Executive Summary – Enforcement Matter – Case No. 64799 Motiva Enterprises LLC f/k/a Motiva Chemicals LLC RN100217389 Docket No. 2023-1304-AIR-E

Order Type:

1660 Agreed Order

Findings Order Justification:

N/A **Media:** AIR

Small Business:

No

Location(s) Where Violation(s) Occurred:

Motiva Enterprises Port Arthur Chemicals, 4241 Savannah Avenue, Port Arthur,

Jefferson County **Type of Operation:**

Chemical manufacturing plant

Other Significant Matters:

Additional Pending Enforcement Actions: Yes, Docket No. 2023-1303-AIR-E

Past-Due Penalties: No

Other: N/A

Interested Third-Parties: None

Texas Register Publication Date: July 5, 2024

Comments Received: No

Penalty Information

Total Penalty Assessed: \$25,000

Total Paid to General Revenue: \$12,500 **Total Due to General Revenue:** \$0

Payment Plan: N/A

Supplemental Environmental Project ("SEP") Conditional Offset: \$12,500

Name of SEP: Southeast Texas Regional Planning Commission (Third-Party Pre-

Approved)

Compliance History Classifications:

Person/CN - Satisfactory Site/RN - Satisfactory

Major Source: Yes

Statutory Limit Adjustment: N/A

Applicable Penalty Policy: January 2021

Investigation Information

Complaint Date(s): N/A

Complaint Information: N/A

Date(s) of Investigation: October 13, 2022 through June 23, 2023

Date(s) of NOE(s): June 30, 2023

Executive Summary – Enforcement Matter – Case No. 64799 Motiva Enterprises LLC f/k/a Motiva Chemicals LLC RN100217389 Docket No. 2023-1304-AIR-E

Violation Information

Failed to prevent unauthorized emissions. Specifically, the Respondent released 7,395.00 pounds ("lbs") of carbon monoxide, 1,022.63 lbs of nitrogen oxides, and 11,350.70 lbs of volatile organic compounds from the Light Olefins Unit Elevated Flare, Emissions Point Number LOUFLARE, during an emissions event (Incident No. 388341) that began on September 29, 2022 and lasted 25 hours and five minutes [30 Tex. Admin. Code §§ 101.20(3), 116.715(a), and 122.143(4), Flexible Permit Nos. 16989 and PSDTX794, Special Conditions No. 1, Federal Operating Permit No. 01317, General Terms and Conditions and Special Terms and Conditions No. 23, and Tex. Health & Safety Code § 382.085(b)].

Corrective Actions/Technical Requirements

Corrective Action(s) Completed:

By April 22, 2024, the Respondent added 55-gallon drums to be used as supplemental Diesel Exhaust Fluid tanks to the two portable diesel air compressors at the Air Systems Unit and implemented an Operator round that is specific to the portable diesel air compressors in order to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 388341.

Technical Requirements:

The Order will require the Respondent to implement and complete a SEP (see SEP Attachment A).

Contact Information

TCEQ Attorney: N/A

TCEQ Enforcement Coordinator: Caleb Martin, Enforcement Division, Enforcement Team 2, MC R-12, (512) 239-2091; Michael Parrish, Enforcement Division, MC 219, (512) 239-2548

TCEQ SEP Coordinator: Stuart Beckley, SEP Coordinator, Enforcement Division, MC 219, (512) 239-3565

SEP Third-Party Administrator: Southeast Texas Regional Planning Commission, Transportation & Environmental Resources, 2210 Eastex Freeway, Beaumont, Texas 77703

Respondent: Jody M. Moffett, Executive Vice President and General Manager, Motiva Enterprises LLC f/k/a Motiva Chemicals LLC, Post Office Box 712, Port Arthur, Texas 77641-0712

Respondent's Attorney: N/A



OMMISSIO PARTITION OF THE PARTITION OF T	Policy Rev	Pe ision 5 (January 28, 2	nalty Calci	ulatio	n Worksh	eet (PC	•	February 11, 2021
DATES		13-Sep-2023 24-May-2024	Screening 13-S	Sep-2023	EPA Due]	
DECDO	NDENT /FACTIT	TV INFORMATIO	NA1					
RESPO		TY INFORMATION		<u> </u>				
D	Kesponaent	Motiva Enterprise	es LLC f/k/a Motiva	<u>Chemica</u>	IIS LLC			
	g. Ent. Ref. No. ty/Site Region				Major/M	inor Source	Major	
гасііі	ty/Site Region	10-Deaumont			Majoi / Mi	illoi Source	: [Majul	
CASE I	NFORMATION							
	f./Case ID No.	64799			No. o	f Violations	1	
		2023-1304-AIR-I				Order Type		
Med	lia Program(s)	Air			Government			
	Multi-Media						Caleb Martin	
							Enforcement Team	1 2
Adr	min. Penalty \$	Limit Minimum	\$0 Maxi	imum	\$25,000			<u> </u>
					, , , , , , , , , , , , , , , , , , , ,			
			Penalty C	Calcula	tion Section	n		
TOTAI	L BASE PENA	LTY (Sum of	violation base	e penal	ties)		Subtotal 1	\$12,500
		•		_	•			
ADJUS	STMENTS (+	/-) TO SUBTO	TAL 1					
			the Total Base Penalty	(Subtotal 1) by the indicated pe			
	Compliance Hi	story		100.0%	Adjustment	Subto	tals 2, 3, & 7	\$12,500
	Notes	agreed orders c	r one NOV with the ontaining a denial o conduct an audit	of liability	. Reduction for	two Notices		
	Culpability	No		0.0%	Enhancement		Subtotal 4	\$0
	Notes	The Re	spondent does not	meet the	culpability criter	ria.		
	0 15 11 50						S 11 1 15	4.0
	Good Faith Eff	ort to Comply 10	otal Adjustments				Subtotal 5	\$0
	Economic Ben	efit		0.0%	Enhancement*		Subtotal 6	\$0
	Leonomic Ben	Total EB Amounts	\$391		d at the Total EB \$ A	mount	Subtotal	Ψ0
	Estimated	d Cost of Compliance	\$5,000		,			
SUM C	OF SUBTOTAL	LS 1-7				F	Final Subtotal	\$25,000
OTHE	R FACTORS A	AS JUSTICE M	AY REQUIRE		0.0%		Adjustment	\$0
		Subtotal by the indic			0.0 /0		7 lagasement	т-
		,	· J					
	Notes							
						Final Per	nalty Amount	\$25,000
								7=2,230
STATI	JTORY LTMT	T ADJUSTMEN	Т			Final Assa	essed Penalty	\$25,000
J.,		· ·····································	-			a. A336		¥=5,000
DEFER	DDAI				0.0%	Dodustics	Adiustras	<u>*^</u>
DELEL	NAL				0.0%	Reduction	Adjustment	\$0

Reduces the Final Assessed Penalty by the indicated percentage.

Notes

No deferral for orders in which the Respondent has two or more prior administrative penalty orders as set out in Tex. Water Code \S 7.105(b)(2), (b)(4), and (b)(6).

PAYABLE PENALTY \$25,000 **Respondent** Motiva Enterprises LLC f/k/a Motiva Chemicals LLC

PCW

100%

Policy Revision 5 (January 28, 2021) PCW Revision February 11, 2021

Case ID No. 64799

Reg. Ent. Reference No. RN100217389

>> Final Compliance History Adjustment

Media Air

Enf. Coordinator Caleb Martin

Compliance History Worksheet

>> Compliance History Site Enhancement (Subtotal 2) Component Number of... Number Adjust. Written notices of violation ("NOVs") with same or similar violations as those in the 5% 1 NOVs current enforcement action (number of NOVs meeting criteria) Other written NOVs 0 0% Any agreed final enforcement orders containing a denial of liability (number of 7 140% orders meeting criteria) Orders Any adjudicated final enforcement orders, agreed final enforcement orders without a denial of liability, or default orders of this state or the federal government, or 0 0% any final prohibitory emergency orders issued by the commission Any non-adjudicated final court judgments or consent decrees containing a denial of liability of this state or the federal government (number of judgments or 0 0% Judgments consent decrees meeting criteria) and Consent Any adjudicated final court judgments and default judgments, or non-adjudicated Decrees final court judgments or consent decrees without a denial of liability, of this state 0% 0 or the federal government Any criminal convictions of this state or the federal government (number of Convictions 0 0% counts) **Emissions** Chronic excessive emissions events (number of events) 0 0% Letters notifying the executive director of an intended audit conducted under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 2 -2% 1995 (number of audits for which notices were submitted) **Audits** Disclosures of violations under the Texas Environmental, Health, and Safety Audit Privilege Act, 74th Legislature, 1995 (number of audits for which violations were 1 -2% disclosed) Environmental management systems in place for one year or more 0% No Voluntary on-site compliance assessments conducted by the executive director No 0% under a special assistance program Other Participation in a voluntary pollution reduction program 0% No Early compliance with, or offer of a product that meets future state or federal No 0% government environmental requirements Adjustment Percentage (Subtotal 2) 141% >> Repeat Violator (Subtotal 3) No Adjustment Percentage (Subtotal 3) 0% >> Compliance History Person Classification (Subtotal 7) Satisfactory Performer Adjustment Percentage (Subtotal 7) >> Compliance History Summary Compliance Enhancement for one NOV with the same or similar violations and seven agreed orders containing a History denial of liability. Reduction for two Notices of Intent to conduct an audit and one Disclosure of Violations. **Notes**

Total Compliance History Adjustment Percentage (Subtotals 2, 3, & 7) 141%

Final Adjustment Percentage *capped at 100%

	Sciecining Du	te 13-Sep-2023		Docket No	2023-1304-AIR-E		PCW
	Responde	nt Motiva Enterpr	ises LLC f/k/a M	otiva Chemicals LLC		Policy R	Revision 5 (January 28, 2021)
	Case ID N	0. 64799				PCV	V Revision February 11, 2021
Reg.	Ent. Reference N						
		ia Air					
	Enf. Coordinat		a				
	Violation Numb						
	Rule Cite	(s) Nos. 16989 an	d PSDTX794, S ral Terms and C	pecial Conditions No	and 122.143(4), Flexib . 1, Federal Operating I al Terms and Condition § 382.085(b)	Permit No.	
	Violation Descripti	7,395.00 pour 11,350.70 lbs Flare, Emission	nds ("lbs") of ca s of volatile orga ns Point Numbe	arbon monoxide, 1,02 anic compounds fron r LOUFLARE, during	fically, the Respondent 22.63 lbs of nitrogen ox n the Light Olefins Unit an emissions event (In asted 25 hours and five	rides, and Elevated cident No.	
					Base	e Penalty	\$25,000
>> Fnv	vironmental, Prop	erty and Hum	an Health M	latrix			
LIII	o.iiiieiitai, Fiop	Sicy and Hull	Harm	.4617			
OR	Relea		Moderate	Minor			
UK	Act Poten		X		Percent 50.0%		
	i otem	idi			70.0%		
>>Pro	grammatic Matrix						
	Falsification	n Major	Moderate	Minor	-		
					Percent 0.0%		
	Matrix		rotective of hun		nt amounts of pollutant nmental receptors as a		
				A	Adjustment	\$12,500	
				A	Adjustment	\$12,500	¢12 500
				A	Adjustment	\$12,500 [\$12,500
Violati	on Events			A	Adjustment	\$12,500 [\$12,500
Violati		of Violation Events		A		[\$12,500
Violati		of Violation Events	1	2	Adjustment Number of violation	[\$12,500
Violati		daily weekly monthly	1 X	2	Number of violation	days	
Violati		daily weekly		2		days	\$12,500 \$12,500
Violati		daily weekly monthly quarterly semiannual annual	X	vent is recommende	Number of violation Violation Base	days	
		daily weekly monthly quarterly semiannual annual single event	One weekly e	vent is recommende	Number of violation Violation Base d.	days	\$12,500
	Number	daily weekly monthly quarterly semiannual annual single event	One weekly e	2	Number of violation Violation Base d.	days e Penalty	\$12,500
	Number	daily weekly monthly quarterly semiannual annual single event	One weekly e	vent is recommende	Number of violation Violation Base d.	days e Penalty	\$12,500
	Number	daily weekly monthly quarterly semiannual annual single event mply Extraordinary Ordinary	One weekly e	vent is recommende	Number of violation Violation Base d.	days e Penalty	\$12,500
	Number	daily weekly monthly quarterly semiannual annual single event	One weekly e	vent is recommende	Number of violation Violation Base d.	days e Penalty	\$12,500
	Number	daily weekly monthly quarterly semiannual annual single event mply Extraordinary Ordinary	One weekly e O.0% Before NOE/NOV X The Responder	vent is recommende	Number of violation Violation Base d. ement Offer good faith criteria for	days e Penalty	\$12,500
	Number	daily weekly monthly quarterly semiannual annual single event	One weekly e O.0% Before NOE/NOV X The Responder	vent is recommende NOE/NOV to EDPRP/Settle	Number of violation Violation Base d. ement Offer good faith criteria for	days e Penalty	
Good F	Number	daily weekly monthly quarterly semiannual annual single event	One weekly e O.0% Before NOE/NOV X The Responder	vent is recommende NOE/NOV to EDPRP/Settle	Number of violation Violation Base d. ement Offer good faith criteria for	days e Penalty Reduction	\$12,500 \$0
Good F	Faith Efforts to Co	daily weekly monthly quarterly semiannual annual single event	One weekly e O.0% Before NOE/NOV X The Responder One	vent is recommende NOE/NOV to EDPRP/Settle	Number of violation Violation Base d. ement Offer good faith criteria for Violation	days e Penalty Reduction Subtotal Test	\$12,500 \$0 \$12,500

	E	conomic	Benefit	Woi	rksheet		
Respondent	: Motiva Enterprises LLC f/k/a Motiva Chemicals LLC						
Case ID No.	64799						
Reg. Ent. Reference No.	RN100217389						
Media							Years of
Violation No.						Percent Interest	Depreciation
11010110111101						5.0	-
	Item Cost	Date Required	Final Date	Yrs	Interest Saved	Costs Saved	EB Amount
Thomas Documentions		Date Required	Filial Date	115	Interest Saveu	Costs Saveu	EB Allioulit
Item Description							
Delayed Costs				1		I	L 0
Equipment				0.00	\$0	\$0	\$0
Buildings				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Engineering/Construction				0.00	\$0	\$0	\$0
Land				0.00	\$0	n/a	\$0
Record Keeping System				0.00	\$0 ¢0	n/a	\$0
Training/Sampling				0.00	\$0 ¢0	n/a	\$0 #0
Remediation/Disposal Permit Costs				0.00	\$0 ¢0	n/a	\$0 \$0
Other (as needed)	\$5,000	29-Sep-2022	22-Apr-2024	0.00 1.56	\$0 \$391	n/a n/a	\$391
Other (as needed)	\$3,000	29-3ep-2022	22-Api-2024	1.30	1 \$391	II/a	\$391
Notes for DELAYED costs	two portable specific to the	e diesel air compre e portable diesel a or similar causes a	essors at the Air air compressors as Incident No. 3	Systen in orde 388341.	ns Unit and implen r to prevent the re	al Diesel Exhaust Flunented an Operator currence of emissiced is the date the eliance.	round that is ns events due
Avoided Costs	ANNU	ALIZE avoided c	osts before en	tering	item (except for	one-time avoide	d costs)
Disposal				0.00	\$0	\$0	\$0
Personnel				0.00	\$0	\$0	\$0
Inspection/Reporting/Sampling				0.00	\$0	\$0	\$0
Supplies/Equipment				0.00	\$0	\$0	\$0
Financial Assurance				0.00	\$0	\$0	\$0
ONE-TIME avoided costs				0.00	\$0	\$0	\$0
Other (as needed)				0.00	\$0	\$0	\$0
Notes for AVOIDED costs							
Approx. Cost of Compliance		\$5,000			TOTAL		\$391



Compliance History Report

Compliance History Report for CN603743030, RN100217389, Rating Year 2023 which includes Compliance History (CH) components from September 1, 2018, through August 31, 2023.

Customer, Respondent, CN603743030, Motiva Enterprises LLC

Classification: SATISFACTORY

Rating: 5.27

or Owner/Operator:

Complexity Points:

f/k/a Motiva Chemicals LLC

Classification: SATISFACTORY

Rating: 7.47

Regulated Entity:

RN100217389, MOTIVA ENTERPRISES

PORT ARTHUR CHEMICALS

05 - Chemical Manufacturing

Repeat Violator: NO

CH Group:

Location:

4241 SAVANNAH AVENUE, PORT ARTHUR, JEFFERSON COUNTY, TEXAS

TCEQ Region:

REGION 10 - BEAUMONT

ID Number(s):

AIR OPERATING PERMITS ACCOUNT NUMBER JE0135Q

AIR QUALITY NON PERMITTED ID NUMBER

ENV100217389 **AIR NEW SOURCE PERMITS PERMIT 16989**

AIR NEW SOURCE PERMITS REGISTRATION 55148 AIR NEW SOURCE PERMITS AFS NUM 4824500082 **AIR NEW SOURCE PERMITS EPA PERMIT PSDTX794 AIR NEW SOURCE PERMITS REGISTRATION 111992**

AIR NEW SOURCE PERMITS PERMIT 140051 AIR NEW SOURCE PERMITS REGISTRATION 124103 AIR NEW SOURCE PERMITS REGISTRATION 150531 AIR NEW SOURCE PERMITS REGISTRATION 164263 AIR NEW SOURCE PERMITS REGISTRATION 164117 AIR NEW SOURCE PERMITS REGISTRATION 163951 AIR NEW SOURCE PERMITS REGISTRATION 150649 AIR NEW SOURCE PERMITS REGISTRATION 161300 AIR NEW SOURCE PERMITS REGISTRATION 161654 AIR NEW SOURCE PERMITS REGISTRATION 173548 AIR NEW SOURCE PERMITS REGISTRATION 172191 AIR NEW SOURCE PERMITS REGISTRATION 169831 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX1564 AIR NEW SOURCE PERMITS EPA PERMIT GHGPSDTX195

UNDERGROUND INJECTION CONTROL PERMIT

5X2500122

WASTEWATER EPA ID TX0105287

POLLUTION PREVENTION PLANNING ID NUMBER

INDUSTRIAL AND HAZARDOUS WASTE SOLID WASTE

REGISTRATION # (SWR) 89230 **TAX RELIEF ID NUMBER 19879** AIR OPERATING PERMITS PERMIT 1317

PUBLIC WATER SYSTEM/SUPPLY REGISTRATION

1230093

AIR NEW SOURCE PERMITS ACCOUNT NUMBER

JE0135Q

AIR NEW SOURCE PERMITS REGISTRATION 169161 AIR NEW SOURCE PERMITS REGISTRATION 48586 AIR NEW SOURCE PERMITS REGISTRATION 112518 AIR NEW SOURCE PERMITS REGISTRATION 133863 AIR NEW SOURCE PERMITS REGISTRATION 118347 AIR NEW SOURCE PERMITS REGISTRATION 119835 AIR NEW SOURCE PERMITS REGISTRATION 164412 AIR NEW SOURCE PERMITS REGISTRATION 168490 AIR NEW SOURCE PERMITS REGISTRATION 165268 AIR NEW SOURCE PERMITS REGISTRATION 164053 AIR NEW SOURCE PERMITS REGISTRATION 156024 AIR NEW SOURCE PERMITS REGISTRATION 159717 AIR NEW SOURCE PERMITS REGISTRATION 158961 AIR NEW SOURCE PERMITS REGISTRATION 172293 AIR NEW SOURCE PERMITS EPA PERMIT PSDTX794M1 AIR NEW SOURCE PERMITS FPA PERMIT PSDTX1624

AIR NEW SOURCE PERMITS PERMIT 156571 IHW CORRECTIVE ACTION SOLID WASTE

REGISTRATION # (SWR) 89230

WASTEWATER PERMIT WQ0003057000

AIR EMISSIONS INVENTORY ACCOUNT NUMBER JE0135Q

INDUSTRIAL AND HAZARDOUS WASTE EPA ID

TXR000080142

TAX RELIEF ID NUMBER 19657

Compliance History Period: September 01, 2018 to August 31, 2023 Rating Year: 2023 **Rating Date:** 09/01/2023

Date Compliance History Report Prepared: February 05, 2024 Agency Decision Requiring Compliance History: Enforcement **Component Period Selected:** February 06, 2019 to February 05, 2024

TCEQ Staff Member to Contact for Additional Information Regarding This Compliance History.

Name: Caleb Martin Phone: (512) 239-2091

Site and Owner/Operator History:

1) Has the site been in existence and/or operation for the full five year compliance period?

YES

2) Has there been a (known) change in ownership/operator of the site during the compliance period?

YES

Opal Group, Inc. OPERATOR since 12/21/2009 3) Who is the current owner/operator?

> Flint Hills Resources, LP OWNER OPERATOR since 10/15/2007 Motiva Chemicals LLC OWNER OPERATOR since 6/20/1996 CHAMPIONX LLC OWNER OPERATOR since 5/8/2014

Afton Chemical Additives Corporation OWNER OPERATOR since 7/19/2013 Huntsman Petrochemical Corporation OWNER OPERATOR since 7/19/2013

Koch Pipeline OWNER OPERATOR since 5/21/2013

Huntsman Petrochemical LLC OWNER OPERATOR since 3/7/2019 Motiva Enterprises LLC OWNER OPERATOR since 10/31/2022

4) Who was/were the prior owner(s)/operator(s)?

Motiva Enterprises LLC, OWNER OPERATOR, 4/18/2019 to 12/12/2019

Components (Multimedia) for the Site Are Listed in Sections A - J

A. Final Orders, court judgments, and consent decrees:

Effective Date: 02/12/2019 ADMINORDER 2018-0323-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116,715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: Special Condition 1 PERMIT

Special Term & Condition 24 OP

Description: Failure to prevent unauthorized emissions.

2 Effective Date: 01/21/2020 ADMINORDER 2018-1718-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: Special Condition 1 PERMIT

Special Term & Condition 24 OP

Description: Failure to prevent unauthorized emissions. Specifically, the Respondent released 4,181.70 pounds ("lbs") of carbon monoxide, 10,022.52 lbs of ethylene, and 578.97 lbs of nitrogen oxides from the Light Olefins Unit Elevated Flare, Emissions Point Number LOUFLARE, during an emissions event (Incident No. 290520) that began on August 19, 2018 and lasted eight hours and 30 minutes.

3 Effective Date: 08/18/2020 ADMINORDER 2019-1289-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

> 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: PSD-TX-794, SPECIAL CONDITION 1 PERMIT

SPECIAL CONDITION 24 OP

Description: Failure to maintain an emission rate below the allowable emission limit.

A8 Mod 2D

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

> 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: Special Condition 1 PERMIT

Special Condition 24 OP

Description: Failure to maintain an emission rate below the allowable emission limit.

A8, Mod 2B

4 Effective Date: 03/16/2021 ADMINORDER 2020-0790-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SPECIAL CONDITION 1 PERMIT

SPECIAL CONDITION 24 OP Special Conditions No. 28.A OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 243.005 pounds of volatile organic compounds as fugitive emissions, during an emissions event (Incident No. 326444) that began on December 10, 2019 and lasted 36 hours and 48 minutes. The emissions event occurred due to the overfilling of Tank 33743 that caused a pressure relief valve to lift at the Light Olefins Unit, resulting in a spill and the release to the atmosphere.

5 Effective Date: 10/27/2021 ADMINORDER 2020-1275-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: GTC and STC No. 23 OP

SC No. 1 PERMIT

SPECIAL CONDITION 1 PERMIT SPECIAL CONDITION 24 OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 2,090.74 lbs of CO, 5,754.08 lbs of VOC, and 274.99 lbs of NOx from the Light Olefins Unit Elevated Flare, EPN LOUFLARE, during an emissions event (Incident No. 335752) that occurred on May 19, 2020 and lasted two hours and 50 minutes.

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: GTC and STC No. 23 OP

SC No. 1 PERMIT

SPECIAL CONDITION 1 PERMIT SPECIAL CONDITION 24 OP

Description: Failed to prevent unauthorized emissions. Specifically, the Respondent released 8,227.59 lbs of CO, 14,361.69 lbs of VOC, 1,082.18 lbs of NOx, and 56.96 lbs of nitrogen dioxide from the Light Olefins Unit Elevated Flare, EPN LOUFLARE, during an emissions event (Incident No. 340127) that began on August 4, 2020 and lasted 64 hours and 10 minutes.

6 Effective Date: 05/17/2022 ADMINORDER 2021-0279-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rgmt Prov: SC No. 1 PERMIT

SPECIAL CONDITION 1 PERMIT SPECIAL CONDITION 24 OP

Description: Failure to prevent unauthorized emissions. Specifically, the Respondent released 334.12 pounds of volatile organic compounds as fugitive emissions, during an emissions event (Incident No. 345332) that occurred on November 2, 2020 and lasted four hours and 15 minutes. The emissions event occurred when a relief valve on the chemical injection system was set at a lower pressure than one of the process injection points that caused the relief valve to relieve and allow condensate from the cracked g

7 Effective Date: 12/20/2022 ADMINORDER 2021-1461-AIR-E (1660 Order-Agreed Order With Denial)

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) Rqmt Prov: SPECIAL CONDITION 1 PERMIT

SPECIAL CONDITION 24 OP

Description: Failure to maintain an emission rate below the allowable emission limit.

A12i6, Mod2d

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SPECIAL CONDITION 1 PERMIT

SPECIAL CONDITION 24 OP

Description: Failure to maintain an emission rate below the allowable emission limit (Incident No. 366135).

A12i6, Mod2d

Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3)

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b)

Rqmt Prov: SPECIAL CONDITION 1 PERMIT

SPECIAL CONDITION 24 OP

Description: Failure to maintain an emission rate below the allowable emission limit (Incident No. 368816).

A12i6, Mod2d

B. Criminal convictions:

N/A

C. Chronic excessive emissions events:

N/A

D. The approval dates of investigations (CCEDS Inv. Track. No.):

The approve	in dates of investigation	is (CCLD3 IIIV.
Item 1	February 15, 2019	(1564241)
Item 2	March 14, 2019	(1564242)
Item 3	March 15, 2019	(1552339)
Item 4	March 19, 2019	(1551840)
Item 5	April 22, 2019	(1573342)
Item 6	May 20, 2019	(1586291)
Item 7	June 18, 2019	(1586292)
Item 8	June 20, 2019	(1575492)
Item 9	July 15, 2019	(1594689)
Item 10	August 07, 2019	(1582073)
Item 11	August 16, 2019	(1582395)
Item 12	August 20, 2019	(1600989)
Item 13	September 20, 2019	(1607906)
Item 14	October 11, 2019	(1614771)
Item 15	October 22, 2019	(1602999)
Item 16	November 19, 2019	(1620560)
Item 17	December 19, 2019	(1627910)
Item 18	January 22, 2020	(1635536)
Item 19	January 30, 2020	(1617412)
Item 20	February 19, 2020	(1642153)
Item 21	March 09, 2020	(1633633)
Item 22	March 10, 2020	(1631169)
Item 23	March 23, 2020	(1648665)
Item 24	March 26, 2020	(1632683)
Item 25	April 15, 2020	(1633114)
Item 26	April 22, 2020	(1655020)
Item 27	April 24, 2020	(1644185)
Item 28	April 29, 2020	(1633113)
Item 29	May 18, 2020	(1661579)
Item 30	May 22, 2020	(1639251)
Item 31	May 29, 2020	(1645935)

Item 32	June 10, 2020	(1668113)
Item 33	June 25, 2020	(1652096)
Item 34	July 16, 2020	(1675060)
Item 35	August 13, 2020	(1663375)
Item 36	August 20, 2020	(1681828)
Item 37	September 21, 2020	(1688405)
Item 38	September 22, 2020	(1677493)
Item 40	October 21, 2020	(1671271)
Item 41	October 22, 2020	(1694766)
Item 42	October 23, 2020	(1672985)
Item 43	October 27, 2020	(1671409)
Item 44	November 10, 2020	(1716884)
Item 45	November 13, 2020	(1678620)
Item 46	November 24, 2020	(1679937)
Item 47	December 11, 2020	(1716885)
Item 49	January 14, 2021	(1716886)
Item 50	January 22, 2021	(1686002)
Item 51	January 25, 2021	(1699021)
Item 52	February 22, 2021	(1729964)
Item 53	March 22, 2021	(1729965)
Item 55	April 15, 2021	(1729966)
Item 56	April 16, 2021	(1685771)
Item 57	April 23, 2021	(1709156)
Item 58	May 10, 2021	(1706208)
Item 59	May 12, 2021	(1706280)
Item 60	May 13, 2021	(1742271)
Item 61	May 14, 2021	(1679452)
Item 62	May 27, 2021	(1079432)
Item 63	June 17, 2021	(1700077)
Item 64	June 24, 2021	
Item 65	July 16, 2021	(1735361)
Item 66	• •	(1753166)
Item 68	August 10, 2021	(1758570)
Item 69	September 16, 2021 September 23, 2021	(1767864)
Item 70	October 12, 2021	(1746772) (1778426)
Item 71	October 31, 2021	
	November 10, 2021	(1762401) (1785097)
Item 72	•	,
Item 73	November 17, 2021	(1773914)
Item 74	November 19, 2021	(1773783)
Item 76	December 15, 2021	(1792130)
Item 77	January 13, 2022	(1799979)
Item 78	February 08, 2022	(1771775)
Item 79	February 14, 2022	(1807811)
Item 80	February 24, 2022	(1789254)
Item 81	March 07, 2022	(1814854)
Item 82	March 25, 2022	(1795867)
Item 83	March 31, 2022	(1803510)
Item 84	April 13, 2022	(1821423)
Item 85 Item 86	April 18, 2022	(1809758)
	May 16, 2022	(1830320)
Item 87	June 15, 2022	(1836570)
Item 88	June 21, 2022	(1823747)
Item 89	July 14, 2022	(1843755)
Item 90	July 18, 2022	(1825715)
Item 91	August 15, 2022	(1832528)
Item 92	August 15, 2022	(1849916)
Item 93	September 13, 2022	(1857687)
Item 94	September 19, 2022	(1825736)
Item 95	September 30, 2022	(1798187)
Item 96	October 10, 2022	(1841022)
Item 97	October 13, 2022	(1864040)

Item 99	November 18, 2022	(1870949)
Item 100	December 05, 2022	(1859984)
Item 101	December 13, 2022	(1876806)
Item 102	January 13, 2023	(1866568)
Item 103	January 18, 2023	(1883617)
Item 104	January 19, 2023	(1869383)
Item 105	January 24, 2023	(1845902)
Item 106	February 10, 2023	(1891430)
Item 107	March 13, 2023	(1900003)
Item 108	March 20, 2023	(1881578)
Item 109	April 05, 2023	(1886080)
Item 110	April 12, 2023	(1887070)
Item 111	April 18, 2023	(1906803)
Item 112	May 15, 2023	(1913956)
Item 113	June 09, 2023	(1845906)
Item 114	June 16, 2023	(1920564)
Item 115	June 28, 2023	(1855515)
Item 116	July 14, 2023	(1927550)
Item 117	August 10, 2023	(1934491)
Item 118	September 18, 2023	(1940668)
Item 119	September 19, 2023	(1930045)
Item 120	October 06, 2023	(1931178)
Item 121	October 18, 2023	(1947470)
Item 122	November 07, 2023	(1932007)
Item 123	November 14, 2023	(1953155)
Item 124	January 03, 2024	(1945476)
Item 125	January 23, 2024	(1789675)
Item 126	January 30, 2024	(1881630)

E. Written notices of violations (NOV) (CCEDS Inv. Track. No.):

A notice of violation represents a written allegation of a violation of a specific regulatory requirement from the commission to a regulated entity. A notice of violation is not a final enforcement action, nor proof that a violation has actually occurred.

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Date:
          03/03/2023 (1868577)
Self Report?
                                                         Classification:
                                                                          Moderate
Citation:
               30 TAC Chapter 101, SubChapter A 101.20(2)
               30 TAC Chapter 101, SubChapter A 101.20(3)
               30 TAC Chapter 115, SubChapter D 115.354(11)
               30 TAC Chapter 115, SubChapter D 115.354(2)
               30 TAC Chapter 115, SubChapter D 115.356(2)
               30 TAC Chapter 116, SubChapter G 116.715(a)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.162(c)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.168(b)
40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.174(b)(3)(i)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1022(a)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1025(b)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1027(b)(3)(i)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT YY 63.1103(e)(3)
               5C THSC Chapter 382 382.085(b)
               GENERAL TERMS & CONDITIONS OP
               SPECIAL CONDITION 15F PERMIT
               SPECIAL CONDITION 16F PERMIT
               SPECIAL CONDITION 1A OP
               Special Condition 23 OP
               SPECIAL CONDITION 27 OP
               SPECIAL CONDITION 8 PERMIT
Description:
               Failure to monitor Leak Detection and Repair (LDAR) components.
Self Report?
                                                         Classification:
                                                                          Moderate
Citation:
               30 TAC Chapter 101, SubChapter A 101.20(2)
               30 TAC Chapter 101, SubChapter A 101.20(3)
               30 TAC Chapter 116, SubChapter G 116.715(a)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.165(a)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1030(b)
               5C THSC Chapter 382 382.085(b)
               GENERAL TERMS AND CONDITIONS OP
               SPECIAL CONDITION 1A OP
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SPECIAL CONDITION 23 OP
SPECIAL CONDITION 27 OP
SPECIAL CONDITION 8 PERMIT
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Description: Failure to operate a component with an instrument reading of less than 500

parts per million (ppm).

Self Report? NO

Classification: Moderate

Citation: 30 TAC Chapter 116, SubChapter B 116.115(c) 30 TAC Chapter 116, SubChapter F 116.615(2)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) GENERAL TERMS AND CONDITIONS OP

SPECIAL CONDITION 1A OP SPECIAL CONDITION 23 OP

SPECIAL CONDITION 4(B)(ii) PERMIT SPECIAL CONDITION 4(B)(v) PERMIT SPECIAL CONDITION 4(B)(vi) PERMIT

Description: Failure to maintain the ammonia emission limit for LOU Standby Boiler. Self Report? Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(1) 30 TAC Chapter 101, SubChapter A 101.20(3)

> 30 TAC Chapter 111, SubChapter A 111.111(a)(4)(A) 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(4)

5C THSC Chapter 382 382.085(b) GENERAL TERMS AND CONDITIONS OP SPECIAL CONDITION 11(C) PERMIT SPECIAL CONDITION 1A OP SPECIAL CONDITION 23 OP SPECIAL CONDITION 27 OP

SPECIAL CONDITION 6 PERMIT SPECIAL CONDITION 8 PERMIT

Description: Failure to prevent a smoking flare.

Self Report? Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) **GENERAL TERMS & CONDITIONS OP** SPECIAL CONDITION 1A OP

SPECIAL CONDITION 23 IHWPERMTCP SPECIAL CONDITION 27 OP

SPECIAL CONDITION 38(A)(1) PERMIT SPECIAL CONDITION 42(C)(3) PERMIT

Description: Failure to document volatile organic compounds (VOC) exhaust concentration

in accordance to permit.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 117, SubChapter B 117.105(f)(1)

30 TAC Chapter 117, SubChapter B 117.110(c)(1) 30 TAC Chapter 122, SubChapter B 122.143(4)

5C THSC Chapter 382 382.085(b) GENERAL TERMS AND CONDITIONS OP SPECIAL CONDITION 1A OP SPECIAL CONDITION 4(B)(v PERMIT

Description: Failure to maintain carbon monoxide (CO) emissions below permitted limits. Self Report? Classification: Moderate

30 TAC Chapter 115, SubChapter B 115.144(3)(F) Citation:

30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.354(a)(2)

5C THSC Chapter 382 382.085(b) GENERAL TERMS AND CONDITIONS OP

SPECIAL CONDITION 1A OP SPECIAL CONDITION 23 OP SPECIAL CONDITION 27 OP SPECIAL CONDITION 7 PERMIT

Description: Failure to accurately record process parameters for the treatment process or

wastewater treatment system unit.

Self Report? NO Classification: Moderate

30 TAC Chapter 101, SubChapter A 101.20(1) Citation:

30 TAC Chapter 101, SubChapter A 101.20(2) 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter B 116.115(c)

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30 TAC Chapter 122, SubChapter B 122.143(4)
               40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(6)(ii)
               5C THSC Chapter 382 382.085(b)
               GENERAL TERMS AND CONDITIONS OP
               SPECIAL CONDITION 11(A) PERMIT
               SPECIAL CONDITION 1A OP
               SPECIAL CONDITION 23 OP
               SPECIAL CONDITION 27 OP
               SPECIAL CONDITION 6 PERMIT
               SPECIAL CONDITION 8 PERMIT
Description:
               Failure to maintain the flare's net heating value at or above 300 British
              thermal units per standard cubic foot (Btu/scf) (AUFLARE).
Self Report?
                                                                        Moderate
Citation:
               30 TAC Chapter 101, SubChapter A 101.20(1)
               30 TAC Chapter 101, SubChapter A 101.20(3)
               30 TAC Chapter 116, SubChapter B 116.115(c)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.354(d)
               5C THSC Chapter 382 382.085(b)
               GENERAL TERMS AND CONDITIONS OP
               SPECIAL CONDITION 1A OP
               SPECIAL CONDITION 46(A)(2) PERMIT
               SPECIAL CONDITION 46(A)(4) PERMIT
Description:
               Failure to conduct carbon monitoring.
Self Report?
                                                        Classification:
                                                                        Moderate
             NO
               30 TAC Chapter 101, SubChapter A 101.20(1)
Citation:
               30 TAC Chapter 101, SubChapter A 101.20(2)
               30 TAC Chapter 101, SubChapter A 101.20(3)
               30 TAC Chapter 116, SubChapter G 116.715(a)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.18(c)(3)(ii)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT A 63.11(b)(6)(ii)
               5C THSC Chapter 382 382.085(b)
               GENERAL TERMS AND CONDITIONS OP
               SPECIAL CONDITION 11(A) PERMIT
               SPECIAL CONDITION 1A OP
               SPECIAL CONDITION 23 OP
               SPECIAL CONDITION 27 OP
               SPECIAL CONDITION 6 PERMIT
               SPECIAL CONDITION 8 PERMIT
Description:
               Failure to maintain the flare's net heating value at or above 300 British
               thermal units per standard cubic foot (Btu/scf) (LOUFLARE).
Self Report?
                                                        Classification:
                                                                        Moderate
Citation:
               30 TAC Chapter 122, SubChapter B 122.143(4)
               30 TAC Chapter 122, SubChapter B 122.145(2)(A)
               5C THSC Chapter 382 382.085(b)
              GENERAL TERMS AND CONDITIONS OP
Description:
               Failure to report all deviations.
Self Report?
                                                        Classification:
                                                                        Moderate
Citation:
               30 TAC Chapter 101, SubChapter A 101.20(3)
               30 TAC Chapter 116, SubChapter G 116.715(a)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               5C THSC Chapter 382 382.085(b)
               GENERAL TERMS & CONDITIONS OP
               SPECIAL CONDITION 1A OP
               SPECIAL CONDITION 23 OP
               SPECIAL CONDITION 27 OP
               SPECIAL CONDITION 38A PERMIT
Description:
               Failure to conduct monitoring within 15 days.
Self Report?
             NO
                                                        Classification:
                                                                        Moderate
Citation:
               GENERAL TERMS AND CONDITIONS OP
               30 TAC Chapter 101, SubChapter A 101.20(1)
               30 TAC Chapter 101, SubChapter A 101.20(3)
               30 TAC Chapter 122, SubChapter B 122.143(4)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1019(d)
               40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1022(b)(5)
               5C THSC Chapter 382 382.085(b)
               SPECIAL CONDITION 1A OP
Description:
              Failure to maintain records.
Self Report?
                                                        Classification:
                                                                        Moderate
               30 TAC Chapter 101, SubChapter A 101.20(2)
Citation:
               30 TAC Chapter 101, SubChapter A 101.20(3)
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30 TAC Chapter 116, SubChapter G 116.715(a)

30 TAC Chapter 115, SubChapter D 115.352(4) 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.167(a)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1033(b)(1) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT YY 63.1103(e)(3)

5C THSC Chapter 382 382.085(b)
GENERAL TERMS AND CONDITIONS OP
SPECIAL CONDITION 15(E) PERMIT
SPECIAL CONDITION 16(E) PERMIT
SPECIAL CONDITION 1A OP
SPECIAL CONDITION 23 OP
SPECIAL CONDITION 8 PERMIT

Description: Failure to prevent open-ended lines (OELs).

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.348(a)(1)(i) 40 CFR Chapter 61, SubChapter C, PT 61, SubPT FF 61.357(d)(7)(ii)

5C THSC Chapter 382 382.085(b)
GENERAL TERMS AND CONDITIONS OP

SPECIAL CONDITION 23 OP SPECIAL CONDITION 27 OP SPECIAL CONDITION 7 PERMIT

Description: Failure to maintain Waste Water Stripping Units operating limits for benzene.

Self Report? NO Classification: Moderate

Citation: 30 TAC Chapter 101, SubChapter A 101.20(2)

30 TAC Chapter 101, SubChapter A 101.20(3) 30 TAC Chapter 115, SubChapter D 115.354(11) 30 TAC Chapter 115, SubChapter D 115.354(2) 30 TAC Chapter 115, SubChapter D 115.356(2) 30 TAC Chapter 116, SubChapter G 116.715(a) 30 TAC Chapter 122, SubChapter B 122.143(4)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT H 63.162(f) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1023(e) 40 CFR Chapter 63, SubChapter C, PT 63, SubPT UU 63.1024(c)

5C THSC Chapter 382 382.085(b)
GENERAL TERMS & CONDITIONS OP
SPECIAL CONDITION 15F PERMIT
SPECIAL CONDITION 16F PERMIT
SPECIAL CONDITION 1A OP
SPECIAL CONDITION 23 OP
SPECIAL CONDITION 27 OP
SPECIAL CONDITION 8 PERMIT

Description: Failure to tag 11 LDAR components on Delay of Repair.

F. Environmental audits:

Notice of Intent Date: 07/17/2018 (1505541)

Disclosure Date: 03/25/2019 Viol. Moderate

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT JJJJ 60.4245(c)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6645(c)

Description: Failed to submit the initial notifications for 37G-O100. Specifically, there was no record of a 30-day

post construction notification required by 40 CFR \S 60.4245(c) for 37G-O100 or of a 120-day post startup notification required by 40 CFR \S 63.6645(c) (startup was March 21, 2016, so initial notification

was due on April 20, 2016 and post construction notification was due on July 19, 2016).

Viol. Moderate

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT JJJJ 60.4245(d)

40 CFR Chapter 60, SubChapter C, PT 60, SubPT A 60.8(d)

Description: Failed to submit a 30-day pretest notification and 60-day performance test report for 37G-0100.

Specifically, a performance test occurred on April 4, 2016 for 37G-O100 and no record was found that a 30-day pretest notification was submitted (the pretest notification was due on March 5, 2016 and the

60-day report was due on Jun 3, 2016).

Disclosure Date: 06/20/2019

Viol. Minor

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT IIII 60.4211(f)(2)(i)

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6602

40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(c)

Description: Maintenance records are inconsistent, or not available, to validate that stationary RICEs were

maintained according to FHRs owne.r maintenance··plan.

Viol. Minor

Classification:

Citation: 40 CFR Chapter 63, SubChapter C, PT 63, SubPT ZZZZ 63.6655(f)

Description: Hourly engine runtime records are not available or were not tracked for the following pumps. (EPNs:

30G-101, 33P-106, 33P-107, 34P-114A, 34P-114B, 33P-I 14S, 34P-I 18S, P-1, 34P-109A, 34P-109B,

34?-1Q9C, 34P-109D)

Viol. Minor

Classification:
Citation: 30 TAC Chapter 101, SubChapter A 101.10(c)

Description: FHR has been utilizing 52 hours per pump as the maximum allowed maintenance hours instead of

actual runtime, to calculate emissions from stationary pumps in the site's annual emission inventory.

Viol. Moderate

Classification:

Citation: 40 CFR Chapter 60, SubChapter C, PT 60, SubPT JJJJ 60.4243(b)

Description: The emergency backup generator (EPN: 37G-0100) was incorrectly permitted as an EPA certified

engine. However, after reviewing the manufacturer's information the engine is not an EPA certified

engine.

Notice of Intent Date: 02/21/2020 (1633650)

No DOV Associated

Notice of Intent Date: 05/17/2022 (1825836)

No DOV Associated

G. Type of environmental management systems (EMSs):

N/A

H. Voluntary on-site compliance assessment dates:

N/A

I. Participation in a voluntary pollution reduction program:

N/A

J. Early compliance:

N/A

Sites Outside of Texas:

N/A

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY



IN THE MATTER OF AN	§	BEFORE THE
ENFORCEMENT ACTION	§	
CONCERNING	§	TEXAS COMMISSION ON
MOTIVA ENTERPRISES LLC F/K/A	§	TEAAS COMMISSION ON
MOTIVA CHEMICALS LLC	§	
RN100217389	§	ENVIRONMENTAL QUALITY

AGREED ORDER DOCKET NO. 2023-1304-AIR-E

I. JURISDICTION AND STIPULATIONS

On	_, the Texas Commission on Environmental Quality ("the
Commission" or "TCEQ") consid	dered this agreement of the parties, resolving an enforcement
action regarding Motiva Enterp	rises LLC f/k/a Motiva Chemicals LLC (the "Respondent") under
the authority of Tex. HEALTH & S	SAFETY CODE ch. 382 and Tex. WATER CODE ch. 7. The Executive
Director of the TCEQ, through	the Enforcement Division, and the Respondent together stipulate
that:	

- 1. The Respondent owns and operates a chemical manufacturing plant located at 4241 Savannah Avenue in Port Arthur, Jefferson County, Texas (the "Plant"). The Plant consists or consisted of one or more sources as defined in Tex. Health & Safety Code § 382.003(12).
- 2. The Executive Director and the Respondent agree that the TCEQ has jurisdiction to enter this Order pursuant to Tex. Water Code §§ 7.002, 7.051, and 7.073, and that the Respondent is subject to TCEQ's jurisdiction. The TCEQ has jurisdiction in this matter pursuant to Tex. Water Code § 5.013 because it alleges violations of Tex. Health & Safety Code ch. 382 and the rules of the TCEQ.
- 3. The occurrence of any violation is in dispute and the entry of this Order shall not constitute an admission by the Respondent of any violation alleged in Section II ("Allegations"), nor of any statute or rule.
- 4. An administrative penalty in the amount of \$25,000 is assessed by the Commission in settlement of the violations alleged in Section II ("Allegations"). The Respondent paid \$12,500 of the penalty.

Pursuant to Tex. Water Code § 7.067, \$12,500 of the penalty shall be conditionally offset by the Respondent's timely and satisfactory completion of a Supplemental Environmental Project ("SEP") as defined in in the attached SEP Agreement ("Attachment A", incorporated herein by reference). The Respondent's obligation to pay the conditionally offset portion of the penalty shall be discharged upon full compliance with all the terms and conditions of this Order, which includes the timely and satisfactory completion of all provisions of the SEP Agreement, as determined by the Executive Director.

- 5. The Executive Director and the Respondent agree on a settlement of the matters alleged in this enforcement action, subject to final approval in accordance with 30 Tex. ADMIN. CODE § 70.10(a). Any notice and procedures, which might otherwise be authorized or required in this action, are waived in the interest of a more timely resolution of the matter.
- 6. The Executive Director may, without further notice or hearing, refer this matter to the Office of the Attorney General of the State of Texas ("OAG") for further enforcement proceedings if the Executive Director determines that the Respondent has not complied with one or more of the terms or conditions in this Order.
- 7. This Order represents the complete and fully integrated agreement of the parties. The provisions of this Order are deemed severable and, if a court of competent jurisdiction or other appropriate authority deems any provision of this Order unenforceable, the remaining provisions shall be valid and enforceable.
- 8. This Order shall terminate five years from its effective date or upon compliance with all the terms and conditions set forth in this Order, whichever is later.
- 9. The Executive Director recognizes that by April 22, 2024, the Respondent added 55-gallon drums to be used as supplemental Diesel Exhaust Fluid tanks to the two portable diesel air compressors at the Air Systems Unit and implemented an Operator round that is specific to the portable diesel air compressors in order to prevent the recurrence of emissions events due to the same or similar causes as Incident No. 388341.

II. ALLEGATIONS

During a record review for the Plant conducted from October 13, 2022 through June 23, 2023, an investigator documented that the Respondent failed to prevent unauthorized emissions, in violation of 30 Tex. Admin. Code §§ 101.20(3), 116.715(a), and 122.143(4), Flexible Permit Nos. 16989 and PSDTX794, Special Conditions No. 1, Federal Operating Permit No. 01317, General Terms and Conditions and Special Terms and Conditions No. 23, and Tex. Health & Safety Code § 382.085(b). Specifically, the Respondent released 7,395.00 pounds ("lbs") of carbon monoxide, 1,022.63 lbs of nitrogen oxides, and 11,350.70 lbs of volatile organic compounds from the Light Olefins Unit Elevated Flare, Emissions Point Number LOUFLARE, during an emissions event (Incident No. 388341) that began on September 29, 2022 and lasted 25 hours and five minutes.

III. DENIALS

The Respondent generally denies each allegation in Section II ("Allegations").

IV. ORDERING PROVISIONS

NOW, THEREFORE, THE TEXAS COMMISSION ON ENVIRONMENTAL QUALITY ORDERS that:

1. The Respondent is assessed a penalty as set forth in Section I, Paragraph No. 4. The payment of this penalty and the Respondent's compliance with all of the requirements set forth in this Order resolve only the allegations in Section II. The Commission shall not be constrained in any manner from requiring corrective action or penalties for violations which are not raised here. Penalty payments shall be made payable to "TCEQ" and shall be sent with the notation "Re: Motiva Enterprises LLC f/k/a Motiva Chemicals LLC, Docket No. 2023-1304-AIR-E" to:

Financial Administration Division, Revenue Operations Section Attention: Cashier's Office, MC 214 Texas Commission on Environmental Quality 12100 Park 35 Circle Austin, Texas 78753

- 2. The Respondent shall implement and complete the SEP as set forth in Section I, Paragraph No. 4. The amount of \$12,500 of the assessed penalty is conditionally offset based on the Respondent's implementation and completion of the SEP pursuant to the terms of the SEP Agreement, as defined in Attachment A. Penalty payments for any portion of the SEP deemed be the Executive Director as not complete shall be paid within 30 days after the date the Executive Director demands payment.
- 3. All relief not expressly granted in this Order is denied.
- 4. The duties and provisions imposed by this Order shall apply to and be binding upon the Respondent. The Respondent is ordered to give notice of this Order to personnel who maintain day-to-day control over the Plant operations referenced in this Order.
- 5. The Executive Director may grant an extension of any deadline in this Order or in any plan, report, or other document submitted pursuant to this Order, upon a written and substantiated showing of good cause. All requests for extensions by the Respondent shall be made in writing to the Executive Director. Extensions are not effective until the Respondent receives written approval from the Executive Director. The determination of what constitutes good cause rests solely with the Executive Director.
- 6. This Order, issued by the Commission, shall not be admissible against the Respondent in a civil proceeding, unless the proceeding is brought by the OAG to: (1) enforce the terms of this Order; or (2) pursue violations of a statute within the Commission's jurisdiction, or of a rule adopted or an order or permit issued by the Commission under such a statute.
- 7. This Order may be executed in separate and multiple counterparts, which together shall constitute a single instrument. Any page of this Order may be copied, scanned. digitized, converted to electronic portable document format ("pdf"), or otherwise reproduced and may be transmitted by digital or electronic transmission, including but not limited to facsimile transmission and electronic mail. Any signature affixed to this Order shall constitute an original signature for all purposes and may be used, filed, substituted, or issued for any purpose for which an original signature could be used. The term "signature" shall include manual signatures and true and accurate reproductions of manual signatures created, executed, endorsed, adopted, or authorized by the person or persons to whom the signatures are attributable. Signatures may be copied or reproduced digitally, electronically, by photocopying, engraving, imprinting, lithographing, electronic mail, facsimile transmission, stamping, or any other means or process which the Executive Director deems acceptable. In this paragraph exclusively, the terms: electronic transmission, owner, person, writing, and written, shall have the meanings assigned to them under Tex. Bus. Org. Code § 1.002.
- 8. The effective date of this Order is the date it is signed by the Commission. A copy of this fully executed Order shall be provided to each of the parties.

Motiva Enterprises LLC f/k/a Motiva Chemicals LLC DOCKET NO. 2023-1304-AIR-E Page 4

SIGNATURE PAGE

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY

For the Commission	Date
Tot the commission	7/1/2024
For the Executive Director	Date
I, the undersigned, have read and understand the attac the attached Order, and I do agree to the terms and co acknowledge that the TCEQ, in accepting payment for on such representation.	nditions specified therein. I further
I also understand that failure to comply with the Orde and/or failure to timely pay the penalty amount, may n	
 A negative impact on compliance history; Greater scrutiny of any permit applications subm Referral of this case to the OAG for contempt, in and/or attorney fees, or to a collection agency; 	
 Increased penalties in any future enforcement ac 	
• Automatic referral to the OAG of any future enfo	rcement actions; and
 TCEQ seeking other relief as authorized by law. 	

In addition, any falsification of any compliance documents may result in criminal prosecution.

Signature
Jody M. Mosfith

Name (Printed or typed) Authorized Representative of

Motiva Enterprises LLC f/k/a Motiva Chemicals LLC

☐ If mailing address has changed, please check this box and provide the new address below:

VPa GM Part Arthur
Title Manufacturing Complex

Attachment A

Docket Number: 2023-1304-AIR-E

SUPPLEMENTAL ENVIRONMENTAL PROJECT

Respondent:	Motiva Enterprises LLC f/k/a Motiva Chemicals LLC
Payable Penalty Amount:	\$25,000
SEP Offset Amount:	\$12,500
Type of SEP:	Contribution to a Third-Party Pre-Approved SEP
Third-Party Administrator:	Southeast Texas Regional Planning Commission
Project Name:	Southeast Texas Regional Air Monitoring Network
Total Project Budget:	\$1,500,000
Location of SEP:	Jefferson and Orange Counties

The Texas Commission on Environmental Quality ("TCEQ") agrees to offset a portion of the administrative penalty amount assessed in this Agreed Order for the Respondent to contribute to a Supplemental Environmental Project ("SEP"). The offset is equal to the SEP Offset Amount set forth above and is conditioned upon completion of the project in accordance with the terms of this Attachment A.

1. Project Description

A. Project

The Respondent shall contribute the SEP Offset Amount to the **Southeast Texas Regional Planning Commission**, as a Third-Party Administrator, for the *Southeast Texas Regional Air Monitoring Network* project (the "Project"). This Project involves air quality monitoring throughout Jefferson and Orange Counties, and specifically the Beaumont and Port Arthur area. The Third-Party Administrator operates nine air monitors in this area.

The Third-Party Administrator shall use the SEP Offset Amount to pay a contractor for monthly operation and maintenance of the sites, acquisition of all data from the monitors, processing and validating all data, monthly reporting of data, and performance of Quality Assurance Audits on all hardware systems. The air monitors will operate on a continuous basis, 24 hours per day, 365 days per year. The Third-Party Administrator shall ensure that the data is validated and sent to TCEQ's Leading Environmental Analysis and Display System ("LEADS") in a format acceptable to TCEQ. The Project will be done in accordance with all federal, state, and local environmental laws and regulations. The contribution will be used in accordance with the Supplemental Environmental Project between the Third-Party Administrator and the TCEQ.

All dollars contributed will be used solely for the direct cost of implementing the Project, including for supplies, materials, and equipment. Any portion of this contribution that is not spent on the specifically identified SEP may, at the discretion of the Executive Director ("ED"), be applied to another pre-approved SEP.

The Respondent's signature affixed to this Agreed Order certifies that the Respondent has no prior commitment to make this contribution and that it is being contributed solely to settle this enforcement action. Respondent shall not profit in any manner from this SEP.

B. Environmental Benefit

The Project will provide environmental benefits to the Beaumont and Port Arthur area by providing measurements of concentrations of certain air pollutants and an evaluation of those air pollutants. Continued air monitoring in this area will help with better understanding air quality pollutants and will enable better identification of emissions sources. The data will focus

Motiva Enterprises LLC f/k/a Motiva Chemicals LLC Docket No. 2023-1304-AIR-E Agreed Order - Attachment A

on specific chemicals that may raise air quality concerns. The information obtained from this network will provide the area's community with more knowledge of the types and quantities of pollutants emitted from the industries in this area. In addition, data obtained from the monitoring sites and made available to the public may be used by TCEO and EPA.

C. Minimum Expenditure

The Respondent shall contribute at least the SEP Offset Amount to the Third-Party Administrator and comply with all other provisions of this SEP.

2. Performance Schedule

Within 30 days after the effective date of this Agreed Order, the Respondent must contribute the SEP Offset Amount to the Third-Party Administrator. The Respondent shall make the check payable to Southeast Texas Regional Planning Commission SEP and shall mail the contribution with a copy of the Agreed Order to:

Southeast Texas Regional Planning Commission Attention: Director Transportation & Environmental Resources 2210 Eastex Freeway Beaumont, Texas 77703

3. Records and Reporting

Concurrent with the payment of the SEP Offset Amount, the Respondent shall provide the Enforcement SEP Coordinator with a copy of the check and transmittal letter indicating full payment of the SEP Offset Amount to the Third-Party Administrator. The Respondent shall mail a copy of the check and transmittal letter to:

Texas Commission on Environmental Quality Enforcement Division Attention: SEP Coordinator, MC 219 P.O. Box 13087 Austin, Texas 78711-3087

4. Failure to Fully Perform

If the Respondent does not perform its obligations under this Attachment A, including full expenditure of the SEP Offset Amount and submittal of the required reporting described in Sections 2 and 3 above, the ED may require immediate payment of all or part of the SEP Offset Amount.

In the event the ED determines that the Respondent failed to fully implement and complete the Project, the Respondent shall remit payment for all or a portion of the SEP Offset Amount, as determined by the ED, and as set forth in the attached Agreed Order. After receiving notice of failure to complete the SEP, the Respondent shall include the docket number of the attached Agreed Order and a note that the enclosed payment is for the reimbursement of a SEP, shall make the check payable to "Texas Commission on Environmental Quality," and shall mail it to:

Texas Commission on Environmental Quality Litigation Division Attention: SEP Coordinator, MC 175 P.O. Box 13087 Austin, Texas 78711-3087 Motiva Enterprises LLC f/k/a Motiva Chemicals LLC Docket No. 2023-1304-AIR-E Agreed Order - Attachment A

5. Publicity

Any public statements concerning this SEP and/or project, made by or on behalf of the Respondent must include a clear statement that the project was performed as part of the settlement of an enforcement action brought by the TCEQ. Such statements include advertising, public relations, and press releases.

6. Recognition

The Respondent may not seek recognition for this contribution in any other state or federal regulatory program.

7. Other SEPs by TCEQ or Other Agencies

The SEP Offset Amount identified in this Attachment A and in the attached Agreed Order has not been, and shall not be, included as a SEP for the Respondent under any other Agreed Order negotiated with the TCEQ or any other agency of the state or federal government.