railcars (beyond Phillips 66's control), causing a safety concern.

Notice of Intent Date: 06/09/2021 (1735788)

Disclosure Date: 06/16/2022

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(b)(2)(F)

Rqmt Prov: PERMIT MAERT exceeded

Description: Tons per year limits for NOx and CO were exceeded during tank degassing (EPN MSSTANK), in an

effort to reduce VOC emissions.

Notice of Intent Date: 07/01/2021 (1738752)

Disclosure Date: 06/16/2022 Viol. Moderate

Classification:

30 TAC Chapter 116, SubChapter B 116.111(a)(2)(G) Citation:

Description: The circulation rate represented in permit applications was intermittently exceeded for Cooling Tower

14.

Notice of Intent Date: 07/23/2021 (1746586)

Disclosure Date: 06/16/2022 Viol. Moderate

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rqmt Prov: PERMIT SC 11B

Description: The TDS sample for the Cooling Tower (54-22-1) indicated TDS concentration above permit limits.

Notice of Intent Date: 07/26/2021 (1746974)

No DOV Associated

Notice of Intent Date: 08/17/2021 (1756907)

Disclosure Date: 12/15/2021

Viol.

Classification:

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.655(i)(9)(ii)

Description: Camera footage for flare monitoring was permanently lost. The affected flares include: 29-61-1,

56-61-16, 56-61-17, 56-61-11, 56-61-19.

Notice of Intent Date: 08/17/2021 (1756908)

No DOV Associated

Notice of Intent Date: 10/25/2021 (1771654)

Disclosure Date: 12/15/2021

Viol. Minor

Classification:

40 CFR Chapter 60, SubChapter C, PT 60, SubPT J 60.105(a)(4)(iii) Citation:

Description: During the audit it was discovered that the fuel gas H2S CEMS for the refinery were completing

triplicate injections during calibrations, consistent with Performance Specification 9. All other

performance evaluations were in accordance with Performance Specification 7.

Notice of Intent Date: 10/29/2021 (1776418)

Disclosure Date: 01/25/2022

Viol. Minor

Classification:

30 TAC Chapter 116, SubChapter B 116.115(b) Citation:

30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT SC; 7 and MAERT

Description: Regarding the Heater Hourly Firing Rate - VOC lb/hr, and PM lb/hr exceeded permit limits due to

unrepresentative fuel gas sample input used for compliance monitoring.

Viol. Minor

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

Rgmt Prov: PERMIT SC 22D

Description: Stack Test Firing Rate - Heater hourly firing rate exceeded stack test limit due to unrepresentative

fuel gas sample input used for compliance monitoring. Additional stack sampling (per permit

requirements) was not performed.

Viol. Minor

Classification:

30 TAC Chapter 116, SubChapter B 116.115(c) Citation:

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Ja 60.107a(d)(7)

Ramt Prov: PERMIT SC 4B

Description: An unrepresentative fuel gas sample input was used for compliance monitoring. The higher heating

value of the fuel was determined less than once per day.

Notice of Intent Date: 10/25/2021 (1781320)

Minor

Disclosure Date: 12/15/2021

Viol.

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VVa 60.482-6a

Description: The audit found open-ended lines without control by cap, pluq, blind, or double block valves in the

inspection of three process units.

Ten OELs were identified in Unit 4. (EPNS 4-0-0, 38-0-0, and 27.2-0-0)

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-1(a)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT VV 60.482-7(a)

Description: The audit found 4 overlooked components that appear to have been excluded from the LDAR

program. These components were identified in Unit 87 (EPN 87-0-0).

Notice of Intent Date: 02/08/2022 (1790247)

No DOV Associated

Notice of Intent Date: 02/21/2022 (1797179)

No DOV Associated

Notice of Intent Date: 05/23/2022 (1818510)

Disclosure Date: 06/16/2022

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 14

Description: The Unit 30 Reboiler (EPN No. 30-36-1) fuel gas flow meter did not meet accuracy requirements.

Disclosure Date: 10/25/2022

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 14

Description: During the audit, it was identified that the fuel gas flow meter on the Unit 30 Reboiler (EPN 30-36-1)

was calibrated annually but documentation was missing to demonstrate calibration accuracy

requirements were fulfilled (RY 2017 and RY 2020).

Notice of Intent Date: 06/28/2022 (1826007)

Disclosure Date: 12/13/2022

Viol. Minor

Classification:

Citation: 30 TAC Chapter 117, SubChapter B 117.303

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(f)

Description: During the audit, it was identified that emergency engines in the facility were not being operated in

accordance with Federal and State Regulations pertaining to internal combustion engines.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT IIII 60.4200(e)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6600(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6610(a)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6620(b)(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(a)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6640(b)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6645(a)(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6645(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6650

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6660

Description: During the audit, it was identified that diesel driven air compressors were not properly classified as

stationary engines. Therefore, compliance was not being met for 40 CFR 60 !III and 40 CFR 63 ZZZZ as nonemergency stationary engines that are > 500 HP, including the required emissions testing,

monitoring, recordkeeping and reporting requirements

Notice of Intent Date: 07/08/2022 (1828220)

Disclosure Date: 11/09/2022

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT Ka 60.113a(a)(1)(i)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.113b(b)(1)(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT WW 63.1063(c)(2)(ii)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.120(b)(1)(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT CC 63.660

Description: During the audit, it was identified that 5-year primary seal tank measurements were not conducted

per various applicable rules.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.120(a)(2)(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.120(a)(3)(ii)

Description: During the audit, it was identified that the visual inspection of the Internal Floating Roof and seals was

not inspected at least every 12

months in accordance with 40 CFR Part 63 Subpart G

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.115b(b)(2)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.115b(b)(4)

Description: During the audit, it was identified that reports of completed secondary seal gap measurements under

40 CFR Part 60 Subpart Kb were not submitted to the Administrator within the required 30- or 60-

days following completion of the inspections.

Disclosure Date: 02/07/2023

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT Kb 60.113b(b)(5)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT WW 63.1066(b)(1)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT G 63.120(b)(9)

Description: The plant conducted 5 year primary seal tank measurements without prior notifications to regulatory

administrators.

Notice of Intent Date: 01/03/2023 (1873626)

Disclosure Date: 07/27/2023 Viol. Moderate

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)

Description: Failure to include wastes from the onsite laboratory as uncontrolled in the Total Annual Benzene

report.

Viol. Moderate

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.346(b)(2)(ii)(A)

Description: Failure to ensure flow indicators are installed on the junction box vent pipes.

Viol. Moderate

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.342(c)(1)

Description: Failure to control benzene waste containing less than I 0% water per 61.342( c )(I) in certain small

collection devices.

Viol. Moderate

Classification:

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.356(g)

Description: Failure to maintain documentation to verify that the facility has been conducting visual inspections of

the unburied portion of each sewer line every quarter.

Disclosure Date: 12/14/2023 Viol. Moderate

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.346(a)

Description: Failure to maintain required and/or intended controls that were in place in some process units to meet

the BWON control standards. Additionally, some equipment or components in BWON service were not

equipped with required controls.

Viol. Minor

Classification:

Citation: 5B THSC Chapter 361, SubChapter A 361.343

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.348

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.346(b)

Description: Failure to perform effective visual inspections.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.356(f)

Description: Failure to make available design documentation and certification for all BWON control devices.

Viol. Minor

Classification:

Citation: 2H THSC Chapter 161, SubChapter A 161.355(a)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.356(b)

Description: Failure to account for all waste streams in the T AB/BQ waste stream inventories.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.355(b)

Description: Failure to account for most slop oil waste for downstream of the POG.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.355(a)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.356(b)

Description: Failure to well-document and maintain current data for many streams of the TAB.

Notice of Intent Date: 01/31/2023 (1874894)

Disclosure Date: 06/14/2023

Viol. Minor

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SC 32.F

Description: Failure to ensure a valve in Unit 28.2 has repairs completed within the 15-day requirement.

Notice of Intent Date: 01/31/2023 (1874900)

No DOV Associated

Notice of Intent Date: 02/13/2023 (1881873)

No DOV Associated

Notice of Intent Date: 02/13/2023 (1881882)

No DOV Associated

Notice of Intent Date: 03/28/2023 (1895565)

Disclosure Date: 10/26/2023 Viol. Moderate

Classification:

Citation: 30 TAC Chapter 290, SubChapter F 290.110

30 TAC Chapter 290, SubChapter D 290.46

Description: Failure to correctly identify that the PWS serves a population between 1,001 to 2,500 people during

normal operations.

Viol. Moderate

Classification:

Citation: 30 TAC Chapter 290, SubChapter D 290.46(p)(2)

Description: Failure to submit records of operator and/or employment notices to the Water Supply Division.

Viol. Moderate

Classification:

Citation: 30 TAC Chapter 290, SubChapter F 290.109(d)(6)

Description: Failure to ensure sample sites are located on the Sample Siting Plan distribution system map.

Notice of Intent Date: 03/28/2023 (1895567)

No DOV Associated

Notice of Intent Date: 04/11/2023 (1896547)

No DOV Associated

Notice of Intent Date: 04/20/2023 (1902172)

Disclosure Date: 05/24/2023 Viol. Moderate

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rgmt Prov: PERMIT Representations

Description: Failure to correctly identify the correct circulation rate listed for 54-22-11 in PIN 30513.

Viol. Moderate

Classification:

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c)

Rqmt Prov: PERMIT SCs

Description: Failure to report deviations for hourly and annual permit limit exceedances for VOCs and flow limits

associated with 54-22-11.

Notice of Intent Date: 05/03/2023 (1904400)

No DOV Associated

Notice of Intent Date: 08/25/2023 (1925332)

Disclosure Date: 12/14/2023 Viol. Moderate

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.692-2

40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.692-3

Rqmt Prov: PERMIT 21265, 3.C PERMIT 5920A, 3.F

Description: Failure to comply with NSPS QQQ control standards. During the audit, it was identified that the

required and/or intended controls that were in place in some process units were not being maintained to meet the NSPS QQQ control standards. Additionally, some equipment or components in NSPS QQQ

service were not equipped with required controls.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT QQQ 60.692-2

Rqmt Prov: PERMIT 21265, 3.C PERMIT 5920A, 3.F

Description: Failure to perform visual inspections as required by NSPS QQQ. During the audit, it was identified that

visual inspections performed may not be effective.

Notice of Intent Date: 02/13/2024 (1965595)

No DOV Associated

Notice of Intent Date: 02/13/2024 (1965598)

No DOV Associated

Notice of Intent Date: 05/07/2024 (1989663)

No DOV Associated

Notice of Intent Date: 12/09/2024 (2034013)

No DOV Associated

Notice of Intent Date: 02/03/2025 (2042583)

No DOV Associated

#### G. Type of environmental management systems (EMSs):

N/A

### H. Voluntary on-site compliance assessment dates:

N/A

#### I. Participation in a voluntary pollution reduction program:

N/A

### J. Early compliance:

N/A

#### Sites Outside of Texas:

N/A

# TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN § BEFORE THE
ENFORCEMENT ACTION §
CONCERNING § TEXAS COMMISSION ON
PHILLIPS 66 COMPANY §
RN101619179 § ENVIRONMENTAL QUALITY

#### AGREED ORDER DOCKET NO. 2023-0210-AIR-E

#### I. JURISDICTION AND STIPULATIONS

On	, the Texas Com	nmission on Environmental Qu	ality ("the
Commission" or "TCEQ")	considered this agreen	ment of the parties, resolving a	n enforcement
action regarding Phillips	66 Company (the "Res	spondent") under the authority	of Tex. Health &
SAFETY CODE ch. 382 and	TEX. WATER CODE ch. 7.	The Executive Director of the	TCEQ, through
the Enforcement Division	n, and the Respondent	together stipulate that:	3

- 1. The Respondent owns and operates an oil refinery located at 8189 Old Farm-to-Market Road 524 in Old Ocean, Brazoria County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$13,125 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$6,563 of the penalty. Pursuant to Tex. Water Code § 7.067, \$6,562 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental Environmental Project ("SEP") as defined in the attached SEP Agreement ("Attachment A", incorporated herein by reference). The Respondent's obligation to pay the conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.
- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.

- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that by August 19, 2022, the Respondent surveyed and corrected remaining digital control system ("DCS") cabinets for inactive cabinet alarms that may not have been properly communicated to the control boards, reviewed and corrected all DCS cabinet alarm wiring to ensure cabinet alarms are not connected to common trouble alarm indication, updated the maintenance scheduling for cabinet power supplies to reflect best management practices for involved equipment following the incident, reviewed failsafe configurations for all process controllers in the unit with the operations team for Unit 26.2 to ensure personnel understood the impact fail to safe positions, and updated the servicing procedures of all DCS cabinets to include servicing of the air filtration system, more in depth inspection of the internal components, and testing of power supply alarms by third-party contractors on an annual basis in order to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 372185.

#### II. ALLEGATIONS

During a record review for the Plant conducted from January 18, 2022 through August 16, 2022, an investigator documented that the Respondent failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code §§ 101.20(3), 116.115(c), and 122.143(4), New Source Review ("NSR") Permit No. 118699, Special Conditions ("SC") No. 2, NSR Permit Nos. 5920A, N292, and PSDTX103M4, SC No. 1, NSR Permit No. 30513, SC No. 1, Federal Operating Permit No. 01626, General Terms and Conditions and Special Terms and Conditions No. 29, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent released 12.19 pounds ("lbs") of carbon monoxide ("CO"), 1.27 lbs of nitrogen oxides ("NOx"), 3,916.30 lbs of sulfur dioxide ("SO2"), 51.85 lbs of volatile organic compounds ("VOC"), and 0.43 lb of hydrogen sulfide ("H2S") from multiple Emission Point Numbers ("EPNs") as shown in the table below, during an emissions event (Incident No. 372185) that occurred on January 2, 2022 and lasted eight hours and four minutes.

Emissions Event Table (Incident No. 372185)							
Source Name	EPN	Pollutants (lbs)					
Source Name	EPIN	CO	NOx	SO2	VOC	H2S	
Unit 29.1 Flare	29-61-1	12.19	1.27	9.87	51.85	0.43	
Unit 25.1 Crude Charge Heater	25.1-36-1	N/A	0.00	992.91	0.00	N/A	
Unit 25.2 Reactor Charge Heater	25.2-CS	0.00	0.00	206.52	0.00	N/A	
Unit 26.1 Heater	26-CS	0.00	0.00	413.80	0.00	N/A	
Unit 35 CCR Furnace	35-36-1	0.00	0.00	1,756.22	0.00	N/A	
Unit 38 Reactor Charge Heater	38-36- 251	0.00	0.00	188.66	0.00	N/A	
Unit 38 Stripper Reboiler	38-36- 252	0.00	0.00	189.97	0.00	N/A	
Unit 45 ULSG Heater	45-36-1	0.00	0.00	158.35	0.00	N/A	
Totals:   12.19   1.27   3,916.30   51.85   0.43							

#### III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

#### IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: Phillips 66 Company, Docket No. Docket No. 2023-0210-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality P.O. Box 13088 Austin, Texas 78711-3088

- 2. The Respondent shall implement and complete the SEP as set forth in Section I, Paragraph No. 4. The amount of \$ 6,562 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any portion of the SEP deemed by the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.
- 3. All relief not expressly granted in this Order is denied.

- 4. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 5. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
- 6. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- 7. This Order may be executed in separate and multiple counterparts, which together shall constitute a single instrument. Any page of this Order may be copied, scanned, digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under Tex. Bus. Org. Code § 1.002.
- 8. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

Phillips 66 Company DOCKET NO. 2023-0210-AIR-E Page 5

### SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
Kriote Melo-Jurack	08/16/2025
For the Executive Director	Date
the attached Order, and I do agree to the	rstand the attached Order. I am authorized to agree to he terms and conditions specified therein. I further ng payment for the penalty amount, is materially relying
I also understand that failure to comply and/or failure to timely pay the penalty	y with the Ordering Provisions, if any, in this Order y amount, may result in:
<ul> <li>and/or attorney fees, or to a colle</li> <li>Increased penalties in any future</li> </ul>	plications submitted; or contempt, injunctive relief, additional penalties, ection agency; enforcement actions; any future enforcement actions; and
In addition, any falsification of any con	npliance documents may result in criminal prosecution.
Signature Signature	May 13, 2025 VP Swany Restinary
Name (Printed or typed) Authorized Representative of Phillips 66 Company	VP Swany Refinery
☐ If mailing address has changed, ple	ase check this box and provide the new address below:

#### Attachment A

### Docket Number: 2023-0210-AIR-E

#### SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	Phillips 66 Company
Payable Penalty Amount:	\$13,125
SEP Offset Amount:	\$6,562
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Houston-Galveston Area Council-AERCO
Project Name:	Clean Vehicles Partnership Project

<u>Location of SEP:</u> Angelina, Austin, Brazoria, Chambers, Colorado, Fort Bend, Galveston, Hardin, Harris, Houston, Jasper, Jefferson, Liberty, Matagorda, Montgomery, Nacogdoches, Newton, Orange, Polk, Sabine, San Augustine, San Jacinto, Trinity, Tyler, Walker, Waller, and Wharton Counties

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

### 1. Project Description

### a. Project

The Respondent shall contribute the SEP Offset Amount to the Third-Party Administrator named above. The contribution will be to the **Houston-Galveston Area Council-AERCO** for the *Clean Vehicles Partnership Project*. The contribution will be used in accordance with the SEP between the Third-Party Administrator and the TCEQ (the "Project"). Specifically, the SEP Offset Amount will be used to replace old, higher emission buses that do not meet 2010 Environmental Protection Agency ("EPA") emissions standards ("Old Buses") with new, lower emission buses that meet the most recent EPA emissions standards ("New Buses") or to retrofit or convert Old Buses with emissions reducing equipment. The Third-Party Administrator shall allocate the SEP Offset Amount to public entities such as school districts, local governments, and public transit authorities ("SEP Administrators") that apply for replacement, retrofit, or conversion of buses.

The SEP Offset Amount may also be used for retrofit or conversion technology that brings an Old Bus up to current EPA emissions standards. New Buses may be alternative-fueled. The SEP Offset Amount may be used for up to 100% of the replacement, conversion, or retrofit cost. The SEP Offset Amount will be used only for purchase of New Buses or conversion or retrofit equipment and contract labor for installation of equipment. The SEP Offset Amount will not be used for financing such a purchase through a lease-purchase or similar agreement.

Retrofitting means reducing exhaust emissions to current standards by installing devices that are verified or certified by the EPA or the California Air Resources Board as proven retrofit technologies. Converting means replacing an engine system with an alternative fuel engine system to bring the Old Bus within the current EPA emissions standards.

Phillips 66 Company Docket No. 2023-0210-AIR-E Agreed Order - Attachment A

Buses to be replaced, retrofitted, or converted must be in regular use (driven at least five hundred miles per year for at least the past two years) by the SEP Administrator and must not already be scheduled for replacement in the following twenty-four months.

All replaced buses must be fully decommissioned. The Third-Party Administrator shall provide proof of decommissioning to TCEQ for each replaced vehicle by submitting a copy of the TCEQ SEP Vehicle Replacement Disposition Form. The SEP will be done in accordance with all federal, state, and local environmental laws and regulations.

All dollars contributed will be used solely for the direct cost of implementing the Project, including, but not limited to supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that the Respondent has no prior commitment to make this contribution and that it is being contributed to settle this enforcement action. The Respondent shall not profit from this SEP.

#### b. Environmental Benefit

This SEP will directly benefit air quality by reducing harmful exhaust emissions that contribute to the formation of ozone and may cause or exacerbate many respiratory diseases, including asthma. For example, by replacing a 1989 diesel bus with a 2010 ultra-low emission model, passengers' exposure to nitrogen oxides may be reduced by 98 percent; volatile organic compounds by 93 percent; carbon dioxide by 83 percent; and particulate matter by 99 percent. In addition, by encouraging less bus idling, this SEP contributes to public awareness of air pollution and air quality.

### c. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

#### 2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to **Houston-Galveston Area Council-AERCO SEP** and shall mail the contribution with a copy of the Agreed Order to:

Houston-Galveston Area Council-AERCO Emission Reduction Credit Corporation Attn: Air Quality Program Manager 3555 Timmons Lane, Suite 120 Houston, Texas 77027

#### 3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

#### 4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP; shall make the check payable to "Texas Commission on Environmental Quality"; and shall mail it to:

Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087

#### 5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of the Respondent must include a clear statement that **the Project was performed as part of the settlement of an enforcement action brought by the TCEQ**. Such statements include advertising, public relations, and press releases.

### 6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

### 7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.